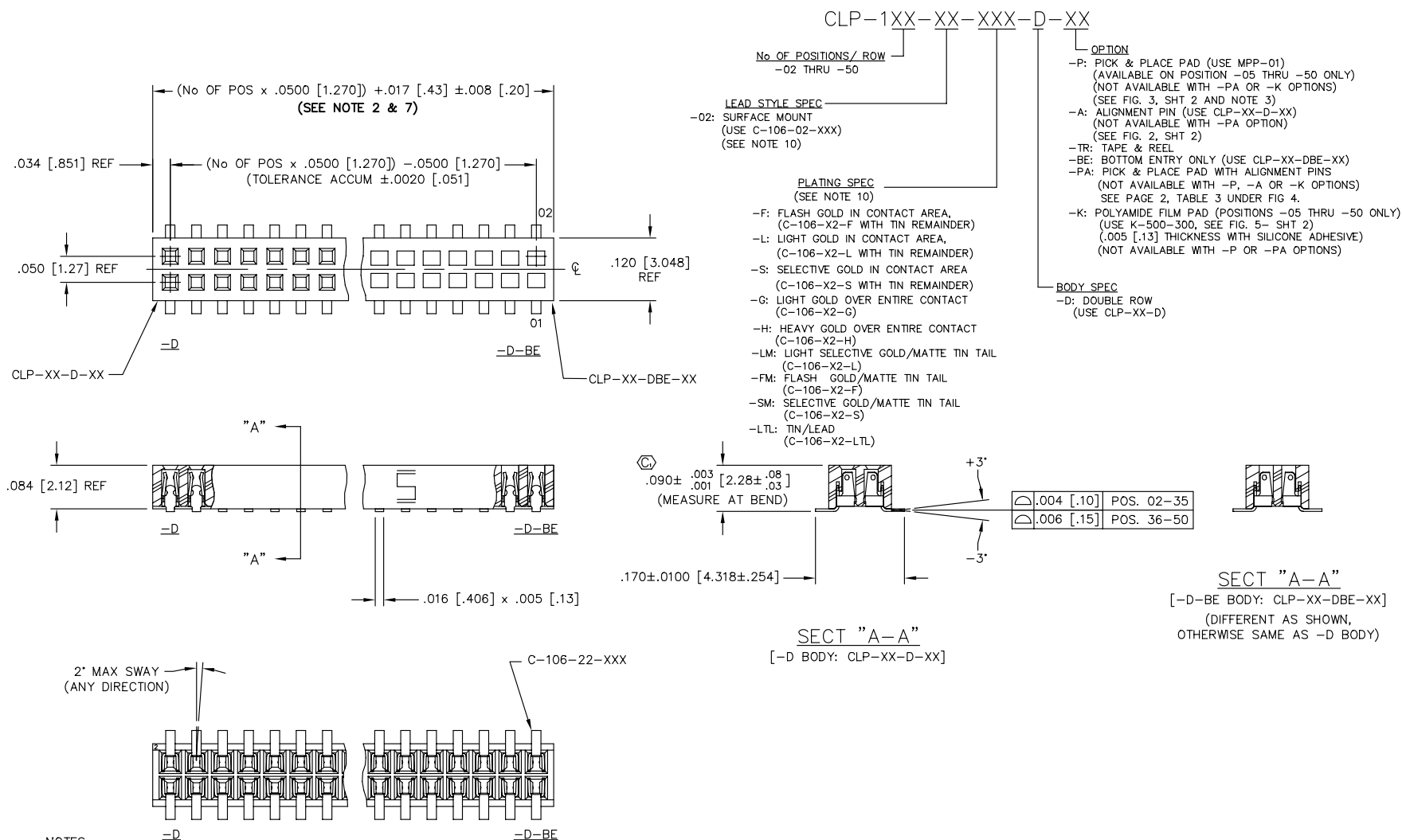


DO NOT SCALE
FROM THIS PRINT

TOLERANCES ARE:

TITLE:	LOW PROFILE
CS	.050 x .050
P	DOUBLE ROW ASM

DWG NO:
CLP-1XX-XX-XXX-D-XX
SHEET 1 OF 2



NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb (8 OZ).
2. ONE POSITION WILL BE LOST FOR EVERY CUT MADE ON A SOCKET STRIP: CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
3. TUBE PACKAGE POSITIONS 5 - 50 ONLY. POSITIONS 2-4 ARE TO BE LAYER PACKAGED.
4. SHEAR TAILS TO DIMENSIONS SHOWN: .003 [.08] MAX BURR.
5. PARTS TO BE SYMMETRICAL ABOUT CL WITHIN $\pm .0015$.
6.  REPRESENTS A CRITICAL DIMENSION.
7. ENDWALL AFTER CUTTING: .0185 $\pm$.0025 [.470 $\pm$.064]
8. VOID CORES MAY NOT BE PRESENT.
9. NOTE DELETED.
10. HAND FILL USE C-106-01-XX.
AUTOMATION USE C-106-22-XX FOR -BE AND MOLDED -A.

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSFERRED TO
OTHER DOCUMENTS OR DISCLOSED TO
OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SAMTEC INC.

FIG. 1

MATERIAL:
BODY: LCP
COLOR: BLACK
CONTACT: PHOSPHOR BRONZE

PLOT SCALE: .150/ DIMSCALE: .125

EXISPROD
samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: PURVIS 1-31-94

SHEET 1 OF 2
CLP-1XX-XX-XXX-D-XX