

Data Sheet July 1999 File Number 3540.5

High Energy Radial Lead Varistors

The C-III Series of metal-oxide varistors are specifically designed for high surge energy absorption ratings. This is achieved through a special dielectric material formulation which also results in higher repetitive surge ratings than other MOV types.

The C-III series is primarily intended for use in AC line Transient Voltage Surge Suppressor (TVSS) product environment and other similar applications requiring high transient energy and peak current capability in a relatively small package size.

The C-III series is supplied in 14 and 20mm disc versions with various lead options.

These types are shipped in bulk or Tape and Reel packaging. Part number and brand information is provided in the Ratings table.

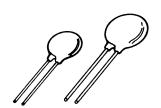
Features

- Recognized as "Transient Voltage Surge Suppressors" to UL 1449; File # E75961, Second Edition
- CSA Certification to Standard C22.2, No. 1; File #LR91788
- VDE Certified License Number 116895E
- CECC Certified to 42201-006
- High Pulse Life Rating
- High Peak Pulse Current Capability

 I_{TM}6000A to 9000A (8/20μs)
- Wide Operating Voltage Range
 V_{M(AC)RMS}......130V to 320V
- Available in Tape and Reel for Automatic Insertion; Also Available with Crimped and/or Trimmed Lead Styles
- No Derating Up to 85°C Ambient

Packaging

C-III SERIES



C-III Series

Absolute Maximum Ratings For ratings of individual members of a series, see Device Ratings and Specifications chart

	C-III SERIES	UNITS
Continuous:		
Steady State AC Voltage Range (V _{M(AC)RMS})	130 to 320	V
Transients:		
Single-Pulse Peak Current (I _{TM}) 8/20μs Wave (See Figure 2)	6000 to 9000	Α
Single-Pulse Energy Range (W _{TM}) 2ms Rectangular Wave	45 to 210	J
Maximum Temporary Overvoltage of V _{M(AC)} , (5 Minutes Duration)	130 (25°C)	%
(13)	120 (125 ^o C)	%
Operating Ambient Temperature Range (T _A)	-55 to 85	°C
Storage Temperature Range (T _{STG})	-55 to 125	°C
Temperature Coefficient (αV) of Clamping Voltage (V _C) at Specified Test Current	<0.01	%/°C

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

C-III Series Ratings

		MAXIMUM RATINGS (85°C)				
		CONTINUOUS	TRANSIENT			
		MAXIMUM V _{RMS}	WITHSTANDING	PEAK CURRENT (8/20μs)		
PART NUMBER	BRAND	V _{M(AC)}	ENERGY (2ms) W _{TM} (_) (J)	I _{TM1} 1 PULSE (A)	I _{TM2} 2 PULSES (A)	
V130LA10C	130L10C	130	45	6000	5000	
V130LA20C	130L20C	130	90	9000	7000	
V130LA20CX325	130CX325	130	90	9000	7000	
V140LA10C	140L10C	140	50	6000	5000	
V140LA20C	140L20C	140	100	9000	7000	
V140LA20CX340	140CX340	140	100	9000	7000	
V150LA10C	150L10C	150	55	6000	5000	
V150LA20C	150L20C	150	110	9000	7000	
V150LA20CX360	150CX360	150	110	9000	7000	
V175LA10C	175L10C	175	60	6000	5000	
V175LA20C	175L20C	175	120	9000	7000	
V175LA20CX425	175CX425	175	120	9000	7000	
V230LA20C	230L20C	230	80	6000	5000	
V230LA40C	230L40C	230	160	9000	7000	
V230LA40CX570	230X570	230	160	9000	7000	
V250LA20C	250L20C	250	100	6000	5000	
V250LA40C	250L40C	250	170	9000	7000	
V250LA40CX620	250CX620	250	170	9000	7000	
V275LA20C	275L20C	275	110	6000	5000	
V275LA40C	275L40C	275	190	9000	7000	
V275LA40CX680	275CX680	275	190	9000	7000	
V300LA20C	300L20C	300	120	6000	5000	
V300LA40C	300L40C	300	210	9000	7000	
V300LA40CX745	300CX745	300	210	9000	7000	
V320LA20C	320L20C	320	130	6000	5000	
V320LA40C	320L40C	320	220	9000	7000	

