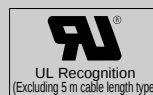


EX-20 SERIES

Ultra-compact Photoelectric Sensor **Amplifier Built-in**

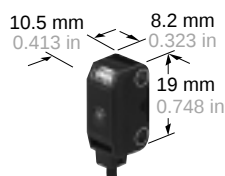


Miniature-sized and still mountable with M3 screws



Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



Bright 2-color indicator

A bright 2-color indicator (orange, green LED) has been incorporated in all types.

Long sensing range

The EX-20 series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retro-reflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

Hence, it is usable even on a wide conveyor.

Thru-beam type



Retroreflective type

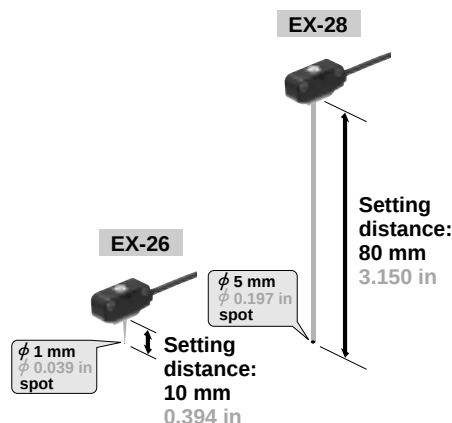


Diffuse reflective type



Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thru-beam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.



Waterproof

The sensor can be hosed down because of its IP67 construction. Further, the sensor mounting bracket is also made of stainless steel.

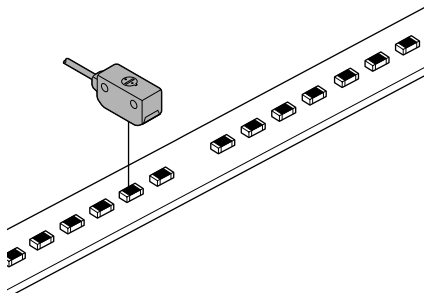
Note: However, take care that if it is exposed to water splashes during operation, it may detect a water drop itself.

Globally usable

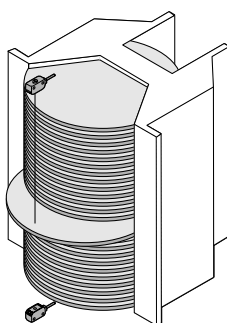
PNP output type, which is much in demand in Europe, is also available. Of course, it conforms to the EMC Directive and approved UL Recognition (excluding 5 m 16.404 ft cable length type).

APPLICATIONS

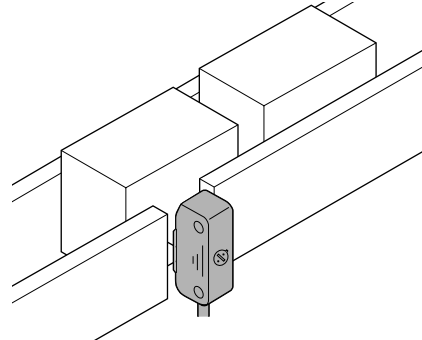
Detecting chip components



Checking protrusion of wafer



Sensing objects from an opening



Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.

Side sensing type



(With sensitivity adjuster)

Front sensing type



(Without sensitivity adjuster)

Mounting section reinforced

It can be tightened with M3 screws. Moreover, metal inserts have been provided in the mounting holes so that the product is not damaged even in case of excess tightening.

Side sensing type



Front sensing type



Metal inserts

Mountable with M3 screw

Identical size

Front sensing type of thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.

Thru-beam type

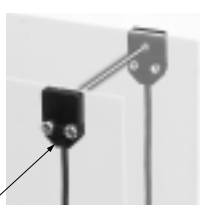
10 mm
0.394 in

Diffuse reflective type

10 mm
0.394 in

Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer.



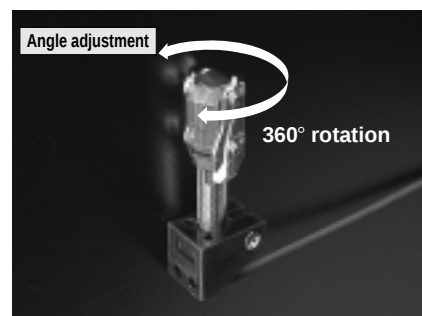
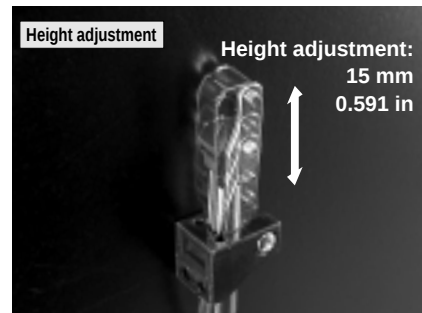
Mounting spacer

Slit mask is available

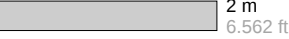
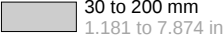
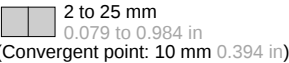
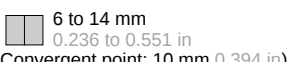
$\phi 0.5$ mm $\phi 0.020$ in round slit mask and 0.5×3 mm 0.020×0.118 in rectangular slit mask are available for both side sensing type and front sensing type sensors.

Universal sensor mounting bracket is available

Universal sensor mounting bracket (for thru-beam side sensing type EX-23□ only) which can freely adjust the height and the angle of the sensor is available.



ORDER GUIDE

Type	Appearance	Sensing range	Model No.	Output	Output operation
Thru-beam	Front sensing		EX-21A	NPN open-collector transistor	Light-ON
			EX-21A-PN	PNP open-collector transistor	
			EX-21B	NPN open-collector transistor	Dark-ON
			EX-21B-PN	PNP open-collector transistor	
Thru-beam	Side sensing		EX-23	NPN open-collector transistor	Switchable either Light-ON or Dark-ON
			EX-23-PN	PNP open-collector transistor	
Retroreflective	Side sensing		EX-29A	NPN open-collector transistor	Light-ON
			EX-29A-PN	PNP open-collector transistor	
			EX-29B	NPN open-collector transistor	Dark-ON
			EX-29B-PN	PNP open-collector transistor	
Diffuse reflective	Side sensing		EX-22A	NPN open-collector transistor	Light-ON
			EX-22A-PN	PNP open-collector transistor	
			EX-22B	NPN open-collector transistor	Dark-ON
			EX-22B-PN	PNP open-collector transistor	
Convergent reflective	Diffused beam type Front sensing		EX-24A	NPN open-collector transistor	Light-ON
			EX-24A-PN	PNP open-collector transistor	
			EX-24B	NPN open-collector transistor	Dark-ON
			EX-24B-PN	PNP open-collector transistor	
	Small spot beam type Side sensing		EX-26A	NPN open-collector transistor	Light-ON
			EX-26A-PN	PNP open-collector transistor	
			EX-26B	NPN open-collector transistor	Dark-ON
			EX-26B-PN	PNP open-collector transistor	
Narrow-view reflective Long distance spot beam type Side sensing			EX-28A	NPN open-collector transistor	Light-ON
			EX-28A-PN	PNP open-collector transistor	
			EX-28B	NPN open-collector transistor	Dark-ON
			EX-28B-PN	PNP open-collector transistor	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (four types).

