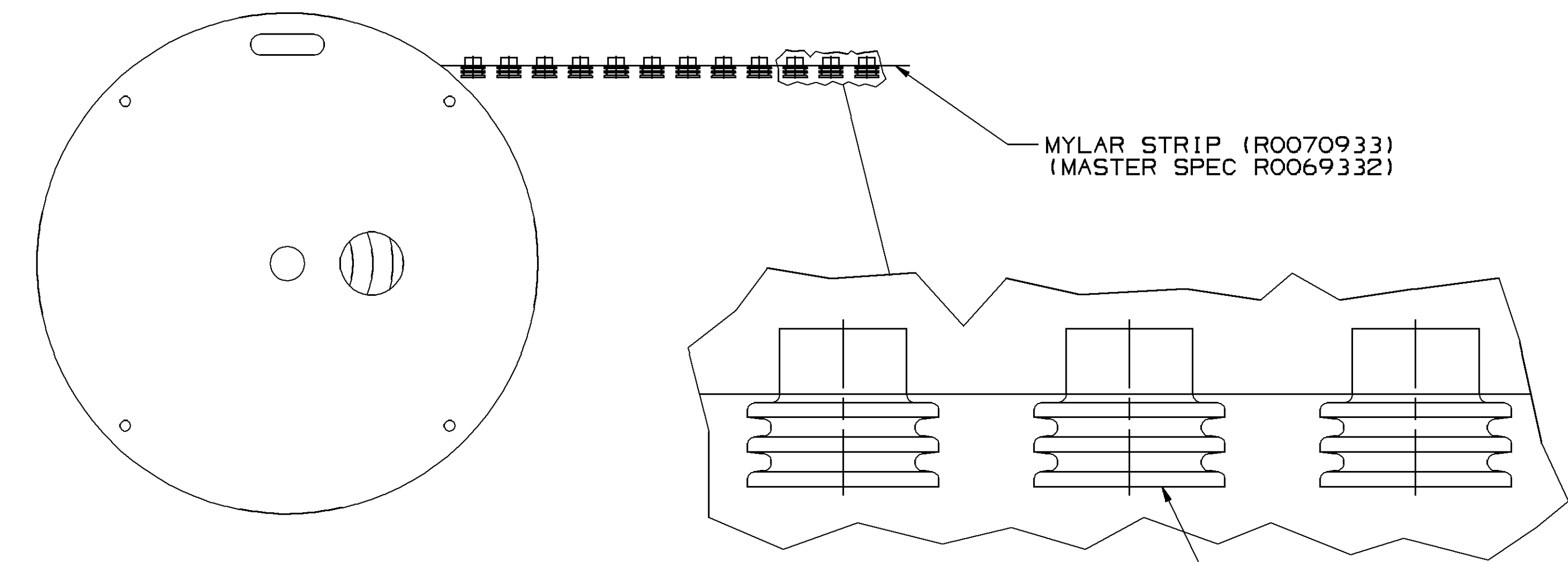




