



**Glenair**®

# Interconnect Cable Assembly Tools

*Band-It® Shield Termination Tools,  
Connector-to-Backshell Holding Tools,  
Fiber Optic Termination Kits and More!*



United States ■ United Kingdom ■ Germany ■ France ■ Nordic ■ Italy ■ Spain ■ Japan

# To Most People It's Just a Backshell



## To Glenair It's a Promise

Most customers have a simple expectation when they go shopping for safety-critical interconnect components: They want fast and accurate service. Glenair addresses this most basic customer requirement in several different ways. First and foremost, by providing immediate access to our technical information and product documentation: whether you prefer an office visit, the telephone, the Internet, a CD or a printed catalog, Glenair is ready with answers to your most complex questions and design challenges. Secondly, Glenair stocks thousands of popular catalog products for those

situations when even a two or three week lead-time is just too long. We stock over 65,000 interconnect components—bagged and tagged and ready for immediate shipment. And for those situations when a customized solution is required, our engineers are fully versed in all aspects of interconnect system design: from shielding against EMI, to reducing weight and connector package size, to stopping corrosion and other forms of environmental damage.

You have a simple expectation: fast and accurate service. At Glenair, we're ready to give you exactly that. It's a promise.



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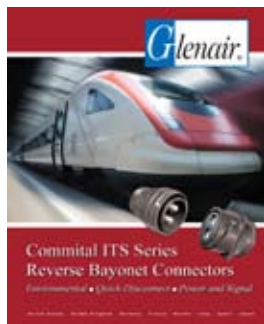
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[www.glenair.com](http://www.glenair.com)

# The world's broadest selection of interconnect products—in stock and ready for immediate same-day shipment

## Series ITS Reverse Bayonet Power and Signal Connectors

Over 200 MIL-C-5015 power and signal insert arrangements: AWG #18 to #4/0. Ruggedized reverse bayonet coupling. VG95234 qualification. Ideal for rail, mass transit and military vehicles.



## Micro-D Twistpin Connectors and Accessories

Glenair offers both Military Standard 83513 Micro-D connectors as well as COTS selections, backshells, mounting hardware and more. Our TwistPin contact provides superior performance.



## Series 89 Nanominiature Connectors

MIL-DTL-32139 and Glenair commercial equivalent .025 inch contact spacing ultra-miniature interconnects used in mission-critical applications such as: UAV's, satellites, missile systems and geophysical instruments.

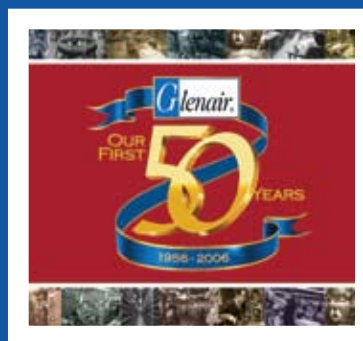


## Fiber Optic Interconnect Solutions

Tactical fiber optic connectors, cables, and termini for airframe, shipboard, and military ground vehicles. Catalog features Glenair's innovative high-density (GHD) connector system for reduced size and weight applications.



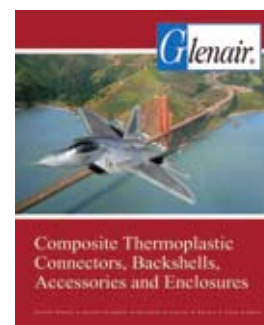
Available now:  
**Glenair's Interconnect Product Guide CD**, featuring our entire library of Glenair catalogs and data sheets.



In addition to over a dozen product line catalogs, the CD includes a powerful part number development program that takes all the pain and confusion out of ordering interconnect components. An easy-to-use inventory search program provides ready access to 60,000 MIL-STD and commercial part numbers.

## Composite Thermoplastic Interconnect Solutions

Glenair is the world's leading manufacturer of composite interconnect solutions. We are the 'go-to' supplier for advanced composite technologies for commercial and military interconnect applications.



## Military Standard Connector Accessories

If the MS connector accessory you need isn't in here – it doesn't exist. Search this easy-to-use catalog by accessory type or Mil-Spec slash number, then place your order against Glenair's 60,000 part number same-day inventory.



## Series 80 "Mighty Mouse" Connectors and Cables

Glenair's connector series that reduces interconnect system size and weight by 50% compared to standard MIL-DTL-38999 connectors. Now used on hundreds of mission-critical military and commercial applications.



Visit us at [www.glenair.com](http://www.glenair.com) and use the literature order form for immediate catalog fulfillment



# *A World of* Interconnect Solutions

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# Backshell Assembly Tools, Banding Tools and Accessories

## Plus Fiber Optic Termination Kits

**Pages 3 - 8**

**Introduction to Connector Backshell Assembly Tools**



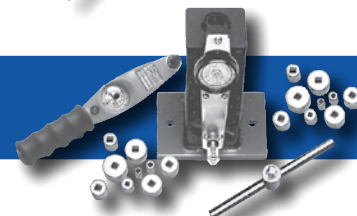
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**Backshell Assembly Wrenches, Pliers and Kits**



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**Plug and Receptacle Holders, and Torque Wrenches**



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**Glenair Earth Bonding System**



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**Subject and Part Number Index**



# Stop Toolin' Around



## Finding the right tool for the job just got a little bit easier

Nobody can grasp the ins-and-outs of interconnect tool design and manufacturing without a full understanding of cable harness assembly.

At Glenair, we not only manufacture the connectors, backshells, cables and enclosures which go into interconnect cable harnesses, we run a top-flight cable assembly service of our own. And we've drawn on this extensive experience to design and build

a complete family of specialized backshell assembly tools for most Mil-Standard circular connectors, as well as connector wrenches, mini-strap wrenches, universal connector holding tools and braid termination tools for production use and field maintenance.

Glenair is also now offering a broad range of fiber optic termination tools, including complete kits for both our Mil-T-29504 and front-release COTS termini.



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## Glenair Tools Help Prevent False Tightening and Distortion

Backshell tightening tools designed by Glenair provide a full 360° gripping surface on backshell coupling nuts. These innovative tools minimize the possibility of coupling nut distortion and false tightening problems when mating backshells to circular connectors.

### **Reliable Installation of Glenair Backshells on Circular Connectors**

When used with the appropriate connector holders and torque wrenches, Glenair Backshell Assembly Tools provide the user with consistent, repeatable backshell installations. Designed primarily for production assembly use, the tools can also be used equally well for successful field maintenance operations.

Glenair Backshell Assembly Tools may also be utilized effectively with backshell rotatable couplers produced by other manufacturers. Consult the Glenair Backshell Assembly Tools, Banding Tools and Accessories catalog for details.

### **Wide Variety of Glenair Tools for Proper Backshell Installation**

Glenair offers a variety of tools to accomplish proper tightening. Our 600 Series pliers with replaceable pads are configured to make maximum circumferential support to each specific size backshell to be tightened, and our TG70 strap wrench is intended for general use on any diameter between .50 to 3.00 inches. Hand-held and bench-mount torque wrenches accommodate our 600-005 plug or receptacle connector holders.

When tightening a backshell onto a connector, it is important to follow Glenair's recommended procedures for each tool being used. Our Backshell Assembly Tools, Banding Tools and Accessories catalog shows torque values for each specific connector series the backshell is being fastened onto. The recommended values are based on several factors, primarily the connector and backshell thread strengths. Torque values consider additional factors such as plug-to-receptacle alignment key strength, barrel hoop strength and material strength.

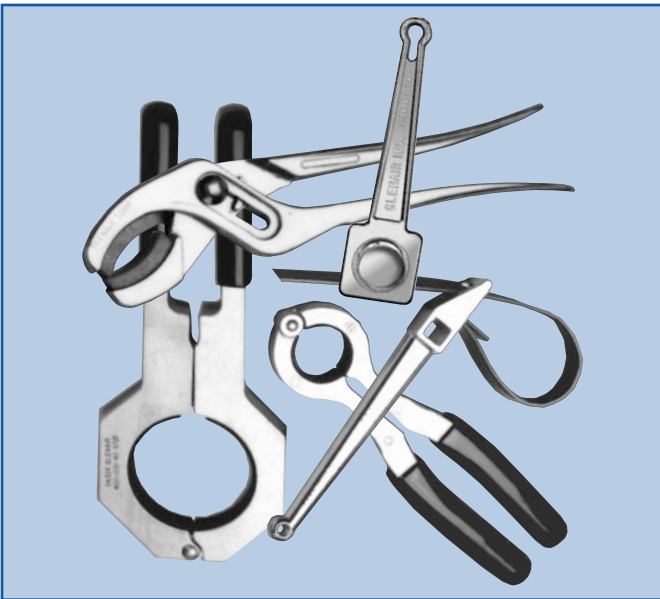


*Glenair offers torque wrenches in three configurations. The hand-held torque wrench pictured above (top left), and the bench-mounted version (top center) are adjustable to a desired torque level of 20 to 360 inch pounds, and feature a 3/8" drive. A digital model (30-350 in/lbs) features LEDs, audible alarm, and user programmable pre-sets. A bench mount stand is available. A full range of receptacle and plug holders for Mil-Spec connectors and backshells is also offered as well as circular connector backshell assembly and composite hex coupling wrenches, strap wrenches, and soft-jaw pliers.*

When tightening backshells with rotatable coupling nuts, Glenair recommends the backshell be hand tightened to engage the connector's interlocking teeth or spline features, making sure the teeth are fully engaged before fully torquing with our tools.

We suggest retorquing by removing the tool and reinstalling the tool approximately 90° away from the initial position and tightening to the recommended value. When applying torque with our TG70 strap wrench, allow for a slight torque variance between the Glenair torque wrench and the offset socket drive on the strap wrench. A strap wrench torque variance chart is provided on page 12 of this catalog.

## Introduction: Backshell to Connector Assembly Tools



Glenair's selection of circular backshell assembly wrenches include round wrenches in all standard sizes that are designed to be employed with Glenair's hand-held or bench-mounted torque wrenches. The round design assures even distribution of pressure around the backshell, thereby preventing false tightening and distortion problems. A hex design for Glenair composite coupling applications is offered. Strap wrenches, soft-jaw pliers and connector wrenches for a full range of Mil-Spec applications are available.



Glenair offers a full range of connector backshell assembly tools to serve virtually all Mil-Spec connectors and backshell accessories. The specially-designed round wrenches prevent false tightening and distortion problems by assuring even distribution of forces throughout the circumference of the backshell and connector.



Glenair's TG80 Tool Kit is designed for field use with circular electrical connectors. The products included with this kit fit most connectors covered by Military Specifications, and are used for holding during assembly and disassembly of rear clamp and adapter hardware, and to facilitate connector field repairs and servicing.

Contained in a rugged, compact foam-padded metal case, the kit includes two TG70 Strap Wrenches, a pair of TG69 Soft Jaw Pliers, a set of parallel jaw pliers and instructions.

Glenair also offers a selection of tool kits per MIL-T-83507. Details are available by contacting the factory, your local Glenair representative, or your local Glenair sales and engineering office.



BAND-IT® Pneumatic Banding Tools are offered in two designs, each of which can be enhanced by Band-It's optional foot pedal kit to free both of the operator's hands to help assure more accurate, reliable and faster shield terminations. The Standard Tie-Dex II® Pneumatic Banding Tool accommodates standard clamping bands in a tension range from 100-180 lbs. The Tie-Dex II® Pneumatic Banding Tool accommodates micro banding clamps in a tension range of 50 to 80 lbs. Each lightweight tool weighs only 2.52 lbs. (91.14 Kg); the control boxes weigh only 2.74 lbs. (1.24 Kg) each.

## Introduction: EMI Shield Termination Tools The *BAND-IT*® System



### **Fast, Cost-Effective Field and Factory Terminations**

The *BAND-IT*® clamping system provides quick and highly reliable termination of braided metallic shielding or fabric braid. Banding technology was first introduced in our industry in 1985 as a solution to the field repair of magnaformed shield terminations on installed cable assemblies for the B-1 bomber. Banding has been a staple of the industry ever since.



*Reliable termination is quickly and easily accomplished in the field with Band-It® precalibrated pocket-sized hand tools. High-speed, mass termination production is afforded by the pneumatic clamping tool.*

### **Reliable RFI/EMI/EMP Terminations**

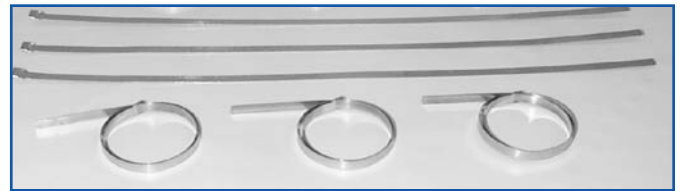
The unique low profile and smooth inside diameter of the one-piece type 304 austenitic stainless steel clamping band virtually eliminates RFI/EMI/EMP leakage paths. The lock maintains constant tension under extreme environmental conditions. *BAND-IT*® has passed severe shock, vibration and thermal cycle testing with negligible deterioration of shell conductivity.

### **Single Piece Band Construction**

No welding, soldering, magna forming, and no crimping! The clamping bands provide quick, easy and cost-effective shielding terminations. (Note: Bands must be double coiled.)

### **Clamp Small Diameters Easily, Reliably**

Double-wrapped, the clamping band is designed to clamp small diameters as easily, quickly and reliably as large diameters.



***BAND-IT**® clamping bands are precision constructed of 300 Series SST/Passivate, and designed for use with the Band-It® Hand Banding Tool or the Pneumatic Banding Tool. The bands are offered in the following four configurations to suit a wide range of requirements: Double-wrapped Standard Band accommodates diameters up to 1.8 inches. Double-wrapped Extended Length Standard Band accommodates diameters up to 2.5 inches (63.5mm). The double-wrapped Micro Band accommodates diameters up to .88 inches (22.5mm). The double-wrapped Extended Length Micro Band accommodates diameters to 1.88 inches (47.8mm). All **BAND-IT**® clamping bands may be ordered flat or precoiled in bagged and tagged quantities from 1 to 100.*

### **Quick, Easy Field Terminations with the Precalibrated Hand Tool**

The precalibrated hand tool is lightweight and pocket-sized, affording fast braided RFI/EMI/EMP shield termination in the field.

### **Pneumatic Banding Tool for High-Speed Mass Production**

The pneumatic clamping tool offers the capability to tackle high volume braided shielding terminations quickly and easily.

### **Glenair Assembly Tools Help Prevent Distortion and False Tightening Problems**

Backshell tightening tools are available which provide virtually a full 360° gripping surface on backshell coupling nuts. These innovative tools minimize the possibility of coupling nut distortion and false tightening problems which can be caused by soft-jaw pliers or strap wrenches.

### **Reliable Installation of Glenair Backshells on Circular Connectors**

When used with the appropriate connector holders and torque wrenches, Glenair Backshell Assembly Tools provide the user with consistent,

## Introduction: EMI Shield Termination Tools The *BAND-IT*® System

repeatable backshell installations. Designed primarily for production assembly use, the tools can also be used equally well for successful field maintenance operations.

Glenair Backshell Assembly Tools may also be utilized effectively with backshell rotatable couplers produced by other manufacturers, providing the "B" reference diameters are consistent with those shown within this catalog.

### Recommended Connector-to-Backshell Tightening Procedures

Recommended tightening procedures, tools and torque values offered by Glenair are intended as an aid to properly fasten the backshell to the connector interface threads.

Glenair offers a variety of tools to accomplish proper tightening; our 600 Series pliers with replaceable pads are configured to make maximum circumferential support to each specific size backshell to be tightened, our TG70 strap wrench (page 12) is intended for general use on any diameter between .50 to 3.00 inches. Hand-held and bench-mount torque wrenches accommodate our 600-005 plug or receptacle connector holders.

When tightening backshell onto connectors, it is important to follow Glenair's recommended procedures for each tool being used.

When tightening backshells with rotatable coupling nuts, Glenair recommends the backshell to be hand tightened to engage the connectors interlocking teeth or spline features, making sure the teeth are fully engaged before fully torquing with our tools. We also suggest retorquing by removing the tool and reinstalling the tool approximately 90° away from the initial position and tightening to the connector manufacturer's recommended value.

Composite backshells should be tightened with 600-079/157 hex pliers to the values shown for MIL-C-85049 light and medium duty torque. Secondary components such as: Glenair's cable clamps, gland sealing nuts, sleeves or adapters, not directly fastened to the connector should be tightened 40 to 60 inch pounds to insure proper performance.

### Four Easy Steps for Proper Backshell Assembly

1. Select plug or receptacle holder (most holder series provide "universal polarization", but a few connector series require specific polarization for each alternate keying arrangement).

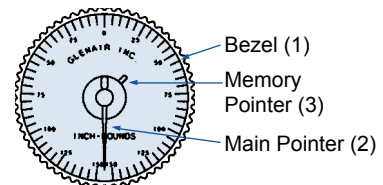
2. Set desired torque on torque wrench.
3. Mount holder on square drive of torque wrench. Carefully mate with connector, and hand-tighten Glenair backshell coupling. To assure proper mating, anti-rotation teeth must be fully engaged.
4. Tighten rotatable coupler with assembly tool. Do not use excessive grip on handles. When coupler begins to tighten, relax grip and rotate assembly tool back 90°, then resume grip and continue to tighten; repeating this sequence until desired torque level is reached.

**CAUTION:** Do not apply torque in excess of signal setting. Excess torque will cause signal pointer to reset and give erroneous readings.

### Setting Torque Levels

To verify proper backshell installation values, electrical signals are built into bench-mounted (audio) and hand-held (light) torque wrenches. The procedure for setting torque levels is the same for both units.

#### Setting Desired Torque for Right-Hand Thread Tightening:



To set torque, turn Bezel (1) clockwise until signal is on. Continue to turn Bezel until Main Pointer (2) is at desired torque level on scale. You may cover the audio signal during this procedure to minimize noise level when setting the bench-mounted unit.

The Memory Pointer (3) is set by the above procedure. With this accomplished, turn Bezel counter-clockwise until the Main Pointer is aligned with zero on the scale. Your torque wrench is now ready for operation.

#### Setting Desired Torque for Left-Handed Thread Tightening:

Simply reverse the above procedure for setting the desired torque for left-hand thread tightening.

#### Resetting the Memory Pointer:

When you wish to change torque levels, rotate the Bezel counter-clockwise until the signal is on. Continue to rotate Bezel until Memory Pointer is aligned with zero on the scale. now repeat the above procedure for setting torque.

**See Page 15 for Digital Torque Wrench Information**

## *Interconnect Tooling Terms and Definitions*

### **Barrel**

(1) Conductor Barrel - The section of the terminal, splice or contact that accommodates the stripped conductor. (2) Insulation Barrel - The section of the terminal, splice or contact that accommodates the conductor insulation.

### **Boot**

A form placed around the wire terminations of a multiple contact connector as a protective housing or as a container for potting compound.

### **Braid**

Flexible conductor made of a woven or braided assembly of fine wires.

### **Busing**

The joining of two or more circuits.

### **Butting Dies (Bottoming Dies)**

Crimping dies so designed that the nest and indenter touch at the end of the crimping cycle.

### **Cable Shielding Backshell**

A device consisting of a backshell and cable support designed to terminate the screen (shield) of an electrical cable.

### **Circumferential Crimp**

The type of crimp where the crimping dies completely surround a barrel resulting in symmetrical indentations in the barrel.

### **Closed Entry**

A contact or contact cavity design in the insert or body of the connector which limits the size or position of the mating contact or printed circuit board to a predetermined dimension.

### **Coaxial Contact**

A contact having two conducting surfaces, a center contact and a coaxially placed sleeve.

### **Color Coding**

A system of identification of terminals, wires, and related devices.

### **Conductor Stop**

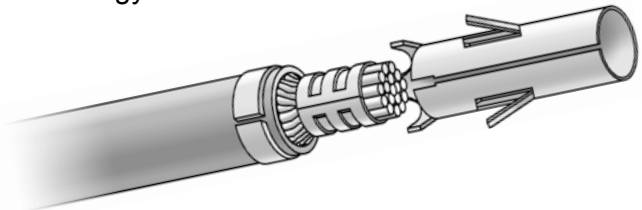
A device on a terminal, splice, contact or tool to prevent excessive extension of the conductor barrel.

### **Connection**

The joining of two metals by pressure without use of solder, braze, or any method requiring heat.

### **Contact**

The conductive element in a connector which makes actual contact to transfer electrical energy.



### **Contact Area**

The area in contact between two conductors, two contacts, or a conductor and a contact permitting the flow of electricity.

### **Contact Resistance**

Electrical resistance of a pair of engaged contacts. Resistance may be measured in ohms or millivolt drop at a specified current over the engaged contacts.

### **Contact Retainer**

A device either on the contact or in the insert to retain the contact in an insert or body.

### **Contact Size**

An assigned number denoting the size of the contact engaging end.

### **Crimp**

The physical compression (deformation) of a contact barrel around a conductor in order to make an electrical connection.

## Crimping

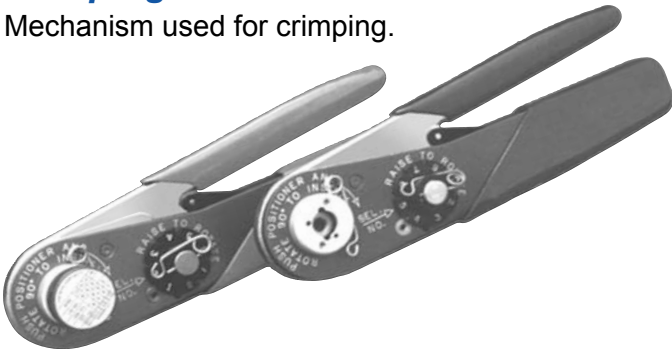
A pressure method of mechanically securing a terminal, splice or contact to a conductor.

## Crimping Dies

Portion of the crimping tool that shapes the crimp.

## Crimping Tool

Mechanism used for crimping.



## Depth of Crimp

The distance the indenter penetrates into the barrel.

## Die Closure

The gap between indenter dies at full handle closure. Usually defined by Go/No-Go dimensions.

## Full Cycle Control

Controls placed on the crimping cycle of crimping tools forcing the tool to be closed to its fullest extent completing the crimping cycle before the tool can be opened.

## Head Assembly

A positioner or turret designed to attach to a crimping tool.

## Indenter

The part of a crimping die, usually the moving part, which indents or compresses the contact barrel.

## Insertion and Removal Tool

A device used to install or remove contacts into a connector. A device used to install or remove taper pins into taper pin receptacles.

## Inspection Hole

A hole placed at one end of a barrel to permit visual inspection to see that the conductor has been inserted to the proper depth in the barrel prior to crimping.

## Locator (See Stop Plate)

Device for positioning terminals, splices, or contacts into crimping dies, positioner, or turret heads.

## Nest

The portion of a crimping die which supports the barrel during crimping.

## Positioner

A device when attached to a crimping tool locates the contact in the correct position.

## Ram

The moving portion of the head of a crimping tool.

## Ratchet Control

A device to ensure the full crimping cycle of a crimping tool.

## Stop Plate (See Locator)

A device used to properly locate a terminal, splice or contact in the tool prior to crimping.

## Strip

To remove insulation from a conductor.

## Stripper

A tool or chemical used to remove insulation material from wire or cable.

## Tensile Test

A controlled pull test on the crimp joint to determine its mechanical strength.

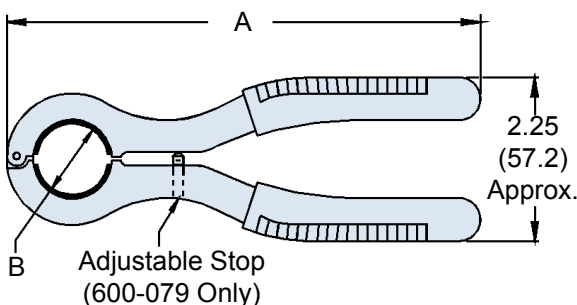
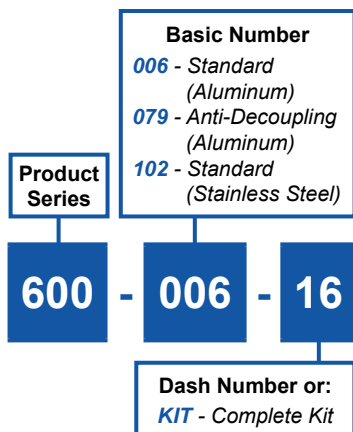
## Wire Gauge

The sizes of conductors accommodated by a particular barrel. Also the diameters of wires accommodated by a sealing grommet.

## Work Curve

A graph which plots the pull out force, indent force and relative conductivity of a crimp joint as a function of various depths of crimping.

# 600-006, 600-079 & 600-102 Circular Backshell Assembly Wrenches and Replacement Insert Pads



## APPLICATION NOTES

1. Grips are covered in vinyl.
2. Metric dimensions (mm) are indicated in parentheses.

## 600-006 and 600-102 (Standard Coupling)

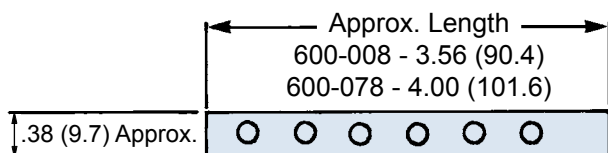
| Dash No. | Shell Size Ref. | A Ref.       | B Ref.       |
|----------|-----------------|--------------|--------------|
| 08       | 08/09           | 6.50 (165.1) | .617 (15.7)  |
| 10       | 10/11           | 6.50 (165.1) | .734 (18.6)  |
| 12       | 12/13           | 6.50 (165.1) | .858 (21.8)  |
| 14       | 14/15           | 6.50 (165.1) | .984 (25.0)  |
| 16       | 16/17           | 6.50 (165.1) | 1.112 (28.2) |
| 18       | 18/19           | 7.00 (177.8) | 1.198 (30.4) |
| 20       | 20/21           | 7.00 (177.8) | 1.323 (33.6) |
| 22       | 22/23           | 7.00 (177.8) | 1.448 (36.8) |
| 24       | 24/25           | 7.00 (177.8) | 1.573 (40.0) |
| 28       | 28              | 7.00 (177.8) | 1.969 (50.0) |

## 600-079 and 600-103 (Anti-Decoupling)

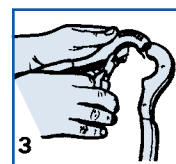
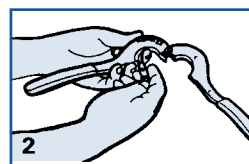
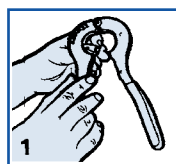
| Dash No. | Shell Size Ref. | A Ref.       | B Ref.       |
|----------|-----------------|--------------|--------------|
| 01       | 08/09           | 7.38 (187.5) | .659 (16.7)  |
| 02       | 10/11           | 7.50 (190.5) | .783 (19.9)  |
| 03       | 12/13           | 7.50 (190.5) | .906 (23.0)  |
| 04       | 14/15           | 7.50 (190.5) | 1.035 (26.3) |
| 05       | 16/17           | 7.50 (190.5) | 1.140 (29.0) |
| 06       | 18/19           | 7.75 (196.9) | 1.260 (32.0) |
| 07       | 20/21           | 8.00 (203.2) | 1.383 (35.1) |
| 08       | 22/23           | 8.25 (209.6) | 1.510 (38.4) |
| 10       | 24/25           | 8.25 (209.6) | 1.630 (41.4) |

**Consult Factory for Larger Sizes**

## Replacement Insert Pads



- 600-008 Fits standard coupling series sizes 08 through 24, color black.
- 600-078-01 Fits anti-decoupling coupling sizes 09 through 23, color red.
- 600-078-02 Fits anti-decoupling coupling size 25, color red.



## Replacing Insert Pads in Backshell Assembly Tools

1. The urethane pad strips are mechanically retained without adhesive. To remove, grasp an edge of the strip and pull loose from tool.
2. Beginning with retaining hole adjacent to assembly tool hinge, insert first retaining knob on strip into hole. Continue inserting knobs on pad strip into remaining holes on tool.
3. Using side-cutters or scissors, trim end of pad strip flush with metal surface of assembly tool. Retain remainder of strip for replacement in other size assembly tools.

