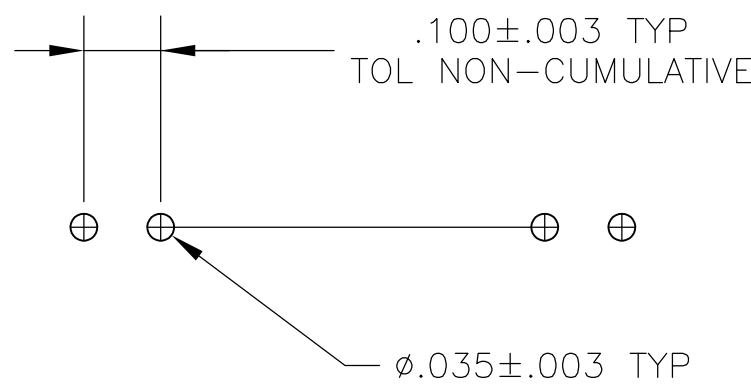
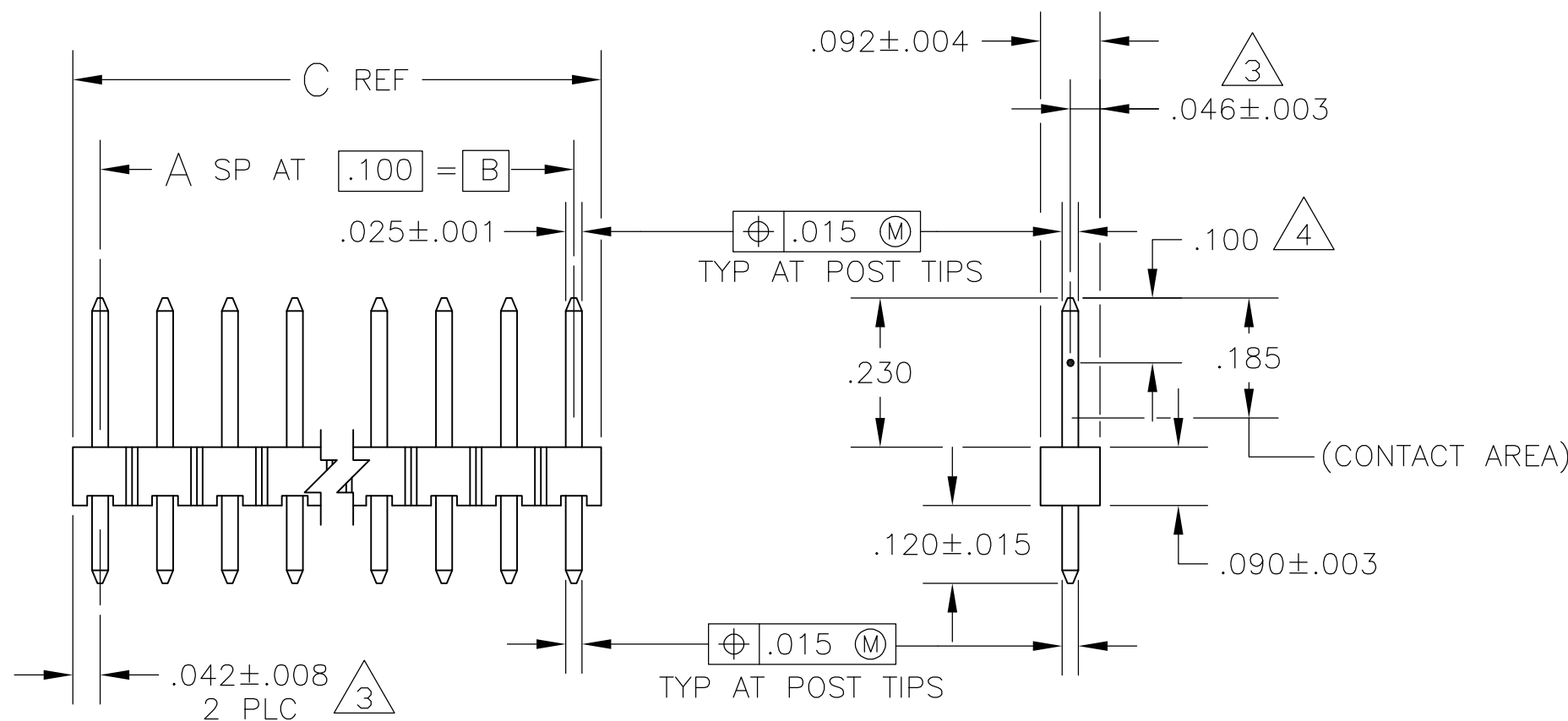


