

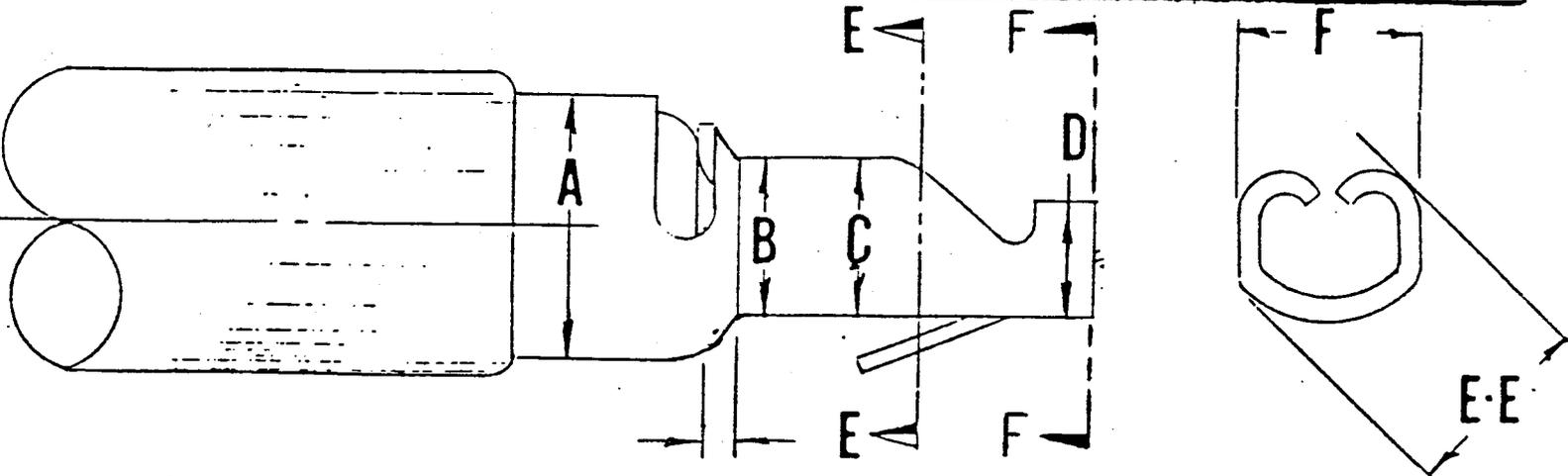
Application Tooling

REV. 4-6-87

PERISHABLE TOOLING FOR: T8353A 11-40-2120

Rev A

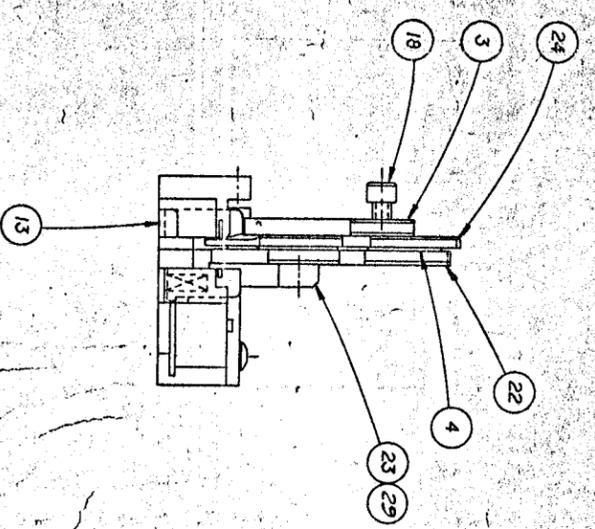
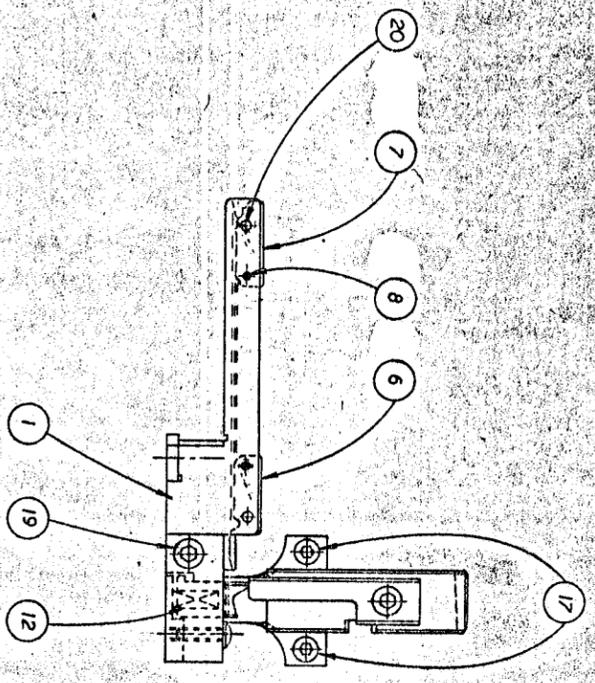
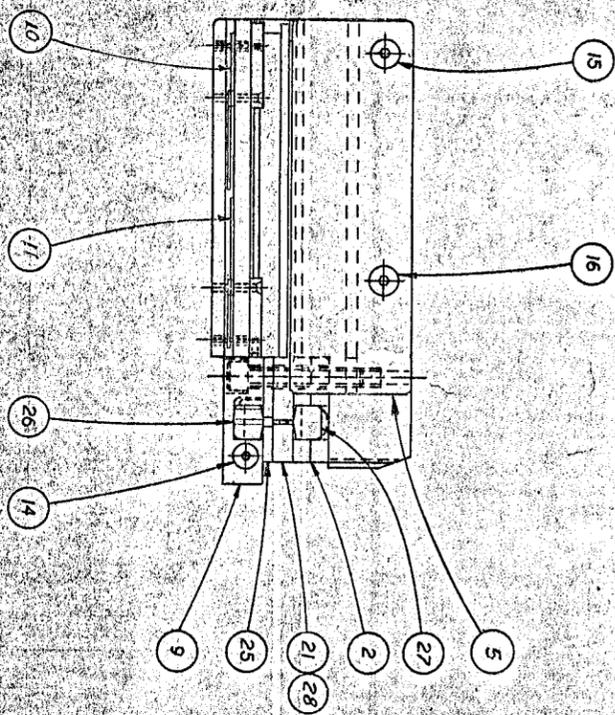
TERMINAL # 41817		#22 thru 26 ga. with .060 dia. insulation		
Order #	Engr.#	Req.	Description	
11-40-4467	8310-28	1	Form & Conductor Anvil (22 ga. only)	
11-40-4515	8353-2	1	Punch, Barrel Form (6°)	
11-40-4518	8353-5	1	Conductor Punch (#22 ga.)	
11-40-4517	8353-4	1	Punch, Insulation (.060 dia.)	
11-24-1041	4996-3	1	Cut-Off Plunger	
11-40-4116	8310-9	1	Cut-Off Plunger & Wire Stop	
11-24-1515	7143-17	1	Anvil - Insulation	
11-24-1748	7143-19	1	Form & Cond. Anvil (24 & 26 ga.)	
11-40-4516	8353-3	1	Cond. Punch (24 & 26 ga.)	
11-40-3118	K8353A	Tool kit complete (ALL ABOVE ITEMS)		
SPECIFICATIONS				
INSULATION DIA. (MAX.)		$\frac{.060}{(1,524 \text{ MM})}$		WIRE STRIP LENGTH $\frac{.235 - .250}{(5,97 - 6,35 \text{ MM})}$



