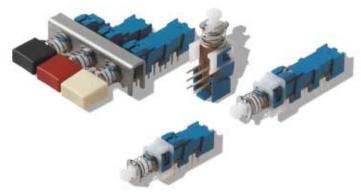
# PHA Short Stroke Push-Button Switch



The push-button switch PHA with small dimensions make it the ideal choice for today's demanding switch requirements

- PC pins in the module grid of 25×25mm (0.0984×0.0984) Chassis on request
- Operating force only 170cN (170 grams) (with 2 poles)
- Sealed, designed for fdw soldering
- 2, 4 or 6 pole, double throw switching
- Optionally momentary (OA) or pushpush (EE) function and interlocking (GR) in a chassis. A mixture of these different functions is possible
- Single module with chassis: see next page

### **Button Removal**

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

Construction	
Function	Momentary (OA), push-push (EE) or interlocking (GR)
Number of modules in a chassis	1 up to 10
Contact arrangement	2U, 4U or 6U (U = changeover)
Mode of switching	Non-shorting
Distance between button centers	10, 12.5, 15, 17.5, 20mm (0.394, 0.492, 0.591, 0.689, 0.787 inch)
Contacts	PC pins in module grid $2.5 \times 2.5$ mm (0.0984 $\times$ 0.0984 inch)

3 W DC		
30 V DC		
100 m A DC		
500 V between open contacts		
1500 V between chassis and contacts		
≥ 10 <sup>4</sup> operations		
≥ 10 <sup>4</sup> operations		
$\leq$ 20 m $\Omega$		
$\leq$ 40 m $\Omega$		
$\geq 10^{10} \Omega$		
≦ 1.5pF		
≤ 2ms		

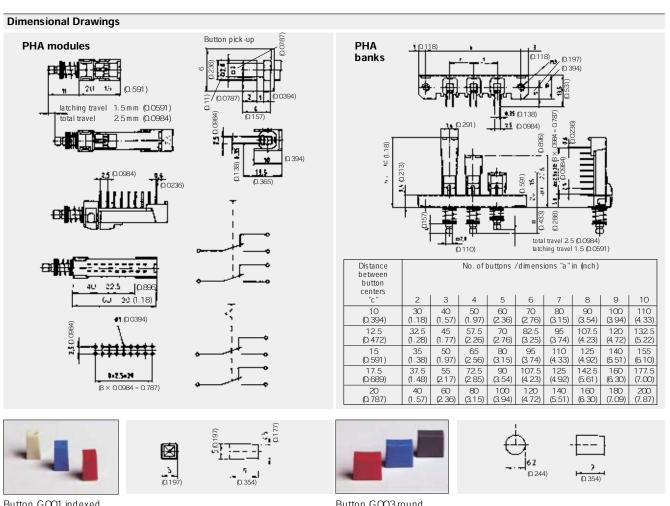
Mechanical data	
Total travel /latching travel	2.5 m m /1.5 m m (0.0984 inch /0.0591 inch)
Operating force	for 2U: 170cN ± 50cN (170grams ± 50grams) 4U: 230cN ± 70cN (230grams ± 70grams) 6U: 300cN ± 100cN (300grams ± 100grams)
Sealing	Sealed contacts

Further data	
Contact material	AG
Insulation material of housing and actuator	Therm op lastic
Max. soldering time and temperature	5 s at 260°C
Operating temperature	$-10^{\circ}\text{C} \text{ to } +60^{\circ}\text{C}$

Ordering code: see next page.



