

REV. B

Do not scale
from this print

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	$\pm 2^\circ$	ANGLES
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0020$		

TITLE:
EDGE MOUNT
2mm ASSEMBLYDWG NO:
SM2-1XX-XX-X-X
SHEET 1 OF 1

SM2-1XX-XX-X-X

No OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE
-01: FOR .031" [.79] THICK BOARD
(USE C-102-01-X)

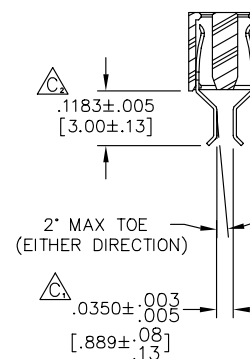
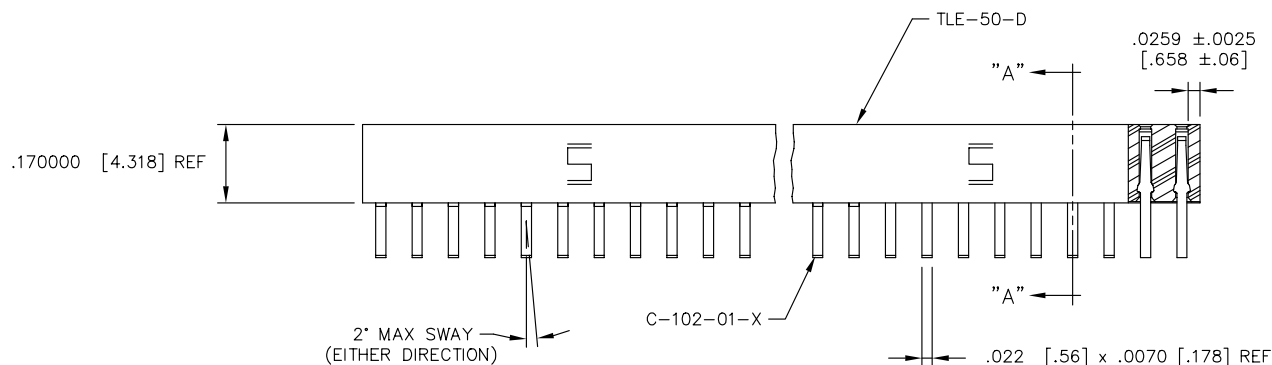
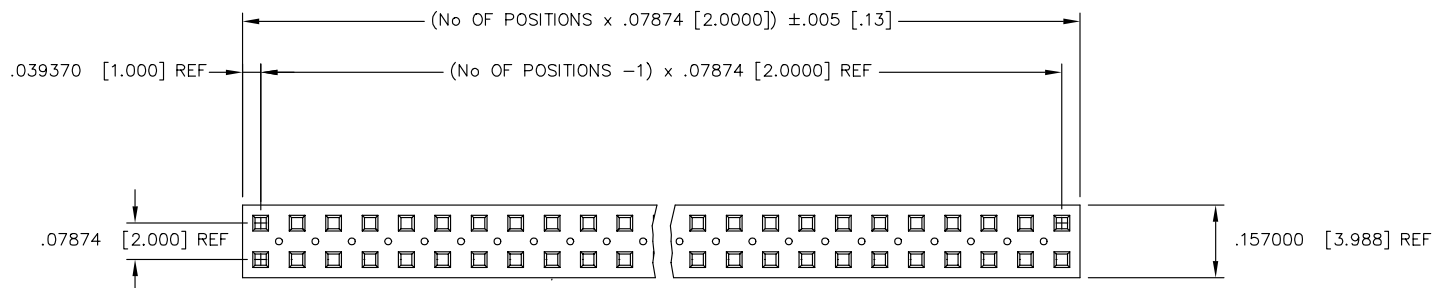
BODY SPECIFICATION
-D: DOUBLE ROW
(USE TLE-XX-D)

PLATING SPECIFICATION

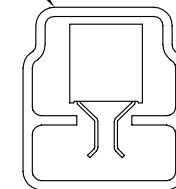
-G: GOLD
.000010 GOLD ON ENTIRE CONTACT

-L: LIGHT SELECTIVE
.000010 GOLD OVER .000050 NICKEL
TIN ON REMAINDER

-F: FLASH SELECTIVE
.000003 GOLD OVER .000050 NICKEL
TIN ON REMAINDER



PT-1-24-03-16



PACKAGING VIEW

POSITIONS 02, 03 & 04 TO
BE LAYER PACKAGED.

NOTES:

1. MINIMUM PUSHOUT FORCE: .5 lb.
2. $\triangle$ REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
3. ALL POSITIONS TO BE PACKAGED IN PT-1-24-03-16 TUBES WITH TWO TP-03 PLUGS PER TUBE. POSITIONS 02, 03 & 04 TO BE LAYERED PACKAGED.
4. MAXIMUM CUT FLASH ALLOWED IS .010

PROPRIETARY NOTE

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MISC/MKTG
SM2-ASMMADE BY:
BRATCHER 4-1-97SM2-1XX-XX-X-X
SHEET 1 OF 1

PLOT SCALE 1=.2