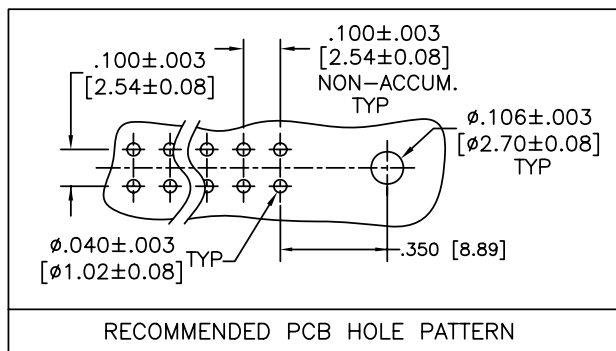
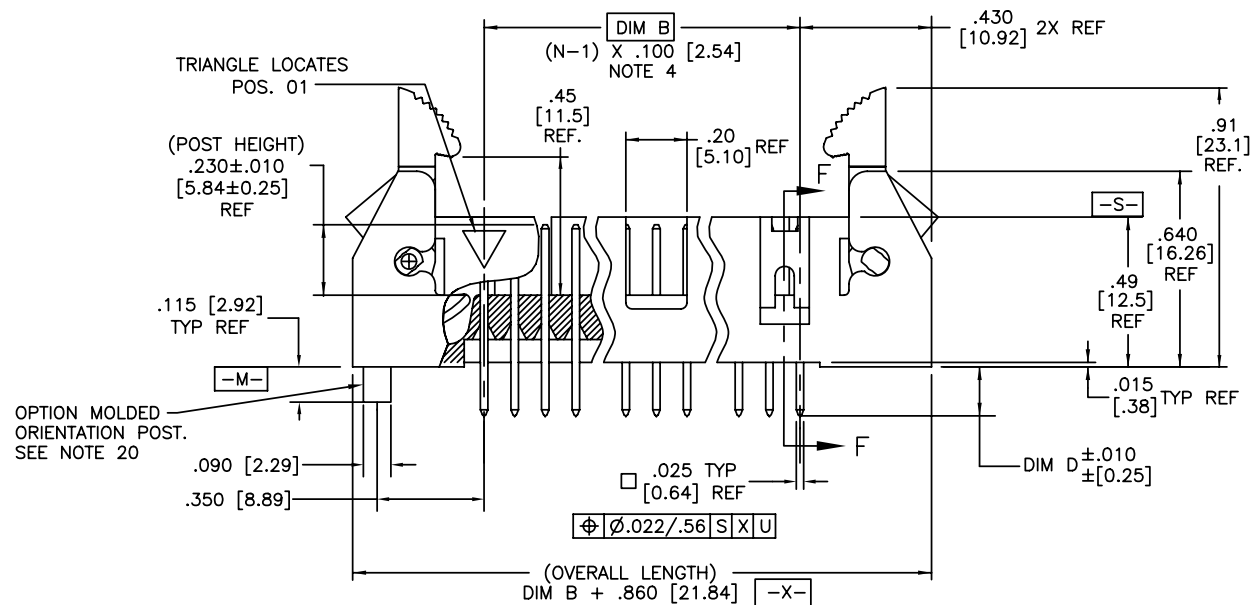
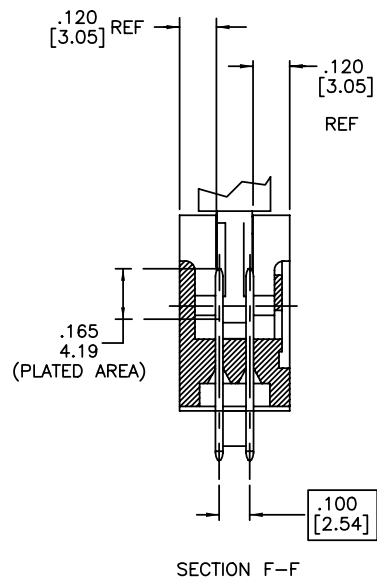
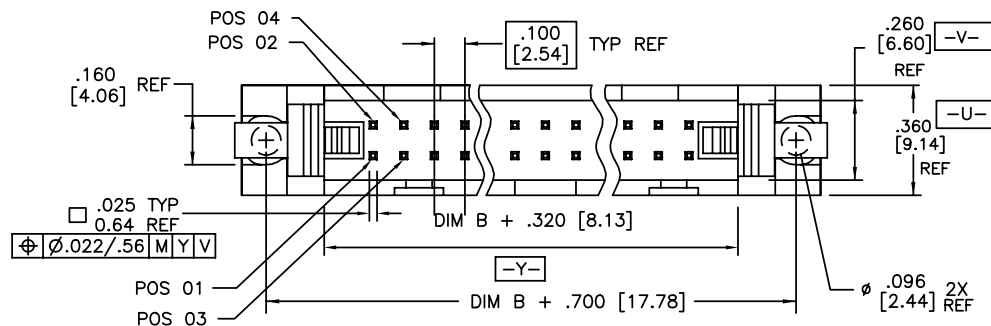