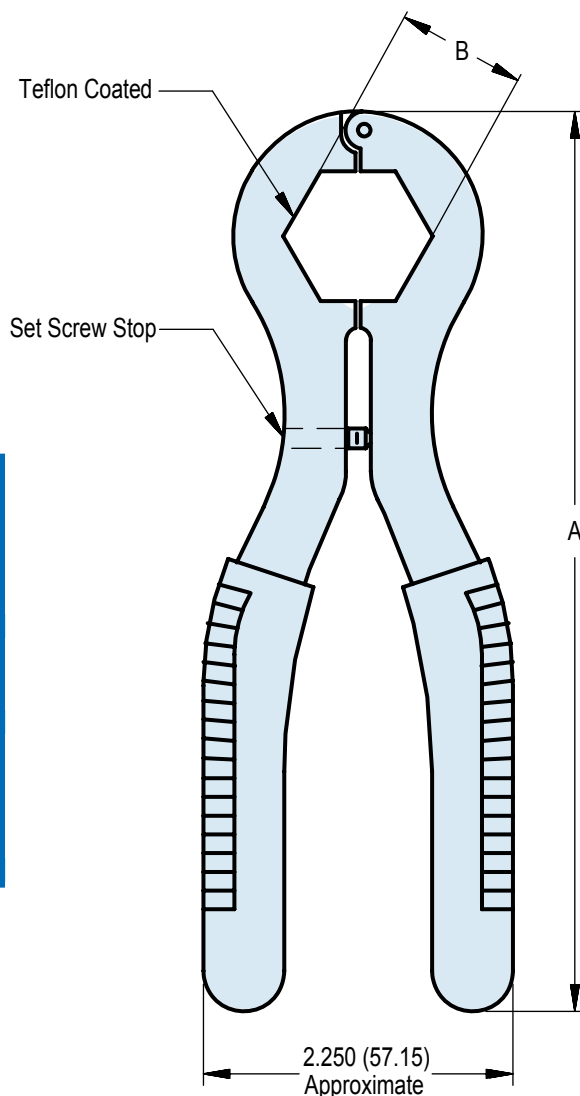
**ALUMINUM TOOL FOR USE WITH GLENAIR COMPOSITE BACKSHELLS**
**600**
**- 091 -**
**16**
**Product  
Series**
**Basic  
Number**
**Dash Number**  
*(Table I)*  
**For Individual Sizes**
**For Kit:**
*KC* - Dash Numbers 08 through 28  
*KLC* - Dash Numbers 32 through 44  
*KIT* - Dash Numbers 08 through 44

**TABLE I: DASH NUMBER AND DIMENSIONS**

| Dash No. | A Ref.        | B +/- .005 (.13) Hex* |        | Shell Size Ref. | Composite Torque Inch Pounds |
|----------|---------------|-----------------------|--------|-----------------|------------------------------|
| 08       | 7.38 (187.5)  | .750                  | (19.1) | 08/09           | 40                           |
| 10       | 7.50 (190.5)  | .875                  | (22.2) | 10/11           | 40                           |
| 12       | 7.50 (190.5)  | 1.000                 | (25.4) | 12/13           | 40                           |
| 14       | 7.50 (190.5)  | 1.125                 | (28.6) | 14/15           | 40                           |
| 16       | 7.50 (190.5)  | 1.250                 | (31.8) | 16/17           | 40                           |
| 18       | 7.75 (196.9)  | 1.375                 | (34.9) | 18/19           | 40                           |
| 20       | 8.00 (203.2)  | 1.500                 | (38.1) | 20/21           | 80                           |
| 22       | 8.25 (209.6)  | 1.625                 | (41.3) | 22/23           | 80                           |
| 24       | 8.25 (209.6)  | 1.750                 | (44.5) | 24/25           | 80                           |
| 28       | 8.50 (215.9)  | 2.000                 | (50.8) | 28              | 120                          |
| 32       | 10.00 (254.0) | 2.250                 | (57.2) | 32              | 120                          |
| 36       | 10.00 (254.0) | 2.500                 | (63.5) | 36              | 120                          |
| 44       | 10.00 (254.0) | 3.000                 | (76.2) | 44              | 160                          |

**APPLICATION NOTES**

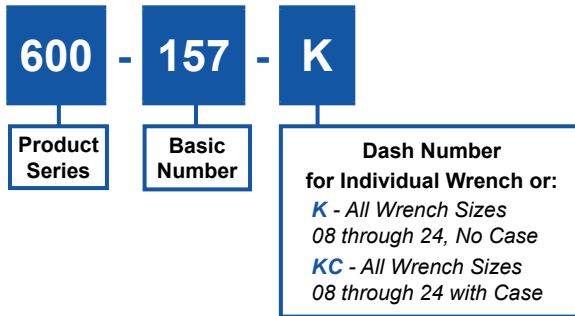
1. This backshell assembly tool is designed for Glenair composite hex coupling applications and should be used in conjunction with Glenair torque wrenches (see page 14).
2. These wrenches are made of aluminum alloy with vinyl grips.
3. B Hex is critical, adjust set screw until dimension is within tolerance (+/- .005)
4. Metric dimensions (mm) are indicated in parentheses.



# 600-157 Composite-Hex-Coupling Wrench



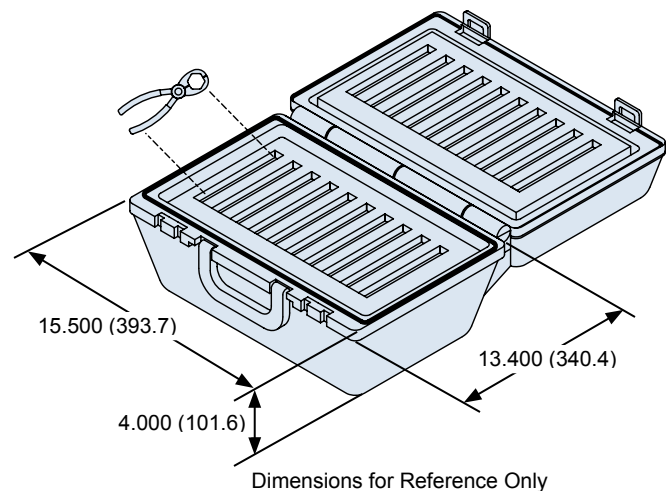
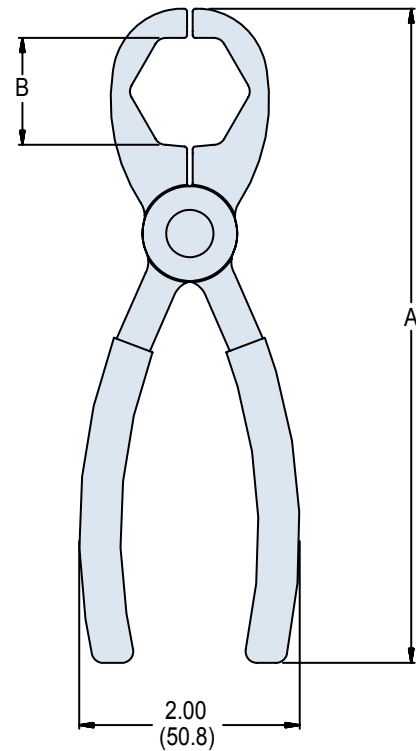
STAINLESS STEEL TOOL FOR USE WITH GLENAIR COMPOSITE BACKSHELLS



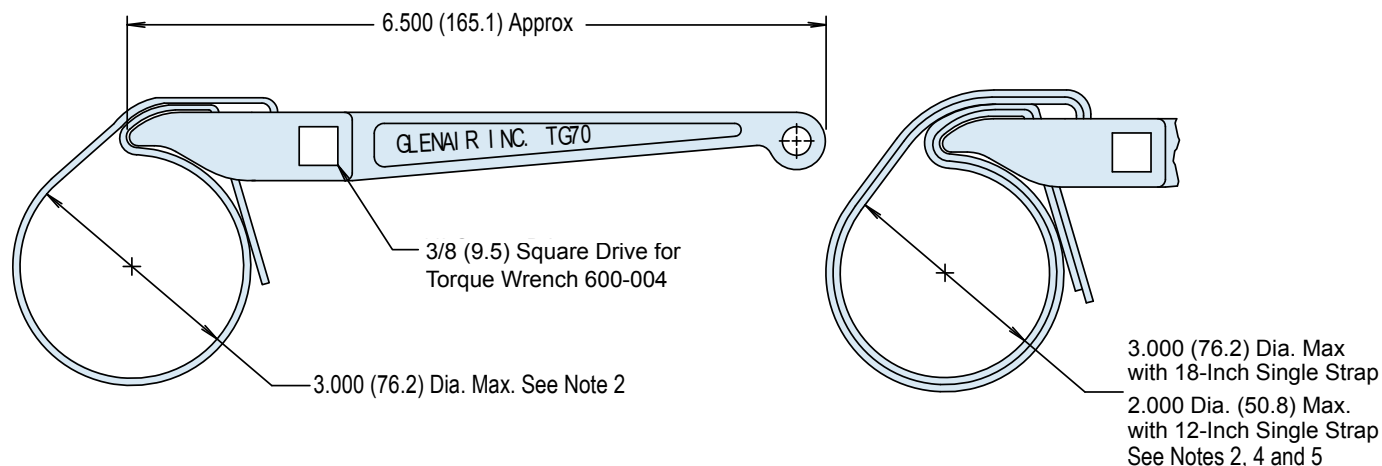
| TABLE I: DASH NUMBER |               |                      |                          |        |
|----------------------|---------------|----------------------|--------------------------|--------|
| Dash Number          | A Ref         | B Hex<br>±.005 (0.1) | Connector for Shell Size |        |
|                      |               |                      | Codes A & F              | Code H |
| 08                   | 6.700 (170.2) | .750 (19.1)          | 08                       | 09     |
| 10                   | 6.750 (171.5) | .875 (22.2)          | 10                       | 11     |
| 12                   | 6.810 (173.0) | 1.000 (25.4)         | 12                       | 13     |
| 14                   | 6.880 (174.8) | 1.125 (28.6)         | 14                       | 15     |
| 16                   | 6.950 (176.5) | 1.250 (31.8)         | 16                       | 17     |
| 18                   | 7.050 (179.1) | 1.375 (34.9)         | 18                       | 19     |
| 20                   | 7.150 (181.6) | 1.500 (38.1)         | 20                       | 21     |
| 22                   | 7.380 (187.5) | 1.625 (41.3)         | 22                       | 23     |
| 24                   | 7.440 (189.0) | 1.750 (44.5)         | 24                       | 25     |

## APPLICATION NOTES

1. This backshell assembly tool is designed for Glenair composite hex coupling applications and should be used in conjunction with Glenair torque wrenches (see page 14).
2. These wrenches are made of stainless steel with vinyl grips.
3. Metric dimensions (mm) are indicated in parentheses.



## TG70 Strap Wrench


**Basic  
Part  
Number**
**Torque Wrench  
(Omit for None)**
**TG70 - 1 - 18**

**Strap Length in Inches (See Notes 2 and 4)**  
 Lengths Available: 12, 18, 24 and 36-Inch Only  
 Standard length is 12 Inches,  
 Omit Dash Number for Standard

### APPLICATION NOTES

- These wrenches are made of the following materials:  
 Wrench Handle - Aluminum Alloy/Nickel Plate.  
 Wedge - Stainless Steel/Passivated.  
 Strap - Impregnated Fabric. Straps are 1/2 inch (12.7) in width.
- Replacement straps are available. Specify part number G70515-xx for 12, 18, 24 or 36-inch strap. 24 and 36 inch for double wrap.
- Metric dimensions (mm) are indicated in parentheses.
- Double wrap as shown for heavy duty range.
- Not recommended for composite coupling nuts (use 600-091 or 600-157).

### VARIANCE CHART

#### TG-70 Strap Wrench Used with Glenair Torque Wrenches

| Accessory<br>Shell Size | Recommended Installation Torque      |             |                               |             |
|-------------------------|--------------------------------------|-------------|-------------------------------|-------------|
|                         | Light/Medium Duty<br>± 5 Inch Pounds |             | Heavy Duty<br>± 5 Inch Pounds |             |
|                         | TG70 Torque                          | Part Torque | TG70 Torque                   | Part Torque |
| 08/09                   | 28                                   | 35          | 45                            | 60          |
| 10/11                   | 28                                   | 35          | 70                            | 80          |
| 12/13                   | 30                                   | 40          | 75                            | 110 [80]    |
| 14/15                   | 30                                   | 40          | 75                            | 120 [80]    |
| 16/17                   | 30                                   | 40          | 75                            | 120 [80]    |
| 18/19                   | 30                                   | 40          | 75                            | 120 [80]    |
| 20/21                   | 75                                   | 80          | 95                            | 140 [100]   |
| 22/23                   | 75                                   | 80          | 120*                          | 140         |
| 24/25                   | 75                                   | 80          | 120*                          | 140         |
| 28                      |                                      |             | 135*                          | 150         |
| 32                      |                                      |             | 150*                          | 150         |
| 36                      |                                      |             | 150*                          | 150         |

\* TG70 Not Recommended For Values of 120 Inch Lbs. or Greater.

### VARIANCE CHART NOTES

- Recommended installation torque is approximately 80% of MIL-C-85049 accessory thread strength values.
- Heavy duty installation torque values may be difficult to attain with the TG70 Strap Wrench; the values shown in brackets [ ] are the maximum attainable with the TG70 Strap Wrench using a single wrap.
- Glenair recommends using 600 series torque tools whenever possible. When torque loading exceeds 75 inch pounds, or to attain the heavy duty torque values shown, a double wrap strap provides suitable friction to achieve torque values.
- Glenair recommends that heavy duty torque values be directly read through the connector shell body with the use of 600-005 connectors holding tools.

## TG69 Soft Jaw Pliers, TG80 Tool Kit and TG82 Strap Wrench



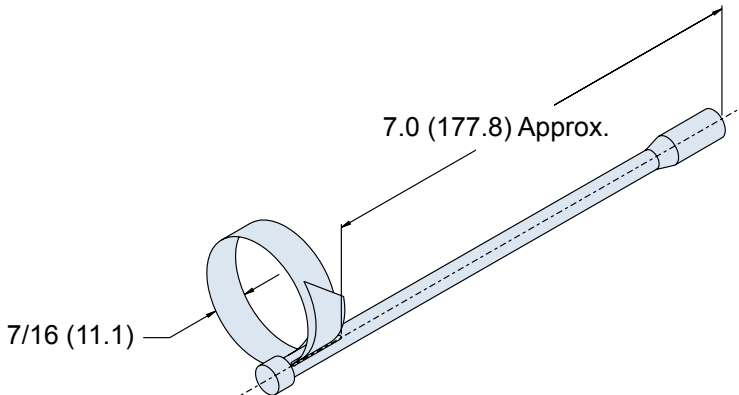
### TG82

Strap Wrench

2.50 (63.5) Max Capacity  
(1/4 Drive)

Note: The replacement  
strap part number is  
G62748-11.

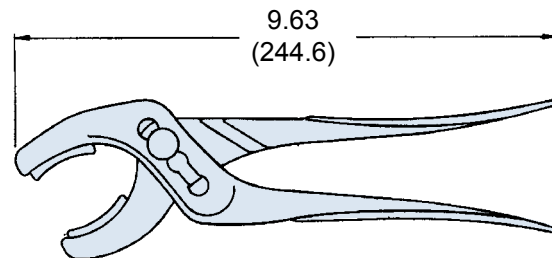
Consult factory for  
other lengths.



**NOTE:** Not recommended for composite coupling nuts (use 600-091 or 600-157)

### TG69

Soft Jaw Pliers



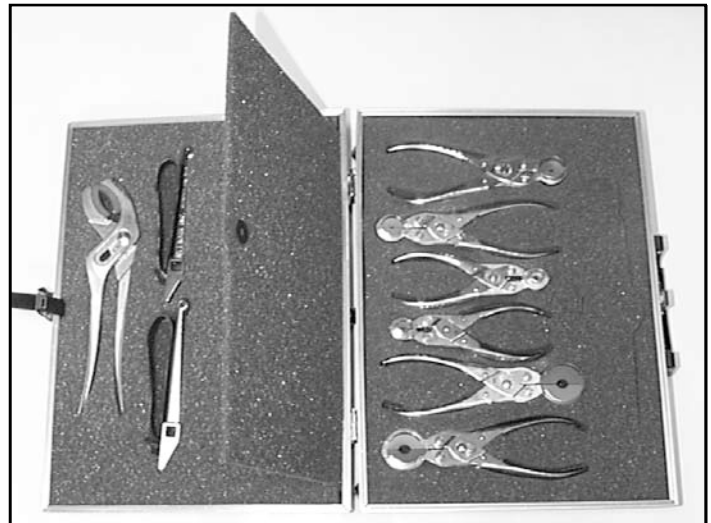
**NOTE:** Not recommended for composite coupling nuts (use 600-091 or 600-157)

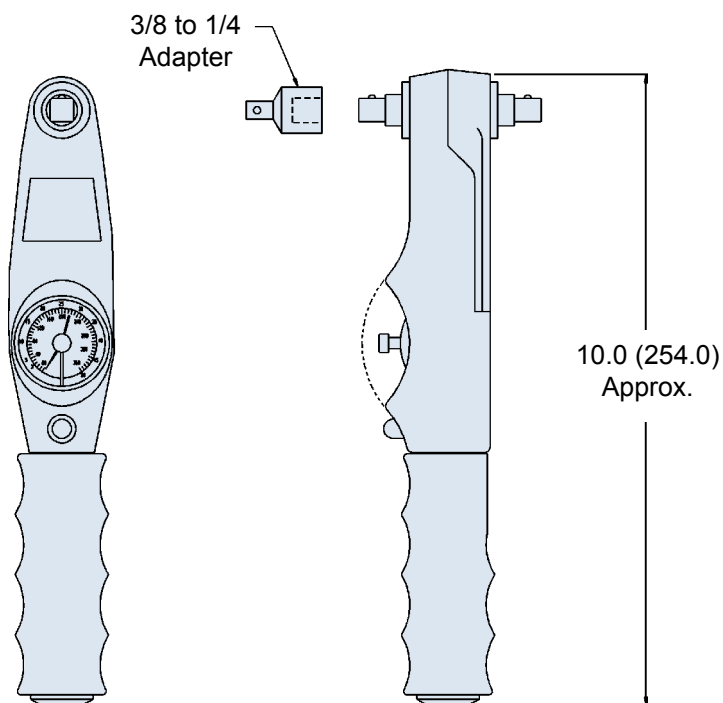
## TG80 Tool Kit

The TG80 Tool Kit is designed for field use with circular electrical connectors. The products included with this kit fit most connectors covered by Military Specifications, and are used for holding during assembly and disassembly of rear clamp and adapter hardware, and to facilitate connector field repairs and servicing.

Kit includes 2 TG70 Strap Wrenches, a pair of TG69 Soft Jaw Pliers, a set of parallel jaw pliers and instructions.

**Also available: Tool kits per MIL-T-83507. Please consult factory for ordering information.**





## Hand-Held Torque Wrench

3/8" Drive

Requires two Panasonic SR44W  
or equivalent batteries

### 600-076 High Torque

Adjustable to desired torque level of  
20 to 360 inch pounds

### 600-004 Standard Torque

0 - 150 lb./in. (Not Shown)

## Bench-Mounted Torque Wrench

3/8" Drive

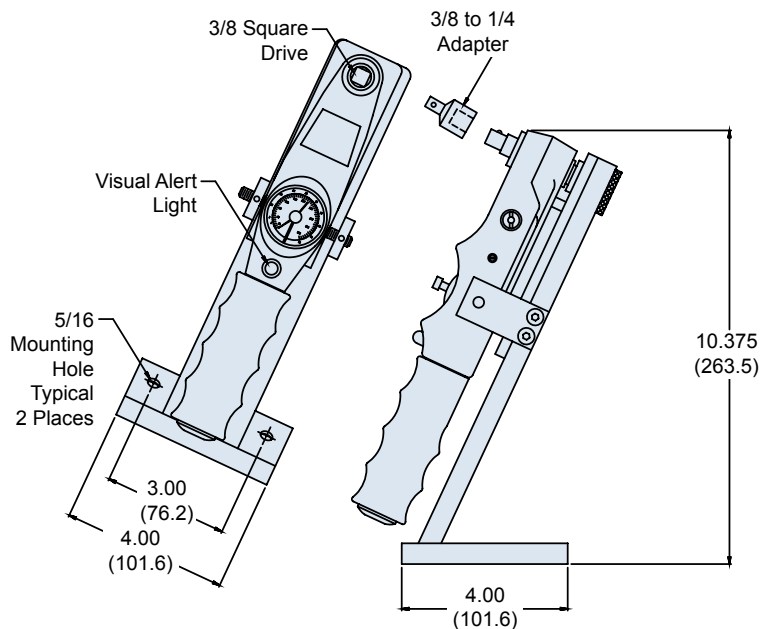
Require two Panasonic SR44W or  
equivalent batteries

### 600-077 High Torque

Adjustable to desired torque level of  
20 to 360 inch pounds

### 600-007 Standard Torque

0 - 150 lb./in. (Not Shown)



Metric dimensions (mm) shown in parentheses.

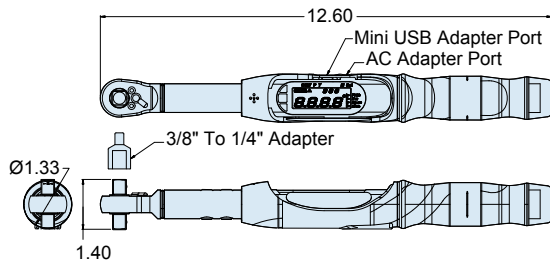
## 600-161 Digital Torque Wrench and 600-162 Bench Stand

**Glenair**®

Torque  
Wrenches

### DIGITAL TORQUE WRENCH AND BENCH STAND

#### Torque Wrench 600-161



#### Digital Readout For Improved Accuracy

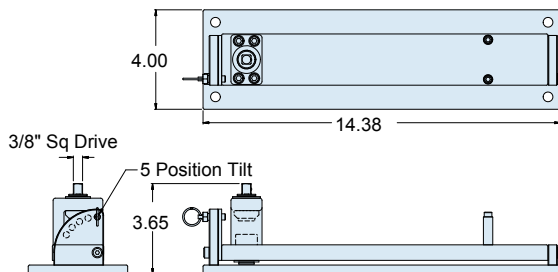
The Glenair Dual Drive Digital Torque Wrench (600-161) features a dual sided drive head for hand or bench mount use. Features an ergonomic handle with built-in digital readout display. Available torque units include: Ft-lb, Nm, Kg-Cm, or In-lb. Peak and Track modes available. Data collection via supplied USB and software provides quality departments the ability to track and record individual torque values.



1. Use in conjunction with glenair connector and backshell tools
2. Torque range: 15-300 in/lbs; digital graduations 1/10 in/lb;
3. Accuracy: cw/ccw  $\pm 2\%$  of reading 10% to 100% of full scale
4. replacement battery: AA x 2

5. USB cable, datatracking software, AC adapter, and 3/8" to 1/4" drive adapter included
6. weight: 1.45 Lb, w/case 2.28 Lb

#### Bench Stand 600-162



#### Horizontal Bench Stand

Constructed from aluminum the bench mount (600-162) features five position tilt settings.

1. Use in conjunction with glenair 600-161 digital torque wrench
2. Material: aluminum, steel, bronze weight: 4.62 Lb



## Series 80 "Mighty Mouse" Jam Nut Spanner and Connector Holding Tools

### Spanner Tool for Tightening Series 80 Jam Nuts



Spanner  
Tool

### Connector Holding Tool for Tightening Backshells and Accessories



1  
Plug  
Holder



2  
Receptacle Holder

Use these tools to tighten Series 80 jam nuts. 1/4" or 3/8" square drive for use with torque wrenches. Heat-treated steel, nickel plated.

| Shell<br>Size | Spanner Tool Part Number |            |            |                        |                        |            |
|---------------|--------------------------|------------|------------|------------------------|------------------------|------------|
|               | Series 800               | Series 801 | Series 803 | Series 804<br>Style 07 | Series 804<br>Style 00 | Series 805 |
| 5             | 600-146-01               | 600-146-02 | 600-137-02 | 600-146-03             | 600-147-5              |            |
| 6             | 600-146-02               | 600-146-03 | 600-137-03 | 600-146-04             | 600-147-6              |            |
| 7             | 600-146-03               | 600-146-05 | 600-137-05 | 600-146-06             | 600-147-7              |            |
| 8             | 600-146-04               | 600-146-05 | 600-137-05 | 600-146-06             | 600-147-7              | 600-154-08 |
| 9             | 600-146-05               | 600-146-06 | 600-137-06 | 600-146-07             | 600-147-9              | 600-154-09 |
| 10            | 600-146-06               | 600-146-07 | 600-137-07 | 600-146-08             | 600-147-10             | 600-154-09 |
| 11            | —                        | —          | —          | —                      | —                      | 600-154-11 |
| 12            | 600-146-08               | —          | 600-137-10 | 600-146-10             | 600-147-12             | 600-154-12 |
| 13            | —                        | 600-146-10 | —          | —                      | —                      | —          |
| 14            | 600-146-10               | —          | 600-137-13 | 600-146-12             | 600-147-14             | —          |
| 15            | 600-146-11               | —          | 600-137-14 | 600-146-13             | 600-147-15             | 600-154-15 |
| 16            | —                        | 600-146-13 | —          | —                      | —                      | —          |
| 17            | —                        | 600-146-14 | —          | —                      | —                      | —          |
| 18            | —                        | —          | —          | —                      | —                      | 600-154-18 |
| 19            | —                        | —          | —          | —                      | —                      | 600-154-19 |

Use these tools to hold Series 80 connectors while installing thread-on adapters or backshells.

- 1 Plug tool for holding Series 80 plug connectors. Heat-treated steel, nickel plated.
- 2 Receptacle tool for holding Series 80 receptacle connectors. Heat-treated steel, nickel plated.

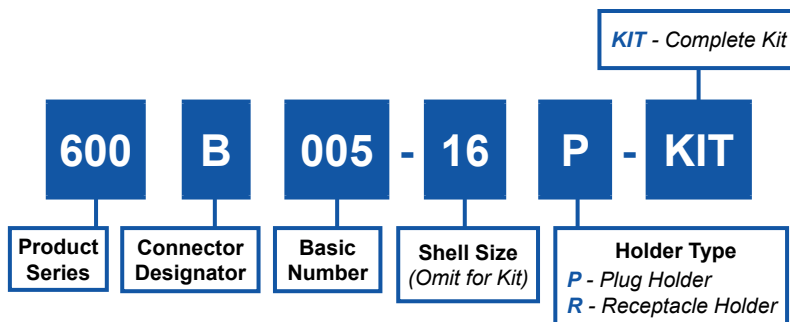
| Shell<br>Size | Holding Tool Part Number (Add P or R) |               |              |              |              |
|---------------|---------------------------------------|---------------|--------------|--------------|--------------|
|               | Series 800                            | Series 801    | Series 803   | Series 804   | Series 805   |
| 5             | 600M005-05 ★                          | 600MM005-05 ◆ | 600-140-5 ★  | 600-141-5 ■  | —            |
| 6             | 600M005-06 ★                          | 600MM005-06 ◆ | 600-140-6 ★  | 600-141-6 ■  | —            |
| 7             | 600M005-07 ★                          | 600MM005-07 ◆ | 600-140-7 ★  | 600-141-7 ■  | —            |
| 8             | 600M005-08 ★                          | 600MM005-08 ◆ | 600-140-8 ★  | 600-141-8 ■  | 600-155-8 ■  |
| 9             | 600M005-09 ★                          | 600MM005-09 ◆ | 600-140-9 ★  | 600-141-9 ■  | 600-155-9 ■  |
| 10            | 600M005-10 ★                          | 600MM005-10 ◆ | 600-140-10 ★ | 600-141-10 ■ | 600-155-10 ■ |
| 11            | —                                     | —             | —            | —            | 600-155-11 ■ |
| 12            | 600M005-12 ★                          | —             | 600-140-12 ★ | 600-141-12 ■ | 600-155-12 ■ |
| 13            | —                                     | 600MM005-13 ◆ | —            | —            | —            |
| 14            | —                                     | —             | 600-140-14 ★ | 600-141-14 ■ | —            |
| 15            | —                                     | —             | 600-140-15 ★ | 600-141-15 ■ | 600-155-15 ■ |
| 16            | —                                     | 600MM005-16 ◆ | —            | —            | —            |
| 17            | —                                     | 600MM005-17 ◆ | —            | —            | —            |
| 18            | —                                     | —             | —            | —            | 600-155-18 ■ |
| 19            | —                                     | —             | —            | —            | 600-155-19 ■ |

★ Add P for plug holder or R for receptacle holder, followed by polarizing position (N, X, Y, Z or U for universal keying).

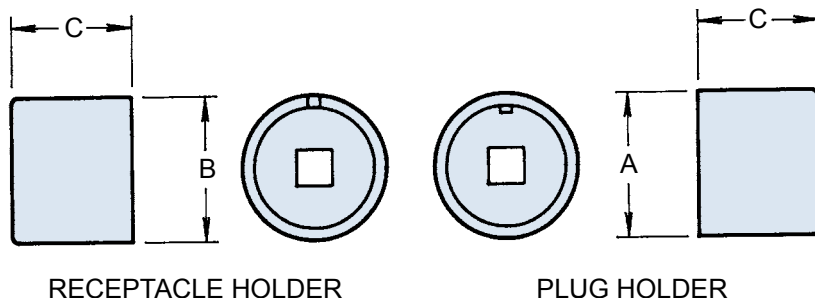
◆ Add P for plug holder or R for receptacle holder, followed by polarizing position (A, B, C, D).

■ Add P for plug holder or R for receptacle holder.

