

Subminiature, Leaded Solid Tantalum Capacitors Polar or Non-Polar



ELECTRICAL CHARACTERISTICS

Operating Temperature Range: -55 °C to +125 °C

Capacitance: measured at 120 Hz and 25 $^{\circ}$ C with a maximum of 2.2 V_{DC} bias and 1.0 V_{RMS} signal.

Capacitance Tolerance: standard tolerance is \pm 20 % for ratings 0.1 μ F and above, and \pm 40 %, \pm 20 % for ratings below 0.1 μ F. Special tolerances are also available.

Dissipation Factor: when measured simultaneously with capacitance, DF shall not exceed the value shown in the ratings tables.

DC Leakage Current (DCL Max.):

when measured with DC voltage applied through a 1000 Ω resistor for 5 min, DC leakage (μ A) shall not exceed:

At 25 °C: leakage current shall not exceed the values listed in the Standard Ratings tables.

At 85 °C: leakage current shall not exceed 10 times the values listed in the Standard Ratings tables.

At 125 °C and 66 % of Rated Voltage: leakage current shall not exceed 15 times the values listed in the Standard Ratings tables.

Operating Voltage: full working voltage up to 85 °C. From 85 °C to 125 °C working voltage derates linearly to 66 % of the 85 °C working voltage.

FEATURES

- Subminiature package size and light weight
- · Cylindrical case with axial or radial leads
- 2 V_{DC} to 50 V_{DC}
- 0.001 μF to 68 μF
- Operating temperature range: -55 °C to +125 °C
- · High stability and reliability
- Tested in accordance with MIL-PRF-49137
- Unique and comprehensive custom design capability

APPLICATIONS

- Hearing aids
- Portable communications
- Space / avionics
- Laptop computers

MECHANICAL SPECIFICATIONS

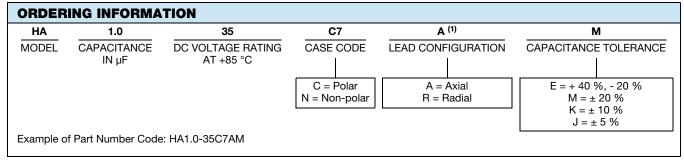
Solder coated nickel leads (type N32 per MIL-STD-1276) are standard on all case sizes.

Leads are weldable and / or solderable.

Special leads are available on request (e.g. bare nickle, gold plated nickle or ribbon leads).

Lead length is 1 1/2" [38.1 mm] minimum on non-polar parts.

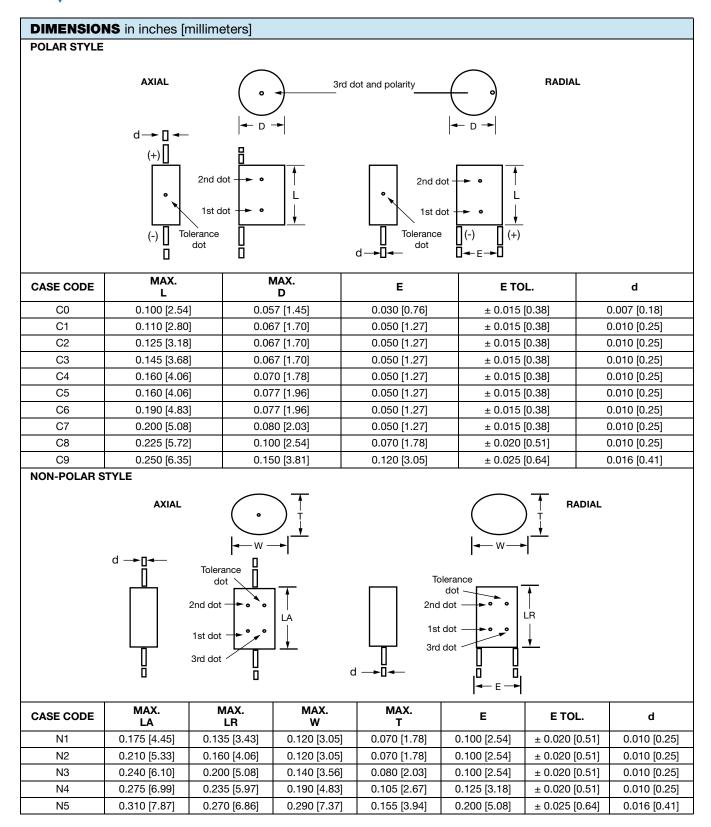
On polar parts the negative lead is $1 \frac{1}{4}$ [31.8 mm] minimum and the positive lead is $1 \frac{1}{2}$ [38.1 mm] minimum.