# PHA Short Stroke Push-Button Switch

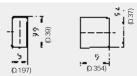


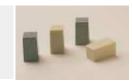
Button GOO1 indexed spacing min. 10 mm (0.394 inch)

Button GOO3 round spacing min. 10 mm (0.394 inch)



Button GCO2 rectangular spacing min. 10 mm (0.394 inch)





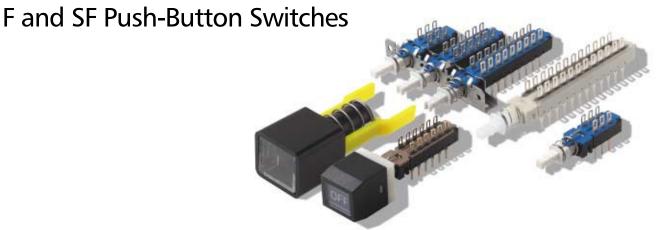


Button GOO4 square spacing min. 10mm (0.394 inch)

Button colors: black, grey, red, ivory, blue

Orderi	ng code	1	2	3	4	5	6	7
	Example:	2×PHA	125	G01	RD	4U	GR	ChM3
1	<b>Designation:</b> PHA = module without chassis, $1 \times PHA$ to $10 \times PHA$ = bank with 1 to 10 modules	-		<b>^</b>	<b>^</b>	<b>^</b>	<b>A</b>	<b>A</b>
2	<b>Spacing in mm:</b> 10, 12.5, 15, 17.5, 20 (0.394, 0.492, 0.591, 0.689, 0.787 inch), none = module	<b></b>						
3	<b>Button type:</b> GO1 = indexed, GO2 = rectangular, GO3 = round, GO4 = square	<b></b>	-					
4	4 Button color: BK = black, IY = ivory, GY = grey, RD = red, BU = blue							
5				-				
6	<b>Mechanical function:</b> OA = momentary, EE = push-push, GR = interlocking			-				
7	Chassis: on request				-			





The essential features of the F and SF push-button switch are the bridge contact and the many mechanical functions. The contact bridge is spring loaded which guarantees a constant pressure on the contacts.

- Up to 10 poles per module
- Various contact terminals
- Standard mounting frame with max. 23 positions
- Spacing optionally 10, 12.5, 15, 17.5 or 20 mm
- Independent interlocking groups in one bank possible
- Mechanical indicator buttons
- Configurations with illuminated pushbuttons

#### Mechanical functions

OA	Momentary returning to
	normal "OFF" position
EE	Push-push function
GR	Interlocking
GR1+GR2	Two independent inter-

AOR locking groups in one bank
Release push-button for a
bank, not latching

#### **Button Removal**

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

Construction	
Function	Momentary (OA), push-push (EE), further functions: see table to the left
Number of buttons	1 up to 23
Contact arrangement	Series F: 2U, 4U, 6U, 8U, 10U
(U = changeover contact)	Series SF: 2U, 4U, 6U, 8U
Mode of switching	Non-shorting
Illumination	See: indicator and illuminated push-buttons
Spacing	10, 12.5, 15, 17.5 or 20 mm (0.394, 0.492, 0.591, 0.689 or 0.787 inch)
Terminals (see next page)	PC pins and soldering lugs or only PC pins

Electrical d	ata		F-Silver	F-Gold
Switching power	F module max. AC/DC		50 VA /15 W	1 VA/300 m W
Switching voltage	F module max. AC/DC		125/30 V	50/30 V
Switching current	F module max. AC/DC		O. 5/O. 5 A	0.04 A /0.01 A
Carrying curr	ent m ax. a	nt δu = 20°C	< 2A	< 0.5 A
Dielectric strength		Chassis ⁄contact	≥ 1500 V	≥ 1500 V
(50 Hz, 1 Min	.)	Between contacts	≥ 1500 V	≥ 1500 V
Operating life	1) "OA ÆE	E" (24 V/200 m A)	> 10 <sup>5</sup> operatio	ons
"GR"		$> 3.5 \times 10^4$ operations		
Contact resistance initial after operating life		Typical ≦ 10	$Om\Omega$ , max. $2Om\Omega$	
		after operating life	$\leq 100 \mathrm{m}\Omega$	
Insulation resistance		$\geq 10^{9}  \Omega$ between open contacts		
		$\geq 10^{9}  \Omega$ between chassis and contacts		
Capacitance at $f = 10  \text{kHz}$		≤ 0.7 pF between 2 contacts		

