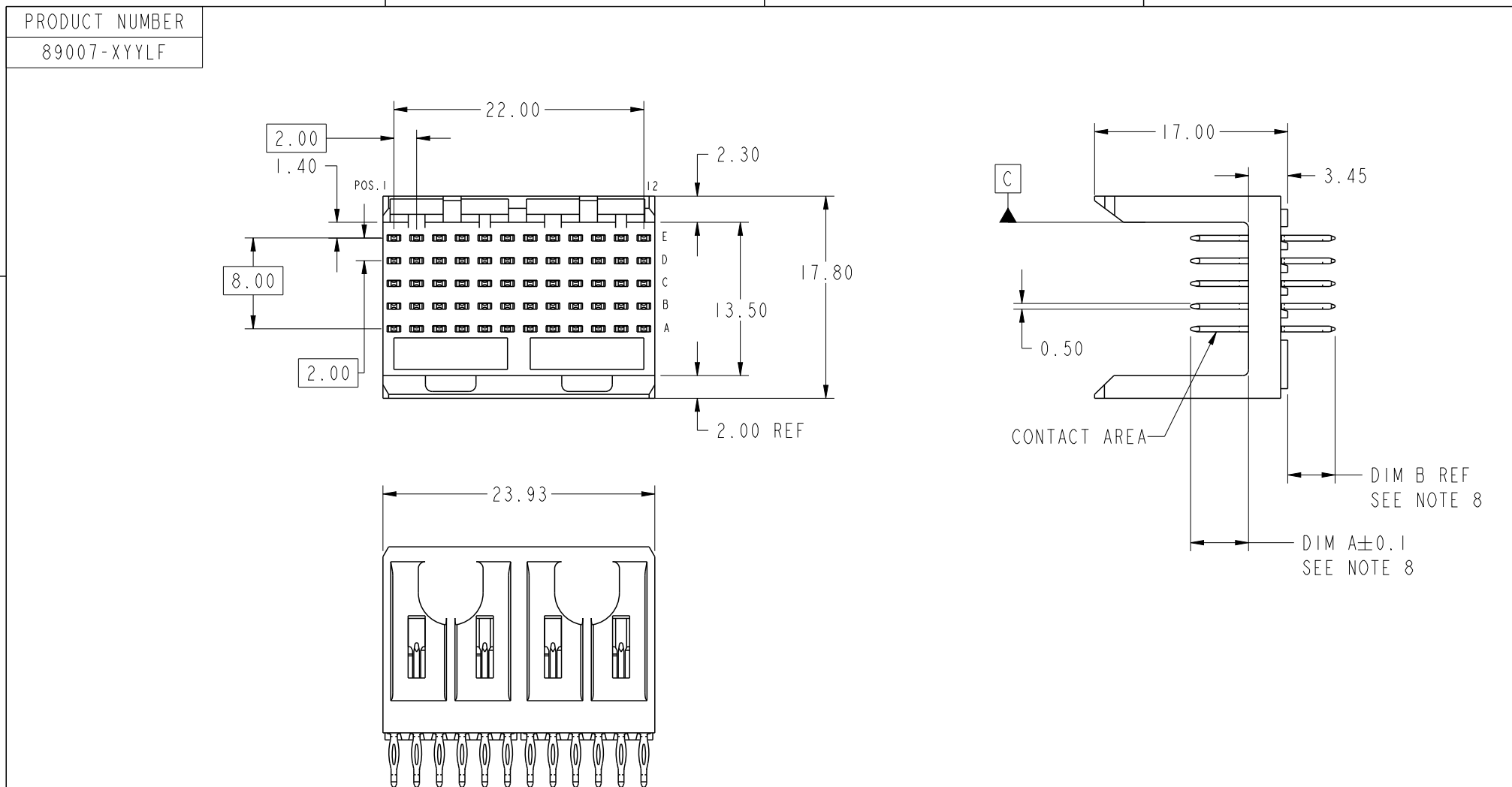
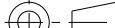
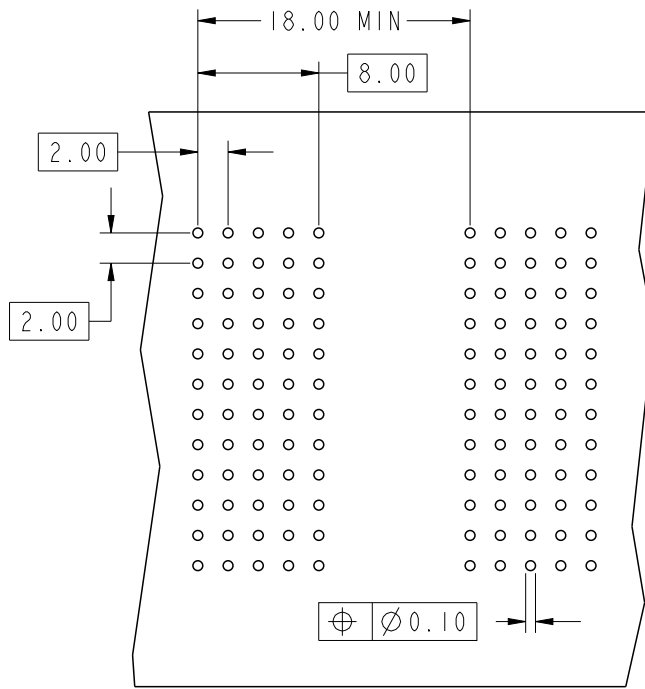




