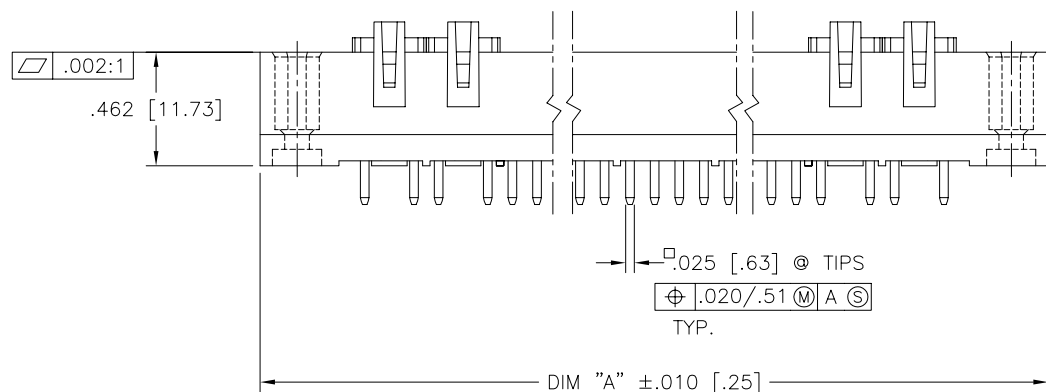




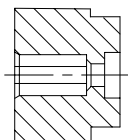
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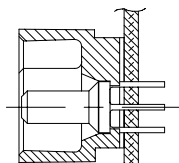
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form: A3	1	2	3	4	5	6
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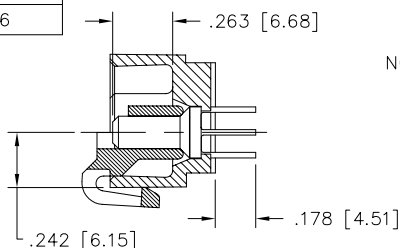
PRODUCT NUMBER	DIM.	LENGTH FORMULAS
SEE NOTE 1	DIM "A"	.100/2.54 x NO. OF COLUMNS +1.95/49.5
	DIM "B"	.100/2.54 x NO. OF COLUMNS +1.650/41.91
	DIM "C"	.100/2.54 x NO. OF COLUMNS -.100/2.54
	DIM "F"	.100/2.54 x NO. OF COLUMNS +.900/22.86



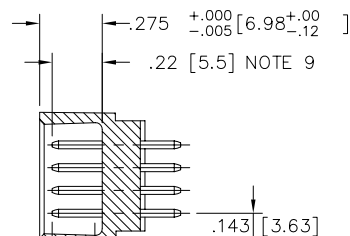
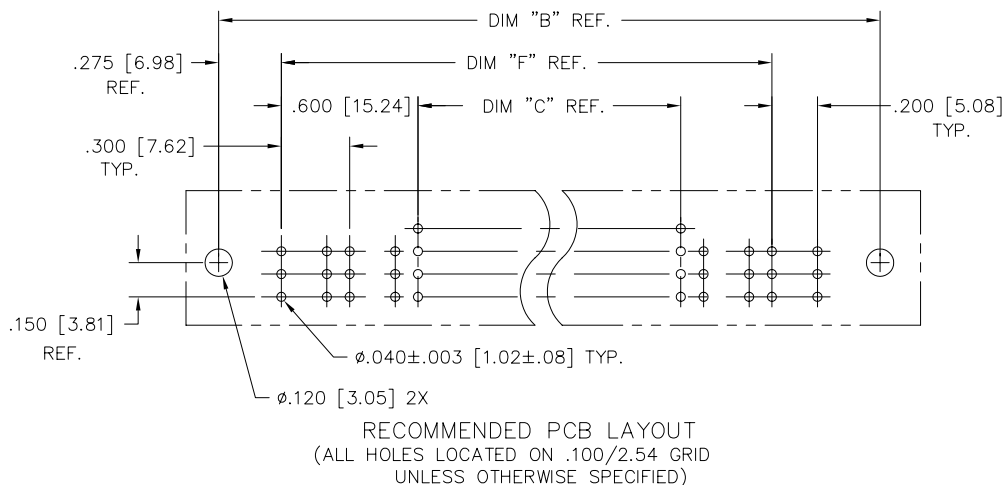
SECTION U-U



DETAIL P
(INSTALLED IN
PCB, NOTE 8)



SECTION P-P
(W/LOCATOR,
SEE DETAIL P)



SECTION X-X

NOTES:

- PRODUCT NUMBERING CODE:
50537 - X YYY Z
TAIL LENGTH (NOTE 5)
NO. OF POSITIONS (NOTE 2)
PLATING (NOTE 4)
BASE NUMBER
- THIS PRODUCT IS CONFIGURED IN SIZES OF
6 THRU 80 COLUMNS IN INCREMENTS OF ONE.
i.e.: 6,7,8,9,.....78,79,80.
- HOUSING MATERIAL: GLASS AND MINERAL FILLED
HIGH TEMP. THERMOPLASTIC. FLAME RETARDANT PER
UL94V-0. COLOR: BLACK.
PIN MATERIAL: PHOS BRONZE
- PLATING CONTACT AREA OPTIONS:
A = 50u" Ni UNDER ALL WITH 30u" Au ON
CONTACT AREA, SnPb ON PCB INTERFACE
AND Au FLASH ON ALL OTHER AREAS.
- TAIL LENGTH OPTIONS: (±.015/.38)
A = .177/4.5
J = .120/3.05
- MANUFACTURE'S NAME, PART NUMBER AND LOT CODE TO
APPEAR ON THIS SURFACE PER BUS-12-108.
- FOR DOCUMENTATION MENU, SEE BUS-01-057.
- POWER PIN LOCATOR (REF. 50234) TO BE REMOVED
AFTER SOLDERING.
- REFERENCE 50801 FOR F.M.L.B. OPTIONS AND
WORKSHEET.

mat'l. code				surface ISO 1302 ✓ ISO 406 ISO 1101	tolerance ISO 406 ISO 1101	projection ISO 406 ISO 1101	product family HPC
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM	title
F				angles	linear		4 ROW VERTICAL HEADER SOLDER TAIL, 0 G.P., 4 P.P.
				0°±2'	.XX±.01/.3 .XXX±.005/.13 .XXX±.0020/.05	scale 1:1	dwg no
				dr	D.SHEAFFER	5/4/92	sheet 2 of 2 size
				enr	S.CLARK	5/11/92	A3
				chr	S.CLARK	5/11/92	
				appd	S.CLARK	5/11/92	
sheet	revision						type
index	sheet						Product Customer Drawing