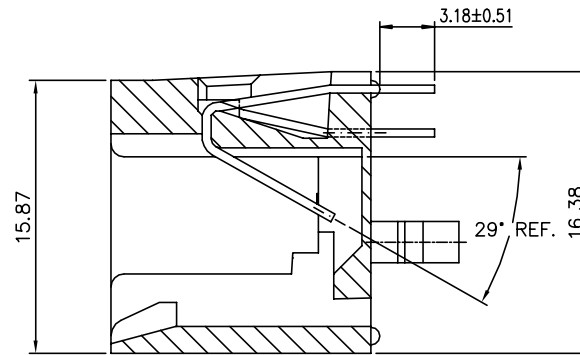
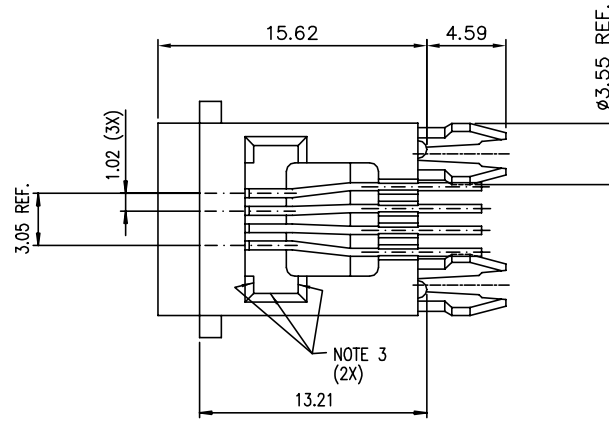
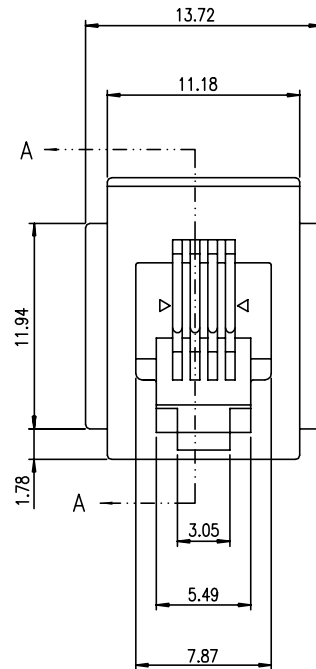
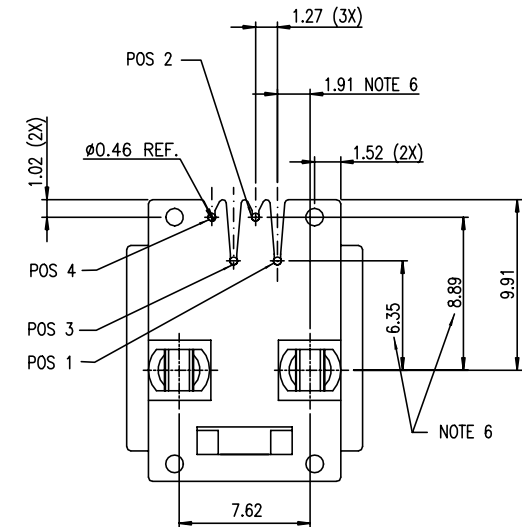


SEE TABLE



SECTION A-A



mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		mm		MOD JACK	
tolerances unless otherwise specified		tolerances unless otherwise specified		tolerances unless otherwise specified		scale 2.0		8 POS HORIZONTAL	
P.C.B. III MOD JACK ASSY		angle 0°		0.X±0.3		FCI		dwg no	
D N04-0023		date		06/07/04		sheet 1 of 2		size	
E N04-0102		date		11/23/04		61835		A4	
F N04-0109		date		11/30/04		type		Product Customer Drawing	
G N08-0097		date		09/24/08		sheet 1 of 2		size	
H ELX-N-010678		date		03/14/12		61835		A4	
dr		date		02/21/97		type		Product Customer Drawing	
engr		date		02/21/97		sheet 1 of 2		size	
chr		date		02/21/97		61835		A4	
appd		date		02/21/97		type		Product Customer Drawing	
JENN TSAO		date		02/21/97		sheet 1 of 2		size	
sheet		revision		H H		61835		A4	
index		sheet		1 2		type		Product Customer Drawing	