spec ref				dr		Terran Huang		2010/07/09		projection				mm		size		A4		scale		2:1													
tolerance std ISO 406 ISO 1101 TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		B T Varghese		2017/09/11						ecn no		ELX-I-27913-1																			
				chr		-		-						rel level		Released																			
				appr		K-Paul Biju		2017/09/13														product family		METRAL											
surface ISO 1302				linear				0.X ±0.3 0.XX ±0.13 0.XXX ±0.050				Amphenol FCi				title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT				dwg no 89007				rev A1											
																												angular				0° ±2°			
																cat. no.				*				Product - Customer Drw				sheet 1 of 13							



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY (SIGNAL PF)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

spec ref		*		dr		Terran Huang		2010/07/09		projection				size		A4		scale		2:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		B T Varghese		2017/09/11						ecn no		ELX-I-27913-1			
ISO 406						chr		-		-		rel level				Released					
ISO 1101						appr		K-Paul Biju		2017/09/13		product family				METRAL					
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		89007		rev		AH	
ISO 1302		0.XX		±0.13																	
		0.XXX		±0.050																	
angular		0°		±2°				cat. no.		-		Product - Customer Drw		sheet 2 of 13							

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X10LF	E	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X11LF	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X12LF	E	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X13LF	E	4	4	4	4	4	4	4	4	4	4
	D	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X14LF	E	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X15LF	E	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X16LF	E	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X17LF	E	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X19LF	E	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X20LF	E	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X21LF	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X22LF	E	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5

spec ref	*	dr	Terran Huang	2010/07/09	projection	mm	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
		chr	-	-			rel level	Released		
		appr	K-Paul Biju	2017/09/13	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT	dwg no	89007	rev	AH
		0.XX	±0.13							
		0.XXX	±0.050							
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw	sheet 3 of 13			

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X23LF	E	8	8	8	8	8	8	8	8	8	8
	D	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X24LF	E	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X25LF	E	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X26LF	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X27LF	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X29LF	E	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X30LF	E	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X31LF	E	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X32LF	E	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X33LF	E	12	12	12	12	12	12	12	12	12	12
	D	21	21	21	21	21	21	21	21	21	21
	C	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X34LF	E	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X35LF	E	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11

spec ref	dr	Terran Huang	2010/07/09	projection	mm	size	A4	scale	1:1
tolerance std	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406	chr	-	-			rel level	Released		
ISO 1101	appr	K-Paul Biju	2017/09/13	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCI	title	89007	rev	AH	
		0.XX	±0.13		METRAL SIGNAL HEADER				
		0.XXX	±0.050		2 MOD, 5 ROW PRESS-FIT				
ISO 1302	angular	0°	±2°	cat. no.	*	Product - Customer Drw	sheet 4 of 13		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X36LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X37LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X39LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X40LF	E	2	2	2	4	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X41LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X42LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X43LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X44LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X45LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X46LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X47LF	E	2	2	2	3	2	2	2	2	2	2	2	2
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X48LF	E	19	19	19	19	19	19	19	19	19	19	19	19
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19	19	19