Note

(1) To complete part number in rating tables, add A or R. Change suffix if special capacitance tolerance is required.









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CAPACITANCE (μF)	MAX. DF (%)	MAX. DCL AT +25 °C (μA)	CASE CODE	PART NUMBER
<u> </u>		2 V _{DC} AT +85 °C		
0.47	10	0.5	C0	HA.47-2C0(1)M
1.5	10	0.5	C1	HA1.5-2C1(1)M
2.2	10	0.5	C2	` ,
				HA2.2-2C2(1)M
3.3	10	0.5	C3	HA3.3-2C3(1)M
4.7	10	0.5	C4	HA4.7-2C4(1)M
6.8	10	0.5	C5	HA6.8-2C5(1)M
10	10	0.5	C6	HA10-2C6(1)M
15	10	0.5	C7	HA15-2C7(1)M
22	10	1.0	C8	HA22-2C8(1)M
68	10	1.5	C9	HA68-2C9(1)M
		3 V _{DC} AT +85 °C		
1.0	10	0.5	C1	HA1.0-3C1(1)M
1.5	10	0.5	C2	HA1.5-3C2(1)M
2.2	10	0.5	C3	HA2.2-3C3(1)M
3.3	10	0.5	C4	HA3.3-3C4(1)M
4.7	10	0.5	C5	HA4.7-3C5(1)M
6.8	10	0.5	C6	HA6.8-3C6(1)M
				` '
10	10	0.5	C7	HA10-3C7(1)M
15	10	1.0	C8	HA15-3C8(1)M
47	10	1.5	C9	HA47-3C9(1)M
		4 V _{DC} AT +85 °C		
0.33	10	0.5	C0	HA.33-4C0(1)M
0.68	8	0.5	C1	HA.68-4C1(1)M
1.0	8	0.5	C2	HA1.0-4C2(1)M
1.5	8	0.5	C3	HA1.5-4C3(1)M
2.2	8	0.5	C4	HA2.2-4C4(1)M
3.3	8	0.5	C5	HA3.3-4C5(1)M
4.7	8	0.5	C6	HA4.7-4C6(1)M
6.8	8	0.5	C7	HA6.8-4C7(1)M
10			C8	
	8	1.0	C9	HA10-4C8(1)M
33	8	1.5	<u> </u>	HA33-4C9(1)M
0.00	40	6 V _{DC} AT +85 °C		LIA 00 000(4)NA
0.22	10	0.5	C0	HA.22-6C0(1)M
0.47	6	0.5	C1	HA.47-6C1(1)M
0.68	6	0.5	C2	HA.68-6C2(1)M
1.0	6	0.5	C3	HA1.0-6C3(1)M
1.5	6	0.5	C4	HA1.5-6C4(1)M
2.2	6	0.5	C5	HA2.2-6C5(1)M
3.3	6	0.5	C6	HA3.3-6C6(1)M
4.7	6	0.5	C7	HA4.7-6C7(1)M
6.8	6	1.0	C8	HA6.8-6C8(1)M
22	6	1.5	C9	HA22-6C9(1)M
		10 V _{DC} AT +85 °C		000(1)W1
0.0010	10	0.5	C0	HA.0010-10C0(1)
0.0010	10	0.5	C1	HA.0010-10C1(1)
0.0015	10	0.5	C0	HA.0015-10C1(1)
				` ,
0.0015	10	0.5	C1	HA.0015-10C1(1)
0.0022	10	0.5	C0	HA.0022-10C0(1)
0.0022	10	0.5	C1	HA.0022-10C1(1)
0.0033	10	0.5	C0	HA.0033-10C0(1)
0.0033	10	0.5	C1	HA.0033-10C1(1)
0.0047	10	0.5	C0	HA.0047-10C0(1)
0.0047	10	0.5	C1	HA.0047-10C1(1)
0.15	10	0.5	C0	HA.15-10C0(1)M
0.33	6	0.5	C1	HA.33-10C1(1)M