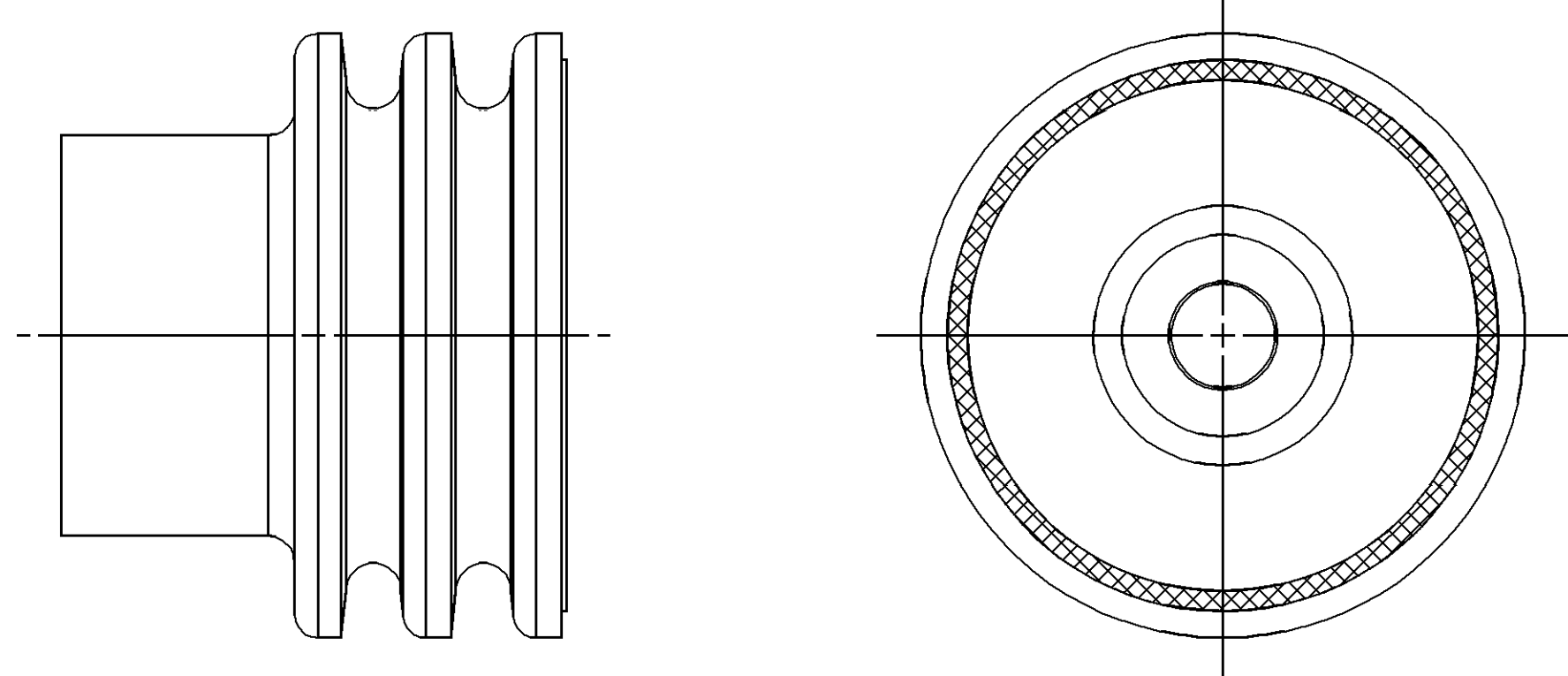
SEAL/MYLAR ASSEMBLY DETAIL

NOTES:

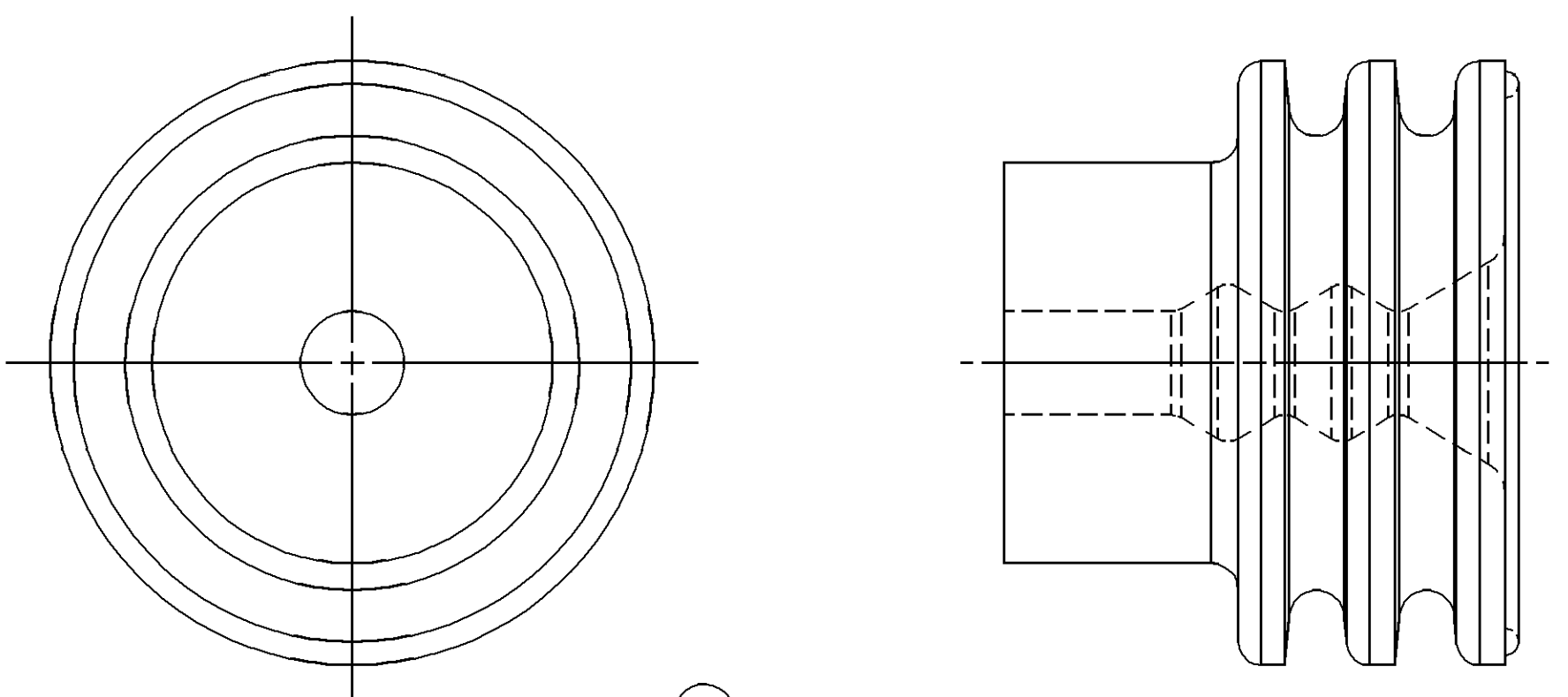
1. THE MYLAR TAPE IS ONLY A CARRIER USED AS A PROCESS AID AND IS NOT PART OF THE FINAL HARNESS ASSEMBLY.
2. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.

MYLAR STRIP (R0070933)
(MASTER SPEC R0069332)