spec ref				dr		Terran Huang		2010/07/09		projection		mm		size		A4		scale		1:1													
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		B T Varghese		2017/09/11						ecn no		ELX-I-27913-1															
ISO 406																																	
ISO 1101																																	
chr						-		-																									
appr		K-Paul Biju		2017/09/13		product family						METRAL						rel level		Released													
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER						dwg no		89007						rev		AH					
																														0.XX		±0.13	
																														0.XXX		±0.050	
ISO 1302		angular		0°		±2°				cat. no.		*		Product - Customer Drw						sheet 5 of 13													

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X49LF	E	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X50LF	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X51LF	E	6	6	6	6	6	6	6	6	6	6
	D	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X52LF	E	6	6	6	6	6	6	6	6	6	6
	D	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X53LF	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X54LF	E	5	5	5	5	5	5	5	5	5	5
	D	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X55LF	E	5	5	5	5	5	5	5	5	5	5
	D	20	20	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	20	20	20	20
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X56LF	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8	8	8
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X57LF	E	6	6	6	6	6	6	6	6	6	6
	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X58LF	E	20	20	20	20	20	20	20	20	20	20
	D	20	20	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X59LF	E	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X60LF	E	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10	10	10

spec ref	dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406 ISO 1101	chr	-	-			rel level	Released		
surface	appr	K-Paul Biju	2017/09/13	product family	METRAL	dwg no	89007	rev	AH
ISO 1302	linear	0.X	±0.3	Amphenol FCI title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT					
		0.XX	±0.13						
		0.XXX	±0.050						
	angular	0°	±2°	cat. no.	*	Product - Customer Drw			sheet 6 of 13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X61LF	E	10	10	10	10	10	10	10	10	10	10
	D	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X62LF	E	10	10	10	10	10	10	10	10	10	10
	D	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X63LF	E	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X64LF	E	9	9	9	9	9	9	9	9	9	9
	D	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X65LF	E	9	9	9	9	9	9	9	9	9	9
	D	21	21	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9	9	9
	B	21	21	21	21	21	21	21	21	21	21
	A	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X66LF	E	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12	12	12
	B	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X67LF	E	10	10	10	10	10	10	10	10	10	10
	D	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X68LF	E	21	21	21	21	21	21	21	21	21	21
	D	21	21	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X69LF	E	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X70LF	E	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X71LF	E	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X72LF	E	19	19	19	19	19	19	19	19	19	19
	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19

spec ref				dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1		
tolerance std ISO 406 ISO 1101	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1				
				chr	-	-								
				appr	K-Paul Biju	2017/09/13	product family		METRAL		rel level	Released		
surface ISO 1302	linear	0.X	±0.3	Amphenol FCi	title	METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT				dwg no	89007		rev	AH
		0.XX	±0.13											
		0.XXX	±0.050											
	angular	0°	±2°		cat. no.	*	Product - Customer Drw				sheet 7 of 13			

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X73LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X74LF	E	13	13	13	13	13	13	13	13	13	13	13	13
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X75LF	E	3	3	3	3	4	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X76LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X77LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X78LF	E	13	13	13	13	13	13	13	13	13	13	13	13
	D	16	16	16	16	16	16	16	16	16	16	16	16
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	16	16	16	16	16	16	16	16	16	16	16	16
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X79LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X80LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X81LF	E	7	7	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X82LF	E	20	20	20	20	20	20	20	20	20	20	20	20
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X83LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X84LF	E	14	14	14	14	14	14	14	14	14	14	14	14
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14	14

spec ref				dr	Terran Huang		2010/07/09		projection 	mm 	size	A4	scale	1:1	
tolerance std ISO 406 ISO 1101	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	B T Varghese		2017/09/11				ecn no	ELX-I-27913-1			
				chr	-		-								
				appr	K-Paul Biju		2017/09/13		product family		METRAL		rel level	Released	
surface 	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT					dwg no	89007		rev	AH
		0.XX	±0.13												
		0.XXX	±0.050												
ISO 1302	angular	0°	±2°		cat. no.	*	Product - Customer Drw					sheet 8 of 13			