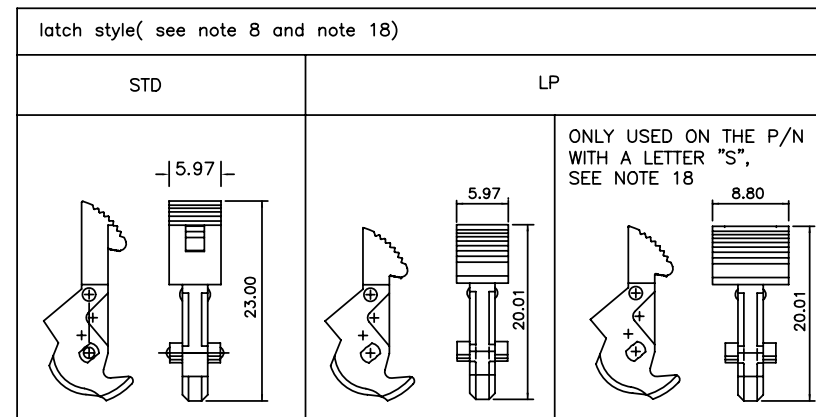
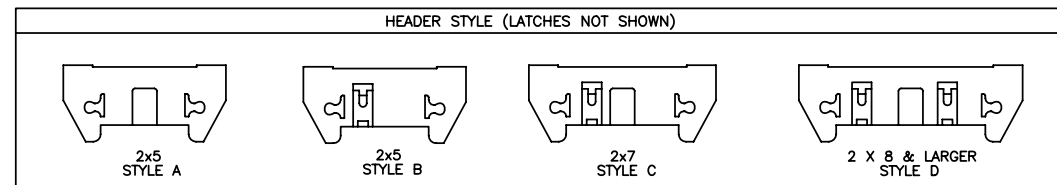
PRODUCT NUMBER
SEE TABLE



mat'l. code				surface	tolerance	projection	product family
				ISO 1302 ✓	ISO 406 ISO 1101	ISO 1101	QUICKIE
ltr	ecn	no	dr	date	tolerances unless otherwise specified	INCH/MM	title
BA	N08-0073	Rev B	4/28/08	4/28/08	XX±.01/XX±0.3	INCH/MM	HEADER, QUICKIE
BB	N09-0007	R.B	2009/01/12	2009/01/12	XXX±.005/XXX±0.13	INCH/MM	SEA-HORSE, VERTICAL
BC	ELX-N-012097	J.Z	2012-07-04	2012-07-04	XXXX±.0020/XXXX±0.051	scale 1:1	
BD	ELX-N-13354	DCS	2012-11-02	2012-11-02	M. CORNMANN	8/21/90	dwg no
BE	ELX-N-17979	TIM	2014-06-17	2014-06-17	M. SMYK	8/21/90	sheet 1 of 23 size
					chr	M. SMYK	65863 A3
					appd	M. SMYK	type Product Customer Drawing
sheet	revision	BE	BE	BE	BE	BE	BE
index	sheet	1	2	3	4	5	6

NOTES:

- HOUSING MAT'L: HIGH TEMPERTURE THERMOPLASTIC. UL94V-0.
COLOR : BLACK
- PIN MATERIAL: PHOSPHOR-BRONZE
- 3 LBS/1.36 KG MIN. RETENTION.
- TO DETERMINE DIMENSION:
N = NUMBER OF POSITIONS.
EXAMPLE: 10 POS., (N-1) x .100[2.54]=.900[22.87]
- RETENTIVE LEG:
RETENTION FEATURE AVAILABLE ON CONNECTORS WITH .105/2.67, .120/3.05
OR .150/3.81 TAIL LENGTH. RETENTION P/N INCLUDES THE LETTER "R"
AFTER THE EXISTING P/N.
EXAMPLE : 65863-XXX FOR EXISTING P/N
65863-XXXR FOR RETENTION P/N
RETENTION FEATURE LOCATION IS MANUFACTURERS OPTION.
5LB/2.3KG MAX INSERTION FORCE AND .25LB./1KG MIN RETENTION FORCE
PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARD AND RECOMMENDED
HOLE PATTERN. RETENTIVE LOCATION AT THE DISCRETION OF THE MANUFACTURER.
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
- 1° MAX DRAFT PERMISSIBLE ON ALL SURFACES UNLESS OTHERWISE SPECIFIED.
- PLATING ON LEAD-IN PORTION OF PIN IS MANUFACTURING OPTION.
- L.P. LATCHES TO BE USED WITH FEMALE CONNECTOR WITHOUT STRAIN RELIEF, ,
STANDARD LATCHES TO BE USED WITH FEMALE CONNECTOR WITH STRAIN RELIEF.
- RECOMMENDED MOUNTING SCREW SIZE : #2-56 FILLISTER HEAD MACHINE SCREW,
1/4" LONG FOR 1/16" AND 3/32" BOARD, 5/16" LONG FOR 1/8" BOARD.
- DASH -7XX IS POLARIZED (PIN MISSING).
- UNDERPLATING: 50μ"/1.27μm Ni.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- FOR POLARIZATION, SPECIFY POSITION NUMBER (i.e.. 03= PIN 3) TO OMIT PIN.
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm
MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES
IF THEY ARE AVAILABLE.
- "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."
- PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON CONTACT OR TAIL,
OPTIONALLY TIN ON TAIL.
- THE PART NUMBER IN THE DASH NUMBER WITH A LETTER "S" WILL HAVE A
SPECIAL SEA HORSE USED.
- LEAD FREE PLATING: 100u"~160u"/2.54u~4.06u PURE Sn.
- 65863-XXXP, P-DESIGNATE ORIENTATION POST.(SEE PAGE 23)
- 65863-XXXF, F-PLATING FOUR SIDES ON CONTACT AREA.(SEE PAGE 23)



mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr	ecn	no	dr	date	tolerances unless otherwise specified						title		
BE					angles linear 0°±2°	.XXX±.01/.XXX±.03		INCH/MM			HEADER, QUICKIE SEA-HORSE, VERTICAL		
						.XXX±.005/.XXX±.013							
						.XXX±.002/.XXX±.005							
					dr	M. CORNMAN	8/21/90	scale 1:1 		dwg no			
					enr	M. SMYK	8/21/90			sheet2 of23size			
					chr	M. SMYK	8/21/90			65863			
					appd	M. SMYK	8/21/90			A3			
sheet		revision								type			
index		sheet								Product Customer Drawing			



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PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE
65863-001	2x5	NO	.400/10,160	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	A
↑ -002	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
-003	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -004	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -005	↓	↓	↓	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↓
↑ -006	2x5	↑	.400/10,160	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	A
↑ -007	2x7	↑	.600/15,240	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	C
↑ -008	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -009	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -010	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -011	↓	↓	↓	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↓
↑ -012	2x7	↑	.600/15,240	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	C
↑ -013	2x8	↑	.700/17,780	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
↑ -014	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -015	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -016	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -017	↓	↓	↓	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↓
↑ -018	2x8	↑	.700/17,780	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -019	2x10	↑	.900/22,860	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -020	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -021	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -022	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -023	↓	↓	↓	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↓
↑ -024	2x10	↑	.900/22,860	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -025	2x13	↑	1.200/30,480	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -026	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -027	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -028	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -029	↓	↓	↓	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↓
↑ -030	2x13	↑	1.200/30,480	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑	2x17	↑	1.600/40,640	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -032	↑	↑	↑	.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -033	↑	↑	↑	.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
↑ -034	↑	↑	↑	.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	↑
↑ -035	↑	↑	↑	.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	↑
65863-036	2x17	NO	1.600/40,640	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	D