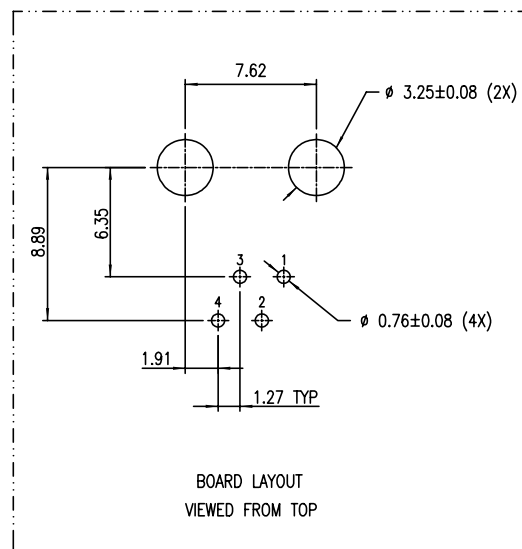
PRODUCT NO.	NO. OF POS	LOADED POS	HSG COLOR
61835-X441	4	ALL POS	BLACK
-X421	4	3,4	BLACK
-X442	4	ALL POS	GRAY
-X422	4	3,4	GRAY

PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	15 u" GOLD
3	30 u" GOLD
4	6 u" GOLD
5	50 u" GOLD

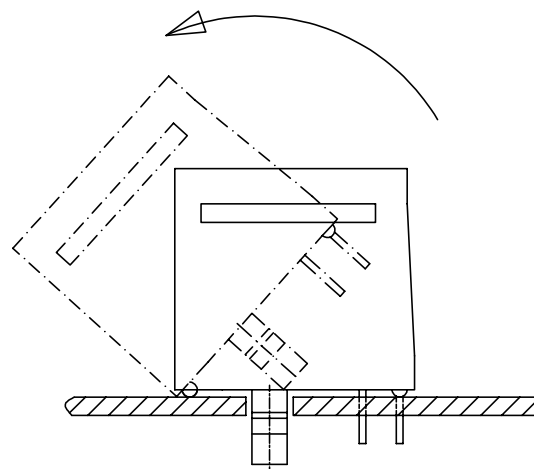
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DIRECTION OF DISMOUNT



JACK DISMOUNT METHOD

DETAIL A
NOTE 5

NOTES:

- 1 P/N WITH DASH X4XX -NORMAL WAVE SOLDERING APPLICATION.
- 2 PACKAGING SPEC. GES-14-351. (USING TRAY).
- 3 SCRATCH MARKS ACCEPTABLE ON THESE SURFACES.
- 4 JACK IS FOR 1.57/.062 THICK PCB.
- 5 SHOULD THE JACK NEED TO BE DISMOUNTED FROM THE PCB. PLS REMOVE JACK AS PER RECOMMENDED METHOD HEREIN. (DETAIL A) NIPPING THE LEGS OF THE PEG TOGETHER IS DISALLOWED, OTHERWISE LEG BREAKAGE MAY OCCUR.
- 6 THESE DIMENSIONS ARE MEASURED FROM THE TOP OF THE PEG.
- 7 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 8 IF LF P/N PACKSGING MEETS GS-14-920 SPECIFICATION
- 9 THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.57mm MINIMUM THICK CIRCUIT BOARD
- ⑩ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		mm		MOD JACK	
tolerances unless otherwise specified		angle		scale		title		8 POS HORIZONTAL	
D N04-0023		D QIN		06/07/04		0.X±0.3		P.C.B. III MOD JACK ASSY	
E N04-0102		YS		11/23/04		0.XX±0.15		dwg no	
F N04-0109		YS		11/30/04		0.XXX±0.05		sheet 2 of 2	
G N08-0097		SH MMD		09/24/08		0.±2'		size	
H ELX-N-010678		SH MMD		03/14/12		engr TONY CHIEN		61835	
						chr TONY CHIEN		A4	
						appd JENN TSAO		type	
								Product Customer Drawing	
sheet		revision							
index		sheet							