Mechanical data	
Total travel /atching travel	$4.7 \mathrm{mm}/3.3 \mathrm{mm}$ (0.185 inch/0.130 inch)
Typical F Operating Force	2U = 6.5N (650 grams) 4U = 6.5N (650 grams) 6U = 7.5N (750 grams) 8U = 9.0N (900 grams) 10U = 9.0N (900 grams)
European Typical SF Operating Force	2U = 3.5N ± 0.5N (350 grams ± 50 grams) 4U = 5N ± 1N (500 grams ± 100 grams) 6U = 6.5N ± 1N (650 grams ± 100 grams) 8U = 9N + 1N (900 grams + 100 grams)

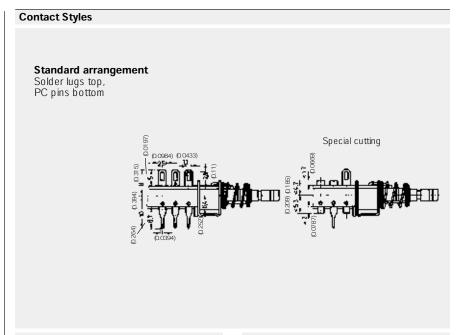
Further data	Contacts	Housing
Contact and	Silver with Ni-junction	Therm op lastic
insulation material	Gold with Ni-junction	Therm op lastic
Max. soldering time and temperature	5s at 260°C ∙ hand sol	dering 3s at 350°C
Operating temperature	- 40°C to + 70°C	

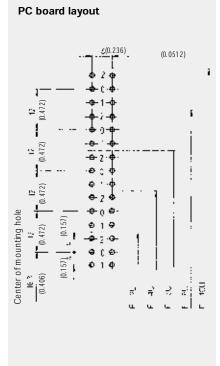
 $<sup>^{1}</sup>$ ) 25 – 30 operations /Mn.

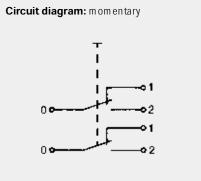
Ordering code: see page C-15.