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr		ecn no		dr		date		tolerances unless otherwise specified		title			
BE								linear		HEADER, QUICKIE			
								0±2"		SEA-HORSE, VERTICAL			
								M. CORNMAN		8/21/90		sheet3 of23size	
								M. SMYK		8/21/90		A3	
								M. SMYK		8/21/90		type Product Customer Drawing	
sheet index		revision sheet											



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PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE
65863-037	2x20	NO	1.900/48,260	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
-038				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-039				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-040				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-041				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-042	2x20		1.900/48,260	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	
-043	2x25		2.400/60,960	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-044				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-045				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-046				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-047				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-048	2x25	NO	2.400/60,960	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	D
-049	2x5	STD	.400/10,160	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	A
-050				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-051				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-052				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-053				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-054	2x5		.400/10,160	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	A
-055	2x7		.600/15,240	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	C
-056				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-057				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-058				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-059				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-060	2x7		.600/15,240	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	C
-061	2x8		.700/17,780	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
-062				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-063				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-064				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-065				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-066	2x8		.700/17,780	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	
-067	2x10		.900/22,860	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-068				.105/ 2,67	120u"~200u"/3.04um~5.08umTIN/LEAD	
-069				.150/ 3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-070				.150/ 3,81	120u"~200u"/3.04um~5.08umTIN/LEAD	
-071				.675/17,15	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
65863-072	2x10	STD	.900/22,860	.675/17,15	120u"~200u"/3.04um~5.08umTIN/LEAD	D

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr		ecn no		dr		date		tolerances unless otherwise specified		title			
BE								linear		INCH/MM			
								0°±2'		scale 1:1			
								dr		M. CORNMAN		8/21/90	
								enr		M. SMYK		8/21/90	
								chr		M. SMYK		8/21/90	
								appd		M. SMYK		8/21/90	
sheet index		revision sheet											

dwg no		sheet4 of23		size	
65863				A3	
type Product Customer Drawing					

[illegible]

