

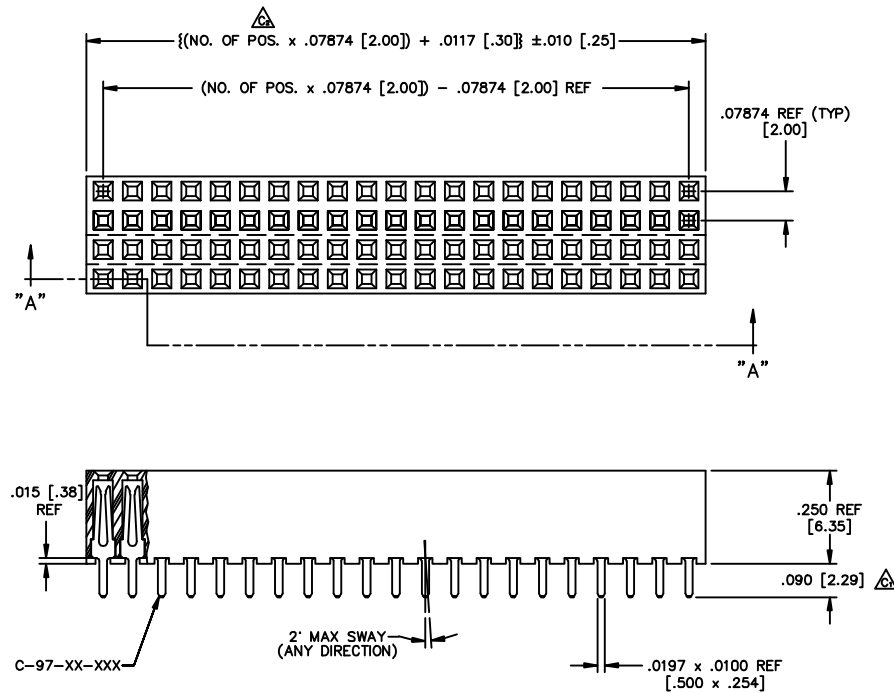
ONE PLACE DECIMALS $\pm .1[2.5]$ THREE PLACE DECIMALS $\pm .005[.127]$
TWO PLACE DECIMALS $\pm .01[.25]$ FOUR PLACE DECIMALS $\pm .0020[.051]$

ANGLES
 $\pm 2^\circ$

TITLE:
2MM SOCKET
STRIP ASSEMBLY

DWG NO:
SQW-1XX-XX-XXX-X-XXX

SHEET 1 OF 1



SECT. "A-A"

FIG. 1

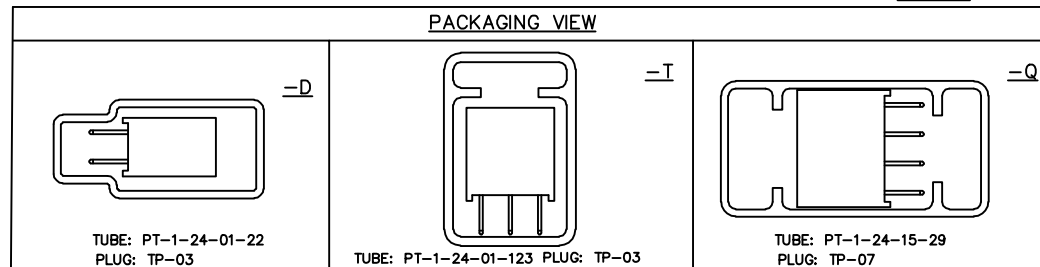
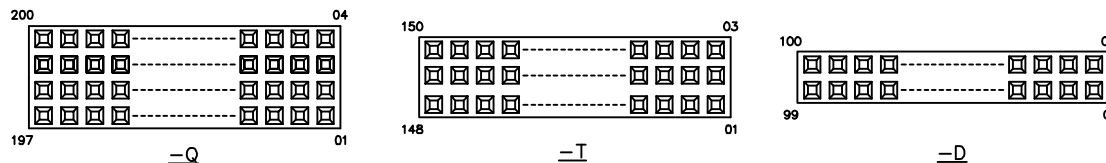


FIG. 2

POLARIZATION OPTION LOCATION

INSERT PK-07-N INTO SPECIFIED
POSITION AND BREAK OFF TAB



SQW-1XX-XX-XXX-X-XXX

No. OF POSITIONS
-02 THRU -50
(PER ROW)

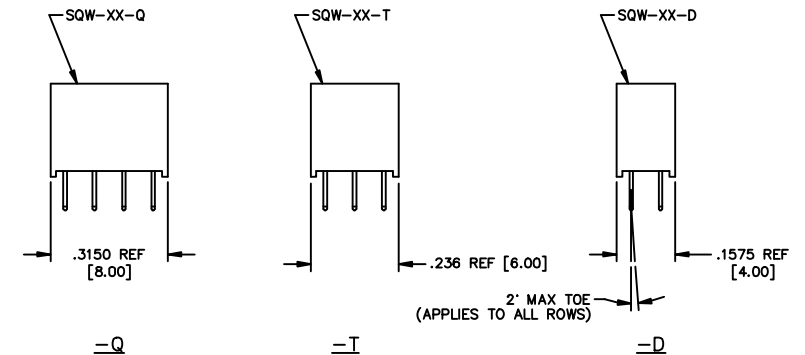
LEAD STYLE
-01

POLARIZATION OPTION
-XXX: INDICATES POSITION POLARIZED
(USE PK-07-N, SEE FIG. 2)

ROW SPECIFICATION
-D: DOUBLE (USE SQW-XX-D)
-T: TRIPLE (USE SQW-XX-T)
-Q: QUAD (USE SQW-XX-Q)

PLATING SPECIFICATION

-F: FLASH SELECTIVE GOLD (USE C-97-01-F)
-L: LIGHT SELECTIVE GOLD (USE C-97-01-L)
-S: SELECTIVE GOLD (USE C-97-01-S)
-H: HEAVY GOLD (USE C-97-01-H)
-STL: SELECTIVE TIN LEAD (USE C-97-01-STL)
-FM: FLASH SELECTIVE GOLD, MATTE TIN TAIL
(SEE NOTE 4)
-LM: LIGHT SELECTIVE GOLD, MATTE TIN TAIL
(SEE NOTE 4)
-SM: SELECTIVE GOLD, MATTE TIN TAIL
(SEE NOTE 4)



NOTES:

- CONTACT PUSHOUT FORCE: .5 LB MIN.
- MAX ALLOWABLE CUT FLASH: .015 [.38] MAX.
- Δ REPRESENTS A CRITICAL DIMENSION.
- MATTE TIN PLATING DOES NOT ENABLE LEAD FREE SURFACE MOUNT PROCESSING

TABLE 2

ROW SPEC.	NO. OF POS.	PKG TUBE	TUBE PLUG
-D	05-50	PT-1-24-01-22	TP-03
-T	05-50	PT-1-24-06-15	TP-03
-Q	05-50	PT-1-24-15-29	TP-07
-D, -T & -Q	02-04	LAYER PACKAGING	

EXISPROD\ASSEMBLY\2MM
SQW-ASM

santec

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CODE 55322

MADE BY:
BURRES 8-19-96

SQW-1XX-XX-XXX-X-XXX
SHEET 1 OF 1

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