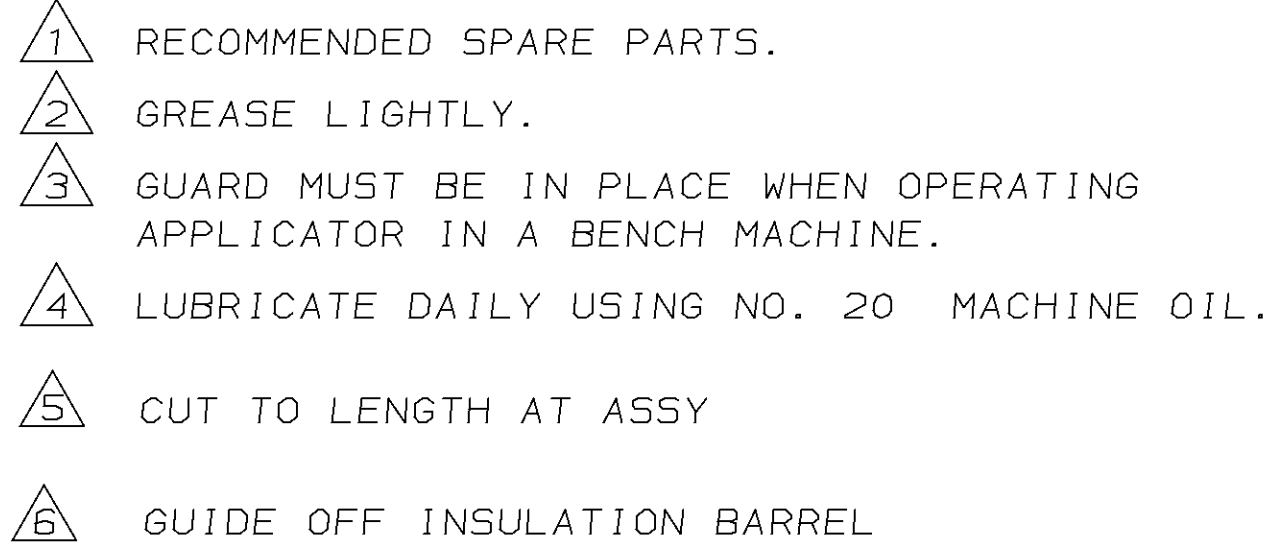


-1	LEADMAKER				MECH POST FEED			
-2	BENCH MODEL K				MECH PRE FEED			
-3	BENCH MODEL G				MECH PRE FEED			
1	1	1	-	B	22594-8	NUT, HEX (1/2-20)	70	
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69	
1	1	1	-	B	240626-1	SHAFT, PIVOT	68	
1	1	1	-	B	240633-1	BUSHING	67	
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66	
1	1	1	-	B	240629-1	BLOCK, PIVOT	65	
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64	
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63	
1	1	1	-	B	240658-1	ROLLER, CAM	62	
1	1	1	-	B	454398-2	ROD, FEED	61	
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60	
1	1	1	-	C	454220-1	CAP, RAM	59	
1	1	1	-	D	454485-1	HOUSING	58	
							57	
1	1	1	-	B	690542-2	PAWL, FEED	56	
1	1	1	-	B	240624-1	PIN, FEED FINGER	55	
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54	
1	1	1	-	A	690541-1	HOLDER, FEED FINGER	53	
1	1	1	-	B	455679-1	LEVER, TERMINAL FEED ARM	52	
							51	
							50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
							46	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	-	A	690686-1	BOLT, CRIMPER (5/16x1.00)	41	
1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	-	B	690212-1	POST, RAM	35	
							34	
1	1	1	-	D	455675-9	PLATE, BASE	33	
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	
							31	
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29	
			-				28	
2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26	
1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	-	D	7-690504-8	GUIDE, STRIP (REAR)	24	
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
-	-	1	-	B	690472-2	STRIPPER	22	
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	21	
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	
1	1	-	-	B	458949-1	STRIPPER	19	
1	1	1	-	B	189369-3	HOLDER, TERMINAL	18	
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17	
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16	
1	1	1	-	B	690464-4	PLATE, SHEAR (REAR)	15	
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	14	
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)	13	
2	2	2	-	A	5-22280-0	SPRING, SHEAR	12	
2	2	2	-	B	690461-1	STOP, SHEAR	11	
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9	
1	1	1	-	C	1-662187-1	ANVIL	8	
1	1	1	-	C	7-240641-4	SPACER, DEPRESSOR (REAR)	7	
1	1	1	-	A	453393-3	DEPRESSOR, SHEAR (REAR)	6	
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	-	B	238011-7	SPACER, BLOCK CRIMPER	4	
1	1	1	-	C	1213077-4	CRIMPER, INSULATION	3	
3	3	3	-	C	1-455888-2	SPACER, CRIMPER	2	
1	1	1	-	C	5-456406-0	CRIMPER, WIRE	1	
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)								
QTY REQD PER ASSY								
PARTS LIST								
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		-		-		-		
2 PLC DEC ±-		DR P.MCCARTY		5/13/97 J.DODDS		AMP		
3 PLC DEC ±-		CHK 5/13/97 C.ERISMAN		REL 11/4/97 B. MORGAN		AMP Incorporated Harrisburg, PA 17105-2608		
4 PLC DEC ±-								
ANGLES ±-		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF		
SURF TEXTURE, ✓		SCALE		DWG NO		MINI APPL		
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		-		680461		SHEET 1 of 1 REV B		



		B	0150-8084-97
		A	REVISED
P	F	LTR	REVISION RECORD

MATL		-		HT TR		-		FIN		-	
DR		5/13/97		APP		5/13/97		 AMP Incorporated Harrisburg, PA 17105-3608			
P. MCCARTY		J. DODD									
CHK		5/13/97		REL		11/4/97					
C. ERISMAN				B. MORGAN							
NAME								MACHINE		REF	
SIDE FEED HDM APPLICATOR								MINI		APPL	
SCALE		-		D		DWG NO		680461		SHEET	
								1 of 1		REV	
								B			

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