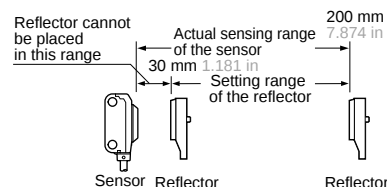
Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-200** reflector.

Further, the sensing range is the possible setting range for the reflector.

The sensor can detect an object less than 30 mm 1.181 in away.

However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

2) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.



ORDER GUIDE

Without reflector type and 5 m 16.404 ft cable length type

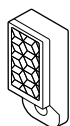
Without reflector type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

• Table of Model Nos.

Type				Standard	Without reflector type	5 m 16.404 ft cable length type	Without reflector & 5 m 16.404 ft cable length type
NPN output	Thru-beam	Front sensing		EX-21A	_____	EX-21A-C5	_____
				EX-21B	_____	EX-21B-C5	_____
		Side sensing		EX-23	_____	EX-23-C5	_____
	Retroreflective	Side sensing		EX-29A	EX-29A-Y	EX-29A-C5	EX-29A-Y-C5
				EX-29B	EX-29B-Y	EX-29B-C5	EX-29B-Y-C5
	Diffuse reflective	Side sensing		EX-22A	_____	EX-22A-C5	_____
				EX-22B	_____	EX-22B-C5	_____
	Convergent reflective	Diffused beam type	Front sensing	EX-24A	_____	EX-24A-C5	_____
				EX-24B	_____	EX-24B-C5	_____
		Small spot beam type	Side sensing	EX-26A	_____	EX-26A-C5	_____
				EX-26B	_____	EX-26B-C5	_____
	Narrow-view reflective	Long distance spot beam type	Side sensing	EX-28A	_____	EX-28A-C5	_____
				EX-28B	_____	EX-28B-C5	_____
PNP output	Thru-beam	Front sensing		EX-21A-PN	_____	_____	_____
				EX-21B-PN	_____	_____	_____
		Side sensing		EX-23-PN	_____	_____	_____
	Retroreflective	Side sensing		EX-29A-PN	EX-29A-PN-Y	_____	_____
				EX-29B-PN	EX-29B-PN-Y	_____	_____
	Diffuse reflective	Side sensing		EX-22A-PN	_____	_____	_____
				EX-22B-PN	_____	_____	_____
	Convergent reflective	Diffused beam type	Front sensing	EX-24A-PN	_____	_____	_____
				EX-24B-PN	_____	_____	_____
		Small spot beam type	Side sensing	EX-26A-PN	_____	_____	_____
				EX-26B-PN	_____	_____	_____
	Narrow-view reflective	Long distance spot beam type	Side sensing	EX-28A-PN	_____	_____	_____
				EX-28B-PN	_____	_____	_____

Accessory

• RF-200 (Reflector)



EX-20

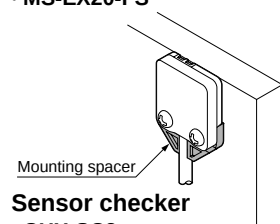
OPTIONS

Designation		Model No.	Description
Round slit mask (For thru-beam type sensor only)	For front sensing type	OS-EX20-05 (Slit size $\phi 0.5$ mm 0.020 in)	Slit on one side • Sensing range: 200 mm 7.874 in • Min. sensing object: $\phi 2.6$ mm $\phi 0.102$ in
			Slit on both sides • Sensing range: 40 mm 1.575 in • Min. sensing object: $\phi 0.5$ mm $\phi 0.020$ in
	For side sensing type	OS-EX20E-05 (Slit size $\phi 0.5$ mm 0.020 in)	Slit on one side • Sensing range: 350 mm 13.780 in • Min. sensing object: $\phi 3$ mm $\phi 0.118$ in
			Slit on both sides • Sensing range: 70 mm 2.756 in • Min. sensing object: $\phi 0.5$ mm $\phi 0.020$ in
Rectangular slit mask (For thru-beam type sensor only)	For front sensing type	OS-EX20-05 × 3 (Slit size 0.5 × 3 mm 0.020 × 0.118 in)	Slit on one side • Sensing range: 600 mm 23.622 in • Min. sensing object: $\phi 2.6$ mm $\phi 0.102$ in
			Slit on both sides • Sensing range: 300 mm 11.811 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in
	For side sensing type	OS-EX20E-05 × 3 (Slit size 0.5 × 3 mm 0.020 × 0.118 in)	Slit on one side • Sensing range: 800 mm 31.496 in • Min. sensing object: $\phi 3$ mm $\phi 0.118$ in
			Slit on both sides • Sensing range: 400 mm 15.748 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in
Reflector (For retroreflective type sensor only)		RF-210	• Sensing range: 50 to 400 mm 1.969 to 15.748 in • Min. sensing object: $\phi 30$ mm $\phi 1.181$ in
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.
Reflective tape (For retroreflective type sensor only)		RF-11	• Ambient temperature: -25 to +50 °C -13 to +122 °F • Ambient humidity: 35 to 85 % RH Notes: i) Keep the tape free from stress. If it is pressed too much, its capability may deteriorate. ii) Do not cut the tape. It will deteriorate the sensing performance.
		RF-12	• Sensing range: 70 to 200 mm 2.756 to 7.874 in • Sensing range: 60 to 280 mm 2.362 to 11.024 in
Sensor mounting bracket		MS-EX20-1	Back angled mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)
		MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)
		MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)
		MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)
Universal sensor mounting bracket [For EX-23□ only]		MS-EX20-5	It can adjust the height and the angle of the sensor. (Two brackets are needed.)
Mounting spacer (For front sensing type sensor only)		MS-EX20-FS	It is used when mounting the front sensing type from the rear side. (One set consists of 10 pcs.)
Sensor checker (Note)		CHX-SC2	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.

Note: Refer to p.414~ for details of the sensor checker **CHX-SC2**.