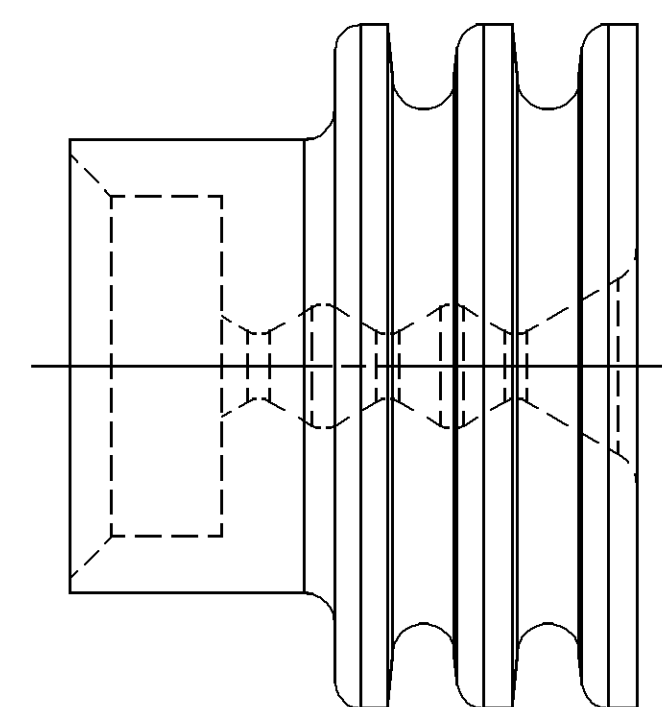
SEAL - SEE CHART



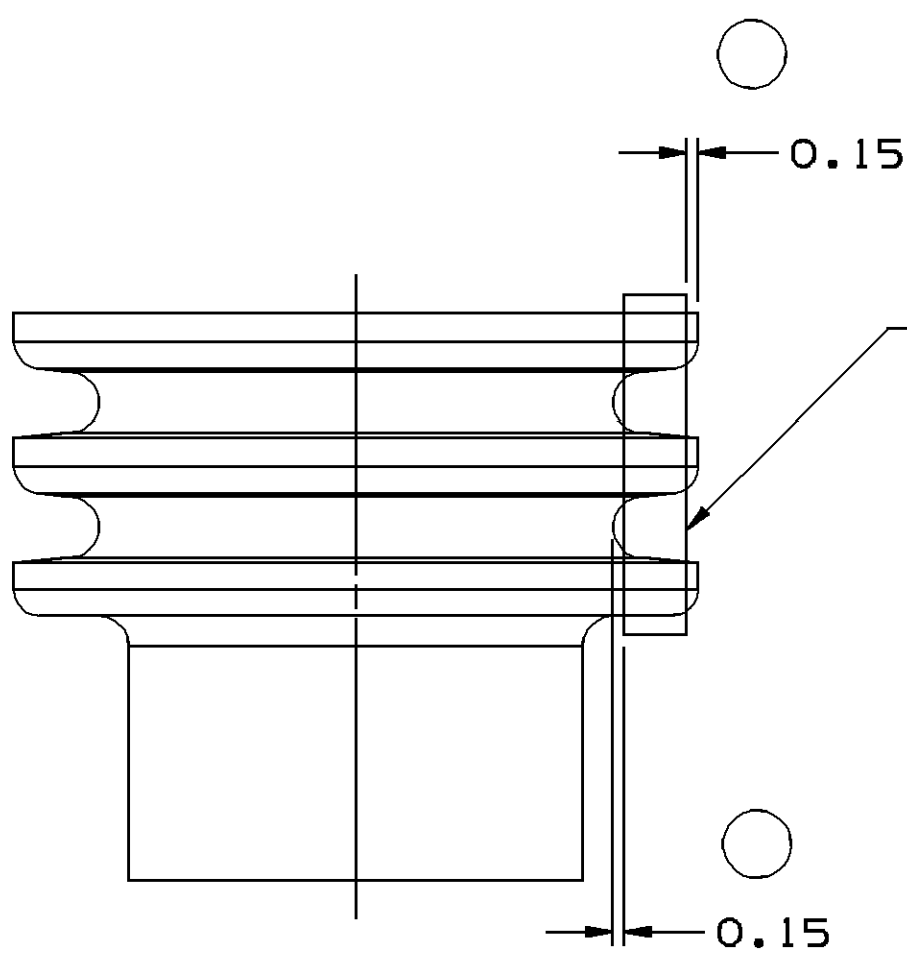
OPTIONAL CONSTRUCTION 1
(ANTI-STICK RING)



OPTIONAL CONSTRUCTION 2
THIS IS THE PREFERRED CONSTRUCTION FOR NEW
TOOL BUILDS
(ANTI-STICK RING)