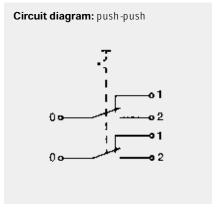


# F and SF Push-Button Switches







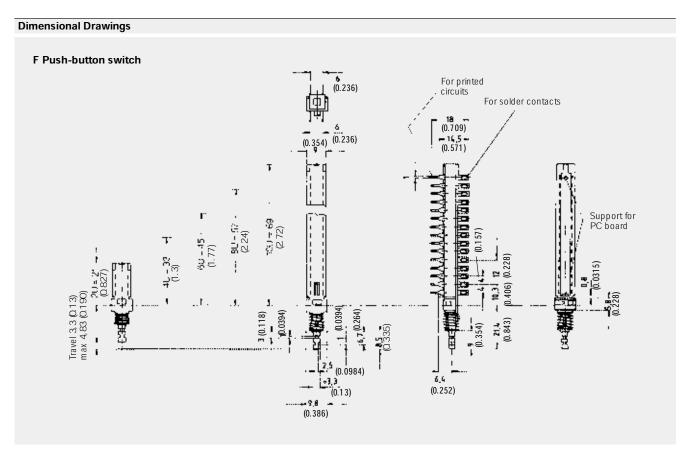


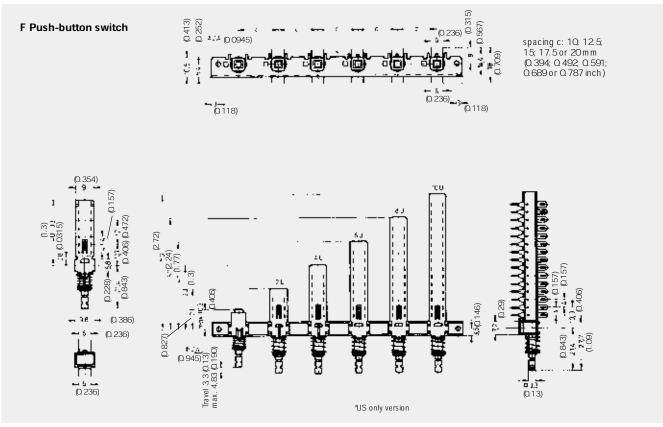
Standard chassis: see page C-15, non-standard chassis: consult factory.

Terminal Code	US	Europe
Solder Lug & P.C. Pins (standard)	O1	
Cut Solder Lugs	O1 A	Р
Cut PC Pins	O1B	L



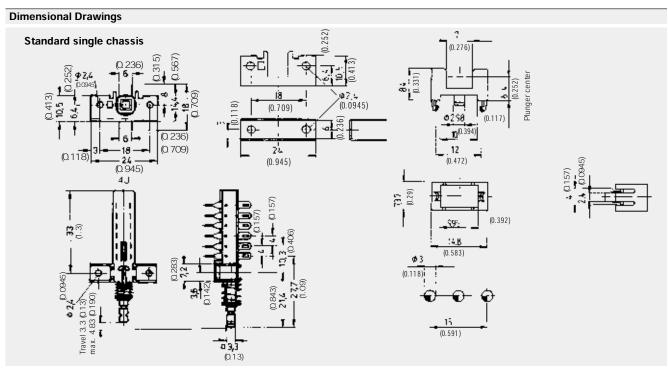
# F Push-Button Switches

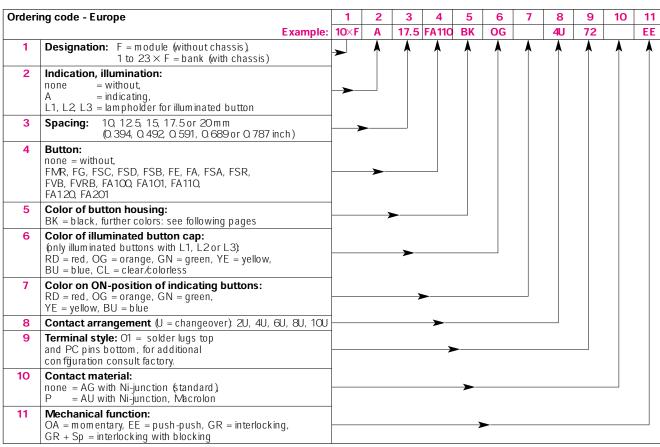






# Chassis for F Push-Button Switches, NE18 and NE18CTII Mains Switches

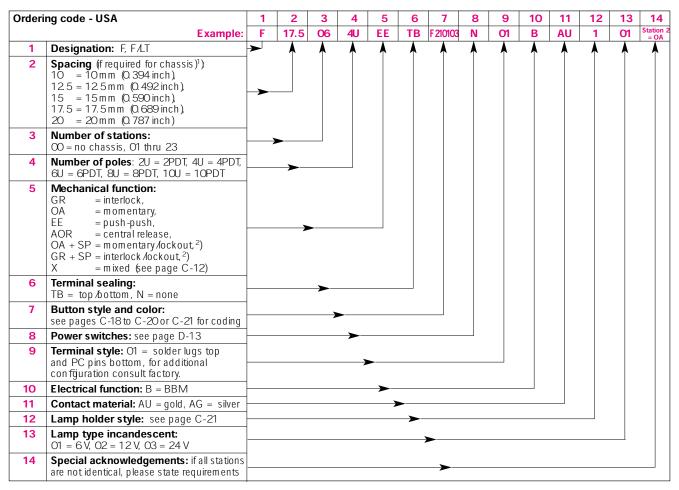




Note: Ordering of not mounted F buttons: ordered separately and delivered separately.