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X85LF	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X86LF	E	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X87LF	E	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X88LF	E	14	14	14	14	14	14	14	14	14	14
	D	17	17	17	17	17	17	17	17	17	17
	C	6	6	6	6	6	6	6	6	6	6
	B	17	17	17	17	17	17	17	17	17	17
	A	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X89LF	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8
	B	17	17	17	17	17	17	17	17	17	17
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X90LF	E	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X91LF	E	11	11	11	11	11	11	11	11	11	11
	D	21	21	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X92LF	E	21	21	21	21	21	21	21	21	21	21
	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X93LF	E	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X94LF	E	15	15	15	15	15	15	15	15	15	15
	D	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X95LF	E	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
89007-X96LF	E	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	12	12	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection	mm	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
		chr	-	-			rel level	Released		
		appr	K-Paul Biju	2017/09/13	product family	METRAL				
surface	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT	dwg no	89007	rev	AH
		0.XX	±0.13							
		0.XXX	±0.050							
ISO 1302	angular	0°	±2°		cat. no.	-	Product - Customer Drw	sheet 9 of 13		

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METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X97LF	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X98LF	E	15	15	15	15	15	15	15	15	15	15	15	15
	D	18	18	18	18	18	18	18	18	18	18	18	18
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	18	18	18	18	18	18	18	18	18	18	18	18
	A	15	15	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X99LF	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	18	18	18	18	18	18	18	18	18	18	18	18
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X100LF	E	2	2	2	2	2	2	2	2	2	2	2	1
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X101LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	1	1	1	1	1	1	1	1	1	3	2	3
	C	2	2	2	2	2	2	2	2	2	2	2	3
	B	2	2	2	2	2	2	2	2	2	2	2	3
	A	2	2	2	2	2	2	2	2	2	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X102LF	E	2	2	2	2	1	1	2	1	2	2	1	1
	D	2	2	2	2	1	1	2	2	2	2	1	1
	C	1	2	2	2	1	1	2	2	1	1	1	1
	B	2	2	2	2	1	1	2	2	2	2	1	1
	A	1	2	1	2	1	1	2	2	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X103LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	5	6	6	6	5
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X104LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	5	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X105LF	E	3	2	2	2	2	2	3	2	3	2	2	2
	D	3	2	2	2	2	2	4	2	3	2	2	2
	C	3	2	2	2	2	2	1	2	2	4	2	2
	B	3	2	2	2	2	2	4	4	3	2	2	2
	A	3	2	2	2	2	2	4	4	3	4	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X106LF	E	2	1	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	1	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	1	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X107LF	E	2	1	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	1	2	2	2	2	2	2	2	2	2	2

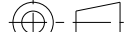
METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X108LF	E	2	2	2	4	2	4	2	2	1	4	2	2
	D	2	2	2	4	2	4	2	2	1	4	2	2
	C	2	2	2	4	4	4	2	2	1	4	2	2
	B	2	2	2	4	2	4	1	2	2	4	2	2
	A	2	2	2	4	2	4	1	2	2	4	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X109LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	5	2	2	2	5
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X110LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	1	2	2	2	2	2	2	2	2	2	2	1
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X111LF	E	2	2	2	2	2	2	2	2	2	2	3	2
	D	2	2	2	2	2	2	2	2	2	2	3	2
	C	2	2	2	2	2	2	2	2	2	2	3	2
	B	2	2	2	2	2	2	2	2	2	2	3	2
	A	2	2	2	2	2	2	2	2	2	2	3	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X112LF	E	3	2	2	2	2	2	2	2	2	2	2	2
	D	3	2	2	2	2	2	2	2	2	2	2	2
	C	3	2	2	2	2	2	2	2	2	2	2	2
	B	3	2	2	2	2	2	2	2	2	2	2	2
	A	3	2	2	2	2	2	2	2	2	2	2	2

spec ref		*		dr		Terran Huang		2010/07/09		projection				mm		size		A4		scale		1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		B T Varghese		2017/09/11								ecn no		ELX-I-27913-1					
ISO 406				chr		-		-															
ISO 1101				appr		K-Paul Biju		2017/09/13		product family		METRAL				rel level		Released					
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		89007		rev		AH			
ISO 1302		angular		0°		±2°				cat. no.		-		Product - Customer Drw		sheet 10 of 13							

