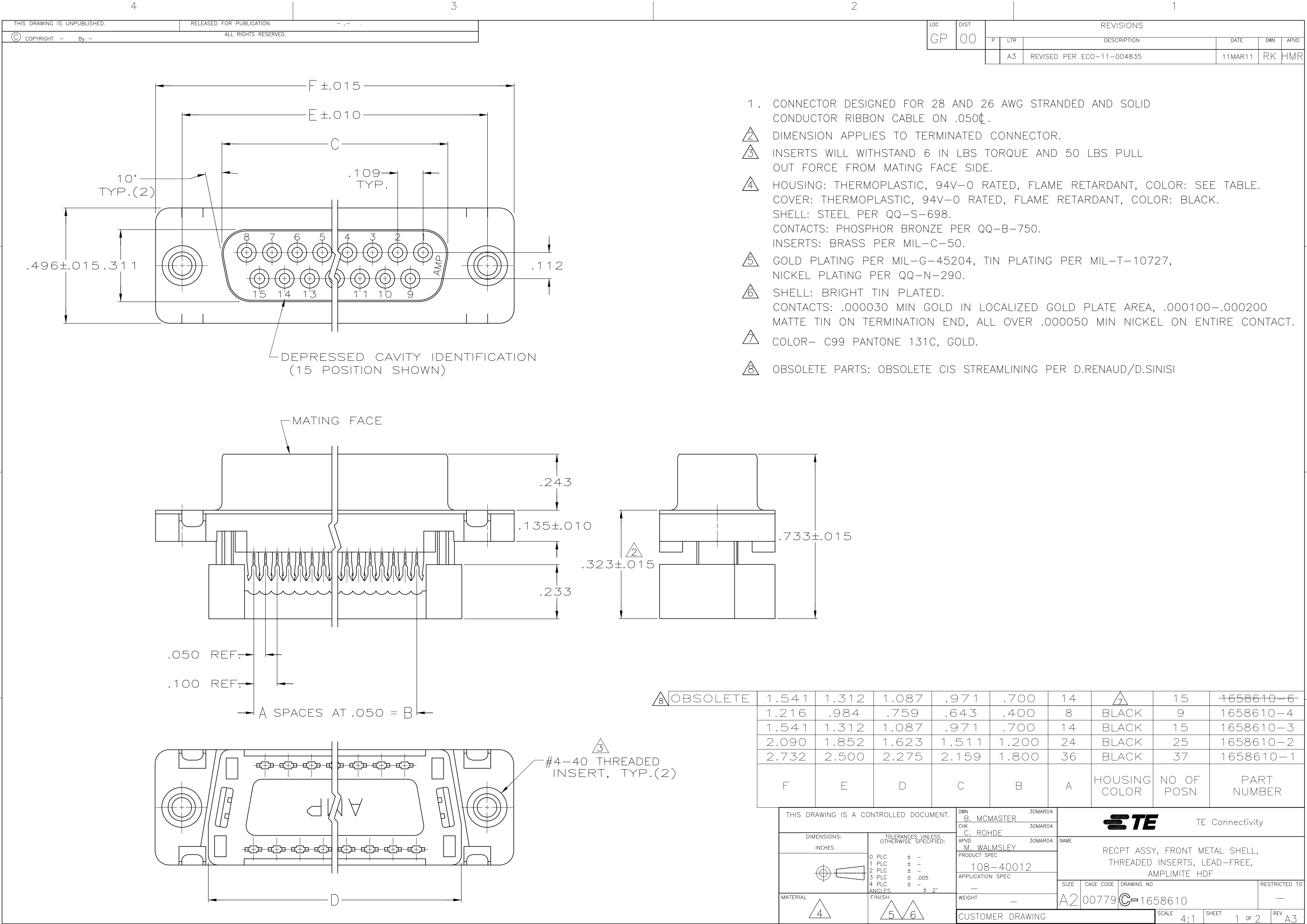




- 1. CONNECTOR DESIGNED FOR 28 AND 26 AWG STRANDED AND SOLID CONDUCTOR RIBBON CABLE ON .050 ϕ .
- 2. DIMENSION APPLIES TO TERMINATED CONNECTOR.
- 3. INSERTS WILL WITHSTAND 6 IN LBS TORQUE AND 50 LBS PULL OUT FORCE FROM MATING FACE SIDE.
- 4. HOUSING: THERMOPLASTIC, 94V-0 RATED, FLAME RETARDANT, COLOR: SEE TABLE. COVER: THERMOPLASTIC, 94V-0 RATED, FLAME RETARDANT, COLOR: BLACK. SHELL: STEEL PER QQ-S-698. CONTACTS: PHOSPHOR BRONZE PER QQ-B-750. INSERTS: BRASS PER MIL-C-50.
- 5. GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 6. SHELL: BRIGHT TIN PLATED. CONTACTS: .000030 MIN GOLD IN LOCALIZED GOLD PLATE AREA, .000100-.000200 MATTE TIN ON TERMINATION END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 7. COLOR- C99 PANTONE 131C, GOLD.
- 8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

8 OBSOLETE	1.541	1.312	1.087	.971	.700	14	7	15	1658610-6
	1.216	.984	.759	.643	.400	8	BLACK	9	1658610-4
	1.541	1.312	1.087	.971	.700	14	BLACK	15	1658610-3
	2.090	1.852	1.623	1.511	1.200	24	BLACK	25	1658610-2
	2.732	2.500	2.275	2.159	1.800	36	BLACK	37	1658610-1
	F	E	D	C	B	A	HOUSING COLOR	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± 2°
FINISH