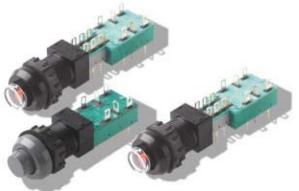
# **NE18 and NE18CTII Mains Switches**



<sup>1)</sup> If option not required: flli in with an N 2) lockout available with 1Q15 and 17.5 mm spacing. 3) Switch Orientation: Plunger toward you, solder lugs up, station #1 far left.



# **Central Mounted F-Modules**



Single modules of the F Series including mains/power modules NE18 and NE18CTII are available with central mounting.

### Standard Designs:

- ZF12 with threaded mounting  $M12 \times 0.75$ and a metal knurled nut.
- ZF with threaded mounting  $M14 \times 1$ optional with threaded plastic front panel or with knurled nut.
- ZFA like ZF but with indication button FA200.
- ZFL like ZF but with illuminated pushbuttons FLB or FLC or FLC-LED. ZFL: you can select among these three illumination possibilities.



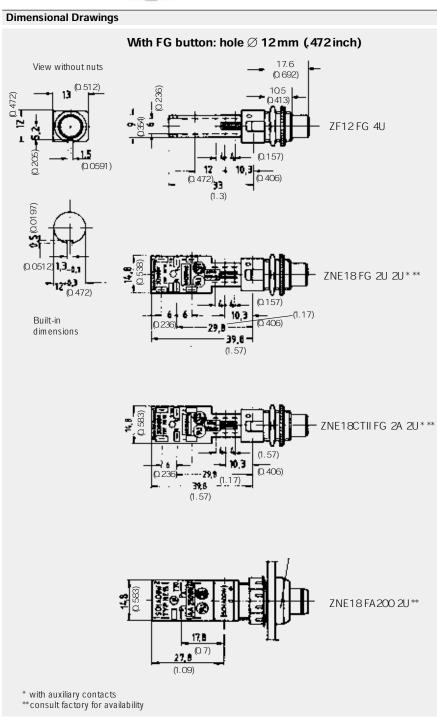
F24 F200



F25 **FLC** 

Ordering code: see next page.





ZF, ZG, ZNE18, ZNE18CTII with button FG (12 mm (0.472) diameter)

# **Central Mounted F-Modules**

Button styles	
Series ZF12	With button FG
	Ø12mm (0.472)
Series ZF	With button F200
	Ø 14 m m (0.551)
Series ZFA*	With button FA 200
	Ø 14 m m (0.551)
Series ZFL*	With button FLB, FLC,
	FLC-LED
	You can select among these
	three illumination possibilities
* D1 1 11 1	The second secon

<sup>\*</sup>Please indicate color of button and indicator.

Illuminated buttons		
Type FLB	With flament lamp	
Button shell	Black, white, grey	
Сар	Red, yellow, green, white	
Lamps	12 V/40 m A	
Type FLC	With Neon lamp	
Button shell	Black, white, grey	
Сар	Red, white, green,	
	chrome, yellow	
Lamps	Neon glow lamp	
	Z-300-GL2 <sup>1</sup> )	
Type FLD	With LED	
Button shell	Black, white, grey	
Сар	Red, green, yellow	
LED	Red, green, yellow	
1) Docommondod	cariac racictors.	

 $<sup>^{1})</sup>$  Recommended series resistors: for 110 V - 56 k  $\Omega$  for 220 V - 150 k  $\Omega$ 