**600B005**  
**MIL-C-5015 and MIL-C-83723 Series II**  
**Plug and Receptacle Holder**



**NO POLARIZATION REQUIRED**

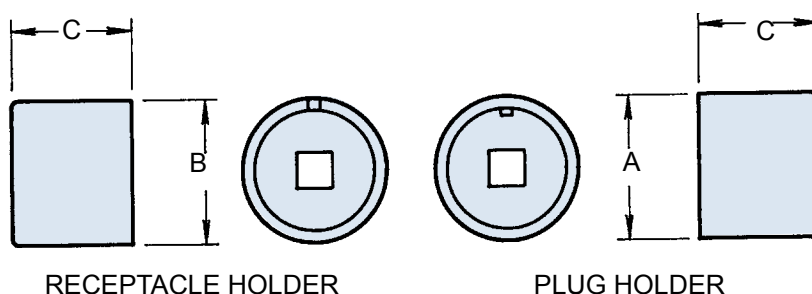
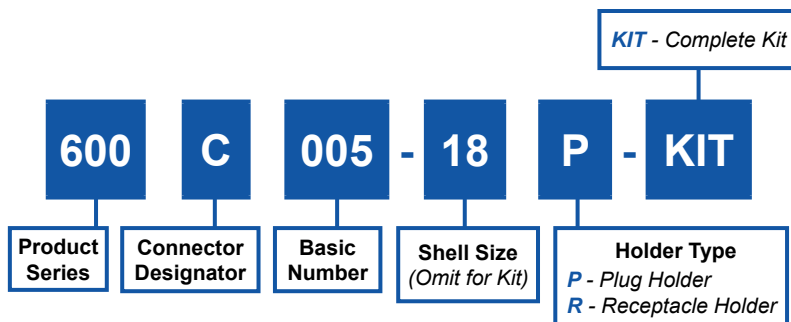


| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 08         | 60                                    | .456 (11.6)  | .365 (9.3)   | 1.25 (31.8) |
| 10         | 80                                    | .575 (14.6)  | .440 (11.2)  | 1.25 (31.8) |
| 12         | 110                                   | .691 (17.6)  | .555 (14.1)  | 1.25 (31.8) |
| 14         | 120                                   | .816 (20.7)  | .675 (17.1)  | 1.25 (31.8) |
| 16         | 120                                   | .941 (23.9)  | .805 (20.4)  | 1.25 (31.8) |
| 18         | 120                                   | 1.060 (26.9) | .930 (23.6)  | 1.25 (31.8) |
| 20         | 140                                   | 1.185 (30.1) | 1.050 (26.7) | 1.25 (31.8) |
| 22         | 140                                   | 1.310 (33.3) | 1.175 (29.8) | 1.25 (31.8) |
| 24         | 140                                   | 1.435 (36.4) | 1.300 (33.0) | 1.25 (31.8) |
| 28         | 150                                   | 1.685 (42.8) | 1.520 (38.6) | 1.25 (31.8) |
| 32         | 150                                   | 1.935 (49.1) | 1.777 (45.0) | 1.25 (31.8) |
| 36         | 150                                   | 2.177 (55.3) | 1.980 (50.3) | 1.25 (31.8) |

**APPLICATION NOTES**

- Also mates with MIL-C-83723, Series II.
- Metric dimensions (mm) are indicated in parentheses.
- Material: Case hardened carbon steel with electroless nickel finish.
- Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

# 600C005 MIL-C-22992 Plug and Receptacle Holder

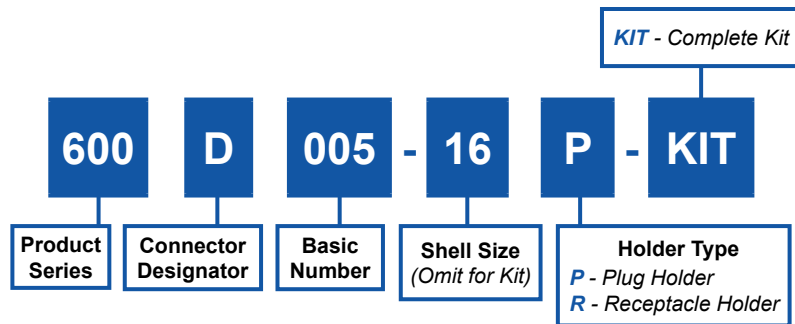


| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max.  |
|------------|---------------------------------------|--------------|--------------|--------------|
| 12         | 110                                   | .824 (20.9)  | .552 (14.0)  | 1.280 (32.5) |
| 14         | 120                                   | .950 (24.1)  | .677 (17.2)  | 1.280 (32.5) |
| 16         | 120                                   | 1.058 (26.9) | .802 (20.4)  | 1.280 (32.5) |
| 18         | 120                                   | 1.183 (30.0) | .927 (23.5)  | 1.280 (32.5) |
| 20         | 140                                   | 1.315 (33.4) | 1.053 (26.7) | 1.280 (32.5) |
| 22         | 140                                   | 1.425 (36.2) | 1.177 (29.9) | 1.280 (32.5) |
| 24         | 140                                   | 1.683 (42.7) | 1.302 (33.1) | 1.280 (32.5) |
| 28         | 150                                   | 1.931 (49.0) | 1.521 (38.6) | 1.280 (32.5) |
| 32         | 150                                   | 2.183 (55.4) | 1.771 (45.0) | 1.280 (32.5) |
| 36         | 150                                   | 2.445 (62.1) | 1.990 (50.5) | 1.280 (32.5) |

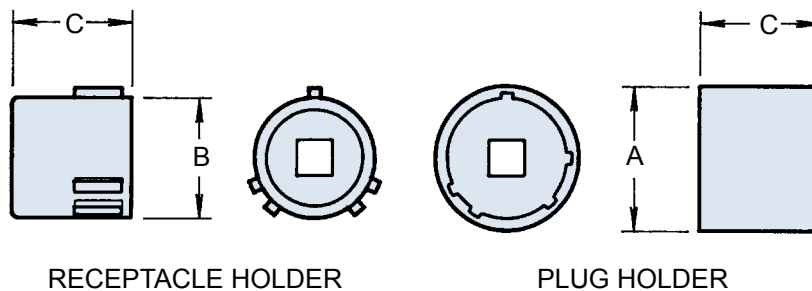
## APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell size 12; 3/8" - Shell sizes 14 and up.
4. Consult Factory for larger sizes.

**600D005**  
**MIL-C-26482 Series I and II,**  
**MIL-C-83723 Series I, and NAS 1599**  
**Plug and Receptacle Holder**



**NO POLARIZATION REQUIRED**

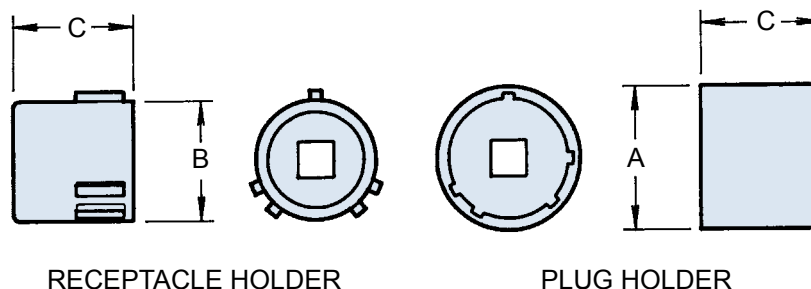
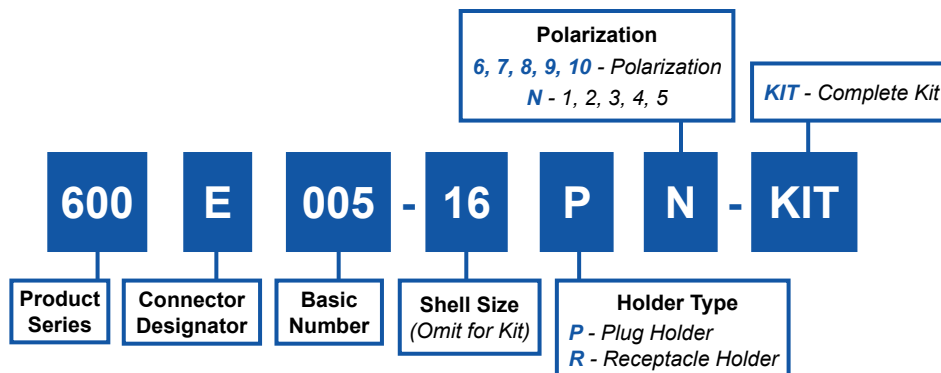


| Shell Size | Max. Recommended Torque (Inch Pounds) |           | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|-----------|--------------|--------------|-------------|
|            | Series I                              | Series II |              |              |             |
| 08         | 40                                    | 60        | .478 (12.1)  | .358 (9.1)   | .910 (23.1) |
| 10         | 40                                    | 80        | .599 (15.2)  | .486 (12.3)  | .910 (23.1) |
| 12         | 40                                    | 110       | .758 (19.3)  | .598 (15.2)  | .910 (23.1) |
| 14         | 40                                    | 120       | .882 (22.4)  | .723 (18.4)  | .910 (23.1) |
| 16         | 40                                    | 120       | 1.007 (25.6) | .848 (21.5)  | .910 (23.1) |
| 18         | 40                                    | 120       | 1.133 (28.8) | .948 (24.1)  | .910 (23.1) |
| 20         | 80                                    | 140       | 1.257 (31.9) | 1.073 (27.3) | .910 (23.1) |
| 22         | 80                                    | 140       | 1.382 (35.1) | 1.198 (30.4) | .910 (23.1) |
| 24         | 80                                    | 140       | 1.507 (38.3) | 1.323 (33.6) | .910 (23.1) |

**APPLICATION NOTES**

- Also mates with MIL-C-83723, Series I; 40M39569.
- Metric dimensions (mm) are indicated in parentheses.
- Material: Case hardened carbon steel with electroless nickel finish.
- Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

# 600E005 MIL-DTL-26500 and MIL-DTL-83723 Series III Plug and Receptacle Holder



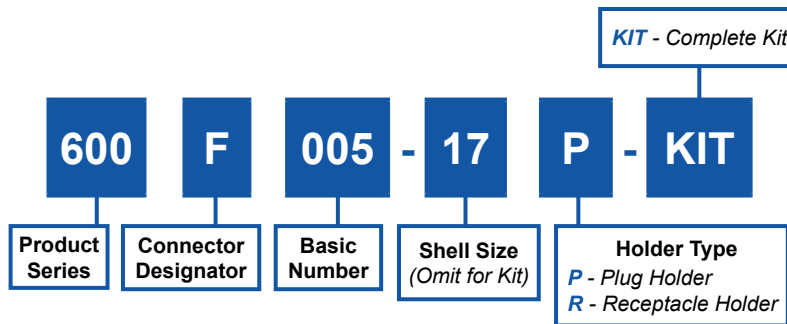
| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max.  |
|------------|---------------------------------------|--------------|--------------|--------------|
| 08         | 60                                    | .537 (13.6)  | .424 (10.8)  | 1.031 (26.2) |
| 10         | 80                                    | .660 (16.8)  | .526 (13.4)  | 1.031 (26.2) |
| 12         | 110                                   | .830 (21.1)  | .696 (17.7)  | 1.031 (26.2) |
| 14         | 120                                   | .899 (22.8)  | .765 (19.4)  | 1.031 (26.2) |
| 16         | 120                                   | 1.026 (26.1) | .892 (22.7)  | 1.031 (26.2) |
| 18         | 120                                   | 1.132 (28.8) | .998 (25.3)  | 1.031 (26.2) |
| 20         | 140                                   | 1.259 (32.0) | 1.123 (28.6) | 1.031 (26.2) |
| 22         | 140                                   | 1.382 (35.1) | 1.248 (31.7) | 1.031 (26.2) |
| 24         | 140                                   | 1.509 (38.3) | 1.373 (34.9) | 1.031 (26.2) |
| 28*        | 150                                   | 1.740 (44.2) | 1.623 (41.2) | 1.031 (26.2) |

\* Non-Military standard shell size

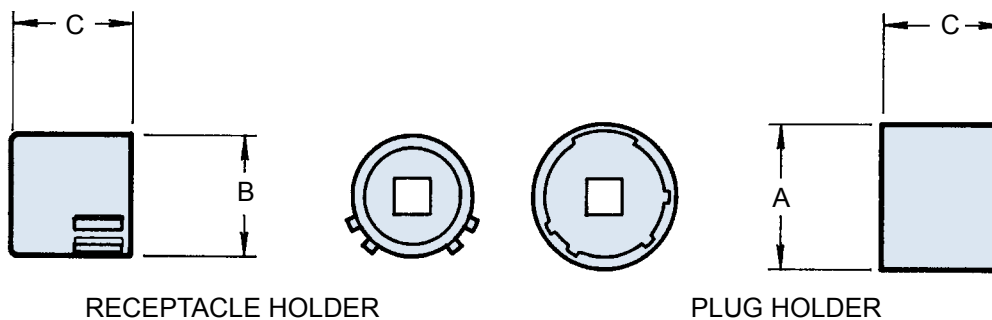
## APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

**600F005**  
**MIL-C-27599 and MIL-C-38999 Series I**  
**Plug and Receptacle Holder**



**NO POLARIZATION REQUIRED**

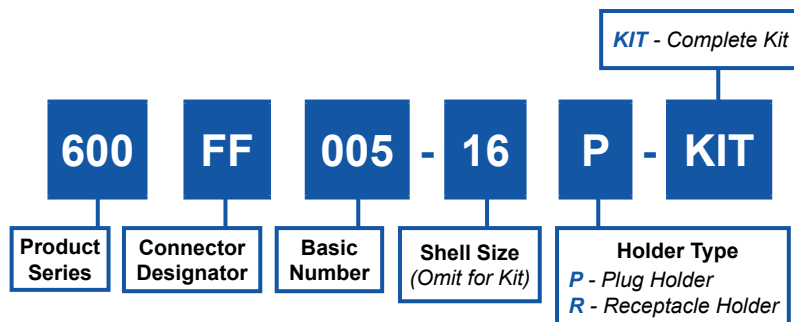


| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max.  |
|------------|---------------------------------------|--------------|--------------|--------------|
| 09         | 40                                    | .577 (14.7)  | .438 (11.1)  | 1.031 (26.2) |
| 11         | 40                                    | .709 (18.0)  | .566 (14.4)  | 1.031 (26.2) |
| 13         | 40                                    | .829 (21.1)  | .678 (17.2)  | 1.031 (26.2) |
| 15         | 40                                    | .954 (24.2)  | .803 (20.4)  | 1.031 (26.2) |
| 17         | 40                                    | 1.107 (28.1) | .928 (23.6)  | 1.031 (26.2) |
| 19         | 40                                    | 1.190 (30.2) | 1.033 (26.2) | 1.031 (26.2) |
| 21         | 80                                    | 1.315 (33.4) | 1.158 (29.4) | 1.031 (26.2) |
| 23         | 80                                    | 1.440 (36.6) | 1.283 (32.6) | 1.031 (26.2) |
| 25         | 80                                    | 1.565 (39.8) | 1.408 (35.8) | 1.031 (26.2) |

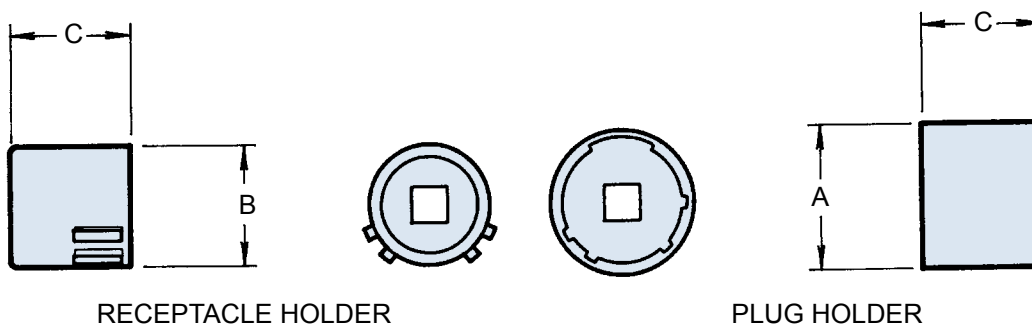
**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

# 600FF005 MIL-C-38999 Series II Plug and Receptacle Holder



**NO POLARIZATION REQUIRED**

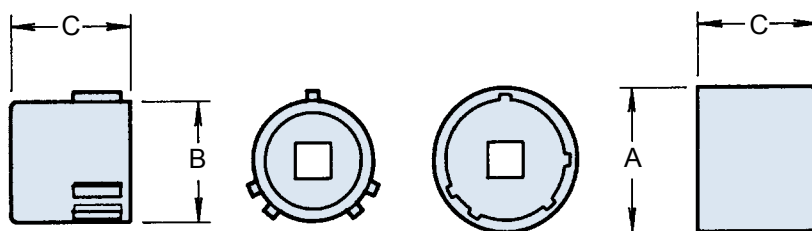
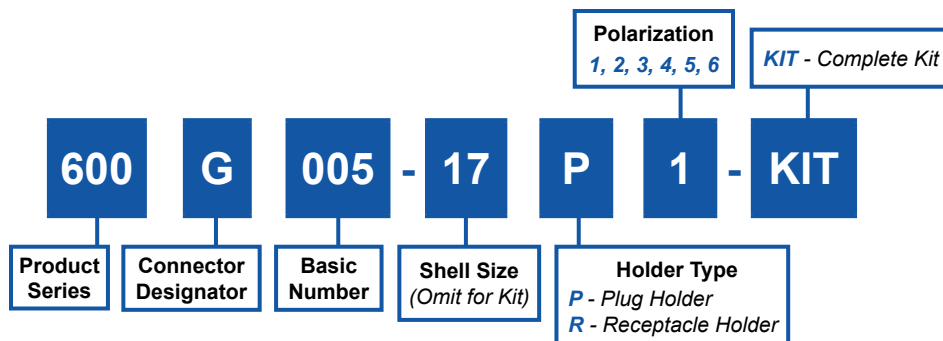


| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 08         | 40                                    | .478 (12.1)  | .358 (9.1)   | .910 (23.1) |
| 10         | 40                                    | .599 (15.2)  | .486 (12.3)  | .910 (23.1) |
| 12         | 40                                    | .758 (19.3)  | .603 (15.3)  | .910 (23.1) |
| 14         | 40                                    | .882 (22.4)  | .728 (18.5)  | .910 (23.1) |
| 16         | 40                                    | 1.007 (25.6) | .853 (21.7)  | .910 (23.1) |
| 18         | 40                                    | 1.133 (28.8) | .958 (24.3)  | .910 (23.1) |
| 20         | 80                                    | 1.257 (31.9) | 1.083 (27.5) | .910 (23.1) |
| 22         | 80                                    | 1.382 (35.1) | 1.208 (30.7) | .910 (23.1) |
| 24         | 80                                    | 1.507 (38.3) | 1.333 (33.9) | .910 (23.1) |

## APPLICATION NOTES

- Also mates with 40M38277.
- Metric dimensions (mm) are indicated in parentheses.
- Material: Case hardened carbon steel with electroless nickel finish.
- Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

**600G005**  
**MIL-C-28840**  
**Plug and Receptacle Holder**



RECEPTACLE HOLDER

PLUG HOLDER

| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 11         | 80                                    | .697 (17.7)  | .502 (12.8)  | .945 (24.0) |
| 13         | 110                                   | .822 (20.8)  | .626 (15.9)  | .945 (24.0) |
| 15         | 120                                   | .995 (25.3)  | .798 (20.3)  | .945 (24.0) |
| 17         | 120                                   | 1.058 (26.9) | .868 (22.0)  | .945 (24.0) |
| 19         | 120                                   | 1.245 (31.6) | 1.035 (26.3) | .945 (24.0) |
| 23         | 140                                   | 1.433 (36.4) | 1.220 (31.0) | .945 (24.0) |
| 25         | 140                                   | 1.558 (39.6) | 1.381 (35.1) | .945 (24.0) |
| 29         | 150                                   | 1.745 (44.3) | 1.547 (39.3) | .945 (24.0) |
| 33         | 150                                   | 1.933 (49.1) | 1.739 (44.2) | .945 (24.0) |

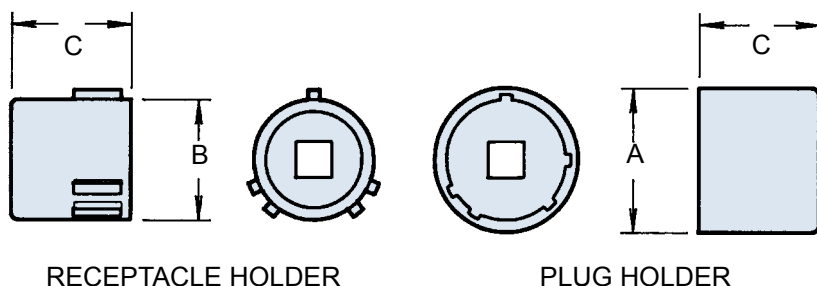
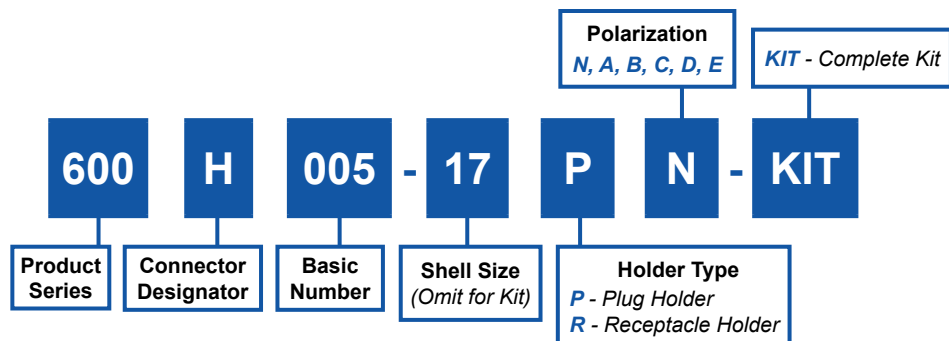
**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

# 600H005

## MIL-C-38999 Series III

### Plug and Receptacle Holder

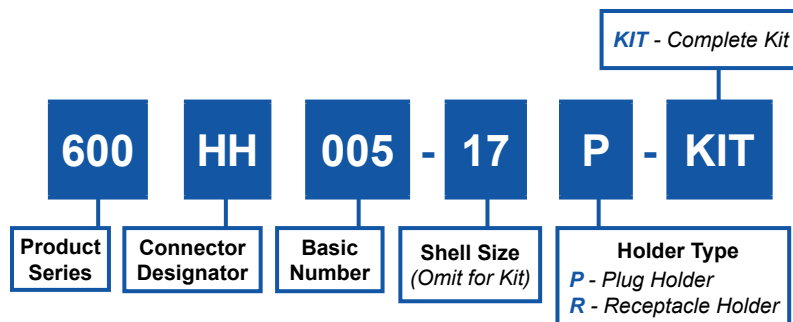


| Shell Size |   | Recommended Torque<br>(+/- 5 Inch-Pounds) |           | A Dia.<br>Max. | B Dia.<br>Max. | C Dim.<br>Max. |
|------------|---|-------------------------------------------|-----------|----------------|----------------|----------------|
|            |   | Metal                                     | Composite |                |                |                |
| 09         | A | 60                                        | 35        | .577 (14.7)    | .438 (11.1)    | 1.031 (26.2)   |
| 11         | B | 80                                        | 35        | .709 (18.0)    | .566 (14.4)    | 1.031 (26.2)   |
| 13         | C | 110                                       | 40        | .829 (21.1)    | .678 (17.2)    | 1.031 (26.2)   |
| 15         | D | 120                                       | 40        | .954 (24.2)    | .803 (20.4)    | 1.031 (26.2)   |
| 17         | E | 120                                       | 40        | 1.107 (28.1)   | .928 (23.6)    | 1.031 (26.2)   |
| 19         | F | 120                                       | 40        | 1.190 (30.2)   | 1.033 (26.2)   | 1.031 (26.2)   |
| 21         | G | 140                                       | 80        | 1.315 (33.4)   | 1.158 (29.4)   | 1.031 (26.2)   |
| 23         | H | 140                                       | 80        | 1.440 (36.6)   | 1.283 (32.6)   | 1.031 (26.2)   |
| 25         | J | 140                                       | 80        | 1.565 (39.8)   | 1.408 (35.8)   | 1.031 (26.2)   |

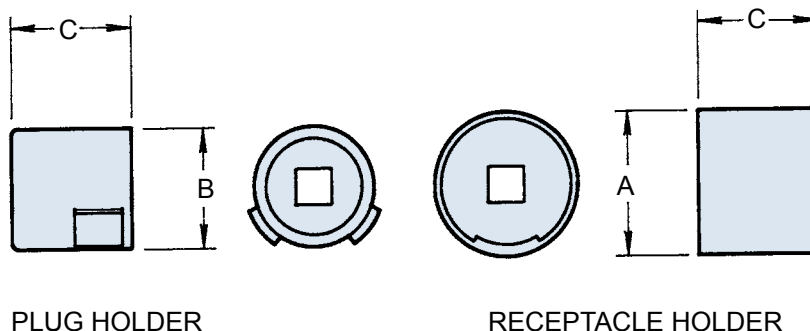
#### APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.
4. Composite values apply when using Glenair 600-091, 600-157 or 600-007 tools.

**600HH005**  
**MIL-C-38999 Series IV**  
**Plug and Receptacle Holder**



**NO POLARIZATION REQUIRED**



PLUG HOLDER

RECEPTACLE HOLDER

| Shell Size |           | Max. Recommended Torque (Inch Pounds) | A Dia. Max. |        | B Dia. Max. |        | C Dim. Max. |        |
|------------|-----------|---------------------------------------|-------------|--------|-------------|--------|-------------|--------|
| Com'l      | Mil. Ref. |                                       |             |        |             |        |             |        |
| 11         | B         | 80                                    | .83         | (21.1) | .515        | (13.1) | 1.28        | (32.5) |
| 13         | C         | 110                                   | .95         | (24.1) | .650        | (16.5) | 1.28        | (32.5) |
| 15         | D         | 120                                   | 1.07        | (27.2) | .775        | (19.7) | 1.28        | (32.5) |
| 17         | E         | 120                                   | 1.20        | (30.5) | .901        | (22.9) | 1.28        | (32.5) |
| 19         | F         | 120                                   | 1.28        | (32.5) | 1.015       | (25.8) | 1.28        | (32.5) |
| 21         | G         | 140                                   | 1.40        | (35.6) | 1.140       | (29.0) | 1.28        | (32.5) |
| 23         | H         | 140                                   | 1.53        | (38.9) | 1.265       | (32.1) | 1.28        | (32.5) |
| 25         | J         | 140                                   | 1.66        | (42.2) | 1.392       | (35.4) | 1.28        | (32.5) |

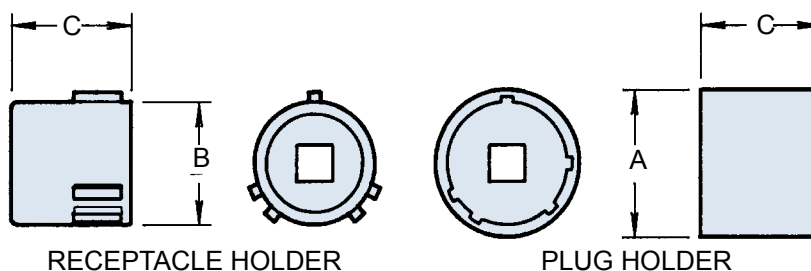
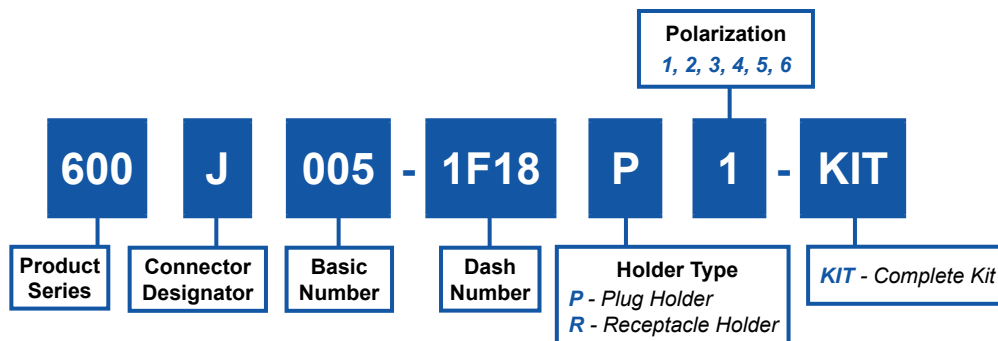
**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 11 and 13; 3/8" - Shell sizes 15 and up.

# 600J005

## MIL-C-81511 Series I Thru IV

### Plug and Receptacle Holder



#### SERIES I & III

| Dash No. | Shell Size |           | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|----------|------------|-----------|---------------------------------------|--------------|--------------|-------------|
|          | Com'l      | Mil. Ref. |                                       |              |              |             |
| 1A08     | 08         | A         | 40                                    | .556 (14.1)  | .394 (10.0)  | .950 (24.1) |
| 1B10     | 10         | B         | 40                                    | .681 (17.3)  | .519 (13.2)  | .950 (24.1) |
| 1D14     | 14         | D         | 40                                    | .931 (23.6)  | .769 (19.5)  | .950 (24.1) |
| 1E16     | 16         | E         | 40                                    | 1.058 (26.9) | .895 (22.7)  | .950 (24.1) |
| 1F18     | 18         | F         | 40                                    | 1.181 (30.0) | 1.019 (25.9) | .950 (24.1) |
| 1G20     | 20         | G         | 40                                    | 1.306 (33.2) | 1.144 (29.1) | .950 (24.1) |
| 1H22     | 22         | H         | 40                                    | 1.431 (36.3) | 1.269 (32.2) | .950 (24.1) |
| 1J24     | 24         | J         | 40                                    | 1.556 (39.5) | 1.394 (35.4) | .950 (24.1) |

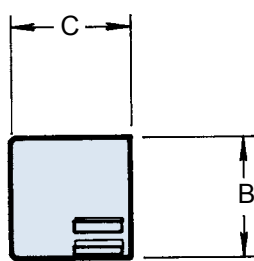
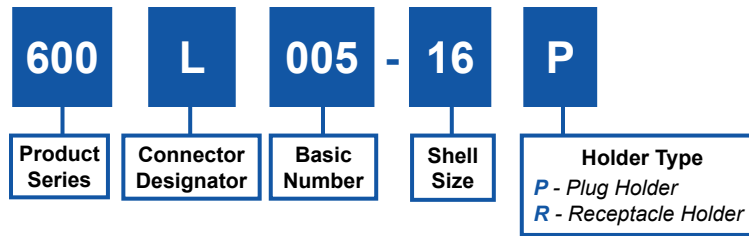
#### SERIES II & IV

| Dash No. | Shell Size |           | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max. | C Dim. Max. |
|----------|------------|-----------|---------------------------------------|--------------|-------------|-------------|
|          | Com'l      | Mil. Ref. |                                       |              |             |             |
| 2A08     | 08         | A         | 40                                    | .544 (13.8)  | .374 (9.5)  | .950 (24.1) |
| 2B10     | 10         | B         | 40                                    | .669 (17.0)  | .499 (12.7) | .950 (24.1) |
| 2D14     | 14         | D         | 40                                    | .919 (23.3)  | .749 (19.0) | .950 (24.1) |
| 2E16     | 16         | E         | 40                                    | 1.045 (26.5) | .875 (22.2) | .950 (24.1) |
| 2F18     | 18         | F         | 40                                    | 1.169 (29.7) | .999 (25.4) | .950 (24.1) |

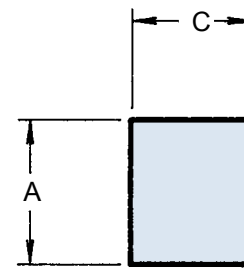
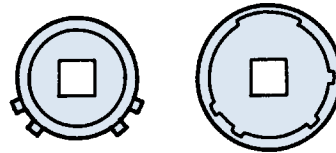
#### APPLICATION NOTES

- Metric dimensions (mm) are indicated in parentheses.
- Material: Case hardened carbon steel with electroless nickel finish.
- Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10 and 12; 3/8" - Shell sizes 14 and up.