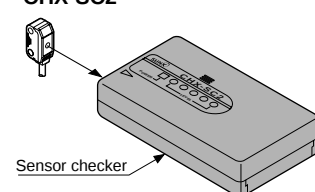
Mounting spacer

• MS-EX20-FS



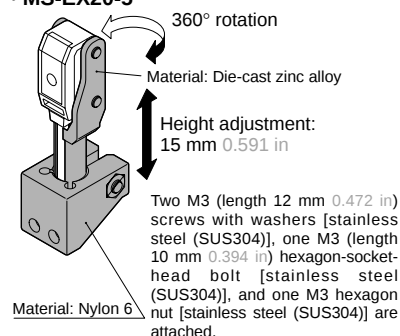
Sensor checker

• CHX-SC2



Universal sensor mounting bracket

• MS-EX20-5

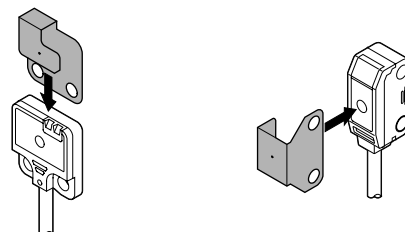


Round slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05

• OS-EX20E-05

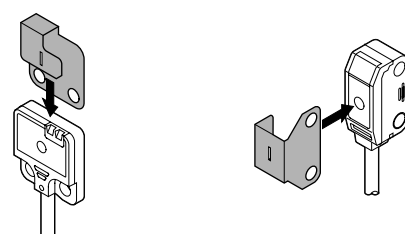


Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

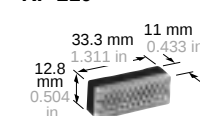
• OS-EX20-05 × 3

• OS-EX20E-05 × 3



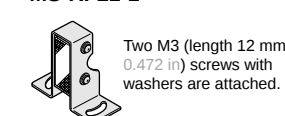
Reflector

• RF-210



Reflector mounting bracket

• MS-RF21-1

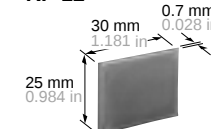


Reflective tape

• RF-11

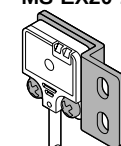


• RF-12

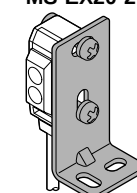


Sensor mounting bracket

• MS-EX20-1



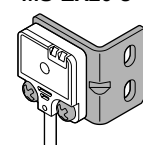
• MS-EX20-2



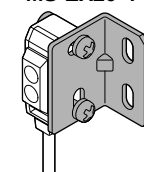
Material: Stainless steel (SUS304)
Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Material: Stainless steel (SUS304)
Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

• MS-EX20-3



• MS-EX20-4



Material: Stainless steel (SUS304)
Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Material: Stainless steel (SUS304)
Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

SPECIFICATIONS

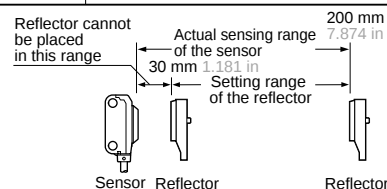
Type			Thru-beam		Retroreflective	Diffuse reflective	Convergent reflective		Narrow-view reflective
							Diffused beam type	Small spot beam type	Long distance spot beam type
			Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing
Item	Model No. (Note 1)	Light-ON	EX-21A(-PN)	EX-23(-PN) (Note 2)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)
		Dark-ON	EX-21B(-PN)		EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)
Sensing range			1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 3)	5 to 160 mm 0.197 to 6.299 in (Note 4) with white non-glossy paper (200 X 200 mm) (7.874 X 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 X 50 mm) (1.969 X 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 X 50 mm 1.969 X 1.969 in), spot diameter ϕ 1 mm ϕ 0.039 in with setting distance 10 mm 0.394 in	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100 X 100 mm 3.937 X 3.937 in), spot diameter ϕ 5 mm ϕ 0.197 in with setting distance 80 mm 3.150 in
Sensing object			Min. ϕ 2.6 mm ϕ 0.102 in opaque object (Setting distance between emitter and receiver: 1 m 3.281 ft)	Min. ϕ 3 mm ϕ 0.118 in opaque object (Setting distance between emitter and receiver: 2 m 6.562 ft)	ϕ 15 mm ϕ 0.591 in or more opaque or translucent object (Note 3)	Opaque, translucent or transparent object	Min. ϕ 0.1 mm ϕ 0.004 in copper wire (Setting distance: 10 mm 0.394 in)	Min. ϕ 0.1 mm ϕ 0.004 in copper wire (Setting distance: 10 mm 0.394 in)	Opaque, translucent or transparent object (Min. ϕ 1 mm ϕ 0.039 in copper wire at setting distance 80 mm 3.150 in)
Hysteresis						15 % or less of operation distance			
Repeatability (perpendicular to sensing axis)			0.05 mm 0.002 in or less		0.5 mm 0.020 in or less	0.3 mm 0.012 in or less	0.1 mm 0.004 in or less (Setting distance: 10 mm 0.394 in)	0.05 mm 0.002 in or less (Setting distance: 10 mm 0.394 in)	0.3 mm 0.012 in or less
Supply voltage			12 to 24 V DC $\pm$ 10 % Ripple P-P 10 % or less						
Current consumption			Emitter: 10 mA or less, Receiver: 15 mA or less		20 mA or less				
Output			<NPN output type> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current)			<PNP output type> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and + V) • Residual voltage: 1 V or less (at 50 mA source current) 0.4 V or less (at 16 mA source current)			
			Utilization category			DC-12 or DC-13			
			Short-circuit protection			Incorporated			
Response time			0.5 ms or less						
Operation indicator			Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)						
Stability indicator			Green LED (lights up under stable light received condition or stable dark condition), located on the receiver		Green LED (lights up under stable light received condition or stable dark condition)				
Sensitivity adjuster				Continuously variable adjuster, located on the emitter	Continuously variable adjuster			Continuously variable adjuster	
Operation mode switch				Located on the receiver					
Environmental resistance	Pollution degree		3 (Industrial environment)						
	Protection		IP67 (IEC)						
	Ambient temperature		- 25 to + 55 °C - 13 to + 131 °F (No dew condensation or icing allowed), Storage: - 30 to + 70 °C - 22 to + 158 °F						
	Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH						
	Ambient illuminance		Sunlight: 10,000 lx at the light-receiving face, Incandescent light: 3,000 lx at the light-receiving face						
	EMC		EN 50081-2, EN 50082-2, EN 60947-5-2						
	Voltage withstandability		1,000 V AC for one min. between all supply terminals connected together and enclosure						
	Insulation resistance		20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure						
	Vibration resistance		10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each						
Shock resistance		500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each							
Emitting element			Red LED (modulated)						
Material			Enclosure: Polyethylene terephthalate, Lens: Polyacrylate						
Cable			0.1 mm ² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long						
Cable extension			Extension up to total 50 m 164.042 ft is possible with 0.3 mm ² , or more, cable (thru-beam type: both emitter and receiver).						
Weight			Emitter: 20 g approx., Receiver: 20 g approx.		20 g approx.				
Accessories				Adjusting screwdriver: 1 pc.	RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting screwdriver: 1 pc.	