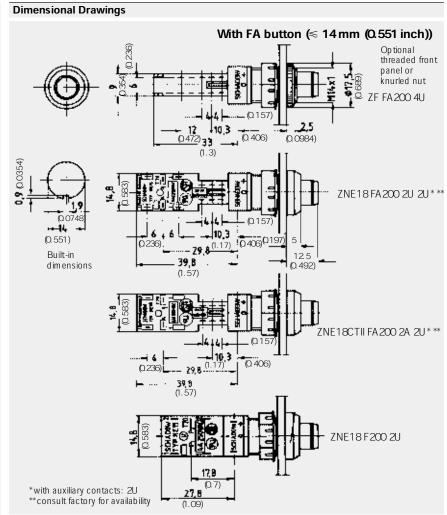
# Lampholders

Type LZ1

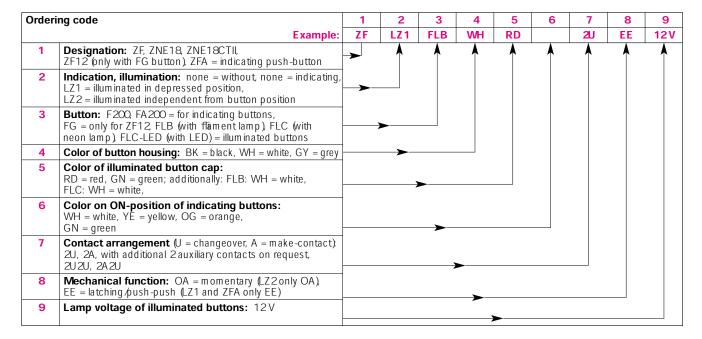
Illumination with push-button in depressed position.

Type LZ2

Illumination independent from button position.



Push-button switches with central mounting: ZF, ZNE18 and ZNE18CTII with F200 or FA200 button (14 mm  $\,$  (0.551) diameter)





# Non-illuminated Buttons for F Series, PVF, Mains/Power Switches NE18 and NE18CTII

Overview of F-Buttons			
Designation	F	Mains Switches NE18, NE18CTII	Mounting on chassis
FMR	Х	X	
FG	X	X	
F1.12-H-4	X 3)	X	
F1.15-H-4	X 3)	X	
F1.12-H-5	X <sup>3</sup> )	X	
FSC	X	X	
FSD	X	X	
FSB	X	X	
FE	X	X	
FA	X	X	
FSA	X	X	
FSR illuminated 1)	X 3)	X 2)	
FVRB illuminated	X 3)	X 2)	
FA100 indicating	X 3)	X	X
FA1O1 indicating	X <sup>3</sup> )	X	X
FA110 indicating	X <sup>3</sup> )	X	X
FA120 indicating	X <sup>3</sup> )	X	X
FA 201 indicating	X 3)	X	X

 $<sup>^{1}</sup>$ ) Vertical mounting only  $^{2}$ ) With auxiliary contacts (2U or 4U)only  $^{3}$ ) Not for PVA

#### Designation: FMR

Diameter	7.2 m m
Length	125mm
Pitch c min.	10.0 m m
Colors	Black (BK), white (WH), grey (GY), orange (OG)

## Designation: FG

Diameter	88mm
Length	10.5mm
Pitch c min.	10.0mm
Colors	Black (BK), white (WH), grey (GY), red (RD), green (GN), blue (BU)

### Designation: FSC

_ 00.ga.a.	
Wid th	9.8mm
Height	5.5 m m
Length	11.2mm
Pitch c min.	10.0 m m
Colors	Black (BK), white (WH), grey (GY), red (RD)

### Designation: FSD, also for PVA

200.9	· · · · · · · · · · · · · · · · ·	
Wid th	123mm	
Height	7. O m m	
Length	10.5mm	
Pitch c m in	. <sup>1</sup> ) 125mm/10.0mm	
Colors	Black (BK), white (WH), grey (GY), red (RD)	

## Designation: FU12

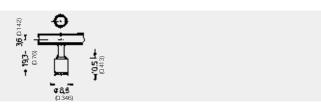
Wid th	124mm
Height	5.7 m m
Length	11.05 m m
Pitch c m in.1) 125 m m	
Colors	Black (BK), white (WH), grey (GY), red (RD)