**600L005**  
**LN29729 (SJT)**  
**Plug and Receptacle Holder**



RECEPTACLE HOLDER



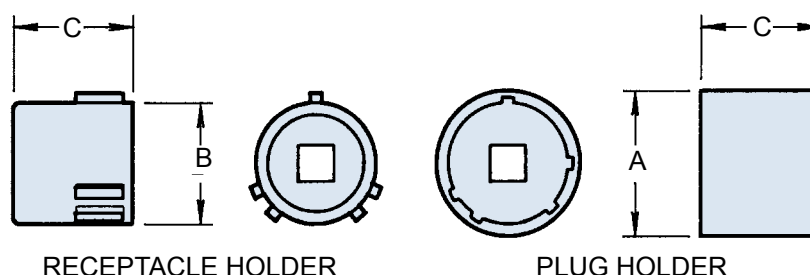
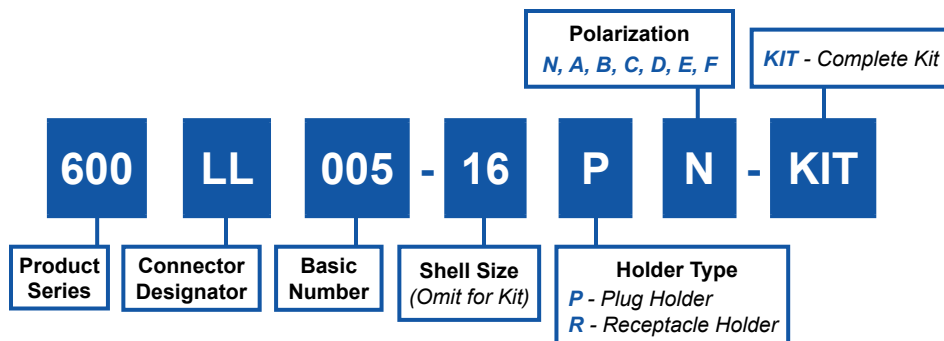
PLUG HOLDER

| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 08         | 40                                    | .478 (12.1)  | .358 (9.1)   | .910 (23.1) |
| 10         | 40                                    | .599 (15.2)  | .486 (12.3)  | .910 (23.1) |
| 12         | 40                                    | .758 (19.3)  | .603 (15.3)  | .910 (23.1) |
| 14         | 40                                    | .882 (22.4)  | .728 (18.5)  | .910 (23.1) |
| 16         | 40                                    | 1.007 (25.6) | .853 (21.7)  | .910 (23.1) |
| 18         | 40                                    | 1.133 (28.8) | .958 (24.3)  | .910 (23.1) |
| 20         | 80                                    | 1.257 (31.9) | 1.083 (27.5) | .910 (23.1) |
| 22         | 80                                    | 1.382 (35.1) | 1.208 (30.7) | .910 (23.1) |
| 24         | 80                                    | 1.507 (38.3) | 1.333 (33.9) | .910 (23.1) |

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

# 600LL005 PATT 602 Plug and Receptacle Holder

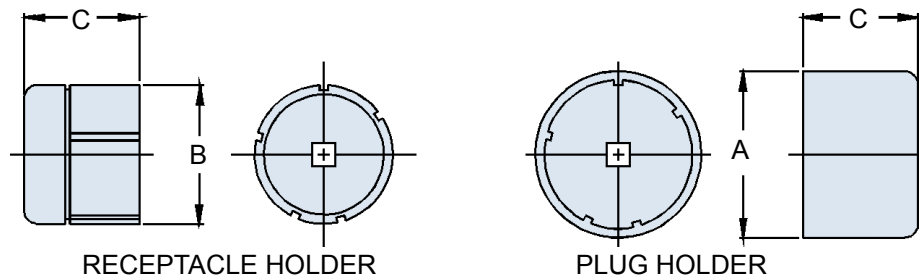
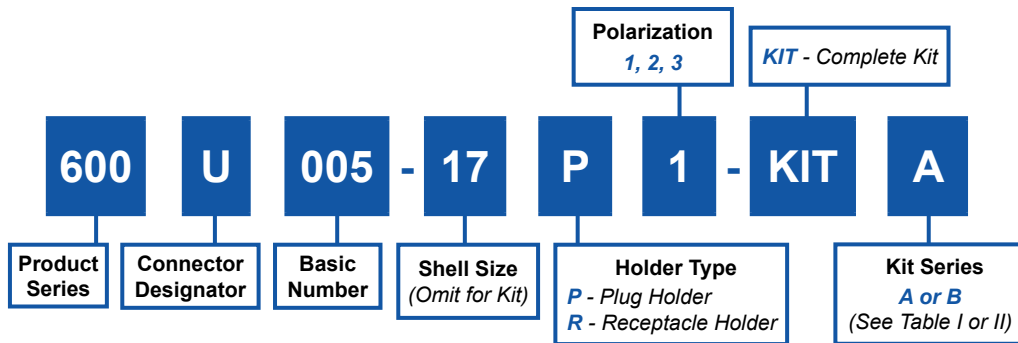


| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 08         | 60                                    | .474 (12.0)  | .357 (9.1)   | .88 (22.4)  |
| 10         | 80                                    | .591 (15.0)  | .485 (12.3)  | .88 (22.4)  |
| 12         | 110                                   | .751 (19.1)  | .602 (15.3)  | .88 (22.4)  |
| 14         | 120                                   | .876 (22.3)  | .727 (18.5)  | .88 (22.4)  |
| 16         | 120                                   | 1.001 (25.4) | .852 (21.6)  | .88 (22.4)  |
| 18         | 120                                   | 1.126 (28.6) | .957 (24.3)  | .88 (22.4)  |
| 20         | 140                                   | 1.251 (31.8) | 1.082 (27.5) | .88 (22.4)  |
| 22         | 140                                   | 1.376 (35.0) | 1.207 (30.7) | .88 (22.4)  |
| 24         | 140                                   | 1.501 (38.1) | 1.332 (33.8) | .88 (22.4)  |

## APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

**600U005**  
**MIL-C-29600, DG123 and DG123A**  
**Plug and Receptacle Holder**



**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 08, 10, 12; 3/8" - Shell sizes 14 and up.

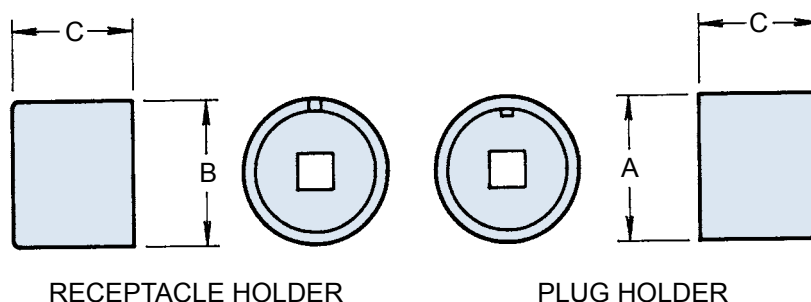
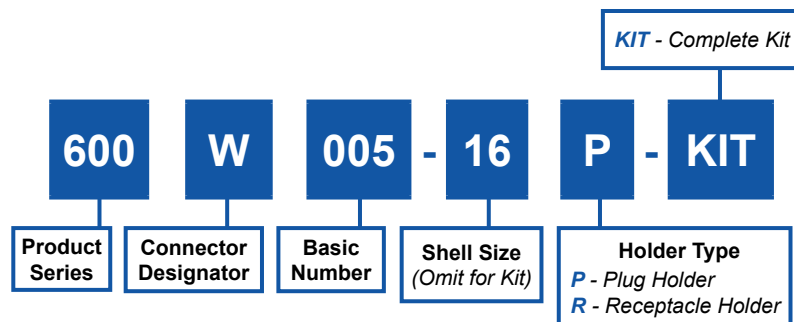
**TABLE I - SERIES A**

| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 08         | 40                                    | .570 (14.5)  | .388 (9.9)   | 1.09 (27.7) |
| 10         | 40                                    | .690 (17.5)  | .513 (13.0)  | 1.09 (27.7) |
| 14         | 40                                    | .945 (24.0)  | .763 (19.4)  | 1.09 (27.7) |
| 16         | 40                                    | 1.090 (27.7) | .889 (22.6)  | 1.09 (27.7) |
| 18         | 40                                    | 1.250 (31.8) | 1.013 (25.7) | 1.09 (27.7) |
| 20         | 40                                    | 1.375 (34.9) | 1.138 (28.9) | 1.09 (27.7) |
| 22         | 40                                    | 1.500 (38.1) | 1.262 (32.1) | 1.09 (27.7) |
| 24         | 40                                    | 1.590 (40.4) | 1.388 (35.3) | 1.09 (27.7) |

**TABLE II - SERIES B**

| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 09         | 40                                    | .570 (14.5)  | .388 (9.9)   | 1.09 (27.7) |
| 11         | 40                                    | .690 (17.5)  | .513 (13.0)  | 1.09 (27.7) |
| 13         | 40                                    | .820 (20.8)  | .638 (16.2)  | 1.09 (27.7) |
| 15         | 40                                    | .945 (24.0)  | .763 (19.4)  | 1.09 (27.7) |
| 17         | 40                                    | 1.060 (26.9) | .889 (22.6)  | 1.09 (27.7) |
| 19         | 40                                    | 1.250 (31.8) | 1.013 (25.7) | 1.09 (27.7) |
| 21         | 40                                    | 1.375 (34.9) | 1.138 (28.9) | 1.09 (27.7) |
| 23         | 40                                    | 1.500 (38.1) | 1.262 (32.1) | 1.09 (27.7) |
| 25         | 40                                    | 1.590 (40.4) | 1.388 (35.3) | 1.09 (27.7) |

# 600W005 Glenair GL4000 Series Connectors Plug and Receptacle Holder



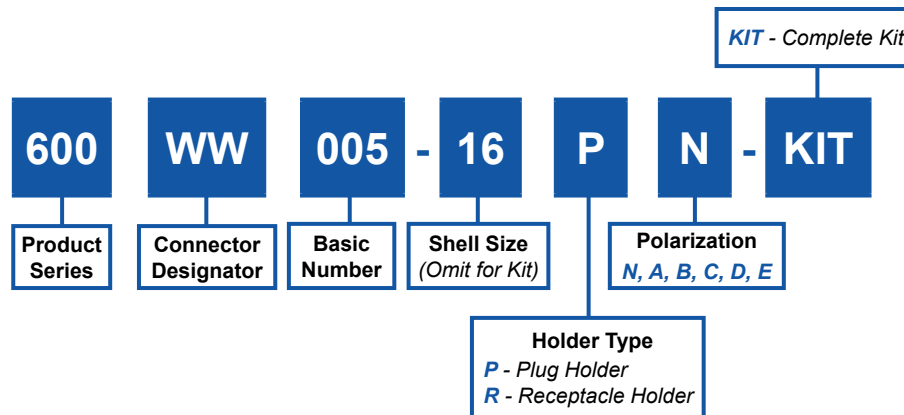
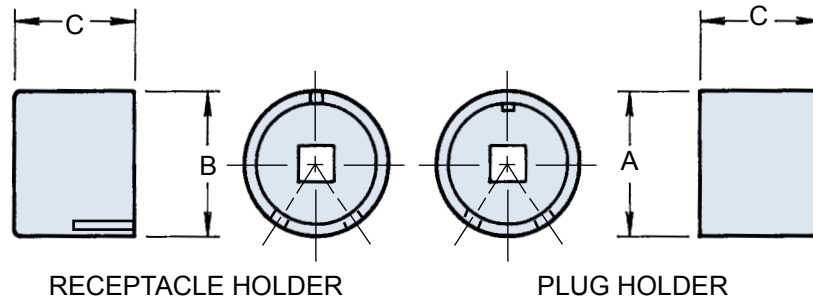
## NO POLARIZATION REQUIRED

| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 10         | 40                                    | .690 (17.5)  | .500 (12.7)  | 1.03 (26.2) |
| 12         | 40                                    | .815 (20.7)  | .620 (15.7)  | 1.03 (26.2) |
| 14         | 50                                    | .940 (23.9)  | .750 (19.1)  | 1.03 (26.2) |
| 16         | 50                                    | 1.055 (26.8) | .870 (22.1)  | 1.03 (26.2) |
| 18         | 60                                    | 1.180 (30.0) | .995 (25.3)  | 1.03 (26.2) |
| 20         | 70                                    | 1.305 (33.1) | 1.120 (28.4) | 1.03 (26.2) |
| 22         | 80                                    | 1.430 (36.3) | 1.245 (31.6) | 1.03 (26.2) |
| 24         | 100                                   | 1.560 (39.6) | 1.370 (34.8) | 1.03 (26.2) |
| 28         | 140                                   | 1.680 (42.7) | 1.495 (38.0) | 1.03 (26.2) |

## APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 10 and 12; 3/8" - Shell sizes 14 and up.

**600WW005**  
**Glenair Series 22 Connectors**  
**Plug and Receptacle Holder**



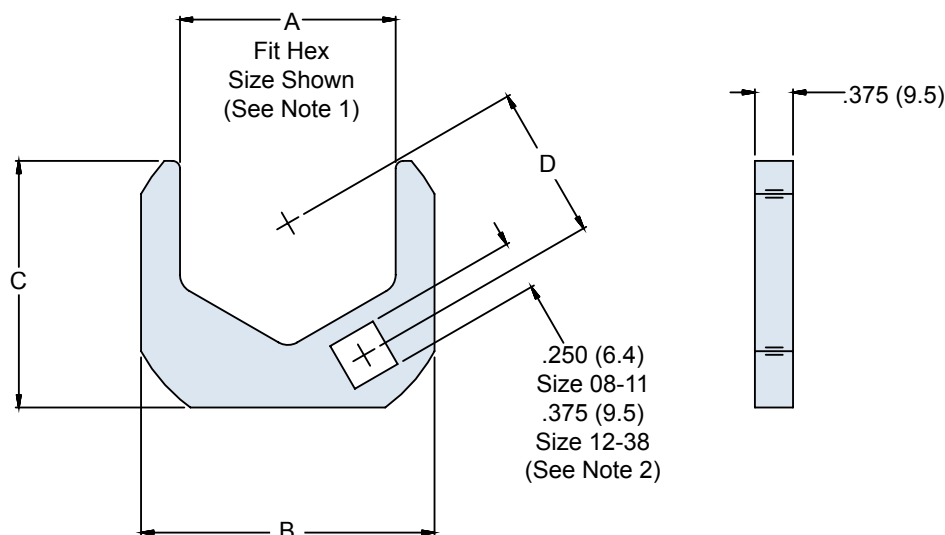
| Shell Size | Max. Recommended Torque (Inch Pounds) | A Dia. Max.  | B Dia. Max.  | C Dim. Max. |
|------------|---------------------------------------|--------------|--------------|-------------|
| 10         | 40                                    | .705 (17.9)  | .496 (12.6)  | 1.03 (26.2) |
| 12         | 40                                    | .830 (21.1)  | .620 (15.7)  | 1.03 (26.2) |
| 14         | 50                                    | .955 (24.3)  | .750 (19.1)  | 1.03 (26.2) |
| 16         | 50                                    | 1.070 (27.2) | .870 (22.1)  | 1.03 (26.2) |
| 18         | 60                                    | 1.195 (30.4) | .995 (25.3)  | 1.03 (26.2) |
| 20         | 70                                    | 1.320 (33.5) | 1.120 (28.4) | 1.03 (26.2) |
| 22         | 80                                    | 1.445 (36.7) | 1.245 (31.6) | 1.03 (26.2) |
| 24         | 100                                   | 1.570 (39.9) | 1.370 (34.8) | 1.03 (26.2) |

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Case hardened carbon steel with electroless nickel finish.
3. Receptacle and plug holder drives: 1/4" - Shell sizes 10 and 12; 3/8" - Shell sizes 14 and up.

# 600-129

## Torque Tool Hex Foot for Composite Coupling Nuts



600

- 129

- 16

Product  
SeriesBasic  
NumberJaw Size  
Order No.  
(See Table I)

TABLE I: JAW SIZE ORDER NUMBER

| Order No. | Shell Size | A Hex        | B Ref        | C Ref        | D Ref        | Recommended Coupling Torque |               |
|-----------|------------|--------------|--------------|--------------|--------------|-----------------------------|---------------|
|           |            |              |              |              |              | Inch/Pounds                 | Newton-Meters |
| 08        | 08/09      | .750 (19.1)  | 1.250 (31.8) | 1.000 (22.1) | .625 (15.9)  | 35                          | [4.0]         |
| 10        | 10/11      | .875 (22.2)  | 1.380 (35.1) | 1.120 (28.4) | .687 (17.4)  | 35                          | [4.0]         |
| 12        | 12/13      | 1.000 (25.4) | 1.630 (41.4) | 1.380 (35.1) | .812 (20.6)  | 40                          | [4.5]         |
| 14        | 14/15      | 1.125 (28.6) | 1.750 (44.5) | 1.500 (38.1) | .875 (22.2)  | 40                          | [4.5]         |
| 16        | 16/17      | 1.250 (31.8) | 1.880 (47.8) | 1.630 (41.4) | .937 (23.8)  | 40                          | [4.5]         |
| 18        | 18/19      | 1.375 (34.9) | 2.000 (50.8) | 1.810 (46.0) | 1.000 (25.4) | 40                          | [4.5]         |
| 20        | 20/21      | 1.500 (38.1) | 2.130 (54.1) | 1.880 (47.8) | 1.062 (27.0) | 80                          | [9.0]         |
| 22        | 22/23      | 1.625 (41.3) | 2.250 (57.2) | 1.940 (49.3) | 1.125 (28.6) | 80                          | [9.0]         |
| 24        | 24/25      | 1.750 (44.5) | 2.380 (60.5) | 2.000 (50.8) | 1.187 (30.1) | 80                          | [9.0]         |
| 28        | 28         | 2.000 (50.8) | 2.750 (69.9) | 2.130 (54.1) | 1.312 (33.3) | 120                         | [13.5]        |

## APPLICATION NOTES

- Hex accommodates Coupling Nut with size shown.
- Square accommodates Standard Square Socket Tools for Composite Coupling Nut.
- Metric Dimensions (mm) are indicated in parentheses.
- Newton-Meters [nm] are indicated in brackets.
- Actual torque to part is affected by D offset. Apply approximately 35 Inch Lbs [4] to achieve 40 Inch Lbs [4.5]; 70 Inch Lbs [8] for 80 Inch Lbs [9]; and 100 Inch Lbs [13] for 120 Inch Lbs [13.5] recommended torque to parts.

**TG37**  
**MIL-DTL-26500 and MIL-DTL-83723 Series III**  
**Connector Wrench**

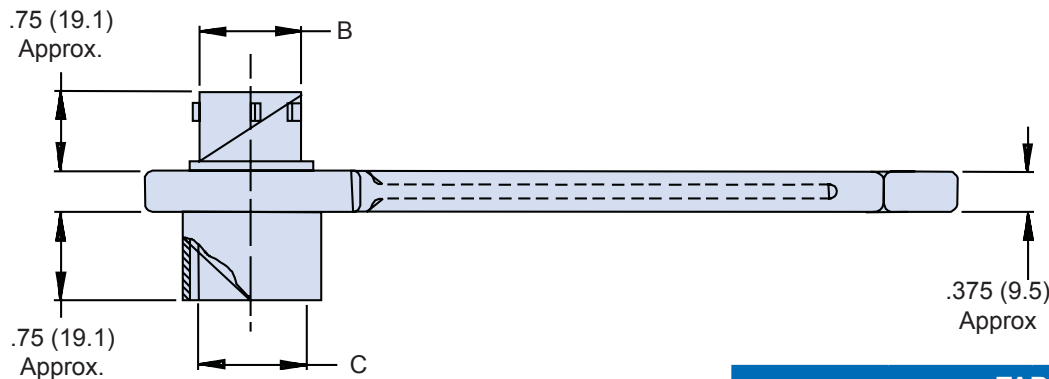
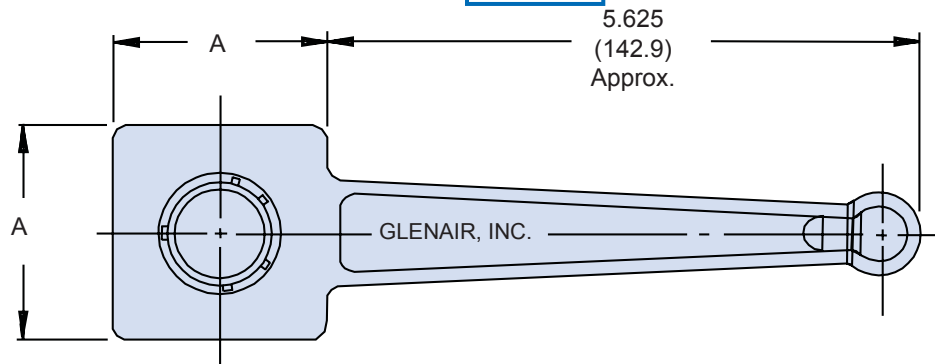
**Glenair**®

**Torque Wrenches**

**TG37** - **14** **N**

Basic Part Number      Shell Size

**Polarization**  
*Table II*  
**N** - Normal  
**6, 7, 8, 9** or **10** = Alternates



**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.
3. Wrench has been designed to be used with both threaded and bayonet style connectors.

**TABLE I**

| Shell Size | A Dim        | B Dia        | C Dia        |
|------------|--------------|--------------|--------------|
| 8          | 1.250 (31.8) | 0.424 (10.8) | 0.428 (10.9) |
| 10         | 1.250 (31.8) | 0.528 (13.4) | 0.530 (13.5) |
| 12         | 1.250 (31.8) | 0.896 (22.8) | 0.700 (17.8) |
| 14         | 2.000 (50.8) | 0.765 (19.4) | 0.769 (19.5) |
| 16         | 2.000 (50.8) | 0.892 (22.7) | 0.896 (22.8) |
| 18         | 2.000 (50.8) | 0.998 (25.3) | 1.002 (25.5) |
| 20         | 2.000 (50.8) | 1.123 (28.5) | 1.127 (28.6) |
| 22         | 2.000 (50.8) | 1.248 (31.7) | 1.252 (31.8) |
| 24         | 2.000 (50.8) | 1.373 (34.9) | 1.377 (35.0) |

**TABLE II**

| Shell Size                 | Position | A°  | B°  | C°  | D°  |
|----------------------------|----------|-----|-----|-----|-----|
| 8, 10                      | NORMAL   | 105 | 140 | 215 | 265 |
|                            | 6        | 102 | 132 | 248 | 320 |
|                            | 7        | 80  | 118 | 230 | 312 |
|                            | 8        | 35  | 140 | 205 | 275 |
|                            | 9        | 64  | 155 | 234 | 304 |
|                            | 10       | 25  | 115 | 220 | 270 |
| 12, 14, 16, 18, 20, 22, 24 | NORMAL   | 105 | 140 | 215 | 265 |
|                            | 6        | 18  | 149 | 192 | 259 |
|                            | 7        | 92  | 152 | 222 | 342 |
|                            | 8        | 84  | 152 | 204 | 334 |
|                            | 9        | 24  | 135 | 199 | 240 |
|                            | 10       | 98  | 152 | 268 | 338 |

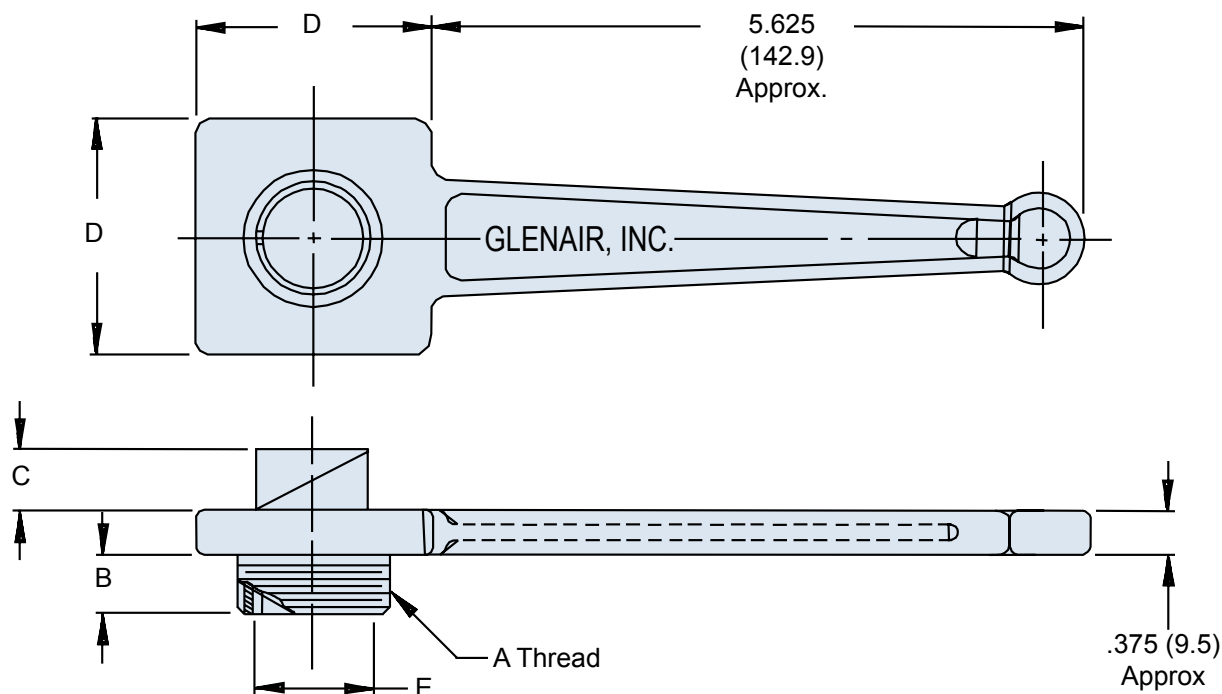
# TG38

## MIL-C-5015 and MIL-C-83723 Series II

### Connector Wrench

**TG38 - 20**
**Basic Part Number**
**Dash Number**
**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.



| Dash No. | Shell Size | A Thread Class 2A | B Approx.   | C Approx.   | D Dia. ± .062 (1.6) | E Dia. Ref.  |
|----------|------------|-------------------|-------------|-------------|---------------------|--------------|
| 8        | 8, 8S      | 1/2 -28 UNEF      | .687 (17.4) | .718 (18.2) | 1.250 (31.8)        | .375 (9.5)   |
| 10       | 10S, 10SL  | 5/8 -24 UNEF      | .687 (17.4) | .718 (18.2) | 1.250 (31.8)        | .450 (11.4)  |
| 12       | 12, 12S    | 3/4 -20 UNEF      | .750 (19.1) | .921 (23.4) | 1.250 (31.8)        | .565 (14.4)  |
| 14       | 14, 14S    | 7/8 -20 UNEF      | .750 (19.1) | .921 (23.4) | 1.250 (31.8)        | .685 (17.4)  |
| 16       | 16, 16S    | 1 -20 UNEF        | .750 (19.1) | .921 (23.4) | 2.000 (50.8)        | .815 (20.7)  |
| 18       | 18         | 1 1/8 -18 UNEF    | .750 (19.1) | .921 (23.4) | 2.000 (50.8)        | .940 (23.9)  |
| 20       | 20         | 1 1/4 -18 UNEF    | .750 (19.1) | .921 (23.4) | 2.000 (50.8)        | 1.060 (26.9) |
| 22       | 22         | 1 3/8 -18 UNEF    | .750 (19.1) | .921 (23.4) | 2.000 (50.8)        | 1.185 (30.1) |
| 24       | 24         | 1 1/2 -18 UNEF    | .750 (19.1) | .921 (23.4) | 2.000 (50.8)        | 1.317 (33.5) |
| 28       | 28         | 1 3/4 -18 UNS     | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 1.530 (38.9) |
| 32       | 32         | 2 -18 UNS         | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 1.780 (45.2) |
| 36       | 36         | 2 1/4 -16 UN      | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 1.995 (50.7) |
| 40       | 40         | 2 1/2 -16 UN      | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 2.245 (57.0) |
| 44       | 44         | 2 3/4 -16 UN      | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 2.500 (63.5) |
| 48       | 48         | 3 -16 UN          | .750 (19.1) | .921 (23.4) | 2.750 (69.9)        | 2.750 (69.9) |

**TG39**  
**MIL-C-26482 Series I and II, MIL-C-83723 Series I,**  
**and NAS 1599 Connector Wrench**

**Glenair**®

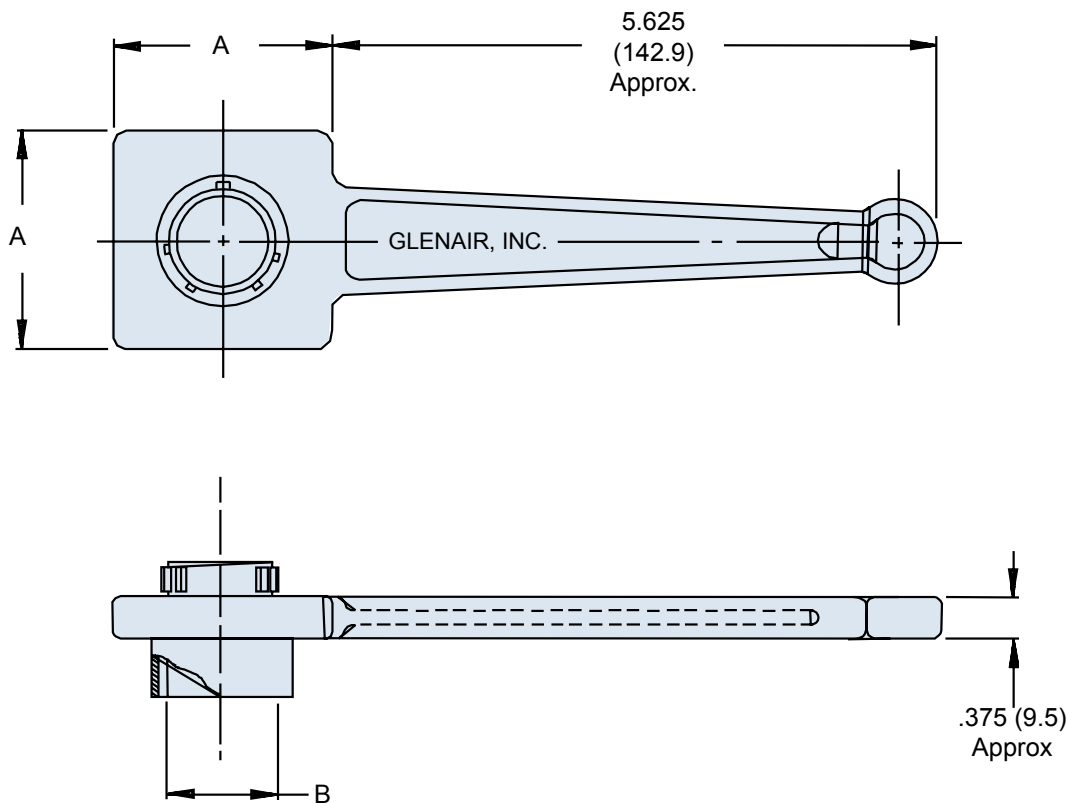
**Torque  
Wrenches**

**TG39**

**- 20**

**Basic Part  
Number**

**Dash  
Number**

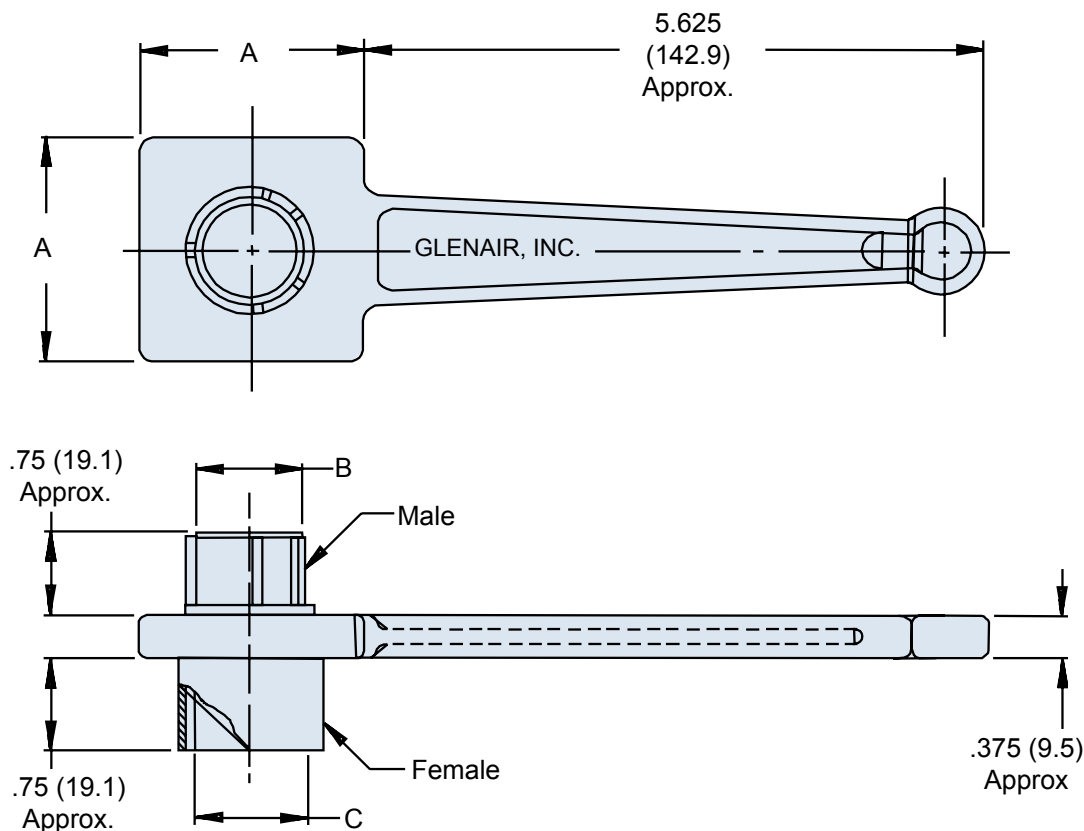


| Shell Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. |
|------------|------------------------|----------------|
| 8          | 1.250 (31.8)           | .362 (9.2)     |
| 10         | 1.250 (31.8)           | .490 (12.4)    |
| 12         | 1.250 (31.8)           | .607 (15.4)    |
| 14         | 1.250 (31.8)           | .732 (18.6)    |
| 16         | 2.000 (50.8)           | .857 (21.8)    |
| 18         | 2.000 (50.8)           | .962 (24.4)    |
| 20         | 2.000 (50.8)           | 1.087 (27.6)   |
| 22         | 2.000 (50.8)           | 1.212 (30.8)   |
| 24         | 2.000 (50.8)           | 1.337 (34.0)   |