Part number definition:

⁽¹⁾ Add A for axial, R for radial





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CAPACITANCE (μF)	MAX. DF (%)	MAX. DCL AT +25 °C (μA)	CASE CODE	PART NUMBER
		10 V _{DC} AT +85 °C		
0.47	6	0.5	C2	HA.47-10C2(1)M
0.68	6	0.5	C3	HA.68-10C3(1)M
1.0	6	0.5	C4	HA1.0-10C4(1)M
1.5	6	0.5	C5	HA1.5-10C5(1)M
2.2	6	0.5	C6	HA2.2-10C6(1)M
3.3	6	0.5	C7	HA3.3-10C7(1)M
4.7	6	1.0	C8	HA4.7-10C8(1)M
15	6	1.5	C9	HA15-10C9(1)M
		15 V _{DC} AT +85 °C		
0.10	10	0.5	C0	HA.10-15C0(1)M
0.22	6	0.5	C1	HA.22-15C1(1)M
0.33	6	0.5	C2	HA.33-15C2(1)M
0.47	6	0.5	C3	HA.47-15C3(1)M
0.68	6	0.5	C4	HA.68-15C4(1)M
1.0	6	0.5	C5	HA1.0-15C5(1)M
1.5	6	0.5	C6	HA1.5-15C6(1)M
2.2	6	0.5	C7	HA2.2-15C7(1)M
				` '
3.3	6	1.0	C8	HA3.3-15C8(1)M
10	6	1.5	C9	HA10-15C9(1)M
		20 V _{DC} AT +85 °C		
0.033	10	0.5	C0	HA.033-20C0(1)E
0.047	10	0.5	C0	HA.047-20C0(1)E
0.068	10	0.5	C0	HA.068-20C0(1)E
0.15	6	0.5	C1	HA.15-20C1(1)M
0.22	6	0.5	C2	HA.22-20C2(1)M
0.33	6	0.5	C3	HA.33-20C3(1)M
0.47	6	0.5	C4	HA.47-20C4(1)M
0.68	6	0.5	C5	HA.68-20C5(1)M
1.0	6	0.5	C6	HA1.0-20C6(1)M
1.5	6	0.5	C7	HA1.5-20C7(1)M
2.2	6	1.0	C8	HA2.2-20C8(1)M
4.7	6	1.5	C9	HA4.7-20C9(1)M
6.8	6	1.5	C9	HA6.8-20C9(1)M
		35 V _{DC} AT +85 °C		
0.033	6	0.5	C1	HA.033-35C1(1)E
0.047	6	0.5	C1	HA.047-35C1(1)E
0.068	6	0.5	C1	HA.068-35C1(1)E
0.10	6	0.5	C1	HA.10-35C1(1)M
0.15	6	0.5	C2	HA.15-35C2(1)M
0.22	6	0.5	C3	HA.22-35C3(1)M
0.33	6	0.5	C4	HA.33-35C4(1)M
0.47	6	0.5	C5	HA.47-35C5(1)M
0.68	6	0.5	C6	HA.68-35C6(1)M
	6	0.5	C6 C7	HA1.0-35C7(1)M
1.0				
1.5	6	0.5	C8	HA1.5-35C8(1)M
3.3	6	1.5	C9	HA3.3-35C9(1)M
		50 V _{DC} AT +85 °C		
0.10	6	0.5	C2	HA.10-50C2(1)M
0.15	6	0.5	C3	HA.15-50C3(1)M
0.22	6	0.5	C4	HA.22-50C4(1)M
0.33	6	0.5	C5	HA.33-50C5(1)M
0.47	6	0.5	C6	HA.47-50C6(1)M
0.68	6	0.5	C7	HA.68-50C7(1)M
1.0	6	1.0	C8	HA1.0-50C8(1)M
1.5	6	1.5	C9	HA1.5-50C9(1)M
1.0	U	1.0	- J	11/11/5/00/5/11/11

[•] Part number definition:

⁽¹⁾ Add A for axial, R for radial





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0.033 6 0.5 N2 HA.033-20N2(1)M 0.047 6 0.5 N2 HA.047-20N2(1)M 0.068 6 0.5 N2 HA.068-20N2(1)M 0.10 6 0.5 N1 HA.10-20N1(1)M 0.22 6 0.5 N2 HA.22-20N2(1)M 0.47 6 0.5 N3 HA.47-20N3(1)M 1.0 N4 HA1.0-20N4(1)M	STANDARD RATING	TANDARD RATINGS - NON-POLAR CAPACITORS					
1.0 10 0.5 N1 HA1.0-2NA(1)M 2.2 10 0.5 N2 HA2.2-2N2(1)M 4.7 10 0.5 N3 HA4.7-2N3(1)M 10 10 1.0 N4 HA10-2NA(1)M 33 10 1.5 N5 HA33-2N5(1)M 33 10 0.5 N1 HA.68-3N1(1)M 33 10 0.5 N1 HA.68-3N1(1)M 33 10 0.5 N1 HA.68-3N1(1)M 3.3 10 0.5 N2 HA1.5-3N2(1)M 3.3 10 0.5 N2 HA1.5-3N2(1)M 3.3 10 0.5 N3 HA3.3-3N3(1)M 6.8 10 1.0 N4 HA6.8-3N4(1)M 2.2 10 1.5 N5 HA2-2-3N5(1)M 2.2 10 1.5 N5 HA2-2-3N5(1)M 2.2 10 0.5 N1 HA4.7-4N1(1)M 1.0 8 0.5 N1 HA4.7-4N1(1)M 1.0 8 0.5 N2 HA1.0-4N2(1)M 2.1 8 0.5 N3 HA2.2-4N3(1)M 2.1 8 0.5 N3 HA2.2-4N3(1)M 2.1 8 0.5 N3 HA2.2-4N3(1)M 3.3 6 0.5 N3 HA2.2-4N3(1)M 3.3 6 0.5 N5 HA1.5-4N5(1)M 3.3 6 0.5 N1 HA4.7-4N1(1)M 3.3 6 0.5 N5 HA1.3-4N5(1)M 3.3 6 0.5 N5 HA1.3-4N5(1)M 3.3 6 0.5 N5 HA1.3-4N5(1)M 3.3 6 0.5 N1 HA3.3-8N1(1)M 3.3 6 0.5 N1 HA3.3-8N1(1)M 3.3 6 0.5 N1 HA3.3-8N1(1)M 3.3 6 0.5 N2 HA3.3-8N1(1)M 3.3 6 0.5 N3 HA3.3-8N1(1)M 3.4 6 0.5 N3 HA3.3-8N1(1)M 3.5 N5 HA4.7-18N3(1)M 3.6 N5 N5 HA4.7-18N3(1)M 3.7 N5 HA4.7-18N3(1)M 3.8 N5 HA4.7-18N3(1)M 3.9 N5 HA4.7-18N3(1)M 3.0 N5 HA4.7-20N3(CASE CODE	PART NUMBER		
2.2			2 V _{DC} AT +85 °C				
4.7 10 0.5 N3 HA4.7-2NA(1)M 10 10 1.0 N4 HA10-2NA(1)M 10 10 1.0 N4 HA10-2NA(1)M 10 1.5 N5 HA3.2-NS(1)M 15 N5 HA3.2-NS(1)M 15 N5 HA3.2-NS(1)M 15 N5 N5 HA3.3-NS(1)M 15 N5 N2 HA1.5-3N2(1)M 15 N5 N3 HA3.3-NS(1)M 15 N5 HA2.2-NS(1)M 16.8 N1 N1 N4 HA4.8-SNA(1)M 16.8 N1 N1 N4 HA4.8-SNA(1)M 16.8 N5 N5 HA2.2-NS(1)M 17.0 N5 N5 HA2.2-NS(1)M 17.0 N5 N5 HA2.2-NS(1)M 17.0 N5 N5 HA3.3-NS(1)M 18.0 N5 N5 HA3.3-NS(1)M 18.0 N5 N5 HA3.3-NS(1)M 18.0 N5 N5 HA3.3-NS(1)M 18.0 N5 HA3.3-NS(1)M 18	1.0	10	0.5	N1	HA1.0-2N1(1)M		