### **Dimensional Drawings**























# F-Buttons

# Non-illuminated Buttons for F Series, PVA, Mains/Power Switches NE18 and NE18CTII

### Designation: FSB, also for PVA

Wid th	14.7 m m	
Height	7. 4 m m	
Length	11.Omm	
Pitch c m i	n.1) 15.0mm/10.0mm	
Colors	Black (BK), white (WH), arev (GY), red (RD)	

### Designation: FE

Wid th	17.3 m m	
Height	60mm	
Length	120mm	
Pitch c min. <sup>1</sup> ) 17.5 m m /10.0 m m		
Colors	Black (BK), white (WH), grey (GY), red (RD)	

#### Designation: FSA, also for PVA

Wid th	17.2mm
Height	80mm
Length	130mm
Pitch c m ir	ı.¹) 17.5mm ⁄10.0mm
Body	Black (BK), white (WH), grey (GY)
Insert	Silver (SR)

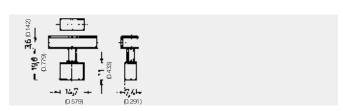
#### **Designation: FA**

Wid th	19.6mm	
Height	10.0mm	
Length	11.5mm	
Pitch c min. <sup>1</sup> ) 20.0 mm /12.5 mm		
Colors	Black (BK), white (WH),	

Rectangular buttons can be mounted horizontally or vertically according to center to center spacing of buttons.

#### **Dimensional Drawings**

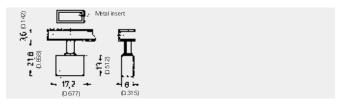


















# F Indicating Buttons For F Series, Mains/Power Switches NE18 and NE18CTII

# Designation: FA100

Wid th	17.3mm
Height	85mm
Length	17.5mm
Pitch c min.	17.5mm
Housing colors	Black (BK), white (WH), grey (GY)
Indicator "ON"	White (WH) orange (OG) yellow (YE) green (GN) blue (BU)
"OFF"	Housing colors

#### Designation: FA101

Wid th	85mm					
Height	17.3 m m					
Length	17.5mm					
Pitch c min.	17.5 m m /10.0 m m					
Housing colors	Black (BK), white (WH), grey (GY)					
Indicator "ON"	White (WH) orange (OG) yellow (YE), green (GN) blue (BU)					
"OFF	" Housing colors					

#### Designation: FA110

Wid th		17.2mm
Height		17.2mm
Length		220mm
Pitch c m	in.	17.5mm
Housing	colors	Black (BK), white (WH), grey (GY)
Indicator	"ON"	Black (BK), white (WH), grey (GY)
	"OFF"	Blue (BU), orange (OG), yellow (YE), green (GN)
	"ON" a	and "OFF" Colors can be combined differently

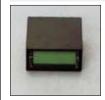
#### Designation: FA120

Wid th	99mm					
Height	86mm					
Length	10.0mm					
Pitch c min.	10.0mm					
Housing colors	Black (BK), grey (GY)					
Indicator "ON"	White (WH) orange (OG) yellow (YE), green (GN) blue (BU)					
"OFF"	Housing colors					

# Designation: FA 201

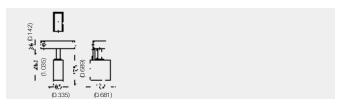
Diameter	10.0 m m
Height	11.Omm
Pitch c m in.	125mm
Housing colors	Black (BK), white (WH), grey (GY)
Indicator "ON"	White (WH) orange (OG) yellow (YE) green (GN) blue (BU)
"OFF"	Housing colors