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

# TG47 MIL-C-22992 Connector Wrench

**TG47 - 20**
**Basic Part  
Number**
**Shell  
Size**


| Shell<br>Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. | C Dia.<br>Ref. |
|---------------|------------------------|----------------|----------------|
| 12            | 1.250 (31.8)           | .554 (14.1)    | .567 (14.4)    |
| 14            | 2.000 (50.8)           | .674 (17.1)    | .692 (17.6)    |
| 16            | 2.000 (50.8)           | .804 (20.4)    | .817 (20.8)    |
| 18            | 2.000 (50.8)           | .929 (23.6)    | .942 (23.9)    |
| 20            | 2.000 (50.8)           | 1.052 (26.7)   | 1.068 (27.1)   |
| 22            | 2.750 (69.9)           | 1.177 (29.9)   | 1.192 (30.3)   |
| 24            | 2.750 (69.9)           | 1.302 (33.1)   | 1.317 (33.5)   |
| 28            | 2.750 (69.9)           | 1.522 (38.7)   | 1.536 (39.0)   |
| 32            | 2.750 (69.9)           | 1.772 (45.0)   | 1.786 (45.4)   |
| 36            | 2.750 (69.9)           | 1.982 (50.3)   | 2.005 (50.9)   |

## APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

**TG48**  
**MIL-C-38999 Series II**  
**Connector Wrench**

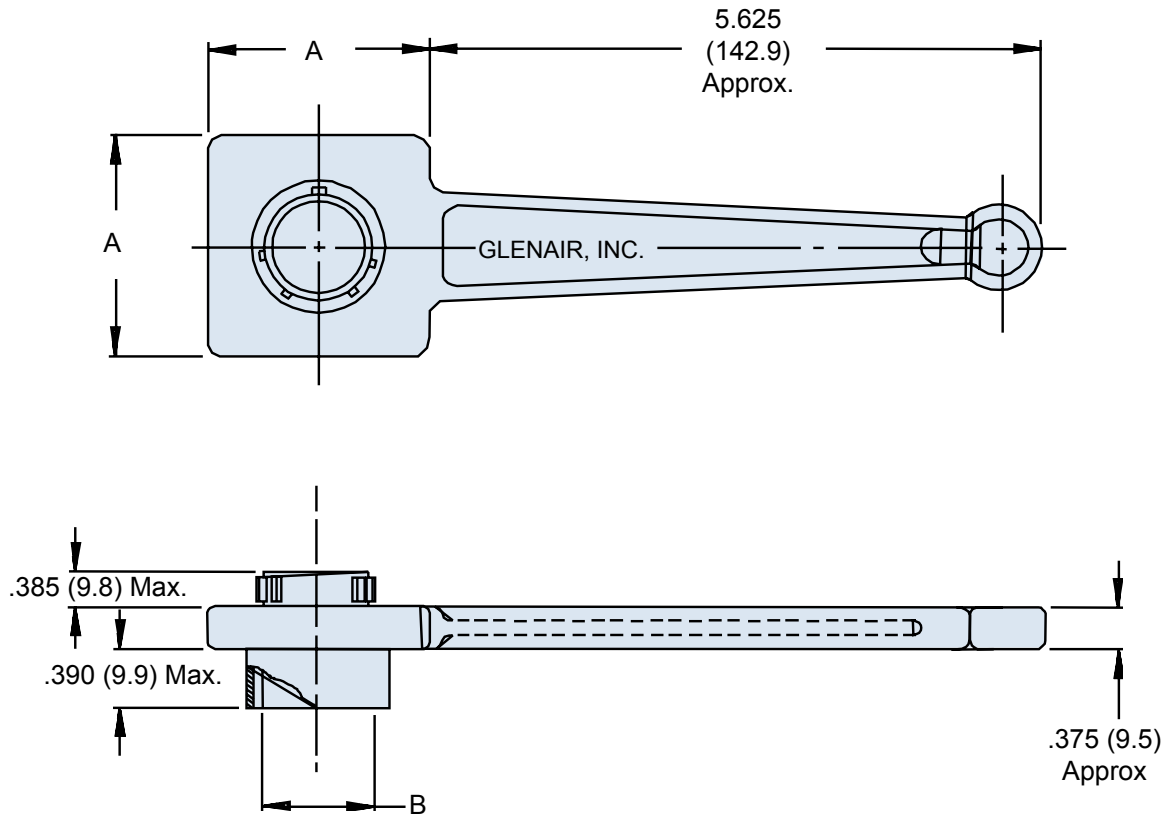


**Torque  
Wrenches**

**TG48 - 20**

**Basic Part  
Number**

**Shell  
Size**



| Shell<br>Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. |
|---------------|------------------------|----------------|
| 8             | 1.250 (31.8)           | .362 (9.2)     |
| 10            | 1.250 (31.8)           | .490 (12.4)    |
| 12            | 1.250 (31.8)           | .607 (15.4)    |
| 14            | 1.250 (31.8)           | .732 (18.6)    |
| 16            | 2.000 (50.8)           | .857 (21.8)    |
| 18            | 2.000 (50.8)           | .962 (24.4)    |
| 20            | 2.000 (50.8)           | 1.087 (27.6)   |
| 22            | 2.000 (50.8)           | 1.212 (30.8)   |
| 24            | 2.000 (50.8)           | 1.337 (34.0)   |

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

# TG52

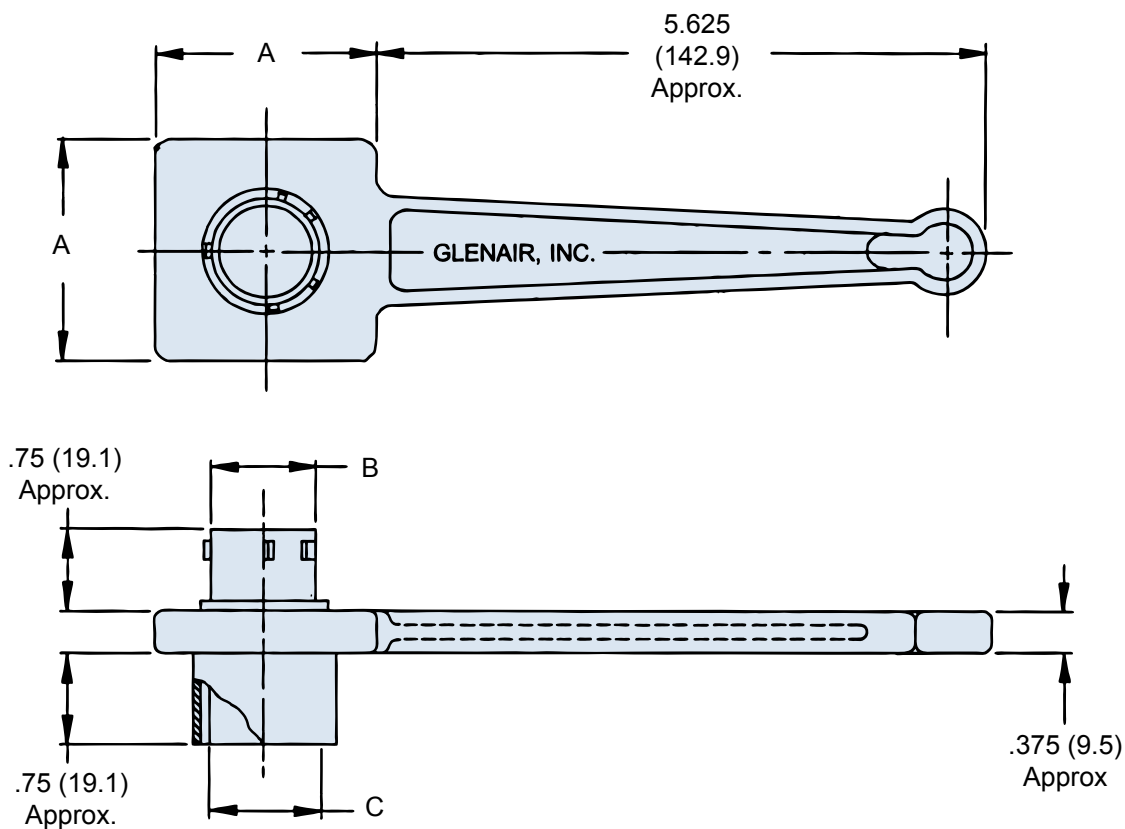
## MIL-C-81511 Series II and IV

### Connector Wrench

TG52

- 14

1

Basic Part  
NumberShell  
SizePolarization  
1, 2, 3, 4, 5, 6  
(Omit for Normal)

| Shell Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. | C Dia.<br>Ref. |
|------------|------------------------|----------------|----------------|
| 8          | 1.250 (31.8)           | .382 (9.7)     | .386 (9.8)     |
| 10         | 1.250 (31.8)           | .507 (12.9)    | .511 (13.0)    |
| 14         | 2.000 (50.8)           | .757 (19.2)    | .761 (19.3)    |
| 16         | 2.000 (50.8)           | .883 (22.4)    | .887 (22.5)    |
| 18         | 2.000 (50.8)           | 1.007 (25.6)   | 1.011 (25.7)   |

#### APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

**TG60**  
**MIL-C-27599 and MIL-C-38999 Series I**  
**Connector Wrench**

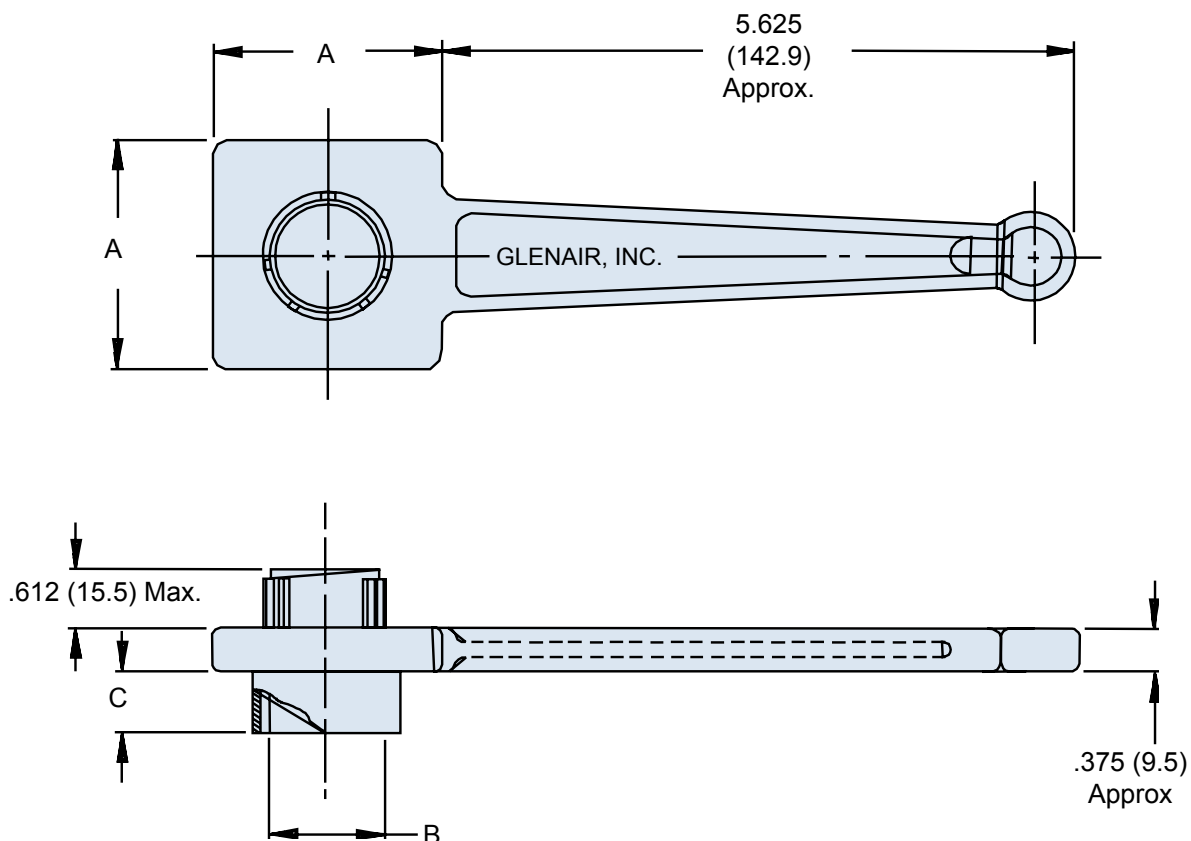
**Glenair**®

**Torque  
Wrenches**

**TG60 - 15**

**Basic Part  
Number**

**Shell  
Size**



| Shell<br>Size | A Dim.<br>Ref. | B Dia.<br>Ref. | C<br>Max    |
|---------------|----------------|----------------|-------------|
| 9             | 1.250 (31.8)   | .442 (11.2)    | .647 (16.4) |
| 11            | 1.250 (31.8)   | .570 (14.5)    | .647 (16.4) |
| 13            | 1.250 (31.8)   | .687 (17.4)    | .647 (16.4) |
| 15            | 2.000 (50.8)   | .812 (20.6)    | .647 (16.4) |
| 17            | 2.000 (50.8)   | .937 (23.8)    | .647 (16.4) |
| 19            | 2.000 (50.8)   | 1.042 (26.5)   | .647 (16.4) |
| 21            | 2.000 (50.8)   | 1.167 (29.6)   | .617 (15.7) |
| 23            | 2.000 (50.8)   | 1.292 (32.8)   | .617 (15.7) |
| 25            | 2.000 (50.8)   | 1.417 (36.0)   | .617 (15.7) |

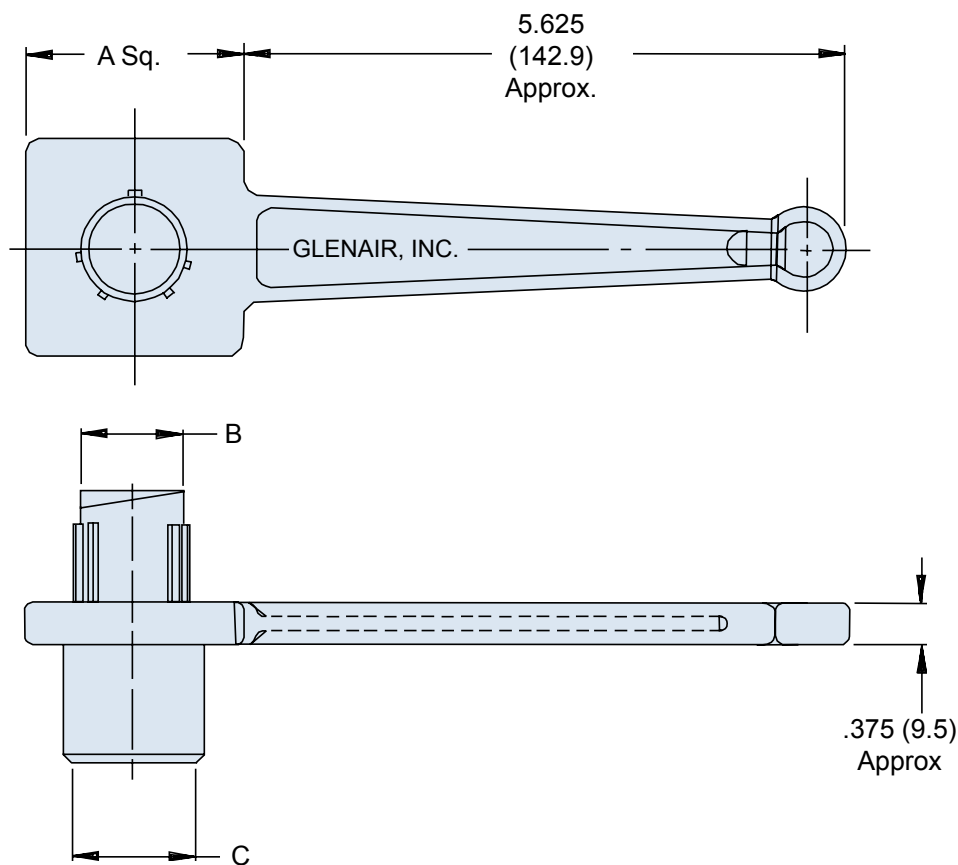
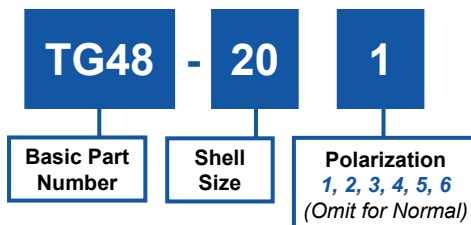
**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

# TG61

## MIL-C-81511 Series I and III

### Connector Wrench



| Shell Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. | C Dia.<br>Ref. |
|------------|------------------------|----------------|----------------|
| 08         | 1.250 (31.8)           | .378 (9.6)     | .407 (10.3)    |
| 10         | 1.250 (31.8)           | .503 (12.8)    | .532 (13.5)    |
| 14         | 2.000 (50.8)           | .751 (19.1)    | .782 (19.9)    |
| 16         | 2.000 (50.8)           | .877 (22.3)    | .908 (23.1)    |
| 18         | 2.000 (50.8)           | 1.001 (25.4)   | 1.032 (26.2)   |
| 20         | 2.000 (50.8)           | 1.126 (28.6)   | 1.157 (29.4)   |
| 22         | 2.750 (69.9)           | 1.251 (31.8)   | 1.282 (32.6)   |
| 24         | 2.750 (69.9)           | 1.376 (35.0)   | 1.407 (35.7)   |

#### APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

**TG83**  
(LN29729)  
Wrench for SJT Connectors

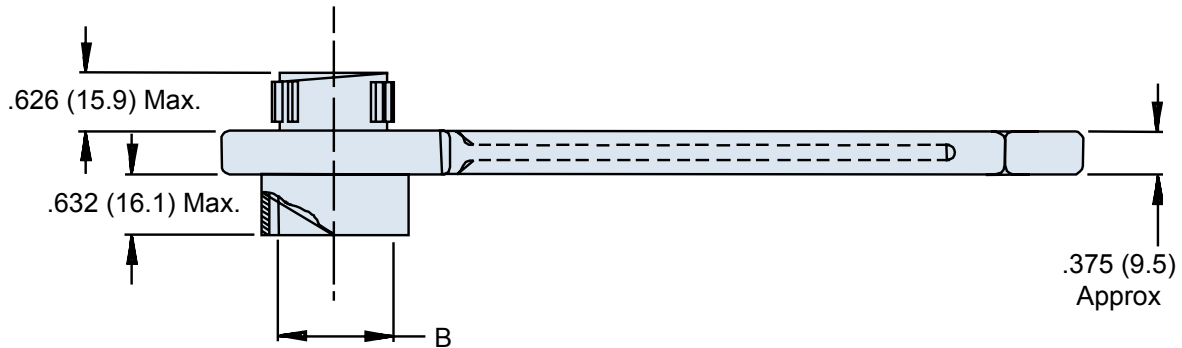
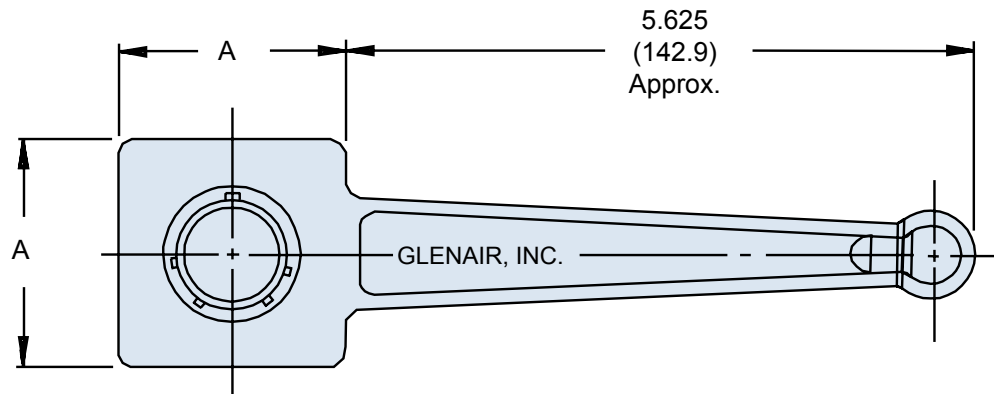


**TG38**

**20**

Basic Part  
Number

Shell  
Size



| Shell<br>Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. |
|---------------|------------------------|----------------|
| 8             | 1.250 (31.8)           | .362 (9.2)     |
| 10            | 1.250 (31.8)           | .490 (12.4)    |
| 12            | 1.250 (31.8)           | .607 (15.4)    |
| 14            | 1.250 (31.8)           | .732 (18.6)    |
| 16            | 2.000 (50.8)           | .857 (21.8)    |
| 18            | 2.000 (50.8)           | .962 (24.4)    |
| 20            | 2.000 (50.8)           | 1.087 (27.6)   |
| 22            | 2.000 (50.8)           | 1.212 (30.8)   |
| 24            | 2.000 (50.8)           | 1.337 (34.0)   |

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Wrench handle and sockets - Aluminum alloy with electroless nickel finish.

# TG90

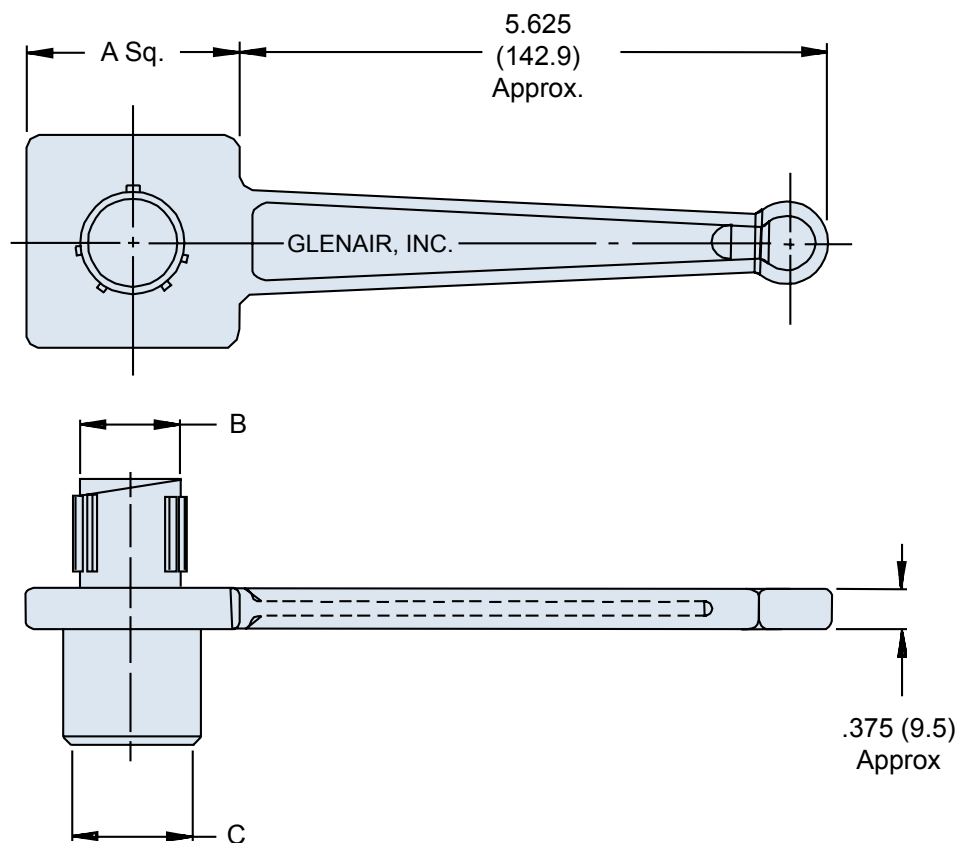
## MIL-C-38999 Series III

### Connector Wrench

TG90

- 15

A

Basic Part  
NumberShell  
SizePolarization  
*A, B, C, D, E*  
(Omit for Normal)

| Shell<br>Size | A Dim.<br>± .062 (1.6) | B Dia.<br>Ref. | C Dia.<br>Ref. |
|---------------|------------------------|----------------|----------------|
| 09            | 1.250 (31.8)           | .438 (11.1)    | .441 (11.2)    |
| 11            | 1.250 (31.8)           | .566 (14.4)    | .569 (14.5)    |
| 13            | 1.250 (31.8)           | .678 (17.2)    | .682 (17.3)    |
| 15            | 2.000 (50.8)           | .802 (20.4)    | .811 (20.6)    |
| 17            | 2.000 (50.8)           | .928 (23.6)    | .931 (23.6)    |
| 19            | 2.000 (50.8)           | 1.032 (26.2)   | 1.037 (26.3)   |
| 21            | 2.000 (50.8)           | 1.155 (29.3)   | 1.162 (29.5)   |
| 23            | 2.750 (69.9)           | 1.283 (32.6)   | 1.288 (32.7)   |
| 25            | 2.750 (69.9)           | 1.407 (35.7)   | 1.411 (35.8)   |

#### APPLICATION NOTES

1. Metric dimensions (mm) are indicated in parentheses.
2. Material: Aluminum alloy with electroless nickel finish.

## **Fast, Cost-Effective Shielding Termination**

The **BAND-IT®** clamping system provides quick, easy, cost-effective and highly reliable termination of braided metallic shielding or fabric braid. Combined with Glenair's vast selection of connector accessories, braided shielding, cable, convoluted tubing, flexible metal core conduit, adapters, transitions, Geo-Marine® and special connectors, you have everything needed to design and build complete cable assemblies, wire harnesses and conduit systems.



**Manual Hand Tool**

## **Reliable RFI/EMI/EMP Terminations**

The unique low profile and smooth inside diameter of the one-piece type 304 austenitic stainless steel clamping band virtually eliminates RFI/EMI/EMP leakage paths. The lock maintains constant tension under extreme environmental conditions. **BAND-IT®** has passed severe shock, vibration and thermal cycle testing with negligible deterioration of shell conductivity.

## **Single Piece Band Construction**

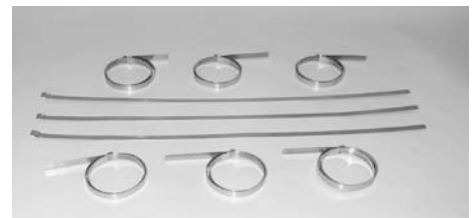
No welding, soldering, magna forming, and no crimping! The clamping bands provide quick, easy and cost-effective shielding terminations. (Note: Bands must be double-coiled.)



**Pneumatic Clamping Tool**

## **Clamp Small Diameters Easily, Reliably**

Double-wrapped, the clamping band is designed to clamp small diameters as easily, quickly and reliably as large diameters.



**Bands - Available Flat or Precoiled**

## **Quick, Easy Field Terminations with the Precalibrated Hand Tool**

The precalibrated hand tool is lightweight and pocket-sized, affording fast braided RFI/EMI/EMP shield termination in the field.

## **Pneumatic Banding Tool for High-Speed Mass Production**

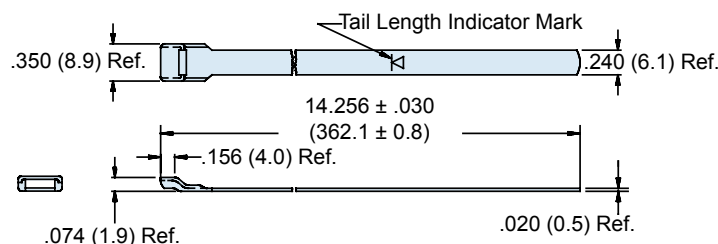
The pneumatic clamping tool offers the capability to tackle high volume braided shielding terminations quickly and easily.