C-III Series Specifications

		SPECIFICATIONS (25°C)					
		VARISTOR VOLTAGE AT 1mA DC TEST CURRENT		MAXIMUM CLAMPING VOLTAGE $(8/20\mu s)$		DUTY CYCLE SURGE RATING	
PART NUMBER	MODEL SIZE DISC DIAMETER (mm)	V _N MIN (V)	V _N MAX (V)	V _C (V)	I _p (A)	3kA (8/20μs) # PULSES	750A (8/20μs) # PULSES
V130LA10C	14	184	228	340	50	10	80
V130LA20C	20	184	228	340	100	20	120
V130LA20CX325	20	184	220	325	100	20	120
V140LA10C	14	198	242	360	50	10	80
V140LA20C	20	198	242	360	100	20	120
V140LA20CX340	20	198	230	340	100	20	120
V150LA10C	14	212	268	395	50	10	80
V150LA20C	20	212	268	395	100	20	120
V150LA20CX360	20	212	243	360	100	20	120
V175LA10C	14	247	303	455	50	10	80
V175LA20C	20	247	303	455	100	20	120
V175LA20CX425	20	247	285	425	100	20	120
V230LA20C	14	324	396	595	50	10	80
V230LA40C	20	324	396	595	100	20	120
V230LA40CX570	20	324	384	570	100	20	120
V250LA20C	14	354	429	650	50	10	80
V250LA40C	20	354	429	650	100	20	120
V250LA40CX620	20	354	413	620	100	20	120
V275LA20C	14	389	473	710	50	10	80
V275LA40C	20	389	473	710	100	20	120
V275LA40CX680	20	389	453	680	100	20	120
V300LA20C	14	420	517	775	50	10	80
V300LA40C	20	420	517	775	100	20	120
V300LA40CX745	20	420	490	745	100	20	120
V320LA20C	14	462	565	850	50	10	80
V320LA40C	20	462	565	850	100	20	120

NOTE: Average power dissipation of transients not to exceed 0.6W and 1W for model sizes 14mm and 20mm, respectively.

Power Dissipation Ratings

Should transients occur in rapid succession, the average power dissipation is the energy (watt-seconds) per pulse times the number of pulses per second. The power so developed must be within the specifications shown on the Device Ratings and Specifications table for the specific device. The operating values of a MOV need to be derated at high temperatures as shown in Figure 1. Because varistors only dissipate a relatively small amount of average power they are not suitable for repetitive applications that involve substantial amounts of average power dissipation.

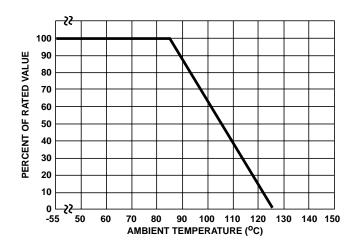
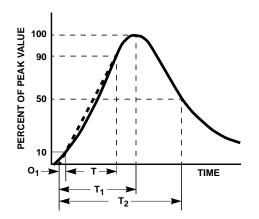


FIGURE 1. CURRENT, ENERGY AND POWER DERATING CURVE



O₁ = Virtual Origin of Wave

T = Time From 10% to 90% of Peak

T₁ = Virtual Front time = 1.25 • t

T₂ = Virtual Time to Half Value (Impulse Duration)

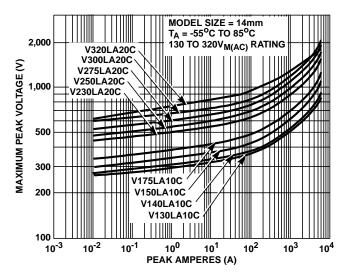
Example: For an 8/20μs Current Waveform:

 $8\mu s = T_1 = Virtual Front Time$

 $20\mu s = T_2 = Virtual Time to Half Value$

FIGURE 2. PEAK PULSE CURRENT TEST WAVEFORM

Transient V-I Characteristics Curves



MODEL SIZE = 20mm $T_A = -55^{\circ}C \text{ TO } 85^{\circ}C$ 2,000 V320LA40C 130 TO 320V_{M(AC)} RATING V300LA40C MAXIMUM PEAK VOLTAGE (V) V275LA40C V250LA40C 1,000 V230LA40C 500 300 200 V150LA20C V140LA20C V130LA20C 100 10⁻³ 10⁻² 10⁻¹ 10⁰ 10² 10⁴ 10 10³ PEAK AMPERES (A)

FIGURE 3. MAXIMUM CLAMPING VOLTAGE FOR V130LA10C TO V320LA20C

FIGURE 4. MAXIMUM CLAMPING VOLTAGE FOR V130LA20C TO V320LA40C

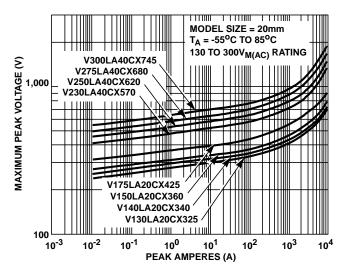


FIGURE 5. MAXIMUM CLAMPING VOLTAGE FOR V130LA20CX325 TO V300LACX745

Pulse Rating Curves

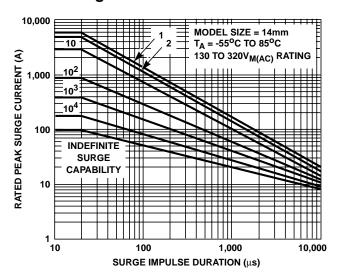
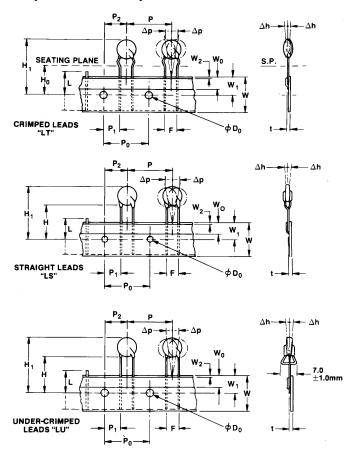


FIGURE 6. REPETITIVE SURGE CAPABILITY FOR V130LA10C TO V320LA20C

Tape and Reel Specification



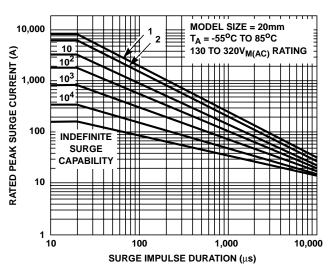


FIGURE 7. REPETITIVE SURGE CAPABILITY FOR V130LA20C TO V320LA40C

		MODEL SIZE	
SYMBOL	DESCRIPTION	14mm	20mm
Р	Pitch of Component	25.4 ± 1.0	
P ₀	Feed Hole Pitch	12.7	± 0.2
P ₁	Feed Hole Center to Pitch	2.60	± 0.7
P ₂	Hole Center to Component Center	6.35	± 1.0
F	Lead to Lead Distance	7.50	± 0.8
h	Component Alignment	2.00 Max	
W	Tape Width	18.25 ± 0.75	
W ₀	Hold Down Tape Width	6.00 ± 0.3	12.0 ± 0.3
W ₁	Hole Position	9.125	± 0.625
W ₂	Hold Down Tape Position	0.5	Max
Н	Height From Tape Center To Component Base	19.0	± 1.0
H ₀	Seating Plane Height	16.0	± 0.5
H ₁	Component Height	40 Max	46.5 Max
D ₀	Feed Hole Diameter	4.0 ± 0.2	
t	Total Tape Thickness	0.7 ± 0.2	
L	Length of Clipped Lead	12.0 Max	
р	Component Alignment	3º Max	

Tape and Reel Data

- · Conforms to ANSI and EIA Specifications
- Can be supplied to IEC publication 286-2
- Radial devices on tape and reel are supplied with either crimped leads, straight leads, or under-crimped leads

Tape and Reel Ordering Information

 Crimped leads are standard on LA types supplied in tape and reel and are denoted by the model letter "T". Also, in tape and reel, model letter "S" denotes straight leads and letter "U" denotes special under-crimped leads.