Notes: 1) Model Nos. having the suffix '-PN' are PNP output type.

2) Either Light-ON or Dark-ON can be selected by the operation mode switch (located on the receiver).

3) The sensing range and the sensing object of the retroreflective type sensor are specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

4) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

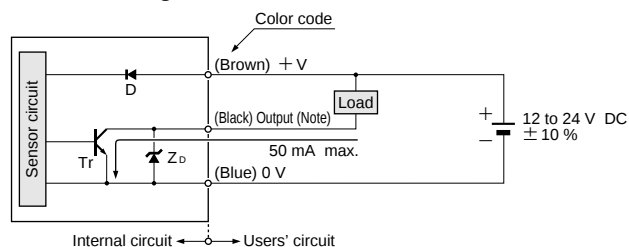


EX-20

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

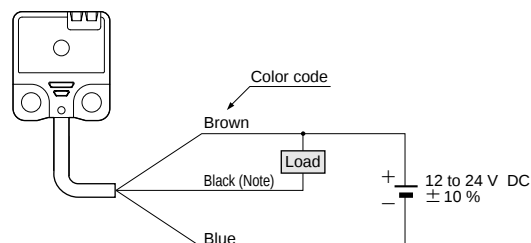
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D : Reverse supply polarity protection diode
Zd: Surge absorption zener diode
Tr: NPN output transistor

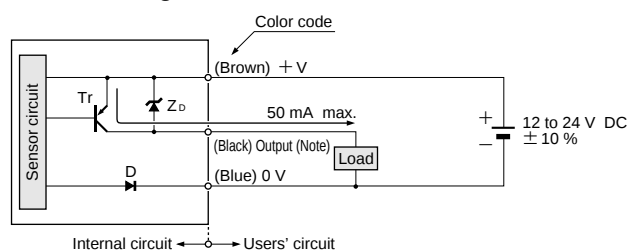
Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

PNP output type

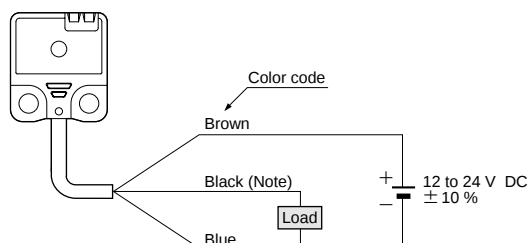
I/O circuit diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output.

Symbols ... D : Reverse supply polarity protection diode
Zd: Surge absorption zener diode
Tr: PNP output transistor

Wiring diagram

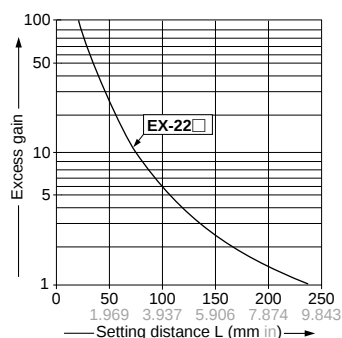
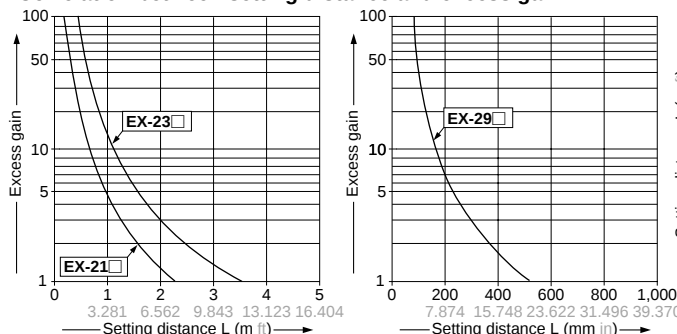


Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

SENSING CHARACTERISTICS (TYPICAL)

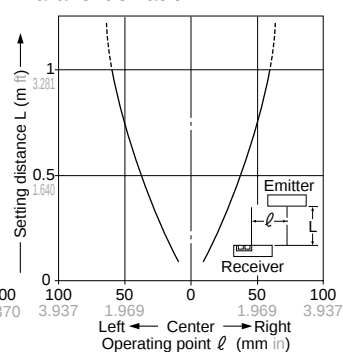
EX-21 □ EX-23 □
EX-29 □ EX-22 □

Correlation between setting distance and excess gain

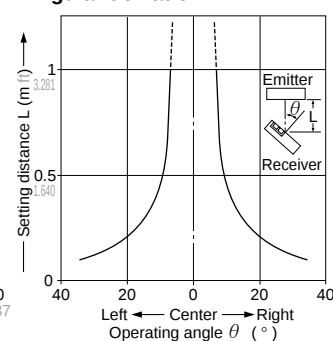
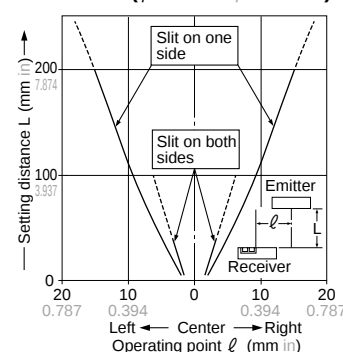
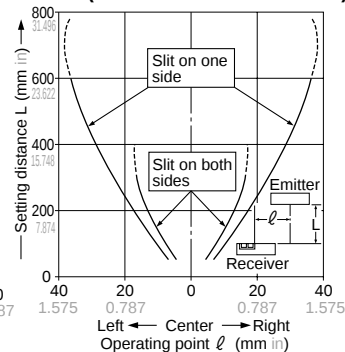


EX-21 □ Thru-beam type

Parallel deviation



Angular deviation

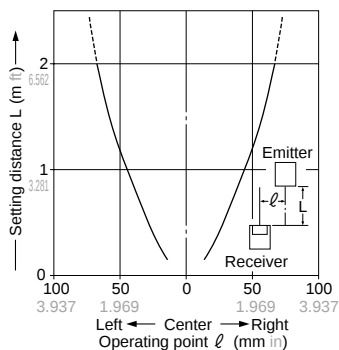
Parallel deviation with round slit masks ($\phi 0.5$ mm $\phi 0.020$ in)Parallel deviation with rectangular slit masks (0.5×3 mm 0.020×0.118 in)

SENSING CHARACTERISTICS (TYPICAL)