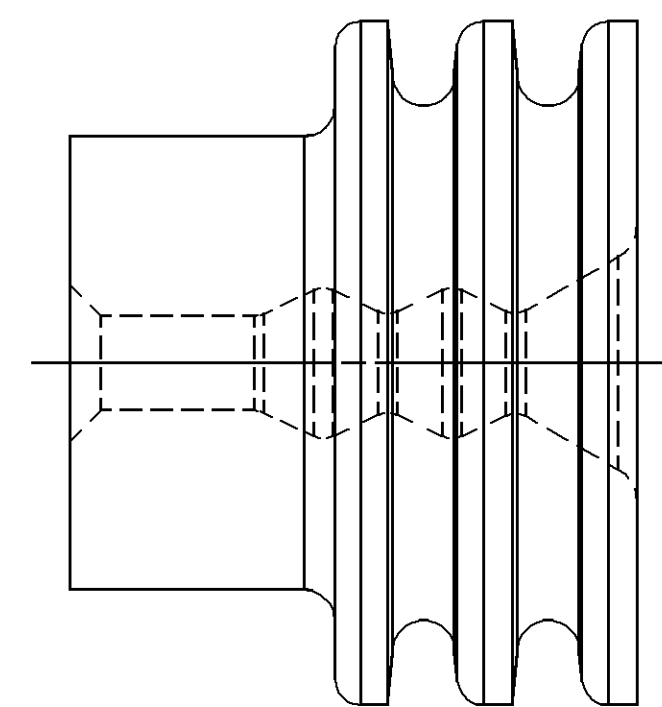


TYPE 202
SAME AS TYPE 201
EXCEPT AS SHOWN

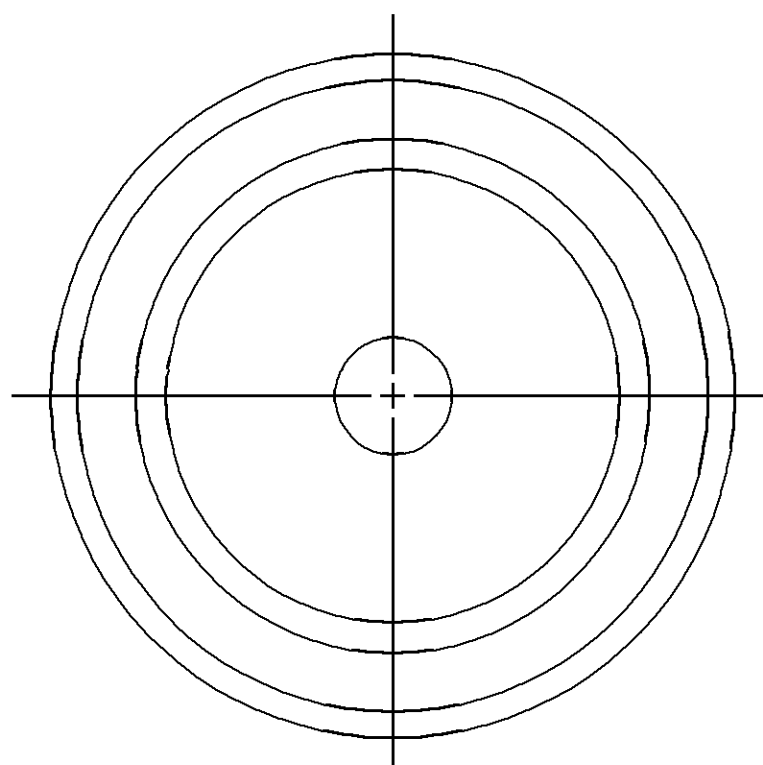


SEALING RIBS MUST BE FREE OF
SINKS, VOIDS, KNIT LINES AND
FLASH IN THE AREA SHOWN
ALL AROUND PART.