**Completed Termination**

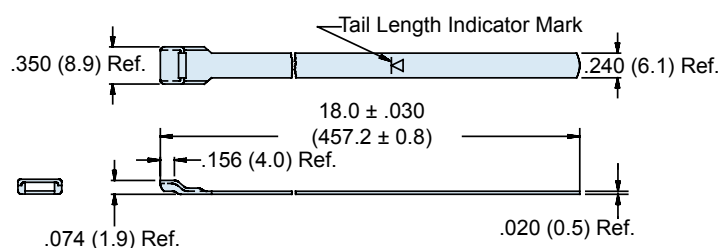
**Assembly Instructions on Page 50**

**BAND-IT**, **Tie-Dex** and **Tie-Dex II** are registered trademarks of **BAND-IT IDEX**, Inc. **Geo-Marine** is a registered trademark of Glenair, Inc.

**Standard Band 600-052 and Precoiled Standard Band 600-052-1**


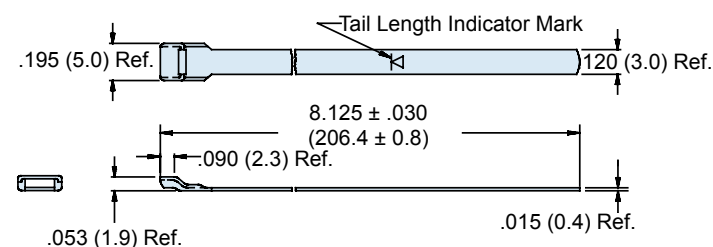
**The 600-052 Standard Band** is precision constructed of 300 Series SST/Passivate I.A.W. AMS 2700 and designed for use with the 600-058 Hand Banding Tool or the 600-067 Pneumatic Banding Tool. Double-wrapped bands will accommodate diameters up to approximately 1.8 inches (45.7). Bands may be ordered flat (600-052) or precoiled (600-052-1). Bands come bagged and tagged in quantities from 1 to 100.

Reference: **BAND-IT®** part number **A10086**

**Extended-Length Standard Band 600-090 & Precoiled Extended-Length Standard Band 600-090-1**


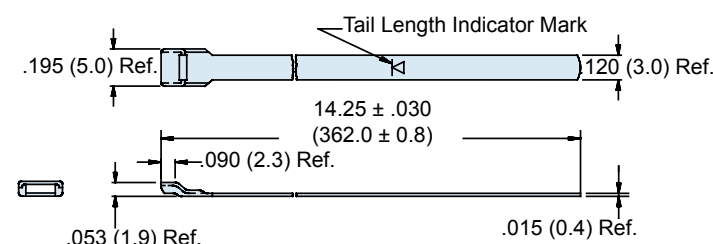
**The 600-090 Extended Length Standard Band** is precision constructed of 300 Series SST/Passivate I.A.W. AMS 2700, and designed for use with the 600-058 Hand Banding Tool or the 600-067 Pneumatic Banding Tool. Double-wrapped bands will accommodate diameters up to approximately 2.5 inches (63.5). Bands may be ordered flat (600-090), or precoiled (600-090-1). Bands come bagged and tagged in quantities from 1 to 100.

Reference: **BAND-IT®** part number **A11086**

**Micro-Band 600-057 Precoiled Micro-Band 600-057-1**


**The 600-057 Micro Band** is precision constructed of 300 Series SST/Passivate I.A.W. AMS 2700, and designed for use with the 600-061 Hand Banding Tool or the 600-068 Pneumatic Banding Tool. Double-wrapped bands will accommodate diameters up to approximately .88 inches (22.4). Bands may be ordered flat (600-057), or precoiled (600-057-1). Bands come bagged and tagged in quantities from 1 to 100.

Reference: **BAND-IT®** part number **A31186**

**Extended Length Micro-Band 600-083 Precoiled Micro-Band 600-083-1**


**The 600-083 Extended Length Micro-Band** is precision constructed of 300 Series SST/Passivate I.A.W. AMS 2700, and designed for use with the 600-061 Hand Banding Tool or the 600-068 Pneumatic Banding Tool. Double-wrapped bands will accommodate diameters up to approximately 1.88 inches (47.8). Bands may be ordered flat (600-083), or precoiled (600-083-1). Bands come bagged and tagged in quantities from 1 to 100.

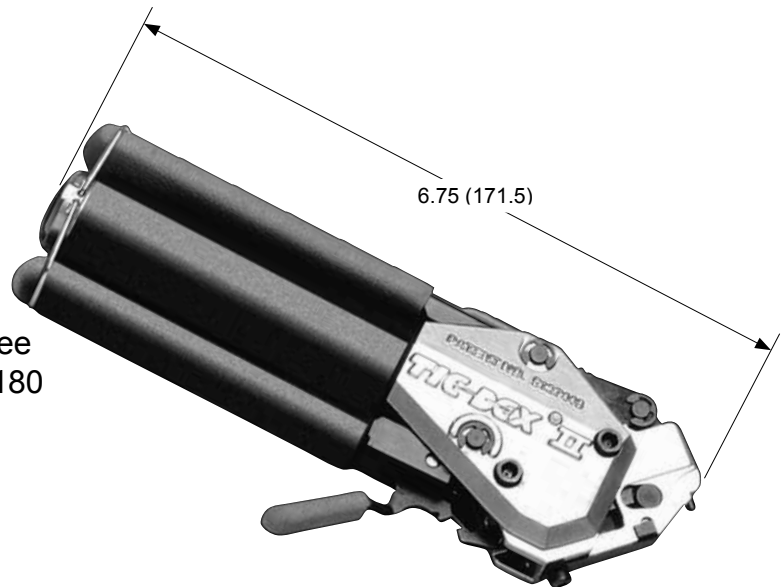
Reference: **BAND-IT®** part number **A31086**.

Metric dimensions (mm) are indicated in parentheses. Consult factory for diameters above 2.5 inches (63.5).

## Hand Banding Tool 600-058

**The 600-058 Hand Banding Tool** weighs 1.18 lbs., and is designed for standard clamping bands 600-052 and 600-090 (see page 36) in a tension range from 100 to 180 lbs. Calibrate at 150 lbs.  $\pm$  5 lbs. For most shield terminations. Tool and band should never be lubricated.

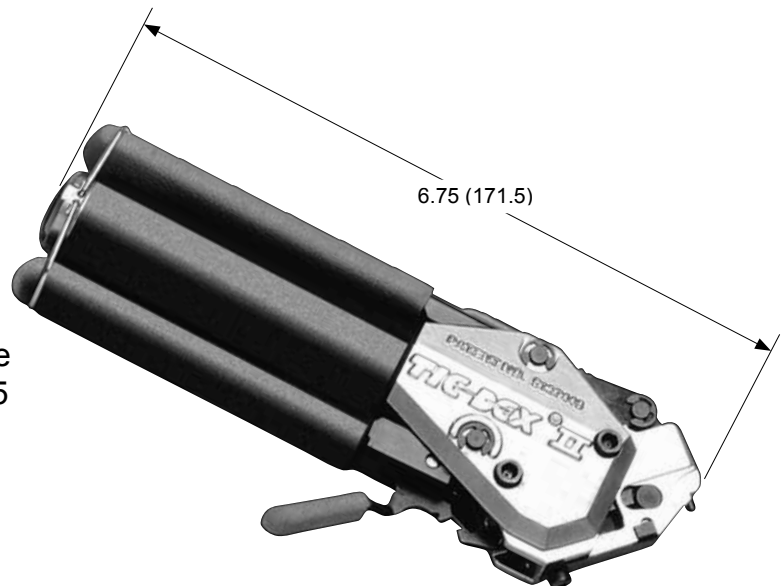
Reference: **BAND-IT®** part number A40199.



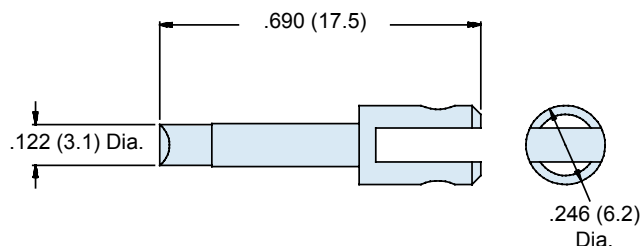
## Hand Micro Banding Tool 600-061

**The 600-061 Hand Micro Banding Tool** weighs 1.18 lbs., and is designed for micro clamping bands 600-057 and 600-083 (see page 36) in a tension range from 50 to 85 lbs. Calibrate at 80lbs  $\pm$  5 lbs. For most shield terminations. Tool and band should never be lubricated.

Reference: **BAND-IT®** part number A30199.



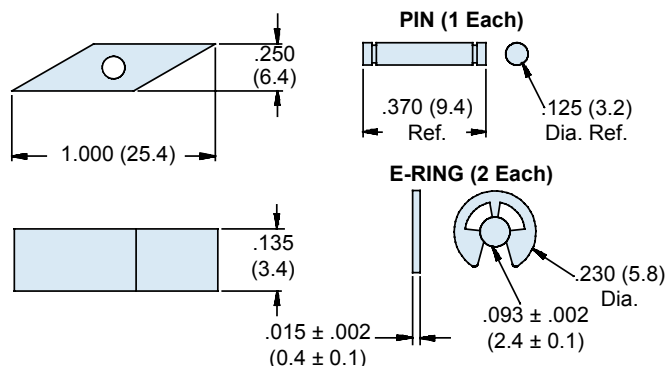
Metric Dimensions (mm) are indicated in parentheses.



### 600-082 Cutter Knife

*The 600-082 Cutter Knife* replaces the cutter knife on the 600-061 Hand Banding Tool, and the 600-068 Pneumatic Banding Tool. Material is heat treated steel finished with black oxide and rust preventative.

Reference: **BAND-IT®** part number A48087

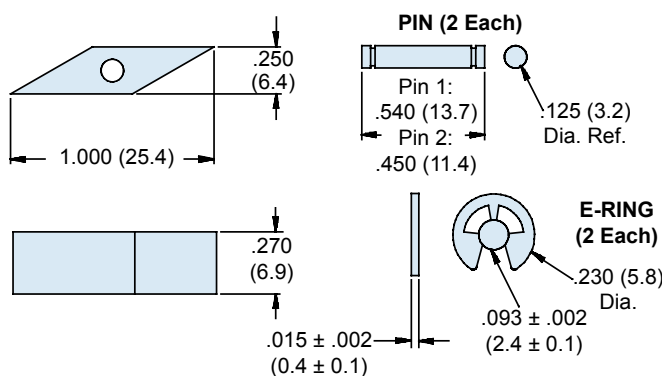


### 600-060-1 Micro Cut-Off Blade Kit

*The 600-060-1 Micro Cut-Off Blade Kit* for Serial Numbers up to 20999 consists of the blade, two E-rings and one pin, providing all parts needed to replace the cut-off blade on the 600-061 Hand Micro Banding Tool and the 600-068 Pneumatic Micro Banding Tool. Material is heat treated steel finished with black oxide and rust preventative.

Reference: **BAND-IT®** part number A43999.

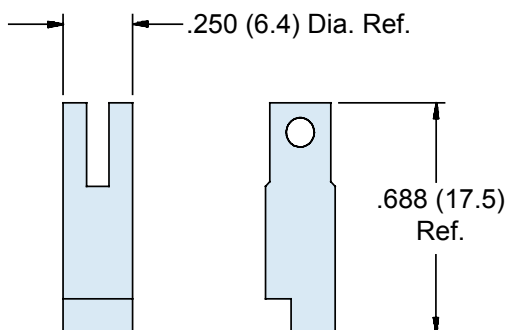
600-060-2 Ref. **BAND-IT®** P/N A47899 for Serial Numbers 21000 and above.



### 600-056 Cut-Off Blade Kit

*The 600-056 Cut-Off Blade Kit* consists of the blade, two E-rings and one pin, providing all parts needed to replace the cut-off blade on the 600-058 Hand Banding Tool and the 600-067 Pneumatic Banding Tool. Material is heat treated steel finished with black oxide and rust preventative.

Reference: **BAND-IT®** part number A40699.



### 600-062 Cutter Knife

*The 600-062 Cutter Knife* for Serial Numbers up to 16589 replaces the cutter knife on the 600-058 Hand Banding Tool and the 600-067 Pneumatic Banding Tool. Material is heat treated steel finished with black oxide and rust preventative.

Reference: **BAND-IT®** part number A40788.

600-062-1 for Serial Numbers 16590 and above.

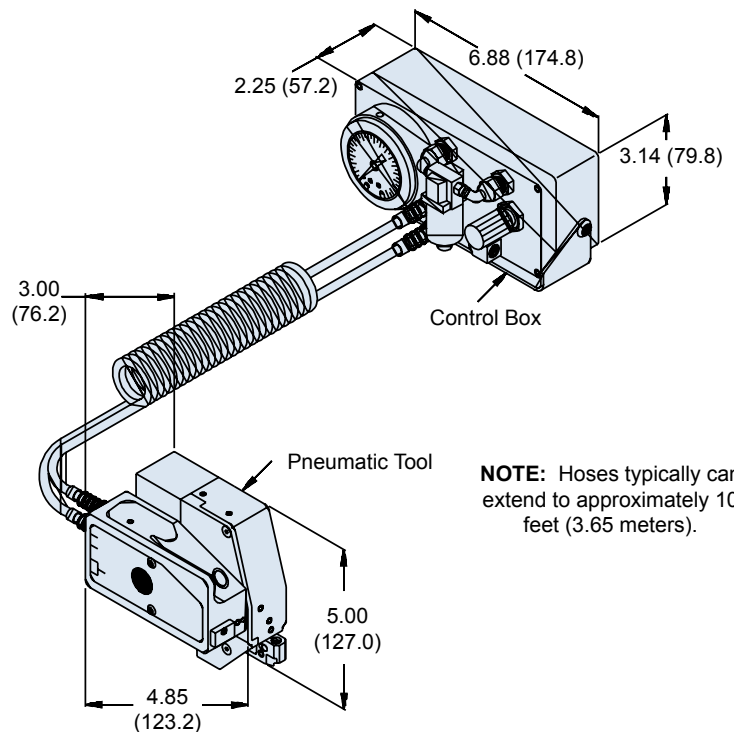
Reference: **BAND-IT®** part number A67787.

Metric Dimensions (mm) are indicated in parentheses.

## 600-067 Tie-Dex II® Pneumatic Standard Banding Tool

**The 600-067 Tie-Dex II® Standard Banding Tool** accommodates standard 600-052 and 600-090 bands (see page 36) in a tension range of from 100-180 lbs. Calibrate at 150 lbs.  $\pm$  5 lbs for most shield terminations. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 2.74 lbs (1.24 Kg).

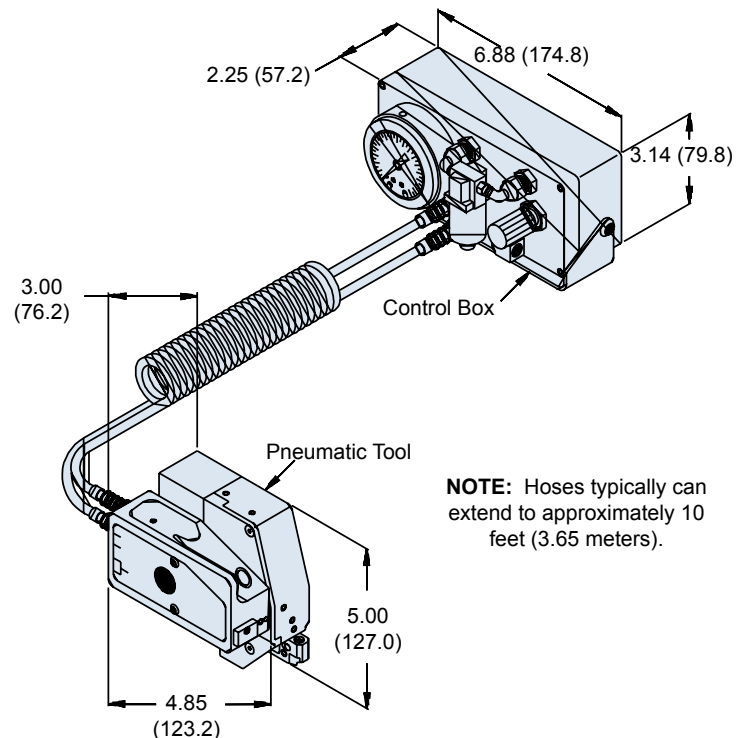
Reference: **BAND-IT®** part number A35199.



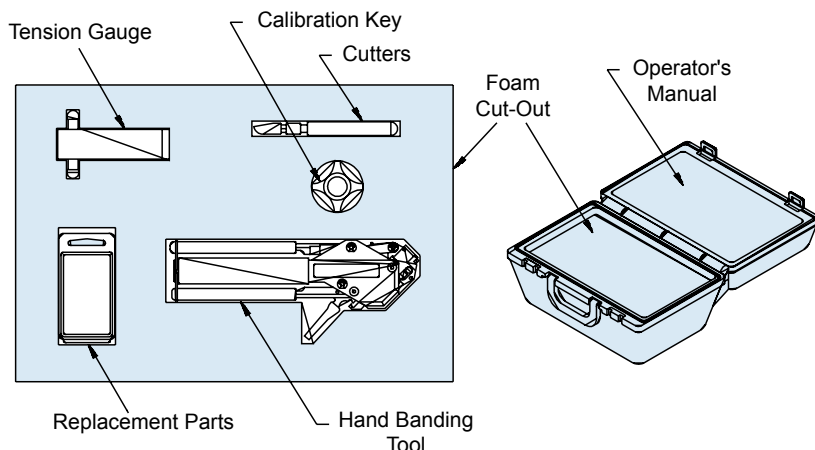
## 600-068 Tie-Dex II® Pneumatic Micro Banding Tool

**The 600-068 Tie-Dex II® Pneumatic Micro Banding Tool** accommodates 600-057 and 600-083 Micro Bands (see page 36) in a tension range of from 50 to 80 lbs. Calibrate at 75 lbs. +2 lbs. -7 lbs. for most shield terminations. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 2.74 lbs (1.24 Kg).

Reference: **BAND-IT®** part number A35599.



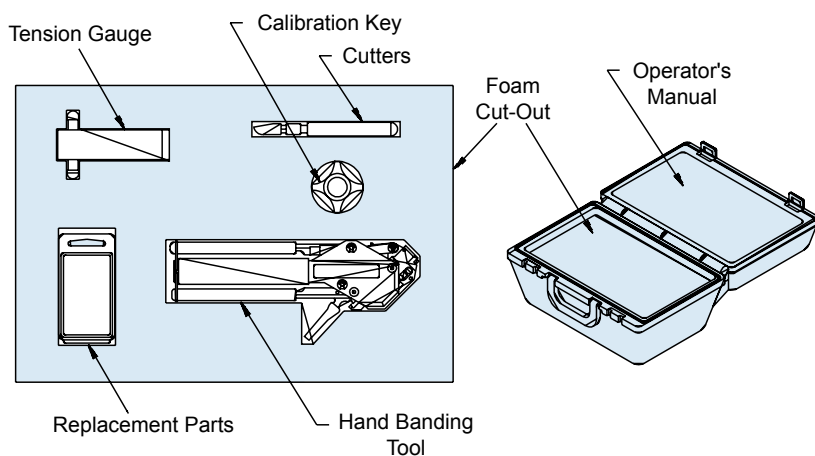
Metric Dimensions (mm) are indicated in parentheses.



### 600-086 Tie-Dex II® Micro-Tool Kit

**The 600-086 Tie-Dex II® Micro-Tool Kit** contains the 600-061 Hand Micro Banding Tool, the 600-086-1 Tension Gauge, Cutters for clamp removal, 600-055 Calibration Adjustment Key, and 600-060 Replacement Parts (Cut-off Blade Kit). The tension gauge is used to calibrate tool to 80 lbs.  $\pm 2$  lbs. Complete with rugged 12.00 in. x 8.75 in. x 4.00 in. (304.8 x 222.3 x 101.9mm) foam padded carrying case and operator's manual.

Reference: **BAND-IT®** part number A59099.

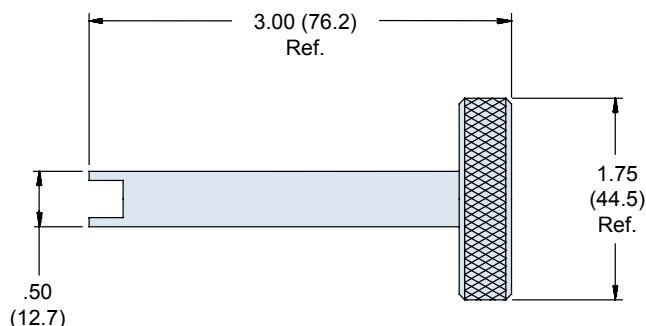


### 600-072 Tie-Dex II® Tool Kit

**The 600-072 Tie-Dex II® Tool Kit** contains the 600-058 Hand Banding Tool, the 600-072-1 Tension Gauge, Cutters for clamp removal, 600-055 Calibration Adjustment Key, and 600-056 Replacement Parts (Cut-off Blade Kit). The tension gauge is used to calibrate tool to 150  $\pm 5$  lbs. Complete with rugged 12.00 in. x 8.75 in. x 4.00 in. (304.8 x 222.3 x 101.9mm) foam padded carrying case and operator's manual.

Reference: **BAND-IT®** part number A49099.

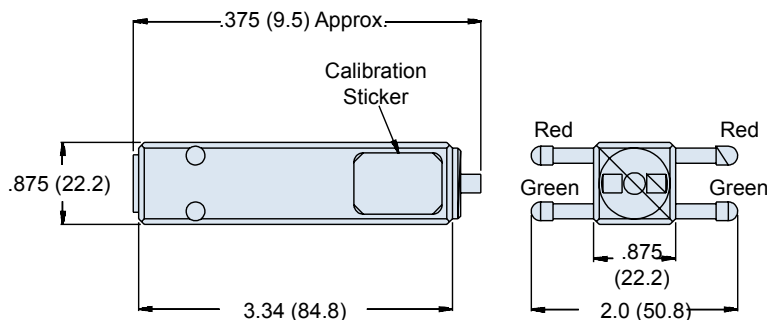
Metric Dimensions (mm) are indicated in parentheses.



### 600-055 Calibration Key

**The 600-055 Calibration Key** is designed for use with the 600-061 and 600-058 Hand Banding Tools. Material is black anodized aluminum alloy. One full turn clockwise will advance the tension range by 25 lbs., and a counter-clockwise turn will decrease tension by the same amount. Recommended for purchase with 600-072-1 and 600-086-1.

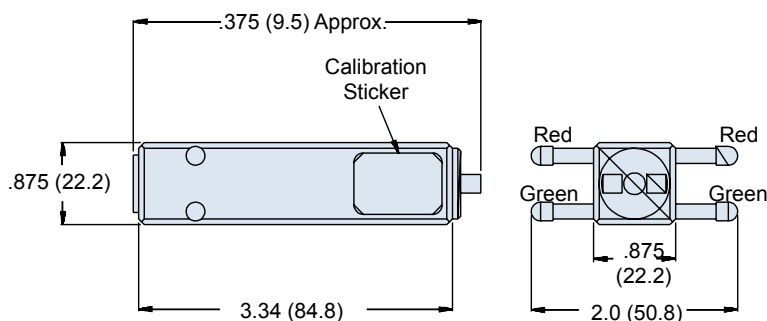
Reference: **BAND-IT®** part number A44699.



### 600-072-1 Standard Tension Gauge

**The 600-072-1 Tension Gauge** is used to check and calibrate the *Tie-Dex II®* standard hand tool to values noted on calibration sticker. Constructed of hardened steel, the gauge's accuracy is within  $\pm 2$  lbs.

Reference: **BAND-IT®** part number A48599.

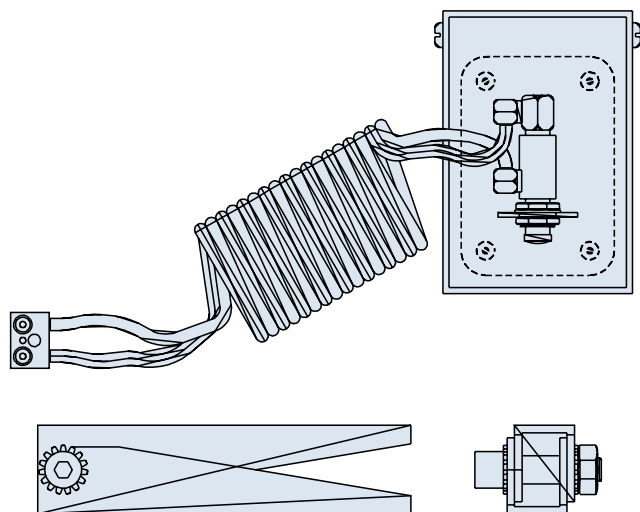


### 600-086-1 Micro Tension Gauge

**The 600-086-1 Micro Tension Gauge** is used to check and calibrate the *Tie-Dex II®* micro hand tool to values noted on calibration sticker. Constructed of hardened steel, the gauge's accuracy is within  $\pm 2$  lbs.

Reference: **BAND-IT®** part number A47599.

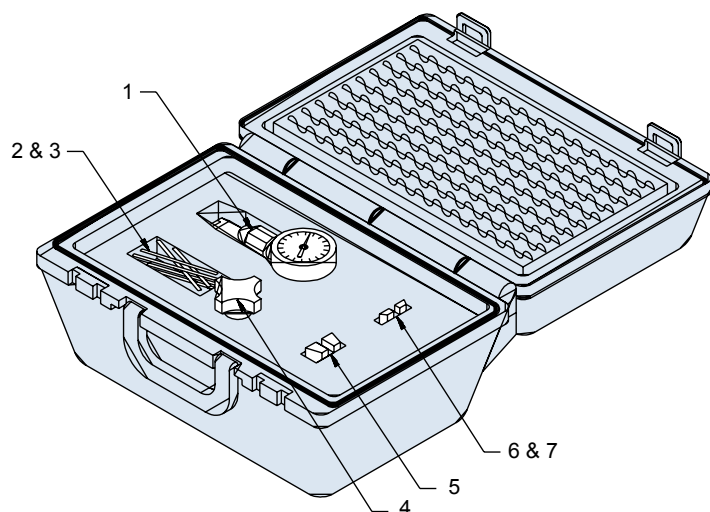
Metric Dimensions (mm) are indicated in parentheses.



### 600-074 Foot Pedal Control for 600-067 and 600-068 Pneumatic Banding Tools

*The 600-074 Foot Pedal Control* frees both hands to help assure more accurate, reliable and faster shield terminations.

Reference: **BAND-IT®** part number A37099.



### 600-065 Calibration Kit For All Banding Tools

*The 600-065 Calibration Kit* includes the (1) 600-065-3 Calibration Device, (2) Fifty 600-065-2 Micro Test Bands, (3) Fifty 600-065-1 Standard Test Bands, (4) 600-055 Calibration Key, and the (5) 600-065-4, (6) 600-065-5 and (7) 600-065-6 Mounting Bracket Kits. Range of the Calibration Device is 60 to 170 lbs, and accuracy is calibrated to  $\pm 2$  lbs. at factory. Dimensions: 6.65 in. x 2.47 in. x 2.83 in. (168.9 x 62.7 x 71.9mm). Weight: 2.10 lbs. (1.0Kg).

Reference: **BAND-IT®** part number A50099.

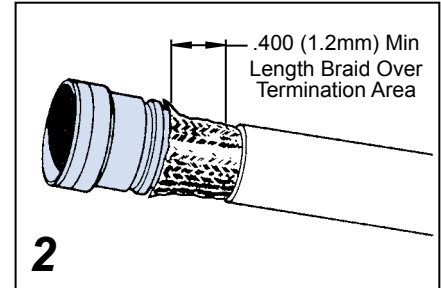
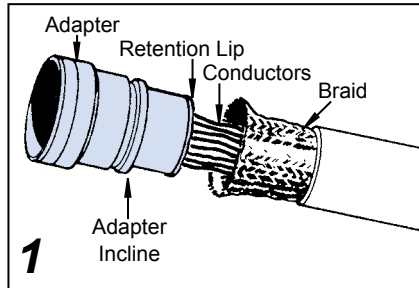
Metric Dimensions (mm) are indicated in parentheses.

# Backshell Shield Termination Assembly Instructions



## Shield Termination Assembly Process

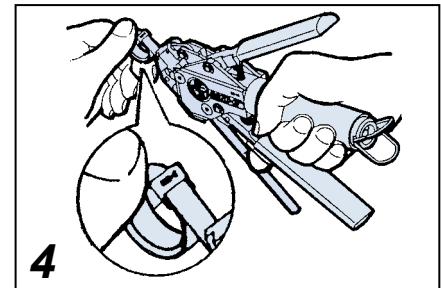
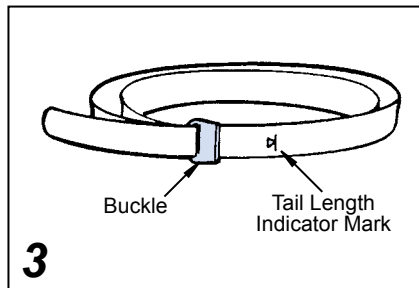
1. Prepare Cable Braid for termination process (Figure 1).
2. Push Braid forward over Adapter Retention Lip to the Adapter Incline Point (or .4" [10.2mm] minimum braid length). Milk Braid as required to remove slack and insure a snug fit around the shield termination area (Figure 2).



3. Prepare the Band in the following manner:

**IMPORTANT:** Due to Connector/Adapter circumference, it may be necessary to prepare the Band around the Cable or Retention Area.

- A. Roll Band through the Buckle Slot twice. (Bands must be double-coiled.)
- B. Pull on Band until Mark (▶) is within approximately .250 inch (6.4mm) of Buckle Slot (Figure 3). The Band may be tightened further if desired.