10 10 1.0 N4 HA10-2N4(1)M 33 10 1.5 N5 HA33-2N5(1)M 33 10 0.5 N5 HA33-2N5(1)M 1.5 10 0.5 N2 HA1.5-3N2(1)M 1.5 10 0.5 N2 HA1.5-3N2(1)M 1.5 10 0.5 N3 HA3.3-3N3(1)M 6.8 10 1.0 N4 HA3.8-3N4(1)M 22 10 1.5 N5 HA22-3N5(1)M 22 10 1.5 N5 HA22-3N5(1)M 22 10 0.5 N1 HA.47-4N1(1)M 1.0 8 0.5 N1 HA.47-4N1(1)M 1.0 8 0.5 N1 HA.47-4N1(1)M 1.0 8 0.5 N2 HA1.0-4N2(1)M 1.0 8 0.5 N3 HA22-3N5(1)M 2.2 8 0.5 N3 HA22-4N3(1)M 4.7 8 1.0 N4 HA4.7-4N4(1)M 1.5 8 1.5 N5 HA15-4N5(1)M 1.5 8 1.5 N5 HA15-4N5(1)M 1.5 8 0.5 N1 HA.47-4N4(1)M 1.5 8 0.5 N1 HA.47-4N4(1)M 1.5 8 0.5 N1 HA.47-4N4(1)M 1.5 8 0.5 N3 HA3.3-6N1(1)M 1.5 6 0.5 N1 HA.43-6N5(1)M 1.5 6 0.5 N2 HA.38-6N1(1)M 1.5 6 0.5 N3 HA15-4N5(1)M 1.5 6 0.5 N3 HA15-4N5(1)M 1.5 6 0.5 N3 HA15-4N5(1)M 1.0 6 0.5 N3 HA13-8N1(1)M 1.0 6 0.5 N3 HA12-2N1(1)M 1.0 6 0.5 N3 HA10-6N5(1)M 1.0 6 0.5 N3 HA10-10N3(1)M 1.5 6 0.0 N4 HA22-10N4(1)M 1.5 6 0.0 N4 HA22-10N4(1)M 1.5 6 0.0 N4 HA22-10N4(1)M 1.5 0 0.0 N4 HA22-10N4(1)M 1.0 N4 HA22-10N4(1)M 1	2.2	10	0.5	N2	HA2.2-2N2(1)M		
33	4.7	10	0.5	N3	HA4.7-2N3(1)M		
33	10	10	1.0	N4			
0.68	33	10	1.5	N5			
1.5 10 0.5 N2 HA1.5-3N2(1)M 3.3 10 0.5 N3 HA3.3-3N3(1)M 6.8 10 1.0 N4 HA2.8-3N3(1)M 22 10 1.5 N5 HA22-3N5(1)M 22 10 1.5 N5 HA22-3N5(1)M 22 10 1.5 N5 HA22-3N5(1)M			3 V _{DC} AT +85 °C				
3.3 10 0.5 N3 HA3.3-8N3(1)M 6.8 10 1.0 N4 HA6.8-3N4(1)M 22 10 1.5 N5 HA22-3N5(1)M	0.68	10	0.5	N1	HA.68-3N1(1)M		