	WIRE GA.	STRIP "L"	A	B	C	D	*E·E	F	*F·F	P/c HOLE DIM.
41817	#24	.250	.055	.040	.040	.038	.049	.039	.045	.049
			.050	.036	.036	.035	.047	.036	.042	.052

WE RECOMMEND THAT AN EXTRA SET OF PERISHABLE TOOLING FOR THIS TERMINATOR BE MAINTAINED IN YOUR FACTORY.

PART NO. 11-40-2120
 ENG. NO. T8353A



PARTS LIST

EDR NO.	ITEM SIZE	ENG. NO.	DESCRIPTION	REQ. D.
11-40-4514	1	8353-1	TERMINATOR BASE & TRACK	1
11-40-4115	2	8310-8	REAR PLUNGER RETAINER	1
11-40-4039	3	8302-5	PLUNGER STRIKER	1
11-40-4119	4	8310-12	SPACER, PUNCH	1
11-40-4451	5	8310-23	REAR COVER	1
11-40-4192	6	8310-14	STOP FINGER	1
11-40-4068	7	8302-102	DRAG FINGER	1
11-40-4069	8	8302-103	PIVOT PIN	1
11-24-1079	9	756-14	FRONT PLUNGER RETAINER	2
11-40-4144	10	8302-110	TORSION SPRING	1
11-40-4145	11	8302-111	TORSION SPRING (STOP FINGER)	1
11-24-1067	12	4996-54	C/O PLUNGER SPRING	2
11-24-1079	13	4996-111	FR. C/O SPR. PLATE	1
	14	#6-32 X 1/2 LG. B.H.C.S.		1
	15	#8-32 X 1/4 LG. B.H.C.S.		1
	16	#8-32 X 3/8 LG. B.H.C.S.		1
	17	#10-32 X 1/2 LG. B.H.C.S.		2
	18	#10-32 X 3/8 LG. B.H.C.S.		1
	19	#10-32 X 1/4 LG. S.H.C.S.		1
	20	3/64 X 7/16 LG. SPIRAL PIN		2

PERISABLE TOOLING				
11-24-1748	21	B	7143-19	FORM & CONDUCTOR ANVIL (22 GA. ONLY)
11-40-4515	22	B	8353-2	PUNCH, BARREL FORM (6 9)
11-40-4516	23	B	8353-3	CONDUCTOR PUNCH (22 GA. ONLY)
11-40-4517	24	A	8353-4	PUNCH, INSULATION (22 GA. ONLY)
11-24-1515	25	A	7143-17	ANVIL - INSULATION (22 GA. ONLY)
11-24-1041	26	A	4996-3	CUT OFF PLUNGER
11-40-4116	27	A	8310-9	C/O PLUNGER & WIRE STOP
11-40-4467	28	B	8310-38	FORM & CONDUCTOR ANVIL (22 GA. ONLY)
11-40-4518	29	A	8353-5	CONDUCTOR PUNCH (22 GA. ONLY)
11-40-3118			K8353A	TOOL KIT (ALL ABOVE ITEMS)

22 GA. THRU EG GA. WITH .060 DIA. INSUL.

ECN # U91220
 Revised # 9
 4-27-92 SMT

REVISIONS

REV.	DATE	DESCRIPTION
1	10-70-35	INITIAL RELEASE
2	11-40-2120	T8353A

UNITED STATES GOVERNMENT
 MOLEX INCORPORATED
 TERMINATOR ASSEMBLY # 418172
 SHEET NO. 1070-35
 11-40-2120 T8353A