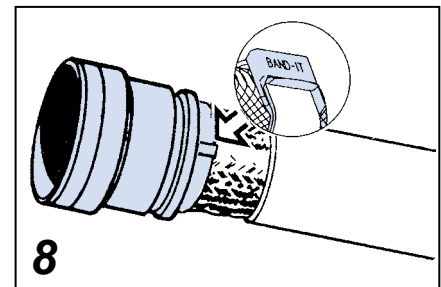
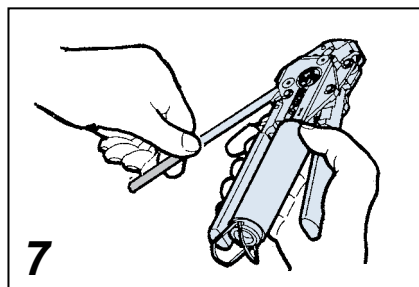
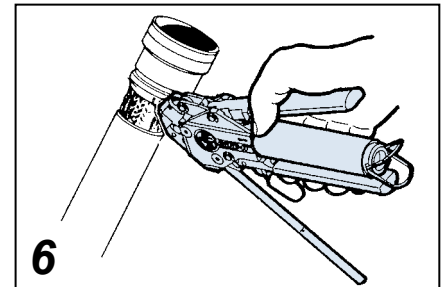
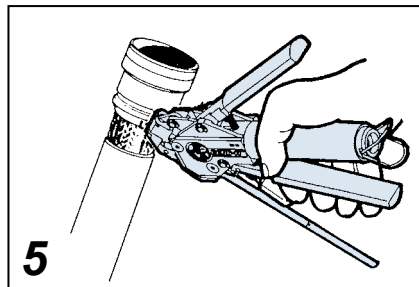


**NOTE:** Prepared Band should have (▶) Mark visible approximately where shown in Figure 3.

### Shield Termination Clamping Process (Figures 4 thru 8)

**NOTE:** To free Tool Handles, move Holding Clips to center of Tool.

4. Squeeze Gripper Release Lever and insert Band into the front end opening of the Tool. (NOTE: Circular portion of looped band must always face downward.)
5. Aligning the Band and Tool with the Shield Termination Area, squeeze Black Pull-Up Handle repeatedly using short strokes until it locks against Tool Body. (This indicates the Band is compressed to the Tool Precalibrated Tension.)  
**NOTE:** If alignment of band and shield is unsatisfactory, tension on band can be relaxed by pushing on slotted release lever on top of tool. Make adjustments as necessary and again squeeze black pull-up handle.
6. Complete the Clamping Process by squeezing the Gray Cut-Off Handle.
7. Remove excess band from tool and dispose.
8. Inspect Shield Termination.



**IMPORTANT:** Always roll band through the buckle slot twice (see Step 3). Bands must be double-coiled to function correctly. The failure to roll the band through the buckle slot twice is the most common user error in band style terminations.

**600-164 Large Broad Blade Utility Shear**  
**for Cutting AmberStrand<sup>®</sup> and Braided Metal Shielding**  
Also Cuts Rubber, Cable Jacketing, Cable, Plastics and Rope**600****-****164**Product  
SeriesBasic  
Number

- Nickel Chrome Plating Resists Corrosion and Rusting
- Broad, Short Jaws Provide Powerful Cutting Action
- Extended Handle Provides Comfort and Cutting Leverage
- High Leverage Provides Powerful Cutting Action for Light Metals, Rubber and Heavy Fabrics
- Cuts Rubber, Cables, Light Metal, Wire Metal Screens and Braided EMI/EMP Shielding, Cordage, Plastics and Rope
- Weight: 0.55 Pounds
- Shear Cut Length: 2.000 (51.0)

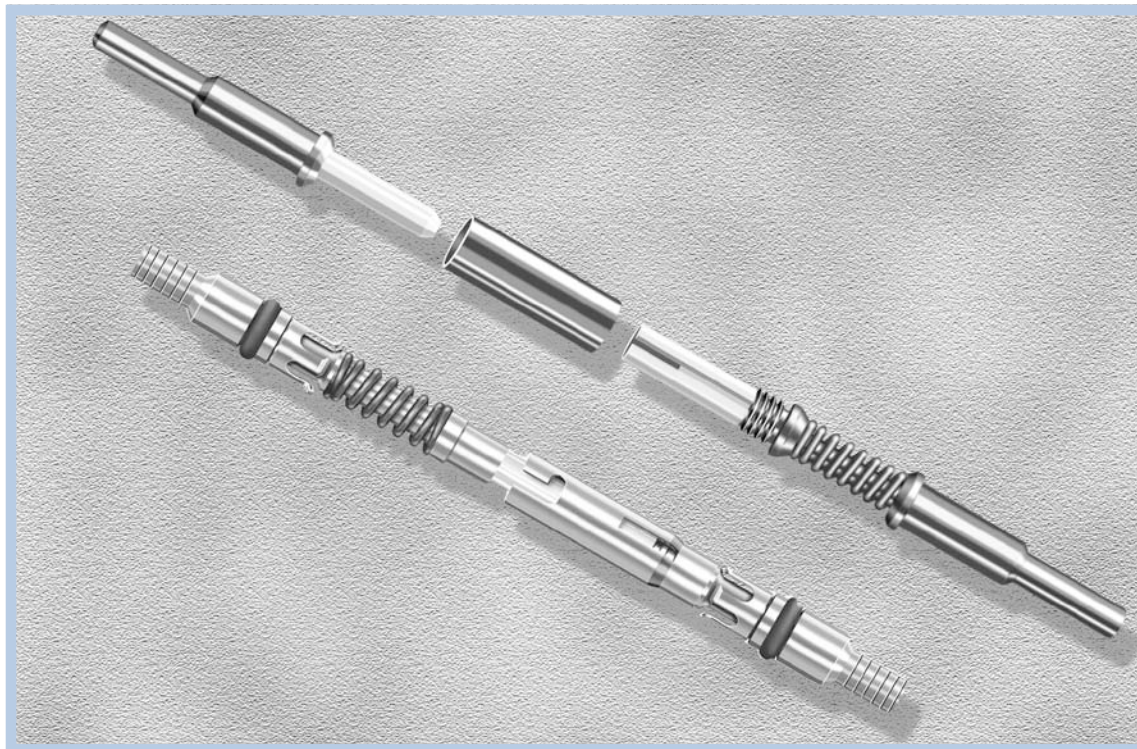
**Recommended AmberStrand<sup>®</sup>  
Cutting Procedure**

**Note:** When cutting braid, both metal and especially composite, open cutter blades to allow the full 2" cut. Place braid all the way back onto blades as shown.

**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Always wear approved eye protection.
3. Never use on or near live electrical circuits.

# Good Things Come In Small Packages



## And at Glenair, They Ship the Same Day

**T**ired of long lead times for F/O connectors and contacts? Then consider the Glenair difference: We've placed our products in stock, in quantity, and ready for immediate shipment—including both our MIL-T-29504 qualified pin and socket termini as well as our unique front

release 181-011 and 181-012 designs. Consider as well Glenair's "no minimum order" policy and our lightning fast turnaround on quotes for price and delivery. At Glenair, we're committed to keeping our products, programs and services current with your every need.



1211 Air Way  
Glendale, California 91201-2497

Telephone: 818-247-6000 · Facsimilie: 818-500-9912 · EMail: [sales@glenair.com](mailto:sales@glenair.com)

United States • United Kingdom • England • Nordic • France • Italy • Spain • Japan

[www.glenair.com](http://www.glenair.com)

**PRODUCT FEATURES**

- Test Probe Polishing Tools
- Complete Fiber Optic Termination Kits for Field and Factory Use
- Cleaning Swabs
- Instruction Sheets
- No-Nic Strippers
- Specialty Tooling for All Termination Operations
- **BAND-IT®** Shield Termination System

## Glenair: One Stop Shopping for all Your Fiber Optic Interconnection System Tooling Requirements

### *The Right Fiber Optic Tool for the Job*

Fiber optic connectors are designed to be connected and disconnected many times without affecting the optical performance of the fiber circuit. Key to this performance is the error-free termination of the contact terminus to the fiber circuit—a task which requires the use of a wide range of specialized tooling. Glenair's extensive experience in building fiber optic interconnect cables has enabled us to select the right tools for each step in the termination and assembly process. Our Fiber Optic Termination and Test Probe Kits allow field technicians the convenience of completing final termination of precision termini on location for easy and efficient cable routing and installation. Each kit contains pin and socket polishing tools, jacket strippers, shears, scribes—literally all the tools and supplies required for ongoing termination and test of fiber optic systems. Polishing tools are also sold separately for factory use or as replacement parts in field termination kits.

### *A History of Meeting the Industries Interconnect Tooling Requirements*

Glenair manufactures many of the specialty tools used in high-reliability interconnect harness assembly. And we are distributors for a wide range of tooling from the industry's other leading suppliers. In addition to our own line of banding tools and connector/backshell assembly tools, Glenair is able to supply custom tool kits and workstations for a broad range of interconnect applications and working environments. We offer custom tool labeling and packaging and same day availability on both individual tool part numbers as well as kits. For more information please consult the factory or visit us at [www.glenair.com](http://www.glenair.com).

### *The BAND-IT® Shield Termination System*

The **BAND-IT®** Clamping System provides quick, easy and highly-reliable termination of braided shielding or fabric braid. Glenair has designed banding platforms into a number of our specialized fiber optic backshells and conduit adapters. Individual clamping tools, bands and kits are available.

**187-017**  
**Glenair Fiber Optic Termination Kit**  
 for MIL-PRF-29504/4 & /5 Termini (181-001 & 002)



- Turn-Key Termination of MIL-PRF-29504/04 and /05 Fiber Termini
- Singlemode or Multimode
- 110 Volt or 220 Volt
- Complete Kit With All Tools, Instruments and Consumables
  - Power Meter
  - LED Source
  - 200X Microscope
  - Polishing Media
  - Curing Oven
  - Hand Tools
  - Epoxies, Wipes and Swabs

## Portable “Fiber Optic Lab In A Box” for Field Termination and Repair of D38999 Optical Interconnects

Our termination kit allows field technicians the convenience of on-site optical fiber termination. Each kit contains jacket strippers, polishing tools, hand tools, light source, power meter and microscope as well as a full complement of consumables including epoxy, polishing media, swabs and adhesives.

### Key Components



**Optical Power  
Meter  
Battery-Operated**



**LED Source  
Battery-Operated**



**Curing Oven**



**200X Microscope  
Battery-Operated**

187-017

# Glenair Fiber Optic Termination Kit for MIL-PRF-29504/4 & /5 Termini (181-001 & 002)

**FOR USE  
WITH GLENAIR  
MIL-PRF-29504/4 & /5  
(181-001 & 002)  
TERMINI**



**Mode**  
*MM - Multimode*  
*SM - Single Mode*

**187 - 017 - 110 MM**

**Product Series**  
**Basic Number**  
**Voltage**  
*110, 220*

**NOTE:** Parts list shown for reference only and may change due to part availability.

## PARTS LIST

| Item No. | Part Description                                     | Quantity |
|----------|------------------------------------------------------|----------|
| 1        | Terminus Procedure (Laminated)                       | 1        |
| 2        | Pin Termini for 62.5/125 Fiber (181-002-126)         | 10       |
| 3        | Socket Termini for 62.5/125 Fiber (181-001-126)      | 10       |
| 4        | Polishing Tool, Pin Terminus (181-001P)              | 1        |
| 5        | Polishing Tool, Socket Terminus (181-001S)           | 1        |
| 6        | Terminus Swabs (Glenair 50/Pkg) (187-024)            | 1        |
| 7        | Spare Ceramic Alignment Sleeve (181-001-S)           | 10       |
| 8        | Plastic Dust Cover, ST (2.5 mm Dia) (F.I.S.)         | 10       |
| 9        | Plastic Dust Cover, Termini (.062" Dia) (CAPLUG)     | 10       |
| 10       | Hard Shell Tool Case with Foam (Fibertron)           | 1        |
| 11       | Custom Diecut Foam Insert (CHI Case)                 | 1        |
| 12       | Multi-Cure Oven with Curing Block (9050) (Fibertron) | 1        |
| 13       | D38999 Ferrules Curing Block (Fibertron)             | 1        |
| 14       | Microscope, 200X (Noyes)                             | 1        |
| 15       | Microscope Adapter for D38999 (Noyes)                | 1        |
| 16       | Scribe, Fiber (Fibertron)                            | 1        |
| 17       | Kevlar Shear (Clauss)                                | 1        |
| 18       | No-Nic Stripper, Gold (Clauss)                       | 1        |
| 19       | No-Nic Stripper, Blue (Clauss)                       | 1        |
| 20       | Autocleaner (Netpec)                                 | 1        |
| 21       | Jacket Stripper, T5 (Clauss)                         | 1        |
| 22       | Alcohol Dispenser, 4 Oz. (F.I.S.)                    | 1        |
| 23       | Ruler, 6" (Fibertron)                                | 1        |
| 24       | Diamond Polishing Film, 9 Microm, 6 x 6 (3M)         | 4        |
| 25       | Diamond Polishing Film, 3 Micron, 6 x 6 (3M)         | 6        |
| 26       | Diamond Polishing Film, 1 Micron, 6 x 6 (3M)         | 6        |
| 27       | Resilient Rubber Pad (3M)                            | 1        |
| 28       | Glass Polishing Plate, 8" x 8" (Fibertron)           | 1        |
| 29       | Cleaning Wire (F.I.S.)                               | 1        |
| 30       | Compressed Air (Fibertron)                           | 1        |
| 31       | Kim-Wipes (Kimberly-Clark)                           | 1        |
| 32       | Continuity Test, ST (F.I.S.)                         | 1        |
| 33       | Epoxy Applicator (Syringe) (Fibertron)               | 10       |
| 34       | Mini Foam Swab, 2.5 mm (F.I.S.)                      | 50       |
| 35       | Tra-Bound Adhesive (Tra-Con)                         | 10       |
| 36       | Insert/Removal Tool                                  | 5        |
| 37       | LED Source W/D38999 Aprt, 1300nm Wvlnth (Rifocs)     | 1        |
| 38       | Power Meter W/D38999 Aprt, 1300nm Wvlnth (Rifocs)    | 1        |
| 39       | ST Adapter for Power meter (Rifocs)                  | 1        |
| 40       | ST Adapter for LED Source (Rifocs)                   | 1        |
| 41       | Instant Adhesive (Loctite Corp.)                     | 1        |

# 187-018 Glenair Fiber Optic Termination Kit for Front Release 181-011 & -012 Termini



## PARTS LIST

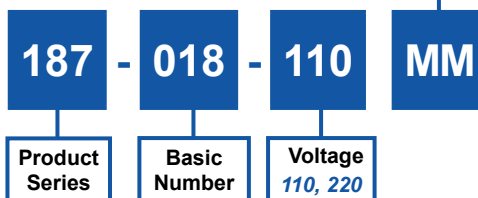
| Item No. | Part Description                                      | Quantity |
|----------|-------------------------------------------------------|----------|
| 1        | 181-011 & 181-012 Terminus Procedure (Laminated)      | 1        |
| 2        | Pin Termini for 62.5/125 Fiber (181-012-126)          | 10       |
| 3        | Socket Termini for 62.5/125 Fiber (181-011-126)       | 10       |
| 4        | Polishing Tool, Pin, Front Release (182-005P)         | 1        |
| 5        | Polishing Tool, Socket, Front Release (182-005S)      | 1        |
| 6        | Terminus Swabs (Glenair 50/Pkg) (187-045)             | 1        |
| 7        | Plastic Dust Cover, ST (2.5 mm Dia) (F.I.S.)          | 10       |
| 8        | Plastic Dust Cover, Termini (.062" Dia) (CAPLUG)      | 10       |
| 9        | Hard Shell Tool Case with Foam (Fibertron)            | 1        |
| 10       | Custom Diecut Foam Insert (CHI Case)                  | 1        |
| 11       | Multi-Cure Oven with Curing Block (9050) (Fibertron)  | 1        |
| 12       | D38999 Ferrules Curing Block (Fibertron)              | 1        |
| 13       | Microscope, 200X (Noyes)                              | 1        |
| 14       | Microscope Adapter for D38999 (Noyes)                 | 1        |
| 15       | Scribe, Fiber (Fibertron)                             | 1        |
| 16       | Kevlar Shear (Clauss)                                 | 1        |
| 17       | No-Nic Stripper, Gold (Clauss)                        | 1        |
| 18       | No-Nic Stripper, Blue (Clauss)                        | 1        |
| 19       | Autocleaner (Netpec)                                  | 1        |
| 20       | Jacket Stripper, T5 (Clauss)                          | 1        |
| 21       | Alcohol Dispenser, 4 Oz. (F.I.S.)                     | 1        |
| 22       | Ruler, 6" (Fibertron)                                 | 1        |
| 23       | Diamond Polishing Film, 9 Microm, 6 x 6 (3M)          | 4        |
| 24       | Diamond Polishing Film, 3 Micron, 6 x 6 (3M)          | 6        |
| 25       | Diamond Polishing Film, 1 Micron, 6 x 6 (3M)          | 6        |
| 26       | Resilient Rubber Pad (3M)                             | 1        |
| 27       | Glass Polishing Plate, 8" x 8" (Fibertron)            | 1        |
| 28       | Cleaning Wire (F.I.S.)                                | 1        |
| 29       | Compressed Air (Fibertron)                            | 1        |
| 30       | Kim-Wipes (Kimberly-Clark)                            | 1        |
| 31       | Continuity Test, ST (F.I.S.)                          | 1        |
| 32       | Epoxy Applicator (Syringe) (Fibertron)                | 10       |
| 33       | Mini Foam Swab, 2.5 mm (F.I.S.)                       | 50       |
| 34       | Tra-Bound Adhesive (Tra-Con)                          | 10       |
| 35       | LED Source W/D38999 Aprt, 1300nm Wvlnth (Rifocus)     | 1        |
| 36       | Power Meter W/D38999 Aprt, 1300nm Wvlnth (Rifocus)    | 1        |
| 37       | ST Adapter for Power meter (Rifocus)                  | 1        |
| 38       | Crimp Tool for 181-011 & 181-012 Termini (Kitco F.O.) | 1        |
| 39       | ST Adapter for LED Source (Rifocus)                   | 1        |
| 40       | Terminus Removal Tool, Front Release (Kitco)          | 1        |
| 41       | Alignment Sleeve Removal Tool (Kitco)                 | 1        |

**FOR USE  
WITH GLENAIR  
FRONT-RELEASE  
181-011 & 012  
TERMINI**

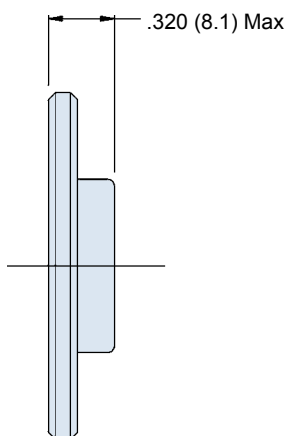
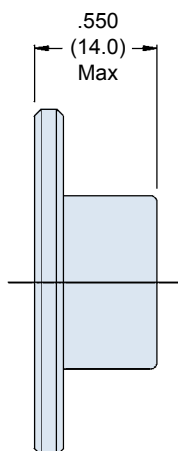
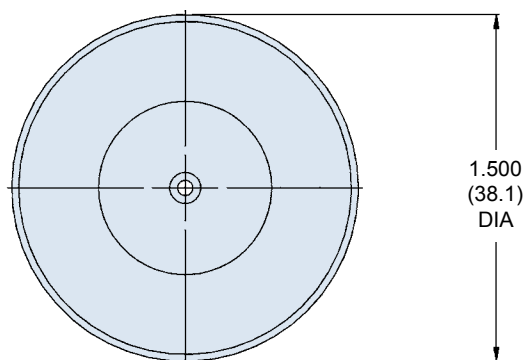
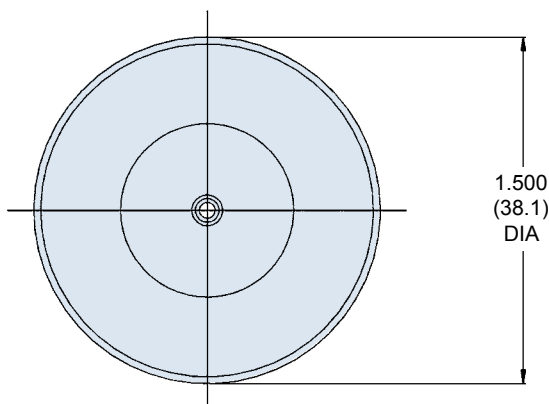


### Mode

**MM** - Multimode  
**SM** - Single Mode

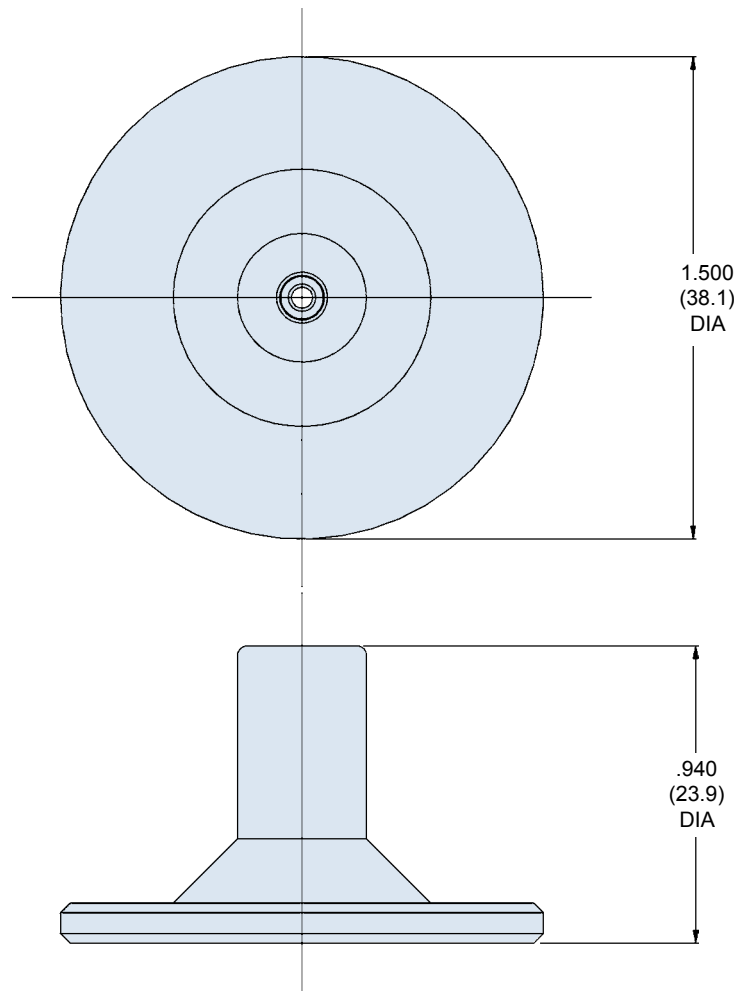
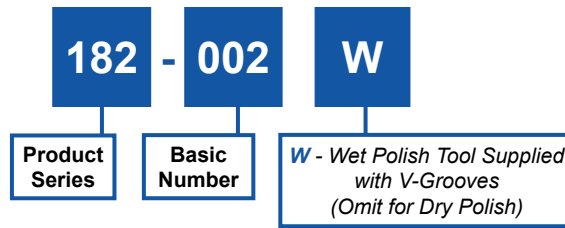


**NOTE:** Parts list shown for reference only and may change due to part availability.

**182-001**  
**Polishing Tool for**  
**181-001 and 181-002 Termini****182 - 001****S****W****Product  
Series****Basic  
Number****S - Socket  
P - Pin****W - Wet Polish Tool Supplied  
(Omit for Dry Polish)****P****S****APPLICATION NOTES**

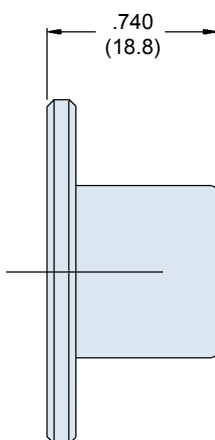
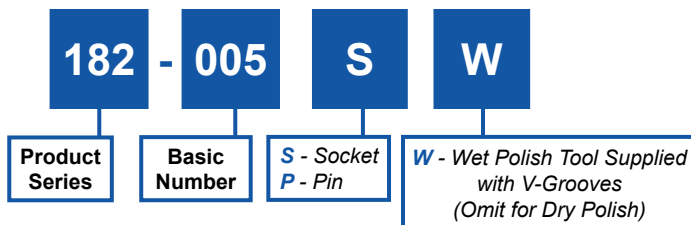
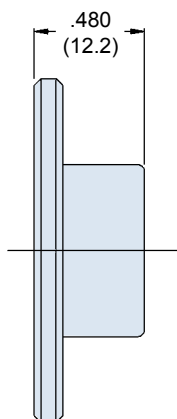
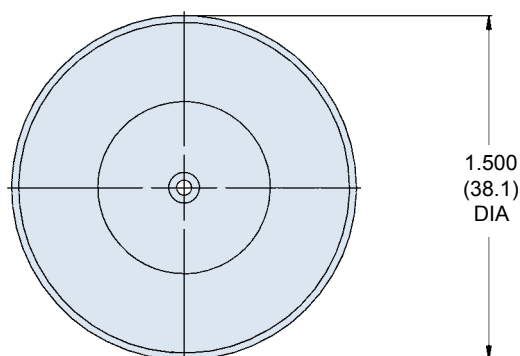
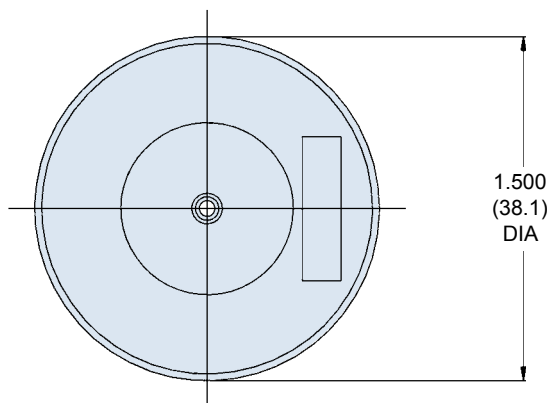
1. Metric dimensions (mm) are indicated in parentheses.
2. Assembly packaged in plastic bag and tag identified with manufacturer's name and part number.
3. Material/Finish: Stainless steel/passivated.

**182-002**  
**Polishing Tool for**  
**181-006 Test Probe**



**APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Assembly packaged in plastic bag and tag identified with manufacturer's name and part number.
3. Material/Finish: Stainless steel/passivated.

**182-005**  
**Polishing Tool for**  
**181-011 and 181-012 Termini, Front Release****P****S****APPLICATION NOTES**

1. Metric dimensions (mm) are indicated in parentheses.
2. Assembly packaged in plastic bag and tag identified with manufacturer's name and part number.
3. Material/Finish: Stainless steel/passivated.

**187-024**  
**Cleaning Swab for Glenair**  
**Fiber Optic Termini**

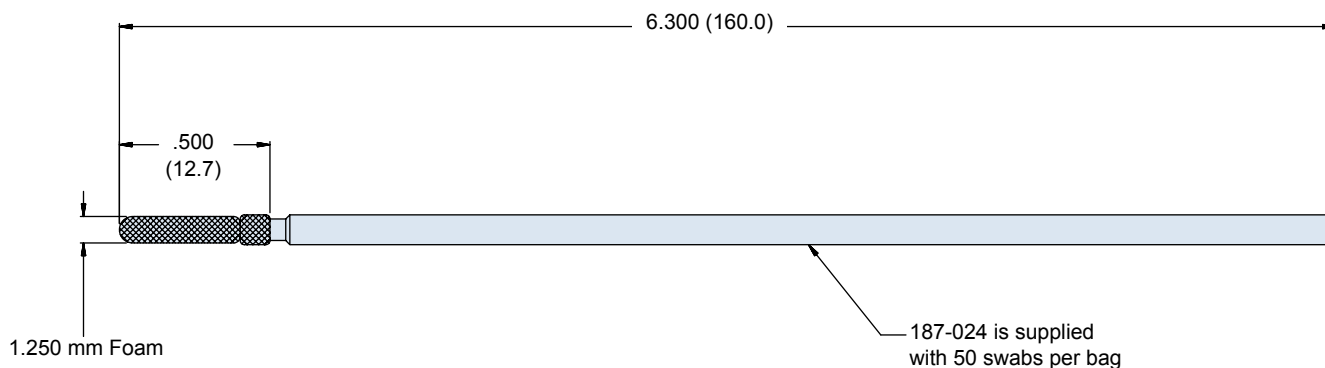


**187 - 024**

Product  
Series

Basic  
Number

**Glenair has developed this cleaning swab which allows the  
cleaning of recessed difficult-to-clean socket termini.  
The swab's foam tip is the perfect size to clean both the alignment sleeve  
and the glass core area of the fiber.**



**Glenair Recommends the Following Procedure for  
Cleaning Glenair Fiber Optic Termini:**

1. Remove loose contamination with a dry swab.
2. Blow pressurized, filtered air (or instrument grade canned air) onto terminus end face.
3. Inspect end face using 10X magnification minimum.
4. If contamination is still present, take the following measures:
  - A. Soak swab foam tip with 99%+ pure alcohol.
  - B. Wipe the wet swab across the terminus end face.
  - C. Wipe a dry swab across the terminus end face immediately to guard against potential air-dried alcohol film residue.

## GBS1000 and GBS1001 Portable Fiber Optic Video Bore Scope Inspection System



- Field/Bench Use System Includes Video Display Unit, Inspection Camera and Standard 2.5 mm & 1.25 mm Patchcord Inspection Tips
- Tips available Use with all Common F/O Connector Types: SC, LC, ST, and FC *plus* Mil-Dtl-38999 and Small Form Factor Connectors
- 200X and 400X Magnification
- Built-in NiMH Rechargeable Battery with Automatic Shut-off Function
- Rugged Watertight Case

**NOTE:** Consult factory for D38999, M28876 and other military/ruggedized connector types.

## Glenair Video Inspection System Provides The Ultimate Solution to Field Maintenance of Fiber Optic Systems

Dirty or contaminated fiber optic contacts (termini) can seriously degrade the performance of a fiber optic system. But inspecting individual contacts in complex connector devices such as bulkhead feed-throughs and multi-channel Mil-Spec connectors can be a difficult and time-consuming task. The Glenair video inspection system supplies everything you need to quickly and conveniently inspect and clean butt-jointed fiber optic contacts. Optional add-ons enable turnkey integration with computer desktops, digital cameras and powerful optical test software.

### How To Order

#### GBS1000-U

Basic Part Number  
Includes:

- Handheld Inspection Monitor
- Inspection Probe (200x & 400x)
- Portable Ruggedized Carrying Case
- Glenair Swabs

Optional Quick Capture  
USB Module for  
Computer Inspection  
and Video Capture.