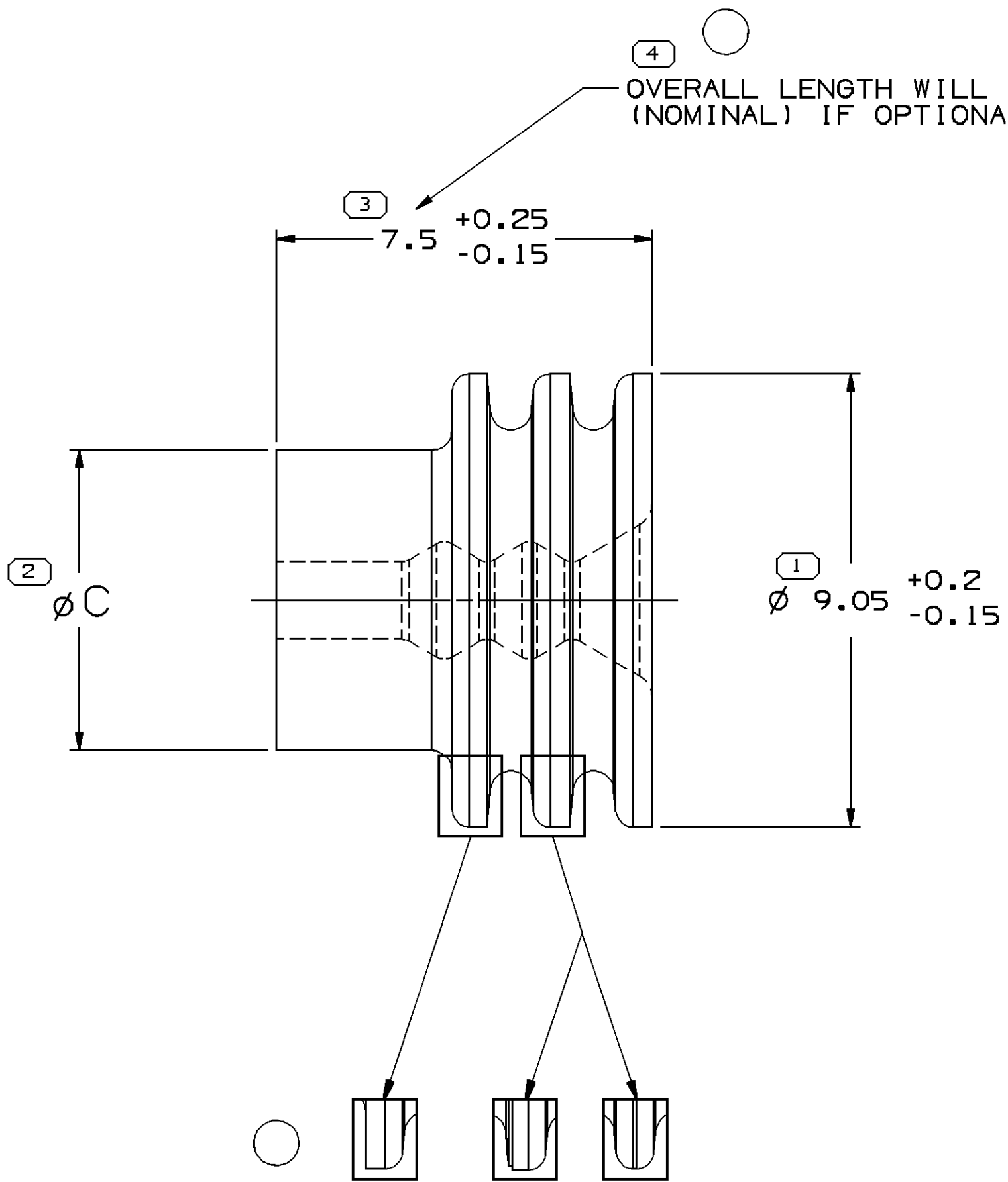
SEE VPS A-121 FOR ADDITIONAL
INFORMATION.



TYPE 203
SAME AS TYPE 201
EXCEPT AS SHOWN



TYPE 201



SEALING RIBS MAY DIFFER AS SHOWN

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
(SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. PARTS ARE TO BE PACKAGED IN SEALED PLASTIC BAGS. GROSS
WEIGHT INCLUDING CARTON IS NOT TO EXCEED 34 POUNDS.
3. *DESIGNED AS A PUSH ON SEAL. SEAL SLIDES OVER INSULATION
WINGS. A TERMINAL CANNOT BE CRIMPED OVER THIS SEAL.
4. TO IMPROVE SEAL PROCESSING ON SLIPPERY OR SMOOTH CABLE
INSULATION, THE APPLICATION ENGINEER MAY SURFACES THE
NEXT SMALLER SEAL SIZE P.N. IN PLACE OF THE INDICATED
SEAL FOR THE "CABLE O.D." LISTED IN THE CHART.
5. 12110210/12124843 CAN BE REPLACED BY ANY SEAL
ON THIS PAGE IN CONJUNCTION WITH 12124471 OR 12124598
TERMINAL DEPENDING ON CABLE OD.