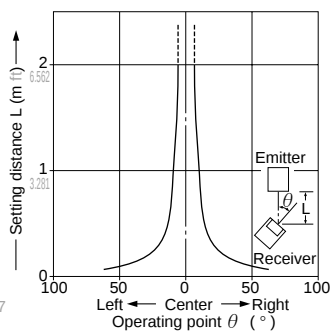
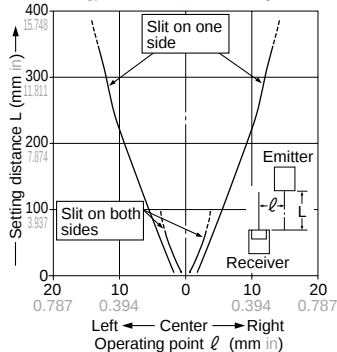
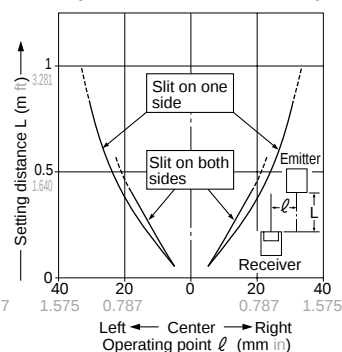
EX-23

Thru-beam type

Parallel deviation



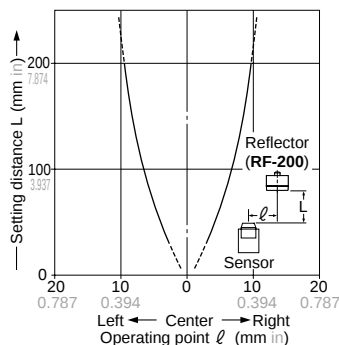
Angular deviation

Parallel deviation with round slit masks ($\phi 0.5$ mm $\phi 0.020$ in)Parallel deviation with rectangular slit masks (0.5×3 mm 0.020×0.118 in)

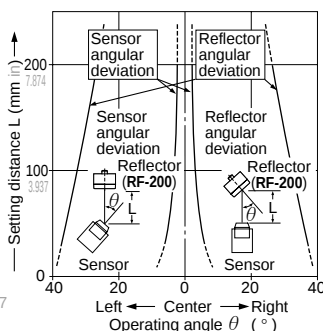
EX-29

Retroreflective type

Parallel deviation



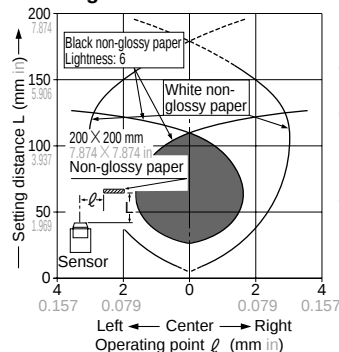
Angular deviation



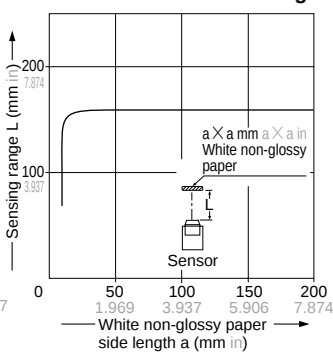
EX-22

Diffuse reflective type

Sensing field



Correlation between sensing object size and sensing range



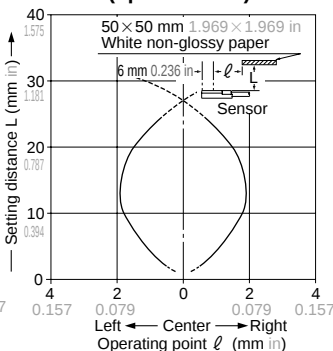
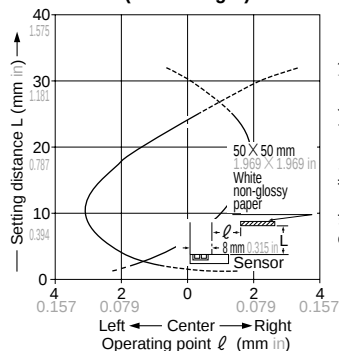
As the sensing object size becomes smaller than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph.

EX-24

Convergent reflective type

Sensing fields

• Horizontal (left and right) direction • Vertical (up and down) direction

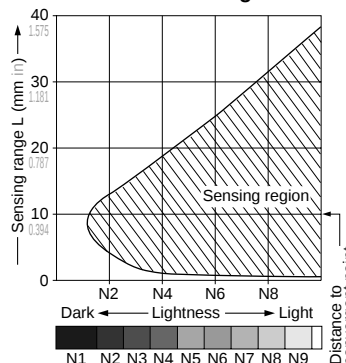


EX-20

SENSING CHARACTERISTICS (TYPICAL)

EX-24 Convergent reflective type

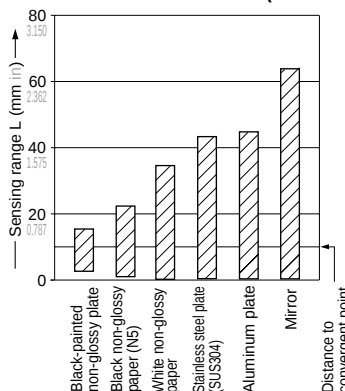
Correlation between lightness and sensing range



The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

(Lightness shown on the left may differ slightly from the actual object condition.)

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

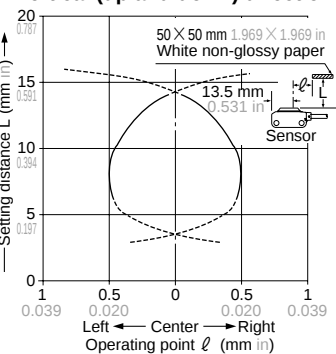
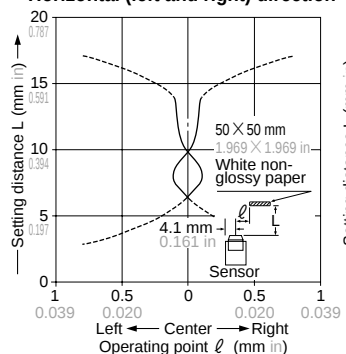


The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

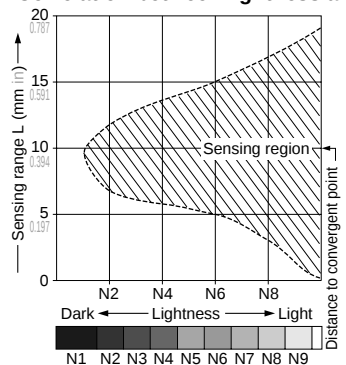
EX-26 Convergent reflective type

Sensing field

• Horizontal (left and right) direction • Vertical (up and down) direction



Correlation between lightness and sensing range

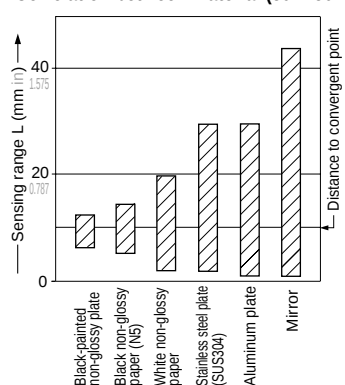


The sensing region is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

(The graph is drawn for the maximum sensitivity setting.)