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X113LF	E	2	2	2	2	3	2	2	2	2	2	3	3
	D	2	2	2	2	3	2	2	2	2	2	3	3
	C	2	2	2	2	3	2	2	2	2	2	3	3
	B	2	2	2	2	3	2	2	2	2	2	3	3
	A	2	2	2	2	3	2	2	2	2	2	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X114LF	E	2	3	2	3	4	2	2	3	2	2	3	3
	D	2	3	2	3	2	2	2	3	2	2	2	3
	C	2	3	2	3	2	2	2	3	2	2	2	3
	B	2	3	2	3	2	2	2	3	2	2	2	3
	A	2	2	3	2	2	3	2	3	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X115LF	E	1	1	3	1	1	3	1	1	3	1	1	3
	D	1	1	3	1	1	3	1	1	3	3	3	3
	C	1	1	3	1	1	3	1	1	3	3	3	3
	B	1	1	3	1	1	3	1	1	3	3	3	3
	A	1	1	3	1	1	3	1	1	1	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X116LF	E	5	5	7	5	5	7	5	5	7	5	5	7
	D	5	5	7	5	5	7	5	5	7	7	7	7
	C	5	5	7	5	5	7	5	5	7	7	7	7
	B	5	5	7	5	5	7	5	5	7	7	7	7
	A	5	5	7	5	5	7	5	5	5	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X117LF	E	6	7	6	7	6	6	6	7	6	6	7	7
	D	6	7	6	7	6	6	6	7	6	6	6	7
	C	6	7	6	7	6	6	6	7	6	6	6	7
	B	6	7	6	7	6	6	6	7	6	6	6	7
	A	6	6	7	6	6	6	7	6	7	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X118LF	E	3	2	2	3	4	2	3	2	3	2	2	3
	D	3	2	2	3	2	3	2	3	2	2	2	3
	C	3	2	2	3	1	3	2	3	2	2	2	3
	B	3	2	2	3	2	3	2	3	2	2	2	3
	A	3	2	2	3	2	3	2	3	2	2	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X119LF	E	3	1	2	1	1	3	1	1	3	1	1	1
	D	3	1	2	1	1	3	1	1	3	1	1	1
	C	3	1	2	1	1	3	3	3	3	3	3	3
	B	3	1	2	1	1	3	1	1	3	1	1	1
	A	3	1	2	1	1	3	1	1	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X120LF	E	1	1	1	1	1	1	1	1	3	1	1	3
	D	1	1	1	1	1	1	1	1	3	1	1	3
	C	1	1	1	1	1	1	1	1	3	3	3	3
	B	1	1	1	1	1	1	1	1	3	1	1	3
	A	1	1	1	1	1	1	1	1	3	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X121LF	E	1	1	3	1	1	1	1	3	1	1	1	1
	D	1	1	3	1	1	1	1	3	1	1	1	1
	C	1	1	3	1	1	1	1	3	1	1	1	1
	B	1	1	3	1	1	1	1	3	1	1	1	1
	A	1	1	3	1	1	1	1	3	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X122LF	E	3	1	3	1	1	1	3	1	1	1	3	1
	D	3	1	3	1	1	1	3	1	1	1	3	1
	C	3	1	3	1	1	1	3	1	1	1	3	1
	B	3	1	3	1	1	1	3	1	1	1	3	1
	A	3	1	3	1	1	1	3	1	1	1	3	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X123LF	E	3	1	3	2	3	2	2	1	1	3	1	3
	D	3	1	3	2	3	2	2	1	1	3	1	3
	C	3	3	3	3	3	2	2	1	1	3	1	3
	B	3	1	3	1	3	2	2	1	1	3	1	3
	A	3	1	3	1	3	2	2	1	1	3	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X124LF	E	1	3	1	3	1	1	3	1	1	3	1	1
	D	1	3	1	3	1	1	3	1	1	3	1	1
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	1	3	1	3	1	1	3	1	1	3	1	1
	A	1	3	1	3	1	1	3	1	1	3	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X125LF	E	1	1	1	3	1	1	1	1	1	1	1	1
	D	1	1	1	3	1	1	1	1	1	1	1	1
	C	1	1	1	3	1	1	1	1	1	1	1	1
	B	1	1	1	3	1	1	1	1	1	1	1	1
	A	1	1	1	3	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X126LF	E	3	2	2	2	2	2	2	3	2	2	2	2
	D	3	2	2	2	2	2	2	3	2	2	2	2
	C	3	2	2	2	2	2	2	2	2	2	2	2
	B	3	2	2	1	2	2	2	3	2	2	2	2
	A	3	2	2	1	2	2	2	3	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X127LF	E	2	2	3	1	2	3	2	2	2	2	3	2
	D	2	2	3	1	2	3	2	2	2	2	3	2
	C	2	2	1	1	2	3	2	2	2	2	2	2
	B	2	2	3	2	2	3	2	2	2	2	3	2
	A	2	2	3	2	2	3	2	2	2	2	3	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X128LF	E	3	1	1	2	2	2	2	3	2	3	2	3
	D	3	1	2	2	2	1	2	3	2	3	2	3
	C	1	1	2	2	2	2	2	3	2	3	2	3
	B	3	2	2	2	2	2	2	3	2	3	2	3
	A	3	2	2	2	2	2	2	3	2	3	2	3