6.8 10 1.0 1.5 N5 HA22-3N5(1)M 22 10 1.5 N5 HA22-3N5(1)M 4 V _{DC} AT +85 °C 0.47 8 0.5 N1 HA.47-4N1(1)M 1.0 8 0.5 N2 HA1.0-4N2(1)M 2.2 8 0.5 N3 HA2.2-4N3(1)M 4.7 8 1.0 N4 HA4.7-4N4(1)M 1.5 8 1.0 N4 HA4.7-4N4(1)M 1.5 8 1.5 N5 HA15-4N5(1)M 0.68 6 0.5 N1 HA.33-6N1(1)M 1.5 6 0.5 N1 HA.33-6N1(1)M 1.5 6 0.5 N2 HA.68-6N2(1)M 1.5 6 0.5 N3 HA1.5-6N3(1)M 1.5 6 0.5 N3 HA1.5-6N3(1)M 1.0 N4 HA3.3-6N4(1)M 1.0 N4 HA.22-10N1(1)M 1.0 N4 HA.22-10N1(1)M 1.0 N4 HA.22-10N1(1)M 1.0 N4 HA2.2-10N4(1)M 1.5 N5 HA6.8-10N5(1)M 1.5 N5 HA6.8-10N5(1)M 1.5 N5 HA6.8-10N5(1)M 1.5 N5 HA6.8-15N3(1)M 1.5 N5 HA4.7-15N5(1)M 1.5 N5 HA4.8-15N3(1)M 1.5 N5 HA4.7-15N5(1)M 1.5 N5 HA4.7-10N2(1)M 1.5 N5	1.5	10	0.5	N2	HA1.5-3N2(1)M		
6.8 10 1.0 1.5 N5 HA22-3N5(1)M 22 10 1.5 N5 HA22-3N5(1)M 2	3.3	10	0.5	N3	HA3.3-3N3(1)M		
1.5	6.8	10	1.0	N4			
A V _{DC} AT +85 °C	22	10	1.5	N5			
0.47			4 V _{DC} AT +85 °C		•		
1.0 8 0.5 N2 HA1.0-4N2(1)M 2.2 8 0.5 N3 HA2.2-4N3(1)M 4.7 8 1.0 N4 HA4.7-4N4(1)M 15 8 1.5 N5 HA15-4N5(1)M	0.47	8		N1	HA.47-4N1(1)M		
2.2 8 0.5 N3 HA2.2-4N3(1)M 4.7 8 1.0 N4 HA4.7-4N4(1)M 15 8 1.5 N5 HA15-4N5(1)M 6 V _{DC} AT +85 °C					, ,		
4.7 8 1.0 N4 HA4.7-4N4(1)M 6 V _{DC} AT +85 °C 6 V _{DC} AT +85 °C 0.33 6 0.5 N1 HA.33-6N1(1)M 0.68 6 0.5 N2 HA.68-6N2(1)M 1.5 6 0.5 N3 HA1.5-6N3(1)M 10 V _{DC} AT +85 °C 15 V _{DC} AT +85 °C 16 O.5 N1 HA.15-15N4(1)M 4.7 6							
15 8 1.5 N5 HA15-4N5(1)M 6 V _{DC} AT +85 °C C 0.33 6 0.5 N1 HA.33-6N1(1)M 0.68 6 0.5 N2 HA.68-6N2(1)M 1.5 6 0.5 N3 HA1.5-6N3(1)M 3.3 6 1.0 N4 HA3.3-6N4(1)M 10 6 1.5 N5 HA10-6N5(1)M 10 V _{DC} AT +85 °C 0.22 6 0.5 N1 HA.22-10N1(1)M 0.47 6 0.5 N3 HA1.0-10N3(1)M 2.2 6 1.0 N4 HA.22-10N4(1)M 6.8 6 0.5 N3 HA1.0-10N3(1)M 2.2 6 1.0 N4 HA.22-10N4(1)M 6.8 6 0.5 N3 HA.68-10N5(1)M 15 V _{DC} AT +85 °C 0.15 6 0.5 N1 HA.15-15N1(1)M 0.33 6 0.5 N2 HA.33-25N2(1)M		8			, ,		
		8			, ,		
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[•] Part number definition:

⁽¹⁾ Add A for axial, R for radial



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FANDARD RATINGS - NON-POLAR CAPACITORS					
CAPACITANCE (μF)	MAX. DF (%)	MAX. DCL AT +25 °C (μA)	CASE CODE	PART NUMBER	
		35 V _{DC} AT +85 °C			
0.10	6	0.5	N2	HA.10-35N2(1)M	
0.15	6	0.5	N2	HA.15-35N2(1)M	
0.22	6	0.5	N3	HA.22-35N3(1)M	
0.33	6	0.5	N3	HA.33-35N3(1)M	
0.47	6	1.0	N4	HA.47-35N4(1)M	
0.68	6	1.0	N4	HA.68-35N4(1)M	
1.0	6	1.5	N5	HA1.0-35N5(1)M	
1.5	6	1.5	N5	HA1.5-35N5(1)M	
		50 V _{DC} AT +85 °C			
0.068	6	0.5	N3	HA.068-50N3(1)M	
0.15	6	0.5	N3	HA.15-50N3(1)M	
0.33	6	1.0	N4	HA.33-50N4(1)M	
0.68	6	1.5	N5	HA.68-50N5(1)M	

- Part number definition:
 - (1) Add A for axial, R for radial

HA capacitors case sizes N4 and N5 are print marked:		All other case sizes have color dot marking:			
 Capacitance is in picofarads 1st and 2nd digits are significant figures 3rd digit indicates the number of zeros 			Capacitance	Color	Digit
			In picofarads, indicated by 3 dots.	Black	0
			1st and 2nd dot give the significant digits. 3rd dot indicates the number of zeros. Color dot location is shown on the dimensional	Brown	1
				Red	2
				Orange	3
			sketches. Black dot is omitted on black sleeve.	Yellow	4
				Green	5
Capacitance Tolerance	Color	Tolerance		Blue	6
	Gold	± 5 %		Violet	7
Is indicated by a dot on the side of the case.	Silver	± 10 %		Grey	8
Black dot is omitted.	None	± 20 %		White	9
	None	+ 40 % / - 20 %			
The positive lead is indicated by a color dot of red		e.g. Yellow-Violet-Green	= 4 700 000 pF		
epoxy on the unit.				= 4.7 μF	



PERFORMANCE AND RELIABILITY

The capacitors are tested in accordance with MIL-PRF-49137, with specific requirements as follows:

Temperature Stability: when tested per MIL-PRF-49137/6, capacitance shall be within \pm 15 % at -55 °C and 85 °C, and \pm 10 % at 25 °C after exposure to temperature extremes. DF shall be within 200 % of initial limit at -55 °C, 150 % of initial limit at 85 °C, and meet the initial at 25 °C. DCL shall be within 10 x initial limit at 85 °C, and meet the initial limit at 25 °C.

Moisture Resistance: (per method 106 of MIL-STD-202) after 10 cycles of 24 h at 25 °C to 65 °C and 80 % to 98 % RH; capacitance shall be within \pm 15 % of initial value, DF within 1.5 x initial limit and leakage within 3 x initial limit.

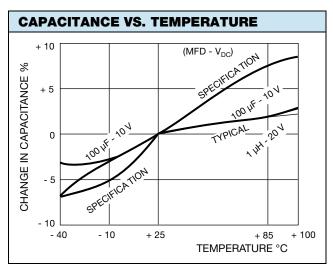
Life: (per method 108 of MIL-STD-202) after 1000 h at 85 $^{\circ}$ C and rated voltage; capacitance shall be within \pm 10 % of initial limit, DF within initial limits, and leakage within 200 % of initial limit.

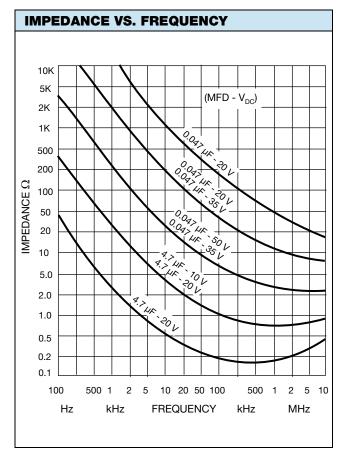
Surge Voltage: (per MIL-PRF-49317) after 1000 cycles at 85 °C and 1.3 x V_{DC} ; capacitance shall be within \pm 10 % of initial limit, DF and leakage within initial limits.

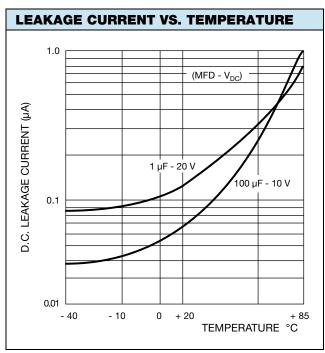
Resistance to Soldering Heat: (per method 210 0f MIL-STD-202, Condition B) after immersion in 260 °C molten solder to within a 1/4" of the body of the unit, there shall be no evidence of mechanical or electrical degradation.

Solderability: (per method 208 of MIL-STD-202) after dipping leads in 235 °C molten solder to within 0.125" of the body of the unit, the solder shall cover 95 % of the lead surface.

Terminal Strength: (per method 211 of MIL-STD-202) after the following test there shall be no loosening of the terminals or permanent damage to the terminals. Test condition A: (pull test) 0.010" leads withstand 1 pound, 0.016" leads 2 pounds and 0.007" leads 1/2 pound. Test condition C: (bend test) all leads shall withstand 3° to 90° bends with a 1/2 pound applied force.









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