(Lightness shown on the left may differ slightly from the actual object condition.)

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range

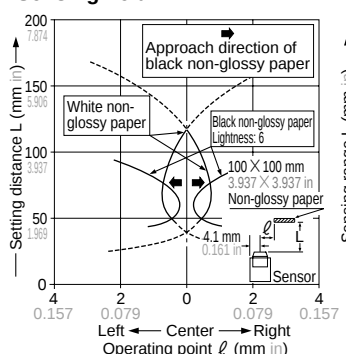


The bars in the graph indicate the sensing range for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

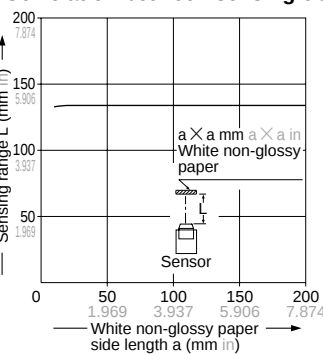
(The graph is drawn for the maximum sensitivity setting.)

EX-28 Narrow-view reflective type

Sensing field



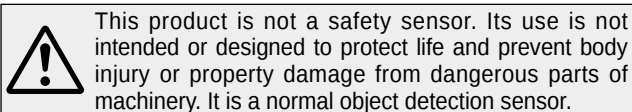
Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937 × 3.937 in), the sensing range shortens, as shown in the left graph.

PRECAUTIONS FOR PROPER USE

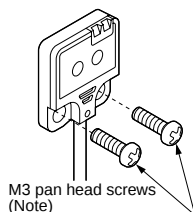
Refer to p.1135~ for general precautions.



Mounting

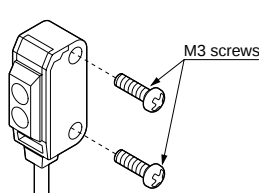
- Mount using M3 screws. The tightening torque should be 0.5 N·m or less.

Front sensing



Note: When mounting the front sensing type sensor, use M3 pan head screws without washers, etc.

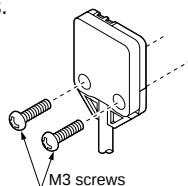
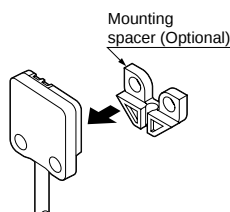
Side sensing



- When mounting the front sensing type from the backside, fit the mounting spacer (MS-EX20-FS) and fix with screws.

Mounting method

- Fit the mounting spacer on the sensor.
- Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



Sensitivity adjustment (side sensing type only)

Step	Sensitivity adjuster	Description
①		Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).
②		In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (A) where the sensor enters the 'Light' state operation.
③		In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the 'Light' state operation and then bring it back to confirm point (B) where the sensor just returns to the 'Dark' state operation. (If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point (B).)
④		The position at the middle of points (A) and (B) is the optimum sensing position.

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

2) In case of using EX-22□ at a sensing distance of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

Operation mode switch (EX-23□ only)

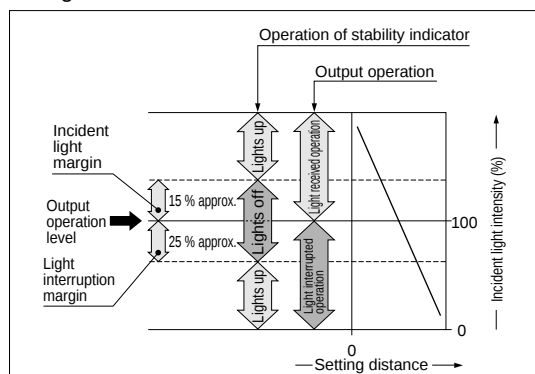
Switch position	Description
	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side).

Note: Operation mode switch should be turned fully till it stops.

Stability indicator

- The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

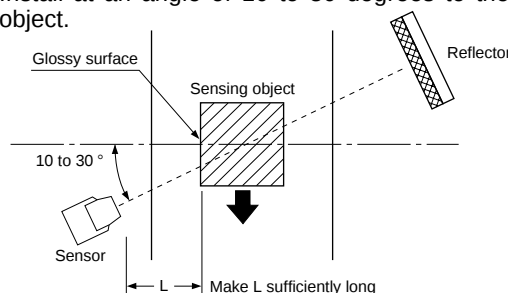
If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



Glossy object sensing [EX-29□(-PN)]

- Please take care of the following points when detecting materials having a gloss.

- Make L, shown in the diagram, sufficiently long.
- Install at an angle of 10 to 30 degrees to the sensing object.



Wiring

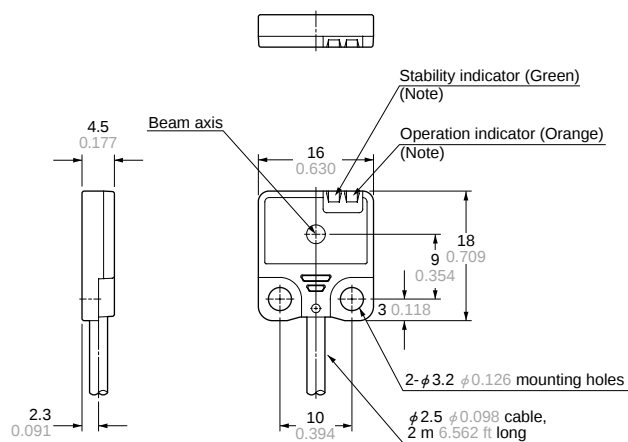
- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

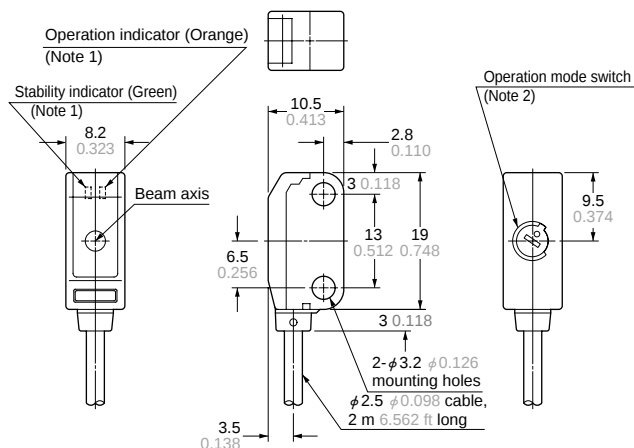
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- If a reflective object is present in the background, the sensing of EX-28A(-PN) and EX-28B(-PN) may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.

