

Hand Reamer Spiral Flutes



DIN 206 B/BS 328

Flute geometry

6° Left hand spiral

Bevel lead

45° a side

Taper lead

2° Included Angle and length 1 1/2in x Diameter or 19mm Maximum

Surface treatment

Blue Flutes, Bright Lands

Range

3 - 30mm, 1/2 - 1in

Application

Intended to finish existing holes to H7 tolerance in most ferrous and non-ferrous metals.

Metric

Ø(mm)	Overall Length(mm)	Flute Length(mm)	No Of Flutes	Order Code	Price Each
4.00	76	38	6	138-9470	
5.00	87	44	6	138-9471	
6.00	93	47	6	137-4245	
8.00	115	58	6	138-9472	
10.00	133	66	6	138-9473	

Fractional

493918

Ø(in)	Overall Length(mm)	Flute Length(mm)	No. Of Flutes	Order Code	Price Each
1/16	52	21	3	138-9468	
1/4	100	50	6	138-9469	
17/64	107	54	6	025-537	