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PRODUCT NO
NOTE 12,13

SIZE

LATCH
NOTE
8

DIM B

DIM D

TERMINAL PLATING

STYLE

65863-109

2x5

NO

.400/10,160

.105/ 2,67

30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni

A

↑ -110

2x7

↑

.600/15,240

↑

↑

C

-111

2x8

.700/17,780

D

-112

2x10

.900/22,860

↑

-113

2x13

1.200/30,480

-114

2x17

1.600/40,640

-115

2x20

1.900/48,260

-116

2x25

2.400/60,960

↓

-117

2x30

NO

2.900/73,660

D

-118

2x5

STD

.400/10,160

A

-119

2x7

↑

.600/15,240

C

-120

2x8

.700/17,780

D

-121

2x10

.900/22,860

↑

-122

2x13

1.200/30,480

-123

2x17

1.600/40,640

-124

2x20

1.900/48,260

-125

2x25

↓

2.400/60,960

-126

2x30

STD

2.900/73,660

.105/ 2,67

-127

2x20

NO

1.900/48,260

.150/ 3,81

↓

-128

2x20

STD

1.900/48,260

↑

D

-129

2x5

NO

.400/10,160

A

-130

2x7

↑

.600/15,240

C

-131

2x8

.700/17,780

D

-132

2x10

.900/22,860

↑

-133

2x13

1.200/30,480

-134

2x17

1.600/40,640

-135

2x20

1.900/48,260

-136

2x25

↓

2.400/60,960

↓

-137

2x30

NO

2.900/73,660

D

-138

2x5

STD

.400/10,160

A

-139

2x7

↑

.600/15,240

C

-140

2x8

.700/17,780

D

-141

2x10

.900/22,860

↑

-142

2x13

1.200/30,480

↓ -143

2x17

↓

1.600/40,640

↓

65863-144

2x20

STD

1.900/48,260

.150/ 3,81

30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni

D

mat'l. code

surface
ISO 1302 ✓

tolerance
ISO 406
ISO 1101

projection
INCH/MM

product family
QUICKIE

ltr

ecn no

dr

date

tolerances unless otherwise specified

linear

angles

0°±2°

dr

M. CORNMAN

8/21/90

enr

M. SMYK

8/21/90

chr

M. SMYK

8/21/90

appd

M. SMYK

8/21/90

scale 1:1

FCI

dwg no

sheet6 of23

size

65863

A3

type

Product Customer Drawing

sheet index

revision sheet

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form: A3

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Released

Printed: Jun 19, 2014

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NOTE 16,19

form: A3

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PRODUCT NO NOTES 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	PIN STYLE	MISSING
65863-431	2x17	STD	1.600/40.640	.105/ 2,67	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	NONE
-432		LP		.105/ 2,67			
-433		NO		.150/ 3,81			
-434		STD		.150/ 3,81			
-435	2x17	LP	1.600/40.640	.150/ 3,81			
-436	2x20	NO	1.900/48.260	.105/ 2,67			
-437		STD		.105/ 2,67			
-438		LP		.105/ 2,67			
-439		NO		.150/ 3,81			
-440		STD		.150/ 3,81			
-441	2x20	LP	1.900/48.260	.150/ 3,81			
-442	2x25	NO	2.400/60.960	.105/ 2,67			
-443		STD		.105/ 2,67			
-444		LP		.105/ 2,67			
-445		NO		.150/ 3,81			
-446		STD		.150/ 3,81			
-447	2x25	LP	2.400/60.960	.150/ 3,81			
-448	2x30	NO	2.900/73.660	.105/ 2,67			
-449		STD		.105/ 2,67			
-450		LP		.105/ 2,67			
-451		NO		.150/ 3,81			
-452		STD		.150/ 3,81			
-453	2x30	LP	2.900/73.660	.150/ 3,81			
-454	2x12	NO	1.100/27.940	.105/ 2,67			
-455	2x12	STD					
-456	2x12	LP					
-456S	2x12	LP			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-457	2x12	NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-458		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-459		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-460		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-461		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-462		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni		
-463		NO			120u"-200u"/3.04u-5.08uTIN/LEAD		
-464		STD			120u"-200u"/3.04u-5.08uTIN/LEAD		
65863-465	2x12	LP	1.100/27.940	.105/ 2,67	120u"-200u"/3.04u-5.08uTIN/LEAD	D	NONE

NOTE 18

NOTE 16,19

NOTE 16,19

NOTE 16,19

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE					
itr ecn no dr date				tolerances unless otherwise specified						INCH/MM		title HEADER, QUICKIE SEA-HORSE, VERTICAL			
BE				angles linear		X.XX ± 0.1 / X.XX ± 0.3									
		X.XX ± 0.05 / X.XX ± 0.13													
		X.XX ± 0.020 / X.XX ± 0.051													
				0° ± 2'				scale 1:1							
				dr		M. CORNMAN		8/21/90		dwg no		sheet 15 of 23		size	
				engr		M. SMYK		8/21/90		65863		A3			
				chr		M. SMYK		8/21/90							
				appd		M. SMYK		8/21/90		type		Product Customer Drawing			
sheet index		revision sheet													

PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE
65863-466	2x12	NO	1.100/27.940	.150/3.81	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
-467		STD			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-468		LP			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-469		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-470		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-471		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-472		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-473		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-474		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-475		NO			120u-200u"/3.04u-5.08u TIN/LEAD	
-476		STD			120u-200u"/3.04u-5.08u TIN/LEAD	
-477		LP		.150/3.81	120u-200u"/3.04u-5.08u TIN/LEAD	
-478		NO		.105/2.67	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-479		STD			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-480		LP			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-481		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-482		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-483		LP		.105/2.67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-484		NO		.150/3.81	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-485		STD		.150/3.81	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-486		LP		.150/3.81	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-487		NO		.675/17.15	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-488		STD			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-489		LP			15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-490		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-491		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-492		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-493		NO			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-494		STD			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-495		LP			30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	
-496		NO			120u-200u"/3.04u-5.08u TIN/LEAD	
-497		STD			120u-200u"/3.04u-5.08u TIN/LEAD	
-498	2x12	LP	1.100/27.940	.675/17.15	120u-200u"/3.04u-5.08u TIN/LEAD	
-499	2x15	NO	1.400/35.560	.105/2.67	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	
65863-500	2x15	STD	1.400/35.560	.105/2.67	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	D