EX-20

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

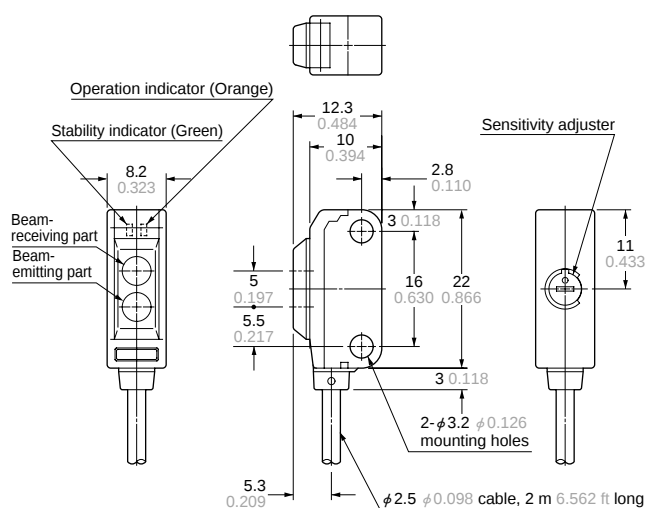
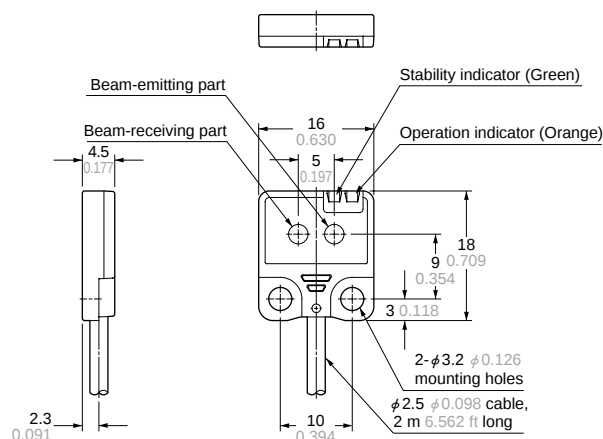
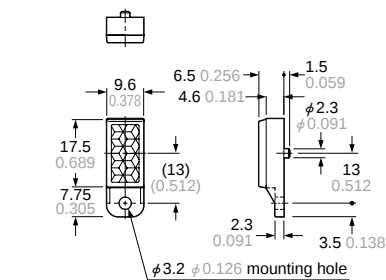
EX-21 Sensor

Note: Not incorporated on the emitter.

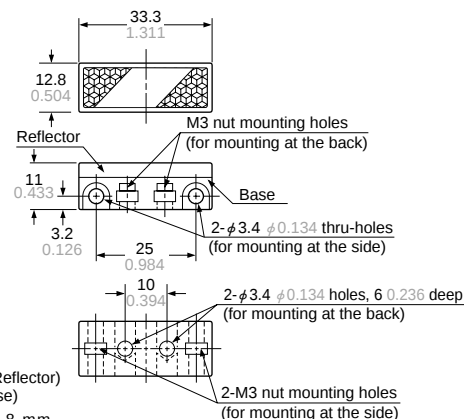
EX-23 Sensor

Notes: 1) Not incorporated on the emitter.

2) It is the sensitivity adjuster on the emitter.

EX-29 **EX-22** **EX-26** **EX-28** Sensor**EX-24** Sensor**RF-200** Reflector (Accessory for the retroreflective type sensor)

Material: Acrylic (Reflector)
ABS (Base)

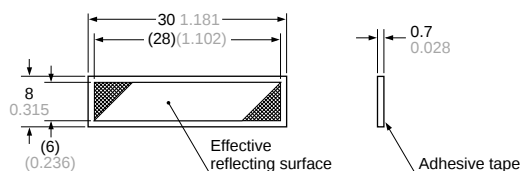
RF-210 Reflector (Optional)

Material: Acrylic (Reflector)
ABS (Base)
Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached.

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

RF-11

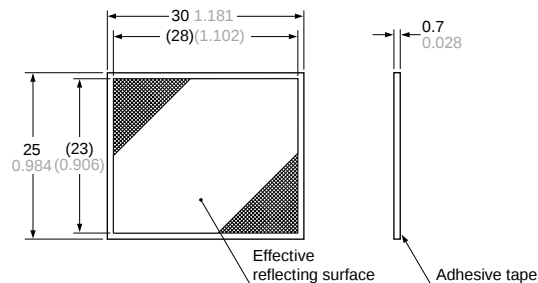
Reflective tape (Optional)



Material: Acrylic

RF-12

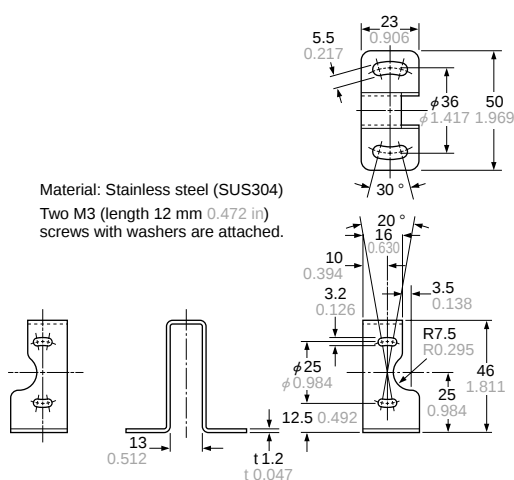
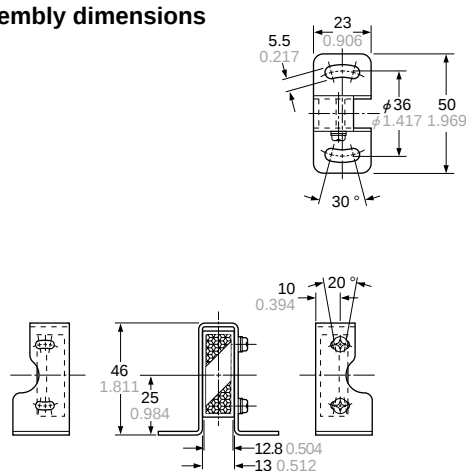
Reflective tape (Optional)