SYMBOL DEFINITION	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ○ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED
	5
LAST NO. USED	5

MISSING SYMBOLS	
NO MISSING SYMBOL NUMBER	
	5

DWG STATUS				ZONE		REVISION HISTORY		AUTH		DR	APVD
DATE	STG	REV	N/P	CHG							
30NOV99	R	001	-	-		ALL PARTS - REDRAWN TO PD: 15324987-92 RELEASED		990005	JLZ	SMC	RH
07NOV00	R	002	-	-		15324987-92 - REVISED		202978	JLZ	EAR	JR
15MR04	R	03	-	-		12052930, 12048441, 12048442 & 12048443 PER NIN EWO BGLTS: ALL PARTS - UPDATED MATERIAL SPECS		251701	RH	RH	MR
17NO04	-	04	-	-		12048441 THRU 12048443 & 12052930 - REVISED DRAWING CHART		261371	JS	JS	MR
01FE05	R	05	-	-		REVISED TOLERANCE		263812	MM	MM	MR
09MR06	R	06	-	-		15324987-92 - UPDATED PDM ATTRIBUTES		276506	JBD	AUG	JES
26MY06	R	07	-	-		REMOVED TYPES 204, 205 & 206 AND OPTIONAL CONSTRUCTION VIEWS: ALL ACTIVE PARTS - 7.5 +0.25/-0.15 WAS 7.5 ±0.15, 9.05 +0.2/-0.15 WAS 9.05 ±0.15; 12048433, 12052452-53, 12052931, 12065703, 12162068, 12048441-43, 12052930, 12034170 & 12162067 - RESTRICTED; 15324987-90 & 15324991-92 - WERE TYPE 204 & 206, UPDATED MAT'L SPEC AND ADDED ALTERNATE MAT'L SPEC		281070	JPH	JVM	MPR
17AUG06	R	08	-	-		15324992 - OBSOLETE		283517	CCV	AUG	MR
03OCT06	R	09	-	-		ALL ACTIVE PARTS - ADDED SEALING RIBS LABEL, OVERALL LENGTH LABEL, SEALING RIBS VIEWS & NOTE, ANTI-STICK RING OPTIONAL CONSTRUCTION VIEWS AND DIMS (2 PLCS); 12162067-68 - WERE RESTRICTED		285210	JBD	FRG	MPR

						15324992	01	AE	OBSELETE		M3469004	RED		M3466004	203	1.7-1.29	6	B.5			
						15324991	01	AE			M3469006	YEL		M3466006	203	2.15-1.6	6	B.5	12052930		
						15324990	01	AE			M3469039	PPL		M3466039	201	4.5-3.61	6	B.5	12048443		
						15324989	01	AE			M3469004	RED		M3466004	201	3.76-2.81	6	B.5	12048442		
						15324988	01	AE			M3469011	WHT		M3466011	201	2.85-2.01	6	B.5	12048441		
						15324987	01	AE			M3469005	ORN		M3466005	201	5.16-4.4	6.5	B.5	12034170		
12162068	A4	--	--	--	--	12162067	A7	--			M2261013	PNK		-	203	1.7-1.29	6	B.5			
12124843	A1	--	OBSELETE		*	12110210	B4	--	OBSELETE		M2261001	GRN		-	202	2.12-1.67	6.5	B.5	-		
12065703	A4	--	RESTRICTED			12034170	B5	--	RESTRICTED		M2261005	ORN		-	201	5.16-4.4	6.5	B.5	15324987		
12052931	A4	--	RESTRICTED			12052930	05	AD	RESTRICTED		M3471006	YEL		M2261006	203	2.15-1.6	6	B.5	15324991		
						12048312	A3	--	OBSELETE		M2261008	BLU		-	201	4.21-3.5	6.5	B.5	-		
12052453	A4	--	RESTRICTED			12048443	03	AC	RESTRICTED		M3471039	PPL		M2261009	201	4.5-3.61	6	B.5	15324990		
12052452	A4	--	RESTRICTED			12048442	03	AC	RESTRICTED		M3471004	RED		M2261004	201	3.76-2.81	6	B.5	15324989		
12048433	A4	--	RESTRICTED			12048441	03	AC	RESTRICTED		M3471011	WHT		M2261011	201	2.85-2.01	6	B.5	15324988		
PART NO	REV/N/P	STATUS			PART NO	REV/N/P	STATUS			MATERIAL SPECIFICATION			COLOR (REF ONLY)	ALTERNATE MATERIAL SPECIFICATION			TYPE	CABLE O.D.±0.05 SEE NOTE #4	C	CAVITY ID	EQUIVALENT CABLE SEAL

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