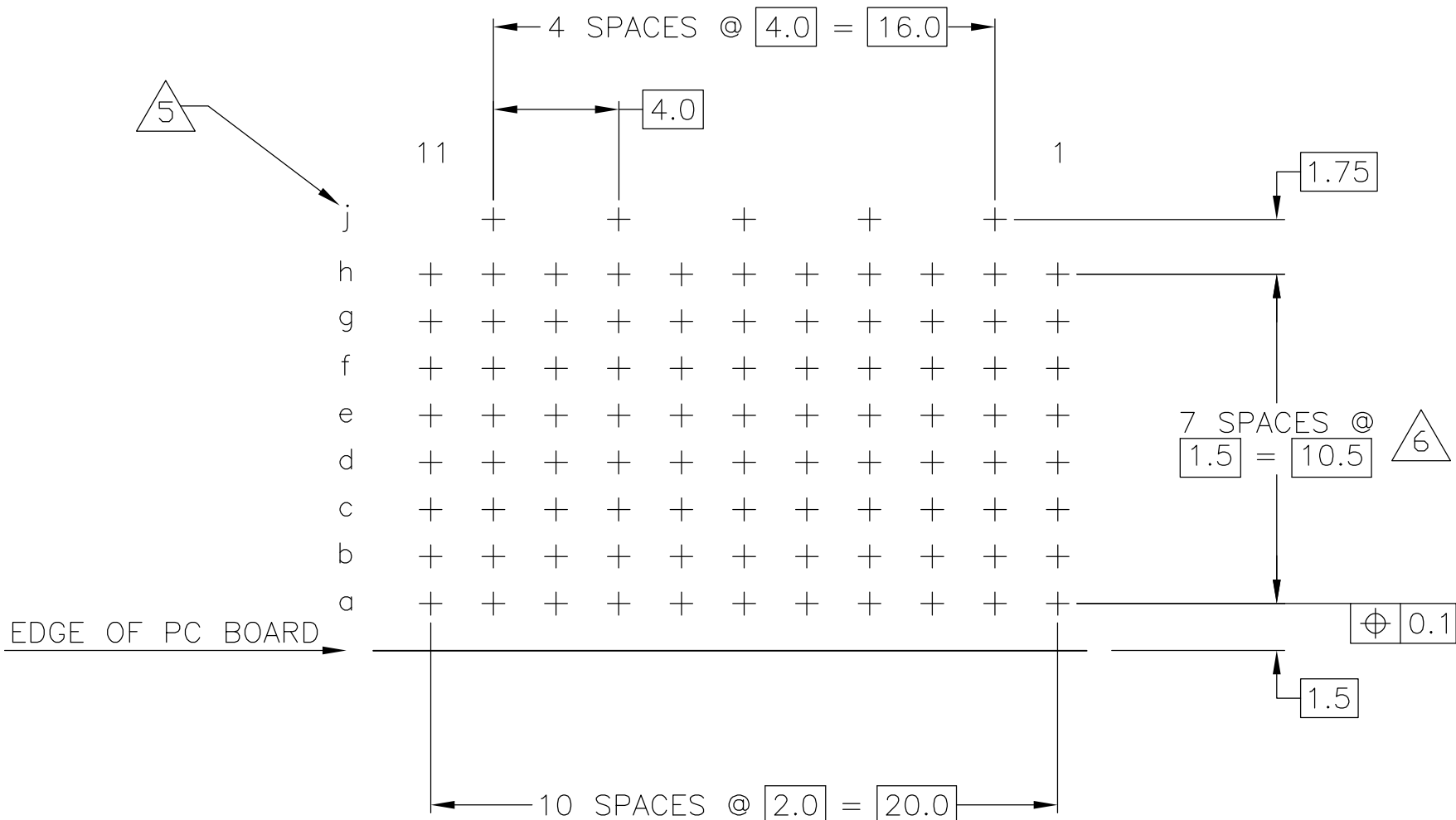
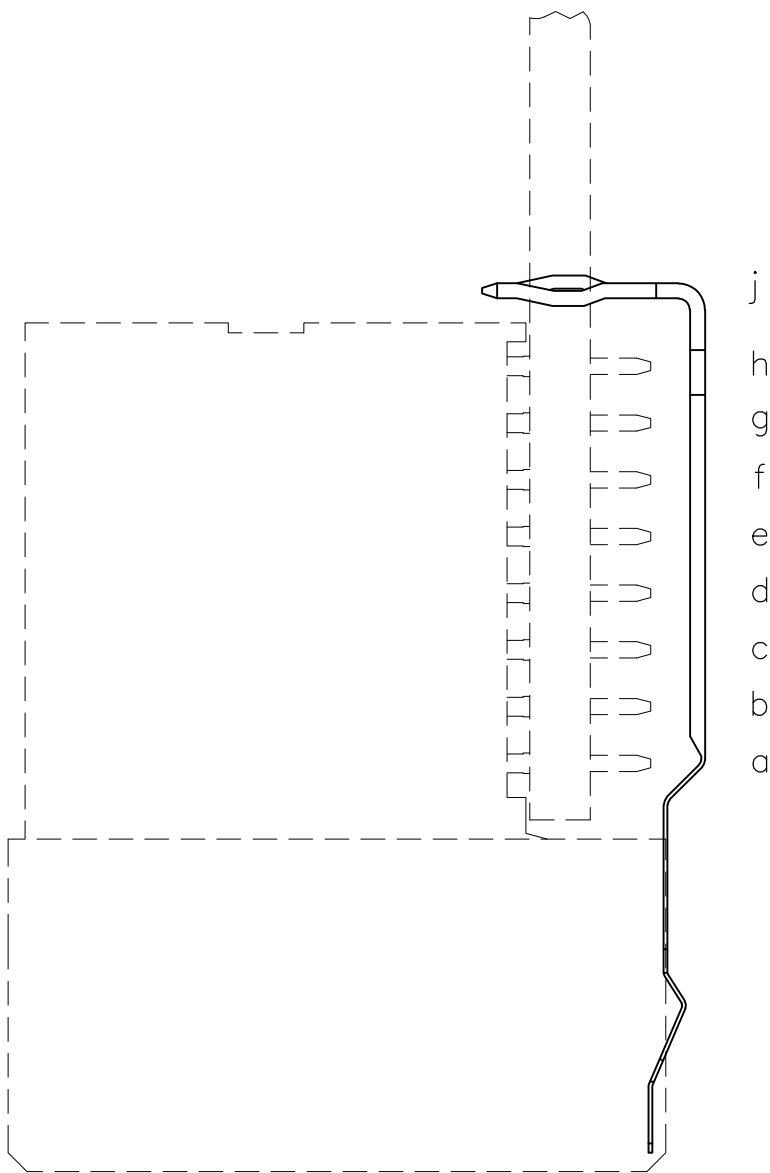
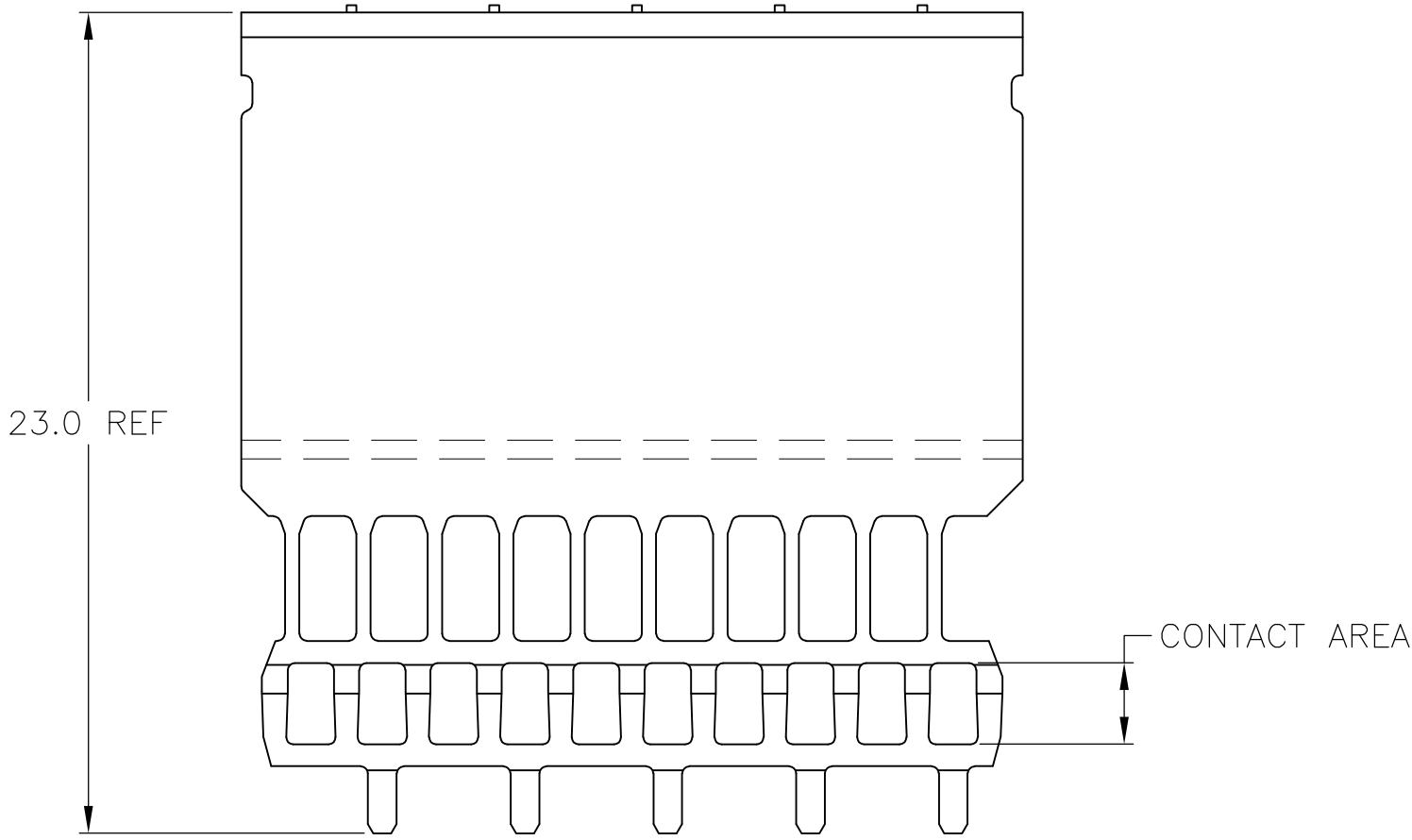
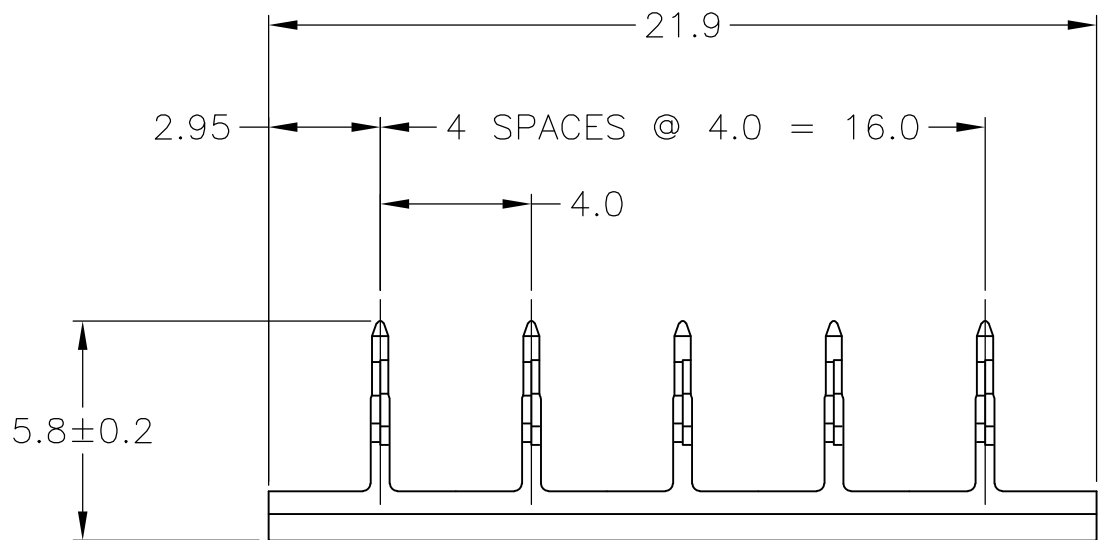


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B	REVISED PER ECO-07-030174	26MAR08	DH	JE
			B1	REVISED PER ECO-09-024606	02NOV09	KK	AEG
			C	ECR-10-018652	10SEP10	SW	MQW

- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE
QUALITY LEVEL 3, CENTRAL OFFICE APPLICATIONS.
- 5 ROW J 5 PLATED THROUGH HOLES FOR LOWER-SHIELD.
- 6 HOLE PATTERN FOR FEMALE CONNECTOR TYPE A.
88 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 7 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAYOUT

PCB HOLE DIM ACTION PIN
DRILLED HOLE: 0.7±0.025
FIN HOLE: 0.55 TO 0.65mm
Cu-thks: 0.025 TO 0.050mm
SnPb-thks: 0.004 TO 0.010mm

8 OBSOLETE	2 4 7	-5646493-9
	2 3	5646493-1
	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B CARBO 29JUL05	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G SKIPPER 29JUL05	NAME	
		APVD G SKIPPER 29JUL05	PRODUCT SPEC	
			APPLICATION SPEC	
MATERIAL		WEIGHT	SIZE A1	CAGE CODE 00779
1		SEE TABLE	DRAWING NO 5646493	RESTRICTED TO
CUSTOMER DRAWING		SCALE 5:1	SHEET 1 OF 1	REV C