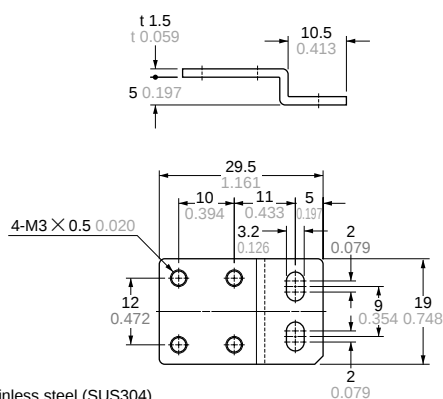
Material: Acrylic

MS-RF21-1

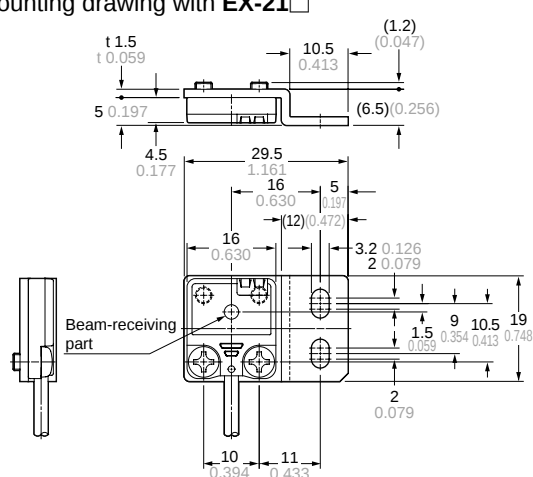
Reflector mounting bracket for RF-210 (Optional)

**Assembly dimensions****MS-EX20-1**

Sensor mounting bracket (Optional)

**Assembly dimensions**

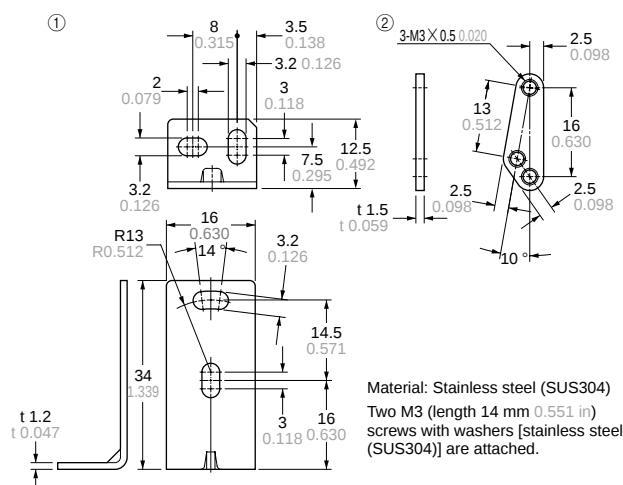
Mounting drawing with EX-21□



EX-20

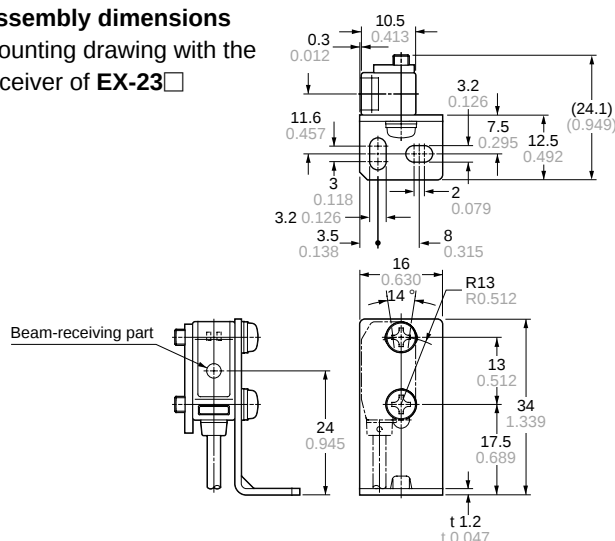
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

MS-EX20-2 Sensor mounting bracket (Optional)

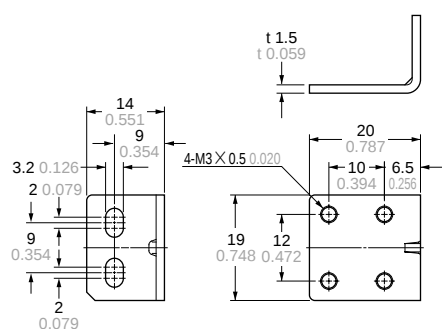


Assembly dimensions

Mounting drawing with the receiver of EX-23□

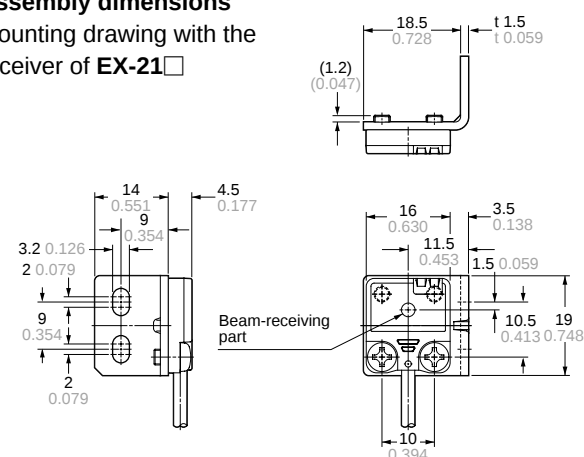


MS-EX20-3 Sensor mounting bracket (Optional)

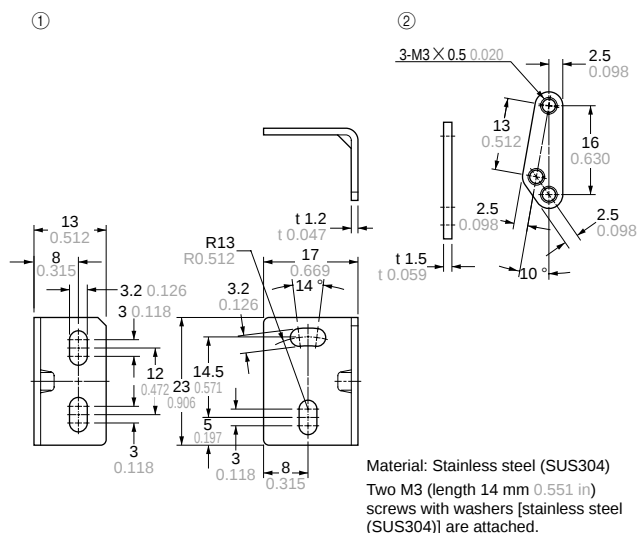


Assembly dimensions

Mounting drawing with the receiver of EX-21□



MS-EX20-4 Sensor mounting bracket (Optional)



Assembly dimensions

Mounting drawing with the receiver of EX-23□