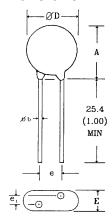
Example:

STANDARD MODEL	CRIMPED LEADS	STRAIGHT LEADS	UNDER CRIMP LEADS
V130LA20C	V130LT20C	V130LS20C	V130LU20C

Shipping Quantity

	QUANTITY PER REEL			
DEVICE SIZE	"T" REEL	"S" REEL	"U" REEL	
14mm	500	500	500	
20mm	500	500	500	

Mechanical Dimensions



	VARISTOR MODEL SIZE			
	141	nm	20r	nm
SYMBOL	MIN	MAX	MIN	MAX
A	13.5 (0.531)	20 (0.787)	17.5 (0.689)	26.5 (1.043)
ØD	13.5 (0.531)	17 (0.669)	17.5 (0.689)	23 (0.906)
е	6.5 (0.256)	8.5 (0.335)	6.5 (0.256)	8.5 (0.335)
e1	1.5 (0.059)	3.5 (0.138)	1.5 (0.059)	3.5 (0.138)
E	-	5.6 (0.220)	-	5.6 (0.220)
Øb	0.76 (0.030)	0.86 (0.034)	0.76 (0.030)	0.86 (0.034)

Dimensions are in millimeters (inches)

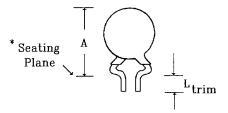
NOTE: 10mm lead spacing also available. See additional lead style options.

Additional Lead Style Options

Radial lead types can be supplied with combination preformed crimp and trimmed leads. This option is supplied to the dimensions shown below.

	VARISTOR MODEL SIZE				
	14r	mm	20r	mm	
SYMBOL	MIN	MAX	MIN	MAX	
А	-	24.5 (0.96)	-	31 (1.22)	
L _{TRIM}	2.41 (0.095)	4.69 (0.185)	2.41 (0.095)	4.69 (0.185)	

NOTE: Dimensions are in millimeters (inches).



CRIMPED AND TRIMMED LEAD

*Seating plane interpretation per IEC-717

 To order this crimped and trimmed lead style, the standard radial type model number "LA" is changed to the model number "LC". This option is supplied in bulk only.

Example:

STANDARD MODEL	ORDER AS
V130LA20C	V130LC20C

• For 10 ± 1mm lead spacing on 20mm units only; append standard model numbers by adding "X10" suffix.

Example:

STANDARD MODEL	ORDER AS
V130LA20C	V130LA20CX10

• For other lead style variations to the above, please contact Harris Power Marketing.

Reliability Performance of C-III Series

The electrical ratings of the C-III series of MOVs are conservatively stated. Samples of these devices have been tested under additional stresses, over and above those called out in the data sheet. The results of this testing show an enhanced device performance.

The series of stress tests to which the units were subjected are a combination of electrical, environmental and mechanical tests. A summary of the reliability tests performed on the C-III series are described in Table 1.

TABLE 1.

TEST	REFERENCE STANDARD	TEST CONDITIONS	TEST RESULTS
Surge Current	UL 1449 IEEE/ANSI C62.41	9000A (8/20μs) 1 Pulse	0/165
	IEC 1051	7000A (8/20μs) 2 Pulses	0/105
		3000A (8/20μs) 20 Pulses	0/75
		750A (8/20μs) 120 Pulses	0/65
Surge Energy	UL 1449 IEEE/ANSI C62.41 IEC 1051	90J (2ms) 1 Pulse	0/125
Operating Life	Mil-Std-202 Method 204D	125°C, 1000 Hours, Rated Bias Voltage	0/180
Temporary Overvoltage	N/A	120% Maximum Rated Varistor Voltage For 5 Minutes	0/70

AC Bias Reliability

The C-III series of metal oxide varistors was designed for use on the AC line. The varistor is connected across the AC line and is biased with a constant amplitude sinusoidal voltage. It should be noted that the definition of failure is a shift in the nominal varistor voltage (VN) exceeding \pm 10%. Although this type of varistor is still functioning normally after this magnitude of shift, devices at the lower extremities of V_N tolerance will begin to dissipate more power.