4

5 6

DWN B. MCMASTER 30MAR04
CHK C. ROHDE 30MAR04
APVD M. WALMSLEY 30MAR04

PRODUCT SPEC
108-40012
APPLICATION SPEC
-
WEIGHT -

CUSTOMER DRAWING

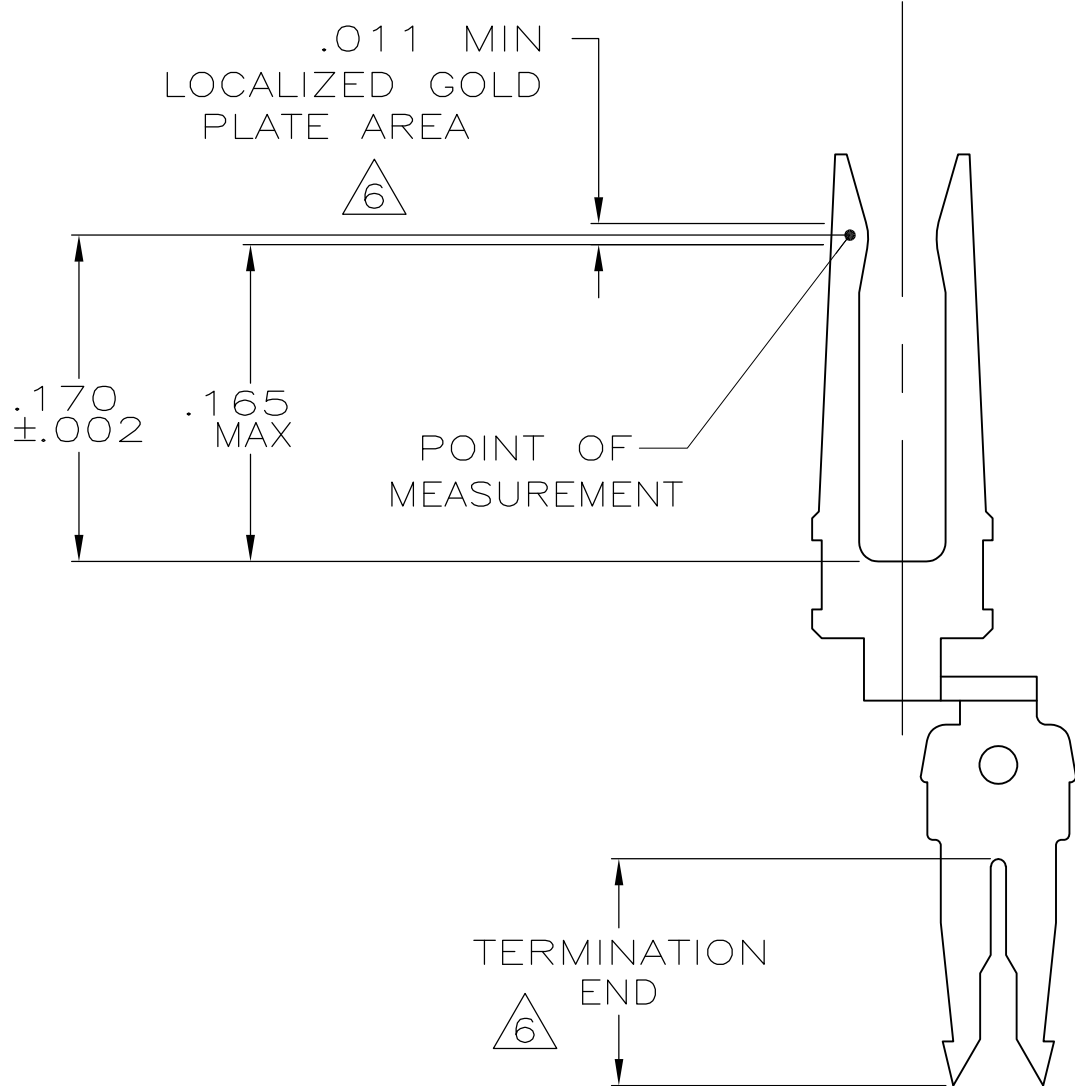
TE Connectivity

NAME
RECPT ASSY, FRONT METAL SHELL,
THREADED INSERTS, LEAD-FREE,
AMPLIMITE HDF

SIZE A2
CAGE CODE 00779
DRAWING NO C=1658610
RESTRICTED TO -

SCALE 4:1
SHEET 1 of 2
REV A3

LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—



CONTACT DETAIL
SCALE 10:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 30MAR04	TE Connectivity			
		CHK C. ROHDE 30MAR04				
DIMENSIONS: INCHES		APVD M. WALMSLEY 30MAR04	NAME			
		PRODUCT SPEC 108-40012	RECTPT ASSY, FRONT METAL SHELL, THREADED INSERTS, LEAD-FREE, AMPLIMITE HDF			
		APPLICATION SPEC				
MATERIAL -		WEIGHT -	SIZE A2	CAGE CODE 00779	DRAWING NO C=1658610	RESTRICTED TO -
CUSTOMER DRAWING			SCALE 4:1	SHEET 2 of 2	REV A3	