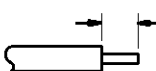
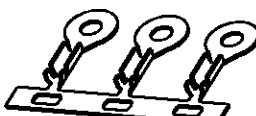
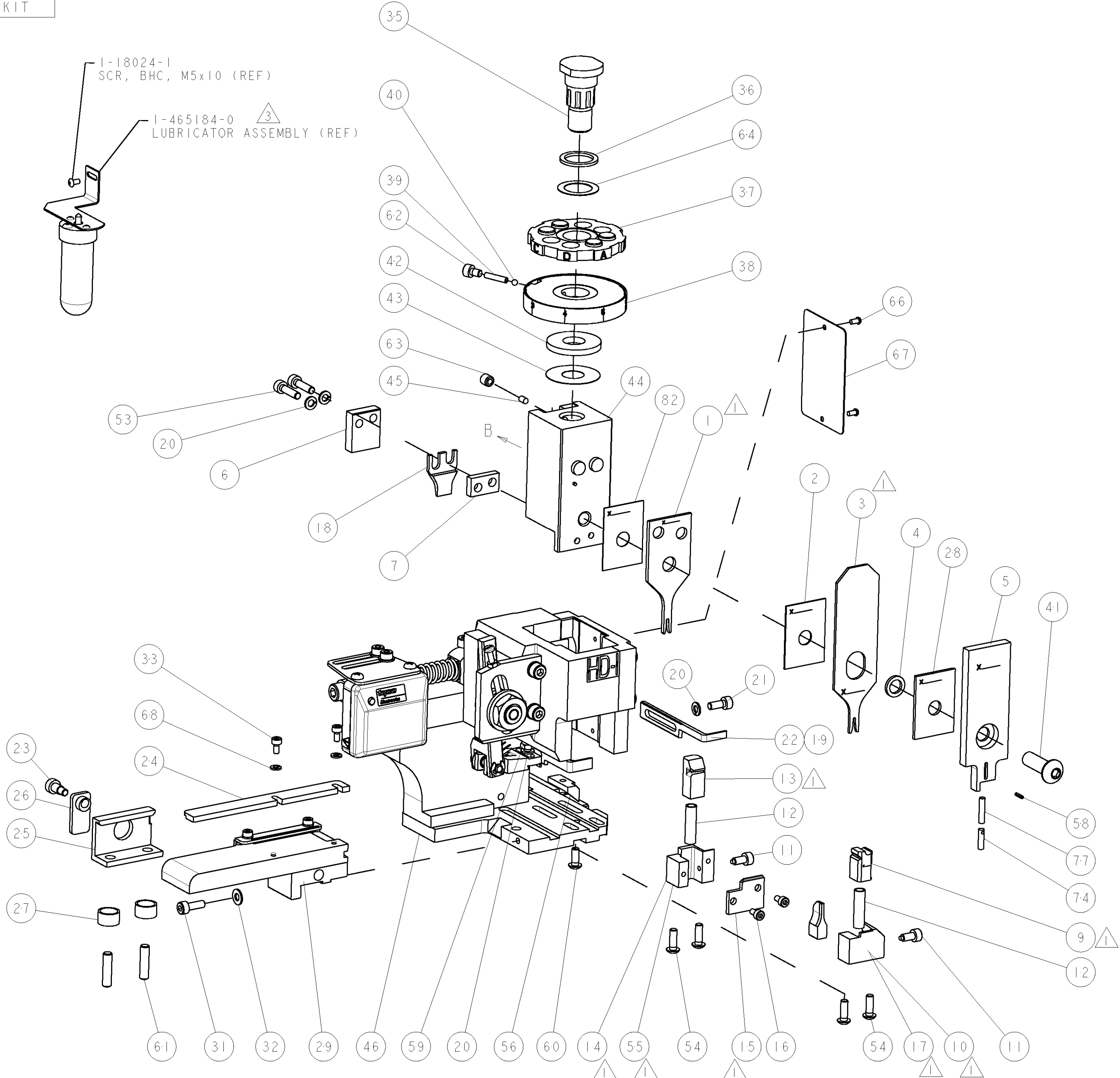


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1426633-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1426633-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1426633-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1426633-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1426633-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1426633-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1426633-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		MOLEX TERMINAL		MOLEX CRIMP SPECS	
TERMINAL NAME: CONTACT, FEMALE, BOX/CRIMP					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [1.055 IN]	F	24-22 AWG (0.20-0.35mm ²)		
INSUL	1.57 [1.062 IN]	O	1.40-1.63 [1.055-1.064 IN]		
WIRE STRIP LENGTH 3.17-3.56 [1.25-1.40 IN]			APPL INSTRUCTIONS 408-8322		
TERMINAL APPL SPEC		63860-2100 rev B			FEED 5.08 [2.00 IN]
TERMINALS APPLIED					
					