Because of this possibility, an extensive series of statistically designed tests were performed to determine the reliability of the C-III type of varistor under AC bias combined with high levels of temperature stress. To date, this test has generated over 50,000 device hours of operation at a temperature of 125°C, although only rated at 85°C. Changes in the nominal varistor voltage, measured at 1mA, of less than 2% have been recorded (Figure 8).

Transient Surge Current/Energy Capability

The transient surge rating serves as an excellent figure of merit for the C-III varistor. This inherent surge handling capability is one of the C-III varistor's best features. The enhanced surge absorption capability results from improved process uniformity and enhanced construction. The homogeneity of the raw material powder and improved control over the sintering and assembly processes are contributing factors to this improvement.

In the low power AC mains environment, industry standards (UL, IEC, NEMA and IEEE) all suggest that the worst case surge occurrence will be 3kA. Such a transient event may occur up to five times over the equipment life time (approximately 10 years). While the occurrences of five 3kA transients is the required capability, the conservatively rated, repetitive surge current for the C-III series is 20 pulses for the 20mm units and 10 pulses for the 14mm series.

Additionally, all 20mm C-III devices are listed to the "Permanently Connected" category (10kA) of UL1449, by Underwriter's Laboratories, Inc.

As a measure of the inherent device capability, samples of the 20mm V130LA20C devices were subjected to a worst case repetitive transient surges test. After 100 pulses, each of 3kA, there was negligible change in the device characteristics. Changes in the clamping voltage, measured at 100 amps, of less than 3% were recorded (Figure 9). Samples of the 14mm Series V175LA20C were subjected to repetitive surge occurrences of 750A. Again, there was negligible changes in any of the device characteristics after 250 pulses (Figure 10). In both cases the inherent device capability is far in excess of the expected worst case scenario.

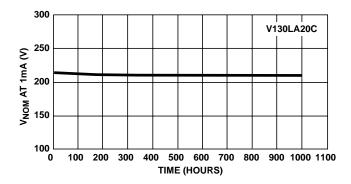


FIGURE 8. HIGH TEMPERATURE OPERATING LIFE 125°C FOR 1000 HOURS AT RATED BIAS

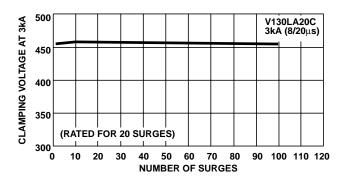


FIGURE 9. TYPICAL REPETITIVE SURGE CURRENT CAPABILITY OF C-III SERIES MOVS

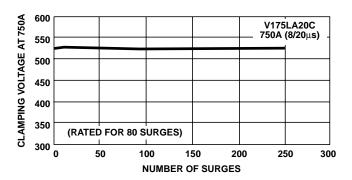


FIGURE 10. TYPICAL REPETITIVE SURGE CURRENT CAPABILITY OF C-III SERIES MOVs

Terms and Descriptions

Rated AC Voltage (V_{M(AC)RMS})

This is the maximum continuous sinusoidal voltage which may be applied to the MOV. This voltage may be applied at any temperature up to the maximum operating temperature of 85°C.

Maximum Non-Repetitive Surge Current (ITM)

This is the maximum peak current which may be applied for an $8/20\mu s$ impulse, with rated line voltage also applied, without causing device failure. (See Figure 2.)

Maximum Non-Repetitive Surge Energy (WTM)

This is the maximum rated transient energy which may be dissipated for a single current pulse at a specified impulse and duration (2ms), with the rated V_{RMS} applied, without causing device failure.

Nominal Voltage (V_{N(DC)})

This is the voltage at which the device changes from the off state to the on state and enters its conduction mode of operation. This voltage is characterized at the 1mA point and has specified minimum and maximum voltage levels.

Clamping Voltage (V_C)

This is the peak voltage appearing across the MOV when measured at conditions of specified pulse current amplitude and specified waveform ($8/20\mu s$).

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