NOTE 16,19

NOTE 16,19

NOTE 16,19

NOTE 16,19

NOTE 16,19

NOTE 16,19

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
itr ecn no dr date				tolerances unless otherwise specified						 INCH/MM		title HEADER, QUICKIE SEA-HORSE, VERTICAL	
BE				angles		$\sqrt{0.01/0.013}$							
				linear		$\sqrt{0.005/0.010}$							
				0°±2'		$\sqrt{0.003/0.005}$							
				dr		M. CORNMAN		8/21/90		dwg no sheet16 of23size 65863A3			
				engr		M. SMYK		8/21/90					
				chr		M. SMYK		8/21/90					
				appd		M. SMYK		8/21/90					
sheet index		revision sheet								type Product Customer Drawing			

D

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466
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PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE	PIN MISSING
65863-640	2x12	NO	1.100/ 27.94	.150/3,81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	NONE
-641	2x12	STD	1.100/ 27.94				
-642	2x15	NO	1.400/ 35.56				
-643	2x15	STD	1.400/ 35.56				
-644	2x30	NO	2.900/ 73.66				
-645	2x30	STD	2.900/ 73.66				
-646	2x25	STD	2.400/ 60.96			D	
-647	2x5	STD	.400/ 10.16			A	
-648	2x7	STD	.600/ 15.24			C	
-649	2x13	STD	1.120/ 30.48			D	
-650	2x17	STD	1.600/ 40.64			D	
-651	2x5	NO	.400/ 10.16			A	
-652	2x7	NO	.600/ 15.24			C	
-653	2x13	NO	1.120/ 30.48			D	
-654	2x17	NO	1.600/ 40.64	.150/3,81		D	
-655	2x5	STD	.400/ 10.16	.175/4.45		A	
-656	2x7		.600/ 15.24			C	
-657	2x13		1.120/ 30.48			D	
-658	2x17	STD	1.600/ 40.64	.175/4.45		D	
-659	2x5	NO	.400/ 10.16	.250/6.35		A	
-660	2x7	LP	.600/ 15.24	.236/5.99	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	C	NONE
-715	2x8	LP	.700/ 17.78	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	3
-716	2x8	LP	.700/ 17.78	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	14
-717	2X20	LP	1.900/48.26	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	20
-717S	2X20	LP	1.900/48.26	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	20
-733	2x17	LP	1.600/ 40.14	.105/2.67	50u"/1.27u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	5
-734	2x17	STD	1.600/ 40.64	.105/2.67	50u"/1.27u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	5
-735	2x10	LP	.900/ 22.86	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	16
-736	2x10	LP	.900/ 22.86		30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	19
-737	2x5	LP	.400/ 10.16		30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	A	10
-738	2X20	LP	1.900/48.26		30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	8
-739	2X25	LP	2.400/60.96			D	25
-740	2X12	LP	1.100/ 27.94			D	20
-741	2X17	LP	1.600/ 40.64			D	5
-741S	2X17	LP	1.600/ 40.64			D	5
-742	2X5	LP	.400/ 10.16			A	2
65863-743	2X17	LP	1.600/ 40.64	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	3

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NOTE 18

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr ecn no dr date				tolerances unless otherwise specified				INCH/MM		title HEADER, QUICKIE SEA-HORSE, VERTICAL			
BE				angles		$\frac{XXX \pm .01 / XXX \pm .3}{XXX \pm .005 / XXX \pm .013}$ $\frac{0' \pm 2'}{XXX \pm .0020 / XXX \pm 0.051}$							
				dr		M. CORNMAN		scale 1:1		dwg no			
				enrg		M. SMYK				sheet 21 of 23 size			
				chr		M. SMYK				65863 A3			
				appd		M. SMYK				type Product Customer Drawing			
sheet index		revision sheet											

PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE	MISSING PIN
65863-744	2x17	LP	1.600/ 40.64	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	3, 5
65863-744S	2x17	LP	1.600/ 40.64	.150/3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	3, 5
65863-843	2x5	N/A	.400/ 10.16	.120/3.05	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	A	
-844	2x7		.600/ 15.24			C	
-845	2x10		.900/ 22.86			D	
-846	2x15		1.400/ 35.56				
-847	2x17		1.600/ 40.64				
-848	2X20		1.900/ 48.26				
-849	2X25		2.400/ 60.96				
-850	2x30	N/A	2.900/ 73.66			D	
-851	2x5	STD	.400/ 10.16			A	
-852	2x7		.600/ 15.24			C	
-853	2x10		.900/ 22.86			D	N/A
-854	2x15		1.400/ 35.56				
-855	2x17		1.600/ 40.64				
-856	2X20		1.900/ 48.26				
-857	2X25		2.400/ 60.96				
-858	2x30	STD	2.900/ 73.66			D	
-859	2x5	L/P	.400/ 10.16			A	
-860	2x7		.600/ 15.24			C	
-861	2x10		.900/ 22.86			D	
-861S	2x10		.900/ 22.86			D	
-862	2x15		1.400/ 35.56				
-863	2x17		1.600/ 40.64				
-864	2X20		1.900/ 48.26				
-865	2X25		2.400/ 60.96				
65863-866	2x30	L/P	2.900/ 73.66	.120/3.05		D	
65863-867S	2x12	L/P	1.100/ 27.94	.105/2.67	15u"/0.38u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	24
65863-868S	2x12	L/P	1.100/ 27.94	.105/2.67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D	24

NOTE 18

NOTE 18

NOTE 18

NOTE 18



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D

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr	ecn	no	dr	date		tolerances unless otherwise specified							
BE						angles	linear	XXX±.01/XXX±.3		INCH/MM		title HEADER, QUICKIE SEA-HORSE, VERTICAL	
								XXX±.005/XXX±.013					
						0°±2'		XXX±.0020/XXX±0.051		scale 1:1			
						dr	M. CORNMAN	8/21/90					
						enr	M. SMYK	8/21/90				dwg no 65863	sheet 22 of 23 size A3
						chr	M. SMYK	8/21/90					
						appd	M. SMYK	8/21/90					
sheet index		revision sheet										type Product Customer Drawing	



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D

A

B

C

D

form: A3

PRODUCT NO NOTE 12,13	SIZE	LATCH NOTE 8	DIM B	DIM D	TERMINAL PLATING	STYLE
65863-049P	2x5	STD	.400/10,160	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	A
65863-055P	2x7	STD	.600/15,240	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	C
65863-061P	2x8	STD	.700/17,780	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-067P	2x10	STD	.900/22,860	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-073P	2x13	STD	1.200/30,480	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-079P	2x17	STD	1.600/40,640	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-085P	2x20	STD	1.900/48,260	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-091P	2x25	STD	2.400/60,960	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-203P	2x20	LP	1.900/48,260	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-079F	2x17	STD	1.600/40,640	.105/ 2,67	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D
65863-081F	2x17	STD	1.600/40,640	.150/ 3.81	30u"/0.76u MIN (NOTE 17) OVER 50u"/1.27u Ni	D

mat'l. code				surface ☒ tolerance ISO 1302 ☒ ISO 406 ISO 1101		projection 		product family QUICKIE					
ltr	ecn	no	dr	date		tolerances unless otherwise specified			title				
BE						angles linear	$\frac{.XXX \pm .01}{.XXX \pm .03}$		INCH/MM 	HEADER, QUICKIE SEA-HORSE, VERTICAL			
							$\frac{.XXX \pm .005}{.XXX \pm .013}$						
							$\frac{0^\circ \pm 2^\circ}{.XXX \pm .0020 / .XXX \pm .0051}$						
						0°±2°		scale 1:1					
						dr	M. CORNMAN	8/21/90		dwg no		sheet 23 of 23	size
						engr	M. SMYK	8/21/90		65863		A3	
						chr	M. SMYK	8/21/90					
						appd	M. SMYK	8/21/90		type Product Customer Drawing			
sheet index		revision sheet											

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