TYCO TERM PN	MANUF TERM PN	TYCO TERM PN	MANUF TERM PN		
286981-1	16-02-0088	286981-5	16-02-1111		
286981-2	16-02-0087	286981-6	16-02-1110		
286981-3	16-02-0086	286981-7	16-02-0103		
286981-4	16-02-1124	-	-		
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]	
22 AWG or 0.35mm ²		0.84 / 0.89 (.033 / .035 IN)		354779-6 [1.3020]	
24 AWG or 0.20mm ²		0.76 / 0.81 (.030 / .032 IN)		1-354779-4 [1.3060]	
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			
-		-			

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
5. CRIMP DATA SUPPLIED BY TERMINAL MANUFACTURER.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	1	1	1	1	1	1	22278-9	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	1	1	1	1	1	1	854769-4	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
A		A		SEE ECO-07-004237	22FEB2007	DP	MC
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	2	2	2	2	2	18025-1	WASHER, SPRG LOCK, REG M3
-	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION
-	2	2	2	2	2	21017-2	SCREW, DRIVE
-	-	-	-	-	-	-	-
-	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0
-	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250
-	-	-	-	-	-	-	-
-	1	1	1	1	1	1338683-1	FEED PAWL
-	1	-	-	1	-	1338723-1	HOLDER, SHEAR, REAR [NO CUT]
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)
-	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)
-	-	1	-	-	1	1338675-1	CAM, UNIVERSAL PRE FEED
-	1	-	1	1	-	1338676-1	CAM, UNIVERSAL POST-FEED
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI
-	1	1	1	1	1	690191-1	PLUG, NYLON
-	1	1	1	1	1	1338660-1	RAM
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY
-	1	1	1	1	1	690124-4	WASHER, RAM (.135)
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)
-	1	1	1	1	1	23241-1	BALL, STEEL
-	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION
-	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP
-	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY
-	1	1	1	1	1	22480-5	SPRING, COMPRESSION
-	1	1	1	1	1	690212-1	POST, RAM
-	-	-	-	-	-	-	-
-	2	2	2	2	2	18023-2	SCR, SKT HD CAP M3 X 6.0
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0
-	-	-	-	-	-	-	-
-	1	1	1	1	1	1633082-1	STRIP GUIDE ASSEMBLY
-	1	1	1	1	1	1-455888-5	SPACER, CRIMPER
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE
-	1	1	1	1	1	240792-1	DRAG, TERMINAL
-	1	1	1	1	1	189124-7	GUIDE, FRONT STRIP
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0
-	1	-	1	1	-	690472-6	STRIPPER
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4
-	-	1	-	-	1	690472-5	STRIPPER
-	1	1	1	1	1	2-690518-4	HOLD DOWN, TERMINAL
-	1	-	-	1	-	1338684-1	SHEAR HOLDER, FRONT
-	2	2	2	2	2	18023-2	SCR, SKT HD CAP M3 X 6.0
-	1	1	1	1	1	1-690691-1	PLATE, REAR SHEAR
-	-	1	1	-	1	1320920-1	SHEAR HOLDER, REAR [CUTTING]
-	1	1	1	1	1	690463-1	FLOATING SHEAR, REAR
-	2	2	2	2	2	3-22280-3	SPRING, COMPRESSION
-	2	2	2	2	2	356885-4	STOP, SHEAR
-	-	1	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT
-	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT
1	2	2	2	1	1	3-1633139-3	ANVIL, COMBINATION
-	1	1	1	1	1	240641-4	SPACER
-	1	1	1	1	1	690468-2	DEPRESSOR SHEAR, REAR
-	1	1	1	1	1	854772-9	DEPRESSOR, SHEAR
-	1	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER
1	2	2	2	1	1	4-683454-6	CRIMPER, INSULATION O
-	1	1	1	1	1	455888-6	SPACER, CRIMPER
1	2	2	2	1	1	5-456402-4	CRIMPER, WIRE PREMIUM

-77 -76 -72 -71 -6 -2 -1		PART NO	DESCRIPTION	ITEM NO
THIS IS DRAWING TO CHANGE THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN	24JAN2007	
DIMENSIONS:		CHK	LOTHOUSE	
mm [IN]		APVD	24JAN2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
0 PLC ±		APPLICATION SPEC		
1 PLC ±		See Table		
2 PLC ±		WEIGHT		
3 PLC ±		CUSTOMER DRAWING		
4 PLC ±		SCALE	3:5	
ANGLES FINISH		SHEET	1	
MATERIAL		OF	1	
		REV	A	