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		H	REVISED PER ECO-14-000068	25APR2014	NK	MM

- | | |
|---|---|
| 1 | ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS |
| 2 | TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |
| 3 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING |
| 4 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 5 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



RECOMMENDED HOLE LAYOUT

		3.984	3.900	39	40	4-103185-0
		3.884	3.800	38	39	3-103185-9
		3.784	3.700	37	38	3-103185-8
	OBSOLETE	3.684	3.600	36	37	3-103185-7
		3.584	3.500	35	36	3-103185-6
	 OBSOLETE	3.484	3.400	34	35	3-103185-5
		3.384	3.300	33	34	3-103185-4
		3.284	3.200	32	33	3-103185-3
		3.184	3.100	31	32	3-103185-2
		3.084	3.000	30	31	3-103185-1
		2.984	2.900	29	30	3-103185-0
		2.884	2.800	28	29	2-103185-9
		2.784	2.700	27	28	2-103185-8
		2.684	2.600	26	27	2-103185-7
	OBSOLETE	2.584	2.500	25	26	2-103185-6
	OBSOLETE	2.484	2.400	24	25	2-103185-5
		2.384	2.300	23	24	2-103185-4
	 OBSOLETE	2.284	2.200	22	23	2-103185-3
		2.184	2.100	21	22	2-103185-2
		2.084	2.000	20	21	2-103185-1
	 OBSOLETE	1.984	1.900	19	20	2-103185-0
		1.884	1.800	18	19	1-103185-9
		1.784	1.700	17	18	1-103185-8
		1.684	1.600	16	17	1-103185-7
	SUPERCEDED BY 6-146280-5	1.584	1.500	15	16	1-103185-6
		1.484	1.400	14	15	1-103185-5
	 OBSOLETE	1.384	1.300	13	14	1-103185-4
		1.284	1.200	12	13	1-103185-3
		1.184	1.100	11	12	1-103185-2
	SUPERCEDED BY 6-146280-0	1.084	1.000	10	11	1-103185-1
		.984	.900	9	10	1-103185-0
		.884	.800	8	9	103185-9
		.784	.700	7	8	103185-8
		.684	.600	6	7	103185-7
		.584	.500	5	6	103185-6
		.484	.400	4	5	103185-5
		.384	.300	3	4	103185-4
		.284	.200	2	3	103185-3
		.184	.100	1	2	103185-2
		.084	—	—	1	103185-1
		C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO.	H. MOLL		130C2187
		CHKD.	T. CLARK		200C287
DIMENSIONS:		APPROV.	T. CLARK		200C287
INCHES		PRODUCT SPEC		NAME	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100CL, VERTICAL, WITH .025 SQUARE POSTS
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± .005 ANGLES ±			
MATERIAL: HOUSING: 000019 DOW ON CONTACT AREA. FLANGE, ELONGANT 0000100-0000, MATTE IN HEAD POSTS: COPPER ALLOY ON SOLDER PLATE OVER 000000 NICKEL		WEIGHT —			
CUSTOMER DRAWING		SIZE	CAGE CODE	DRAWING NO.	RESTRICTED TO
		A1	00779	C 103185	—
		SCALE	4:1	SHEET	1 of 1
				REV	H