# **Dimensional Drawings**





















### Style and color availability - US orders only

•			,				,																			
			Sh	iell				OUT position					N position													
Color	Black	White	Light grey	Dark grey	Chrome	Gold	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber
Color code	01	02	04	05	00	10	01	02	04	05	06	07	08	10	12	15	O1	02	04	05	06	07	08	10	12	15
Style code																										
F01	Х	Х		Х	Х	Х	Х	Х		Х	Х					Χ		Х			Χ	Х	Χ		Χ	Х
F02	Х	Х		Х	Х	Х	Х	Х		Х	Х					Χ		Х			Χ	Х	Χ		Χ	Х
F05	Х	Х		Х			Χ	Х		Х	Х	Χ	Х		Χ		Χ	Χ		Х	Χ	Х	Χ		Χ	
F07	Х			Х			Х			Х								Χ			Χ	Х	Χ		Χ	
F08/F11	Х	Х		Х	Х		Х	Х		Х								Χ			Χ	Х	Χ	Χ	Χ	Χ

Note: Other colors available on special request. Example: F05010112

An FA11Ostyle button with a black shell, black "OUT" indicator and orange "IN" indicator.



# F Illuminated Buttons

# For F Series, Mains/Power Switches NE18 and NE18CTII

#### Designation: FVR\*B (not for PVA)

Wid th	17.2mm
Height	17.2mm
Length	19.0mm
Pitch c min.	17.5 m m
Body	Black (BK), white (WH), grey (GY)
Re fecting cap	Red (RD), orange (OG), green (GN), blue (BU), yellow (YE), colorless- clear (CL)

#### Designation: FSR\*

Wid th	17.4mm
Height	17.4mm
Length	21.Omm
Pitch c min.	17.5mm
Body	Black (BK), white (WH), grey (GY)
Re fecting cap	Red (RD), orange (OG), green (GN) blue (BU), yellow (YE), colorless- clear (CL)

\* Illuminated buttons with grey or black housing require an additional reflector to improve luminous efficiency.

#### **Dimensional Drawings**









### Button order code

	Shell			Lens							
Color Color code	D Black	ali Myrite O2	Q Light grey	O5 Grey	Pa Wed	90 Yellow	on Blue	80 Green	Orange	9 Clear/White	Smoke
Style code											
F21*	Х	Х		Х	Х	Х	Х	Х	Х	Х	
F22*	Х	Х		Х	Х	Х	Х	Х	Х	Х	Х

<sup>\*</sup>Available also with front panel bezel.

#### Example: F210103

An FRV style button with a black shell and a red lens.

### Lampholders

-	
Type FL1	Standard version. No electrical connection to module. Lamps are illuminated by applying voltage to the solder lugs of the lampholder contacts.
Type FL2	For use only on modules with solder lugs on top face. One of the lampholder contacts is electrically linked with the module by means of a blade spring connecting the normally closed contact of the left side front change
Type FL3	For use only on modules with solder lugs on top face. Both of the lampholder contacts are electrically linked with the module's normally closed contacts.

Choice of Lamps - US								
Alba Lamp								
V ∕m A	6/30	12/30	24/30					
Recommended undervoltage	5 V	10 V	20 V					
Current at undervoltage	25 m A	25 m A	25 m A					

Choice of Lamps - Europe										
Alba Lamp	A-810-3K	A-812-3K	A-814-3K	A-824-3K						
V.∕m A	5/60	6/40	12/40	24/20						
Recommended undervoltage	4.5 V	5 V	10 V	20 V						
Current at undervoltage	57 m A	31 m A	31 m A	18 m A						

The illuminated option can be used with the basic F series switches including the power switches. By the addition of a lampholder, lamp, and lens a versatile illuminated switch is obtained. Three methods of termination are available (see above)

The F series illuminated option is also available in multiple assemblies with a minimum spacing centerline of 17.5 mm (689 inch)

In backlight push-buttons the heat of the lamps has to be considered. With intermittent or continuous operation up to  $0.6\,\mathrm{W}$ , it is quite easy to dissipate heat. With higher rating or simultaneously burning lamps, especially in connection with the heat created by the equipment itself, it is necessary to provide efficient venting holes or air circulation.

**Note:** Power switches must have auxiliary low power contacts for illumination. Example: NE18 2U 2A (2U = auxiliary contacts)