Fiber check software can be downloaded from:  
<http://www.westoverfiber.com>



# GBS1000 and GBS1001 Portable Fiber Optic Video Bore Scope Inspection System



| GBS1000 SPECIFICATIONS    |                              |
|---------------------------|------------------------------|
| <b>Dimensions</b>         | 1.8" W x 1.7" H x 5.5" L     |
| <b>Weight</b>             | 4.08 oz / 115.6 gms          |
| <b>Video Output</b>       | NTSC or PAL                  |
| <b>Light Source</b>       | Blue LED 1000,000+ hour life |
| <b>Lighting Technique</b> | Coaxial                      |
| <b>Attenuation Filter</b> | 2 mm thick Schott KG1        |
| <b>Camera type</b>        | .33" CCD                     |

| GBS1001 SPECIFICATIONS |                                                                     |
|------------------------|---------------------------------------------------------------------|
| <b>Weight</b>          | .11 Kg / .25 lb                                                     |
| <b>Resolution</b>      | Better than 1.5 Microns                                             |
| <b>Cable</b>           | Integrated USB 2.0 coil cable<br>2.5' relaxed, 10.5' fully extended |
| <b>Certification</b>   | CE                                                                  |
| <b>Warranty</b>        | 1 year                                                              |

## GBS1001 Inspection Probe with USB Adapter and Fiber Chek 2 Software\*



**GBS1001**

Basic Part Number  
Includes:

- Inspection Probe  
with USB Adapter
- Fiber Chek 2 Software

The GBS1001 is the only inspection probe today with a high resolution, all digital sensor and USB2 video stream which delivers high-resolution uncompressed images directly to your personal computer.

## Fiber Chek Software Fiber Optic Analysis Program\*

Fiber Chek is an integrated hardware/software package engineered with the single purpose of critically and consistently grading fiber end-faces. Works hand in hand with the Quick Capture Analog Probe for visual inspection, taking pictures and testing fibers.

- Automatic debris and defect detection, including fine scratches
- Measures epoxy ring for out-of-tolerance conditions
- Inspection results, including image data, can be printed or archived
- Utilizes industry standards or user defined threshold settings

\*Fiber Chek software can be downloaded from  
<http://www.westoverfiber.com>.

## APPLICATION NOTES

1. Glenair's handheld Bore Scope is a small, lightweight video microscope used to examine fiber optic end-faces. The GBS1000 displays a clear and concise live image with the ability to view fibers at either 200x or 400x magnifications.
2. The Quick Capture GBS1000-U USB Module can be added to the GBS1000. This valuable item allows the user to inspect and capture fiber end-faces on your PC. Works great with Fiber Chek software to inspect, test and capture images. To order separately, use part number GMP-002.
3. The dual magnification mode inherent in all Fiber Chek 2 platforms provides a large, easily centered image during handheld focusing. This greatly simplifies your ability to achieve a quality image. A high-magnification image is acquired, analyzed, and graded.
4. Fiber Chek 2 software can analyze several zones of the fiber end-face.

## GCB1000, GCB2000 and GCB3000 Fiber Optic CleanBlast® Cleaning Systems for Fiber Optic Connectors



- **Faster, More Effective and Less Costly than using Swabs or other Cleaning Methods**
- **Excellent at Removing—Instead of Spreading—Debris and Oils around the Ferrule Surface**
- **Complete Selection of Tips Available**
- **Cost per Cleaning Cycle: One Cent!**
- **Rugged Watertight Case**
- **Optional Add-Ons for PC Optical Testing of MIL-PRF-29504 Termini with Quick Capture Analog Probe (6-4 pin Converter) and FiberChek Software.**

### Complete CleanBlast® Inspection System

(With Monitor)

#### GCB1000-U

Basic Part Number \_\_\_\_\_  
Includes:

- Portable CleanBlast® with LCD Monitor and Inspection Probe in Ruggedized Case
- 2.5 mm and 1.25 mm Patch Cord Inspection Tips
- Universal 2.5 mm Bulkhead Cleaning Tip
- Glenair Swabs

Optional Quick Capture \_\_\_\_\_  
Analog Probe with  
6 Pin to 4 Pin Converter  
(Omit for None)

### CleanBlast® Basic Kit

(Without Monitor)

#### GCB2000

Basic Part Number \_\_\_\_\_  
Includes:

- Portable CleanBlast®
- Glenair Swabs

### Laboratory Bench Model

#### GCB3000-M

Basic Part Number \_\_\_\_\_  
Includes:

- Universal 2.5 mm Bulkhead Cleaning Tip
- Glenair Swabs

Optional Digital Mounting \_\_\_\_\_  
Monitor with Inspection Probe  
and 2.5 mm & 1.25 mm Patch  
Cord Inspection Tips

### Fiber Chek Software Fiber Optic Analysis Program\*

Fiber Chek is an integrated hardware/software package engineered with the single purpose of critically and consistently grading fiber end-faces. Works hand in hand with the Quick Capture Analog Probe for visual inspection, taking pictures and testing fibers on your PC.

- Automatic debris and defect detection, including fine scratches
- Measures epoxy ring for out-of-tolerance conditions
- Inspection results, including image data, can be printed or archived
- Utilizes industry standards or user defined threshold settings

\*Fiber Chek software can be downloaded from  
<http://www.westoverfiber.com>.

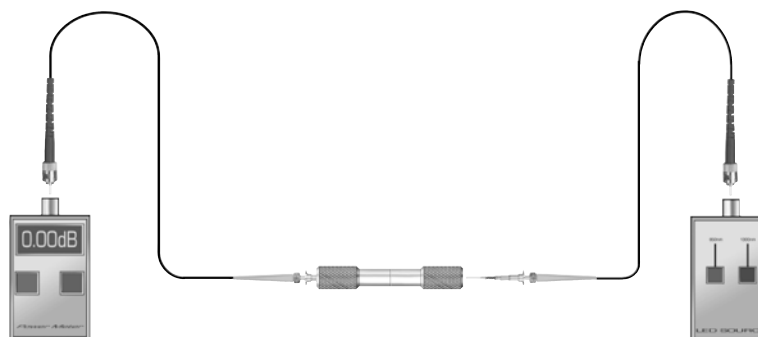
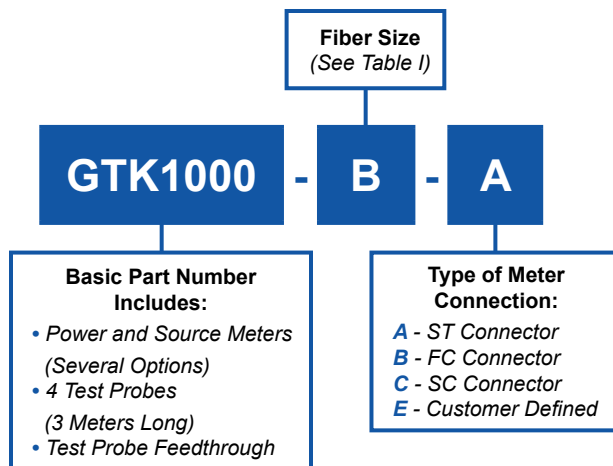
#### GCB3000 SPECIFICATIONS

|                            |                                                                      |
|----------------------------|----------------------------------------------------------------------|
| <b>Power Requirements</b>  | 110 VAC-220 VAC, 2 amp                                               |
| <b>Dimensions</b>          | 8"L x 9"W x 7"D                                                      |
| <b>Weight</b>              | 12 lb                                                                |
| <b>Air Source</b>          | External, compressed air or nitrogen; regulated between 60 – 250 psi |
| <b>Cleaning Cycle Time</b> | .8 seconds                                                           |
| <b>Certification</b>       | CE Approved                                                          |

#### GCB1000 and GCB2000 SPECIFICATIONS

|                            |                            |
|----------------------------|----------------------------|
| <b>Power Requirements</b>  | 110 VAC-220 VAC, 2 amp     |
| <b>Dimensions</b>          | 16"L x 13"W x 7"D          |
| <b>Weight</b>              | 21 lb                      |
| <b>Air Source</b>          | 40 psi Internal Compressor |
| <b>Cleaning Cycle Time</b> | 5 seconds                  |
| <b>Certification</b>       | CE Approved                |

# GTK1000 Glenair Fiber Optic Testing Kit for Front Release 181-011 & -012 Termini



| TABLE I: FIBER SIZE |                  |
|---------------------|------------------|
| Symbol              | Fiber Size       |
| A                   | 100/140u         |
| B                   | 62.5/125u        |
| C                   | 50/125u          |
| D                   | 200/300u         |
| E                   | 9.3 Singlemode   |
| F                   | Customer Defined |

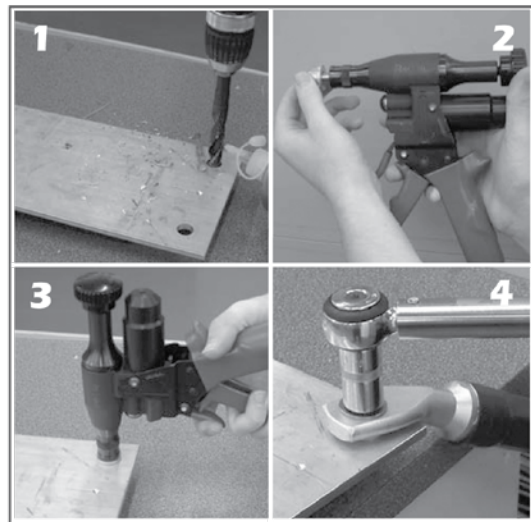
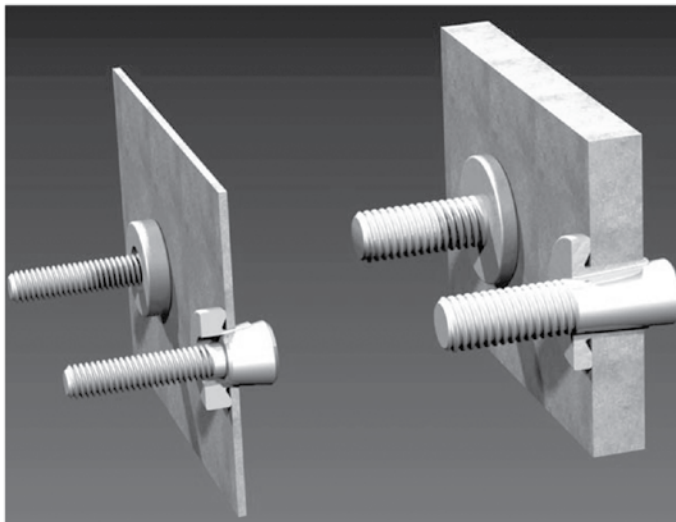
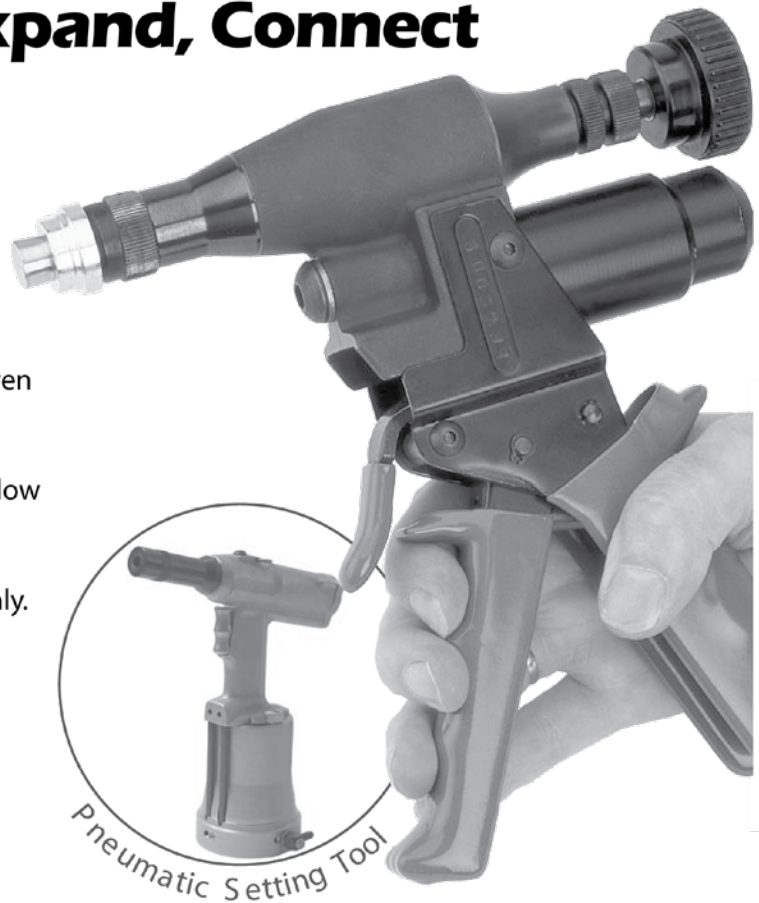
**Custom test kits available upon request; consult factory for unique part number.**

## APPLICATION NOTES

- Traditional optical test harnesses are expensive and easily contaminated in normal use. Glenair's test probe, in conjunction with our precise-mating test adapter, offers a complete solution to optical test and measurement. The GTK-1000 comes with a power meter, source meter, test probes and a test probe calibrator.
- For accurate results, the test probe calibrator will "zero out" your meters.
- Glenair's patented test probe design provides less than 1.0 dB insertion loss, are used with test probe adapters and a calibration feedthrough, and accommodates all standard fiber sizes and several connection options.

## The easy to use, reliable earth bond system **Drill, Insert, Expand, Connect**

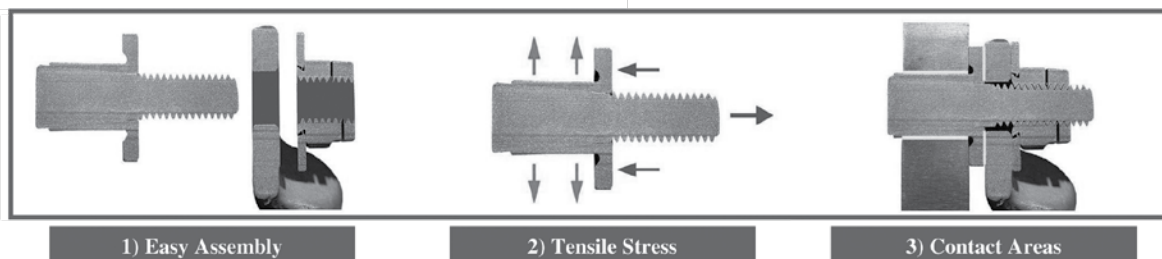
- Lightweight hydraulic setting tool.
- Requires no welding, impacting, cleaning or surface preparation.
- Quality repeatable termination even to uneven and curved surfaces.
- Consistent connection providing low electrical resistance.
- Bond is installed from one side only.
- Available for aluminium and steel plates from 1.5mm thick and upwards.
- High strength joint.



# Glenair Earth Bonding System Typical Performance Values



## Principle of the Earth Bond



## Electrical Performance: Aluminium Plate

| Part Number                                                                                                    | 80958 – M6                | 80959 – M10               | 80960 – M6                | 80961-M10                 |
|----------------------------------------------------------------------------------------------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| Electrical resistance measured at a point between the terminal lug (copper tin plated) and the aluminium plate | 60 micro ohms<br>T = 2 mm | 50 micro ohms<br>T = 2 mm | 60 micro ohms<br>T = 4 mm | 20 micro ohms<br>T = 4 mm |
| Withstand short circuit test – 3 passes of high intensity current with no degradation of the connection        | 10 Ka                     | 20 Ka                     | 10 Ka                     | 20 Ka                     |
| Corrosion Test: 500 hours                                                                                      | 90 micro ohms<br>T = 2 mm | 50 micro ohms<br>T = 4 mm | -                         | -                         |

T = Plate Thickness

## Mechanical Performance: Aluminium Plate

| Part Number                                                                                           | 80958-M6             | 80959-M10           | 80960-M6            | 80961-M10           |
|-------------------------------------------------------------------------------------------------------|----------------------|---------------------|---------------------|---------------------|
| Tensile force applied to the dowel or threaded stud to remove earth bond from the plate               | 250 daN<br>T = 2 mm  | 200 daN<br>T = 2 mm | 300 daN<br>T = 4 mm | 500 daN<br>T = 4 mm |
| Bending moment (IEC60068-2-21). Force applied at a point 5 mm from the end of the thread              | 34 daN<br>T = 1.5 mm | 100 daN<br>T = 2 mm | 200 daN<br>T = 4 mm | 300 daN<br>T = 4 mm |
| Pressure Seal: Pressure applied to both sides of bond for 2 hours with no leak between bush and plate | 6 Bar                | 6 Bar               | 6 Bar               | 6 Bar               |

T = Plate Thickness

## Mechanical Performance: Steel + Stainless Steel Plate

| Part Number                                                                                                          | 80923-M6                   | 80924-M10                 | 80925-M6                  | 80926-M10                 |
|----------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------------|---------------------------|---------------------------|
| Electrical resistance measured at a point between the terminal lug (copper tin plated) and the steel plate           | 25 micro ohms<br>T = 2 mm  | 20 micro ohms<br>T = 2 mm | 25 micro ohms<br>T = 4 mm | 20 micro ohms<br>T = 4 mm |
| Electrical resistance measured at a point between the terminal lug (copper tin plated) and the stainless steel plate | 120 micro ohms<br>T = 2 mm | 70 micro ohms<br>T = 2 mm | 75 micro ohms<br>T = 4 mm | 60 micro ohms<br>T = 4 mm |
| With stand short circuit test-3 passes of high intensity current with no degradation of the connection.              | 10 Ka                      | 15 Ka                     | 10 Ka                     | 20 Ka                     |
| Corrosion test: 500 hours: 2 mm steel plate                                                                          | 30 micro ohms              | 25 micro ohms             | -                         | -                         |
| On 2 mm stainless steel plate                                                                                        | 150 micro ohms             | 90 micro ohms             | -                         | -                         |

T = Plate Thickness

## Mechanical Performance: Steel + Stainless Steel Plate

| Part Number                                                                                           | 80923-M6              | 80924-M10           | 80925-M6            | 80926-M10           |
|-------------------------------------------------------------------------------------------------------|-----------------------|---------------------|---------------------|---------------------|
| Tensile force applied to the dowel or threaded stud to remove earth bond from the plate               | 400 daN<br>= 2 mm     | 500 daN<br>T = 2 mm | 500 daN<br>T = 4 mm | 800 daN<br>T = 4 mm |
| Bending moment (IEC60068-2-21). Force applied at a point 5 mm from the end of the thread              | 100 daN<br>T = 1.5 mm | 190 daN<br>T = 2 mm | 200 daN<br>T = 4 mm | 330 daN<br>T = 4 mm |
| Pressure seal: Pressure applied to both sides of bond for 2 hours with no leak between bond and plate | 6 Bar                 | 6 Bar               | 6 Bar               | 6 Bar               |

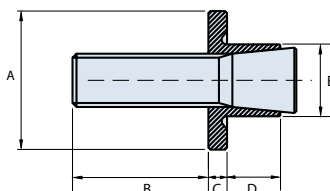
T = Plate Thickness

# Glenair Earth Bonding System

## Male Earth Bonds

### Selection Chart and Dimensions

Selection Chart



Earth Bond Dimensions

Dimensions shown in parenthesis is approximate stud length from top of flange after setting

| Part Number | A   | B       | C   | D   | E     | Weight PC |
|-------------|-----|---------|-----|-----|-------|-----------|
| 80923       | 16ø | 21 (26) | 4.5 | 4.5 | 11.5ø | 16g       |
| 80974       | 16ø | 13 (18) | 4.5 | 4.5 | 11.5ø | 14g       |
| 80925       | 16ø | 24 (27) | 3.5 | 11  | 8.5ø  | 16g       |
| 80975       | 16ø | 16 (19) | 3.5 | 11  | 8.5ø  | 14g       |
| 80924       | 25ø | 24 (31) | 5.5 | 4.5 | 19.0ø | 50g       |
| 80926       | 25ø | 28 (31) | 3.5 | 11  | 13.5ø | 42g       |
| 80958       | 16ø | 21 (26) | 4.5 | 4.5 | 11.5ø | 12g       |
| 80976       | 16ø | 13 (18) | 4.5 | 4.5 | 11.5ø | 12g       |
| 80960       | 16ø | 24 (27) | 3.5 | 11  | 10.5ø | 15g       |
| 80977       | 16ø | 16 (19) | 3.5 | 11  | 10.5ø | 15g       |
| 80959       | 25ø | 24 (31) | 5.5 | 4.5 | 19.0ø | 34g       |
| 80961       | 25ø | 28 (31) | 3.5 | 11  | 15.0ø | 36g       |
| 81929       | 20ø | 15 (20) | 4.5 | 4.5 | 15.0ø | 29g       |
| 81928       | 20ø | 19 (21) | 3.5 | 11  | 11.5ø | 26g       |
| 81931       | 20ø | 15 (20) | 5.5 | 4.5 | 15.0ø | 19g       |
| 81930       | 20ø | 19 (21) | 3.5 | 11  | 13.5ø | 26g       |

#### Earth Bonds for use with Steel & Stainless Plate

| Part Number | Thread Size | Hole Size ø | Plate Thickness | Torque Value | Setting Tool |
|-------------|-------------|-------------|-----------------|--------------|--------------|
| 80923       | M6          | 11.5/11.7mm | 1.5 - 4mm       | 8 Nm         | PMT6/PMTC6   |
| 80925       | M6          | 8.5/8.7mm   | > 4mm           | 8 Nm         | PMT6/PMTC6   |
| 80974       | M6          | 11.5/11.7mm | 1.5 - 4mm       | 8 Nm         | PMTC6        |
| 80975       | M6          | 8.5/8.7mm   | > 4mm           | 8 Nm         | PMTC6        |
| 81929       | M8          | 15.0/15.2mm | 1.5 - 4mm       | 15 Nm        | PMT8         |
| 81928       | M8          | 11.5/11.7mm | > 4mm           | 15 Nm        | PMT8         |
| 80924       | M10         | 19.0/19.2mm | 2 - 4mm         | 34 Nm        | PMT10        |
| 80926       | M10         | 13.5/13.7mm | > 4mm           | 34 Nm        | PMT10        |

#### Earth Bonds for use with Aluminium Plate

| Part Number | Thread Size | Hole Size ø | Plate Thickness | Torque Value | Setting Tool |
|-------------|-------------|-------------|-----------------|--------------|--------------|
| 80958       | M6          | 11.5/11.7mm | 1.5 - 4mm       | 8 Nm         | PMT6/PMTC6   |
| 80960       | M6          | 10.5/10.7mm | > 4mm           | 8 Nm         | PMT6/PMTC6   |
| 80976       | M6          | 11.5/11.7mm | 1.5 - 4mm       | 8 Nm         | PMTC6        |
| 80977       | M6          | 10.5/10.7mm | > 4mm           | 8 Nm         | PMTC6        |
| 81931       | M8          | 15.0/15.2mm | 1.5 - 4mm       | 15 Nm        | PMT8         |
| 81930       | M8          | 13.5/13.7mm | > 4mm           | 15 Nm        | PMT8         |
| 80959       | M10         | 19.0/19.2mm | 2 - 4mm         | 34 Nm        | PMT10        |
| 80961       | M10         | 15.0/15.2mm | > 4mm           | 34 Nm        | PMT10        |

#### Hydraulic Setting Tool

| Part Number | Pulling Force | Weight  | Length | Optional Test Gauge |
|-------------|---------------|---------|--------|---------------------|
| PMT6        | 10KN          | 1,28 kg | 185mm  | 80928               |
| PMTC6       | 10KN          | 1,28 kg | 185mm  | 80928               |
| PMT8        | 18KN          | 1,28 kg | 185mm  | 80928               |
| PMT10       | 25KN          | 1,28 kg | 185mm  | 80928               |

#### Pneumatic Setting Tool

| Part Number | Pulling Force       | Weight  | Dimensions         | Application              |
|-------------|---------------------|---------|--------------------|--------------------------|
| PMA10       | Adjustable 9 - 28KN | 3,70 kg | L270 x B140 x H320 | Earth Bonds: M6, M8, M10 |

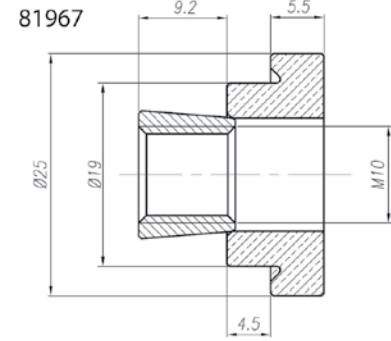
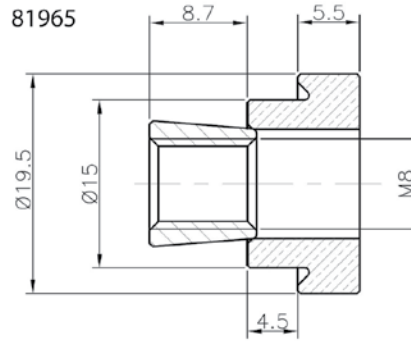
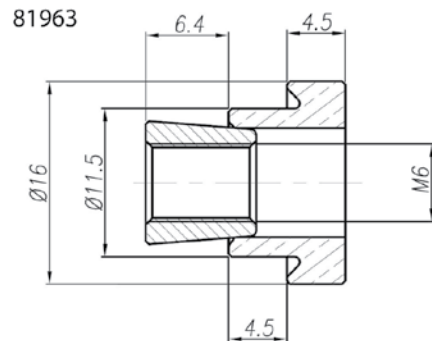
# Glenair Earth Bonding System

## Female Earth Bonds

### Selection Chart and Dimensions

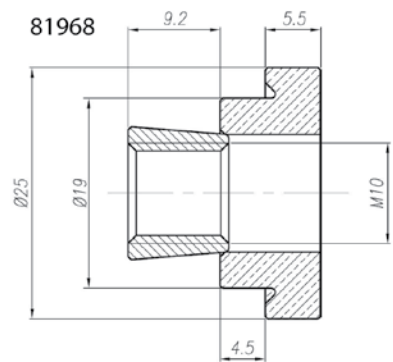
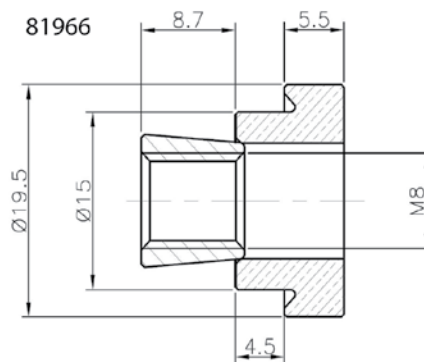
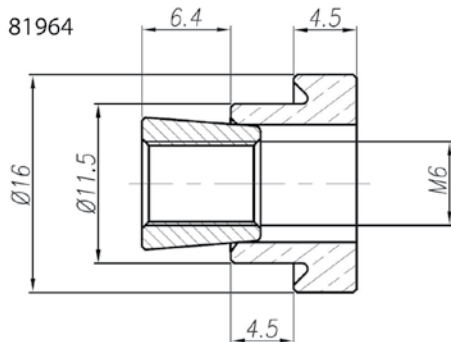


Earth  
Bonding



| Part Number | Thread Size | Hole Size Diameter (mm) | Plate Thickness (mm) | Torque Value (Nm) | Setting Tool | Screw Adaptor |
|-------------|-------------|-------------------------|----------------------|-------------------|--------------|---------------|
| 81963       | M6          | 11.5 / 11.7             | 1.5 - 4              | 4                 | PMTC6*       | VAV06CV045    |
| 81965       | M8          | 15.0 / 15.2             | 1.5 - 4              | 10                | PMT8*        | VAV08CV050    |
| 81967       | M10         | 19.0 / 19.2             | 2 - 4                | 20                | PMT10*       | VAV10CV050    |

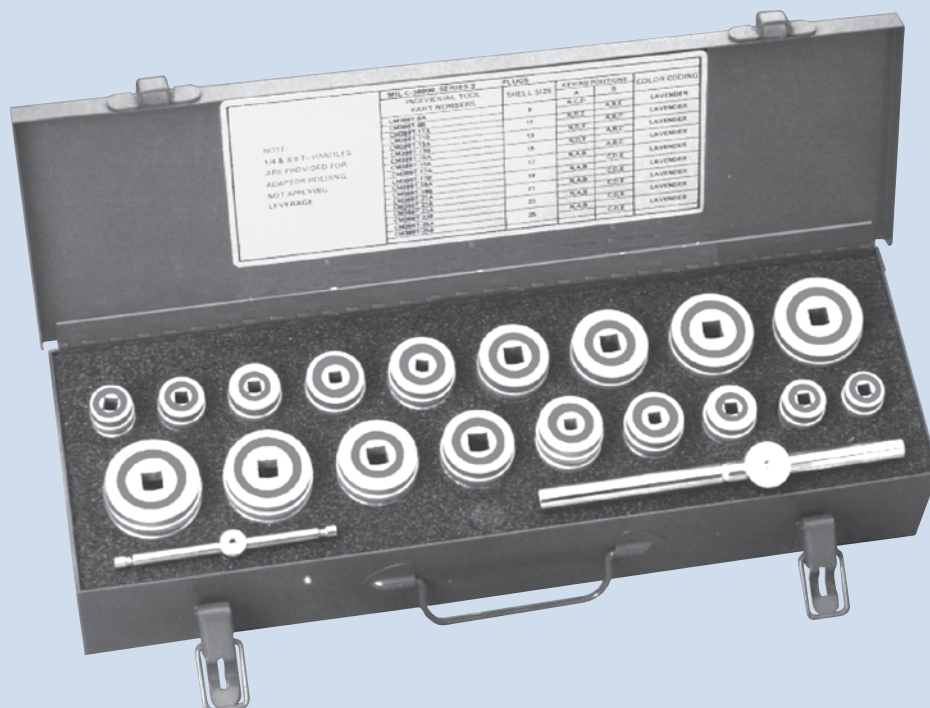
#### Earth Bosses for Aluminium



| Part Number | Thread Size | Hole Size Diameter (mm) | Plate Thickness (mm) | Torque Value (Nm) | Setting Tool | Screw Adaptor |
|-------------|-------------|-------------------------|----------------------|-------------------|--------------|---------------|
| 81964       | M6          | 11.5 / 11.7             | 1.5 - 4              | 4                 | PMTC6*       | VAV06CV045    |
| 81966       | M8          | 15.0 / 15.2             | 1.5 - 4              | 10                | PMT8*        | VAV08CV050    |
| 81968       | M10         | 19.0 / 19.2             | 2 - 4                | 20                | PMT10*       | VAV10CV050    |

\* Denotes use of screw adaptor for setting of earth boss

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