spec ref		*		dr		Terran Huang		2010/07/09		projection				mm		size		A4		scale		1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		B T Varghese		2017/09/11				ecn no		ELX-I-27913-1		rel level		Released					
ISO 406																							
ISO 1101																							
appr				K-Paul Biju		2017/09/13		product family												METRAL			
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		89007		rev		AH			
ISO 1302																							
angular																						0°	

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI29LF	E	2	2	2	2	2	2	1	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI30LF	E	2	2	1	2	2	1	2	2	2	2	2	3
	D	2	1	2	2	2	2	2	2	2	2	2	3
	C	2	2	1	2	2	2	2	2	2	2	2	3
	B	2	2	2	2	2	2	2	2	2	2	2	3
	A	3	2	2	2	2	2	2	2	2	2	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI31LF	E	3	3	3	3	3	19	3	19	3	4	3	19
	D	3	3	3	3	3	19	3	19	3	4	3	19
	C	3	3	3	3	3	19	3	19	3	4	3	19
	B	3	3	4	4	4	19	3	19	3	4	3	19
	A	3	3	2	2	2	2	3	19	3	4	3	19

spec ref		*		dr		Terran Huang		2010/07/09		projection				mm		size		A4		scale		1:1							
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		B T Varghese		2017/09/11				ecn no		ELX-I-27913-1													
ISO 406						chr		-		-																			
ISO 1101						appr		K-Paul Biju		2017/09/13						product family				METRAL				rel level				Released	
surface		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER						dwg no		89007						rev		AH	
				0.XX		±0.13																							
				0.XXX		±0.050																							
ISO 1302		angular		0°		±2°				cat. no.		-		Product - Customer Drw						sheet 12 of 13									

PRODUCT NUMBER

89007-XYLFF

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS FILLED.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
89007-XYLFF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
- REFER TO 85832 FOR OTHER LOAD VARIATIONS.
- PLATING SPEC REFER TO THE DRAWING 10110324.
- A SYMBOL WILL BE NEXT TO ANY DIMENSION,
VIEW, OR NOTE WHICH HAS BEEN MODIFIED
WITH THE CURRENT DRAWING REVISION.

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YLF	TELECOM CLASS	SEE NOTE 9
-5YLF	TELCORDIA UE	SEE NOTE 9

spec ref	*	dr	Terran Huang	2010/07/09	projection	mm	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406		chr	-	-			rel level	Released		
ISO 1101		appr	K-Paul Biju	2017/09/13	product family	METRAL				
surface	linear				title	METRAL SIGNAL HEADER	dwg no	89007	rev	AH
						2 MOD, 5 ROW PRESS-FIT				
ISO 1302	angular				cat. no.	-	Product - Customer Drw	sheet 13 of 13		