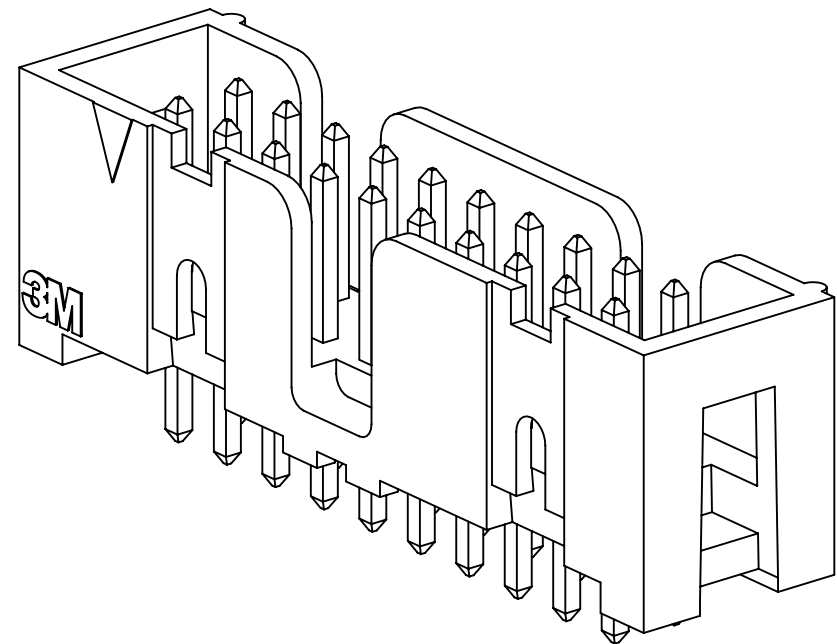


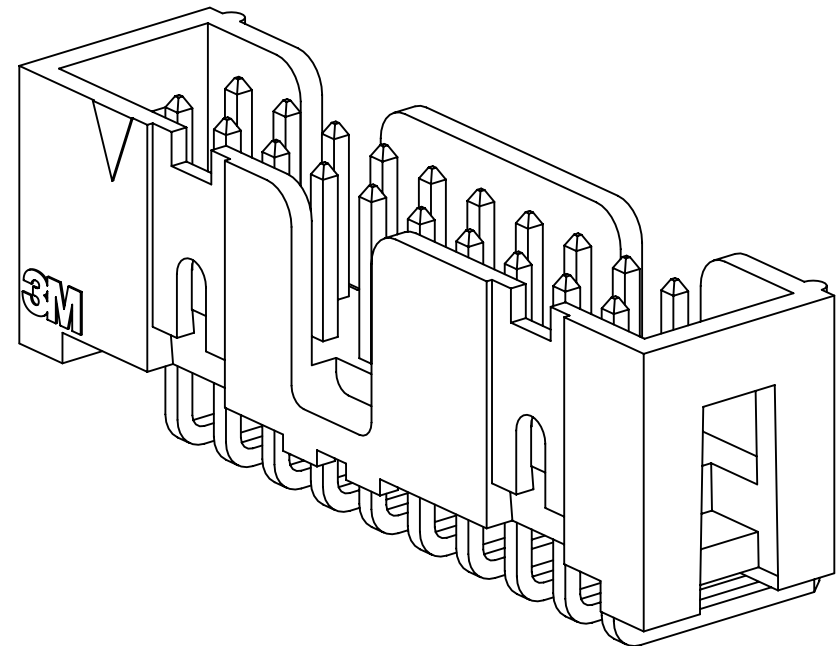
3M™ FOUR-WALL HEADER, 2500 SERIES

.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



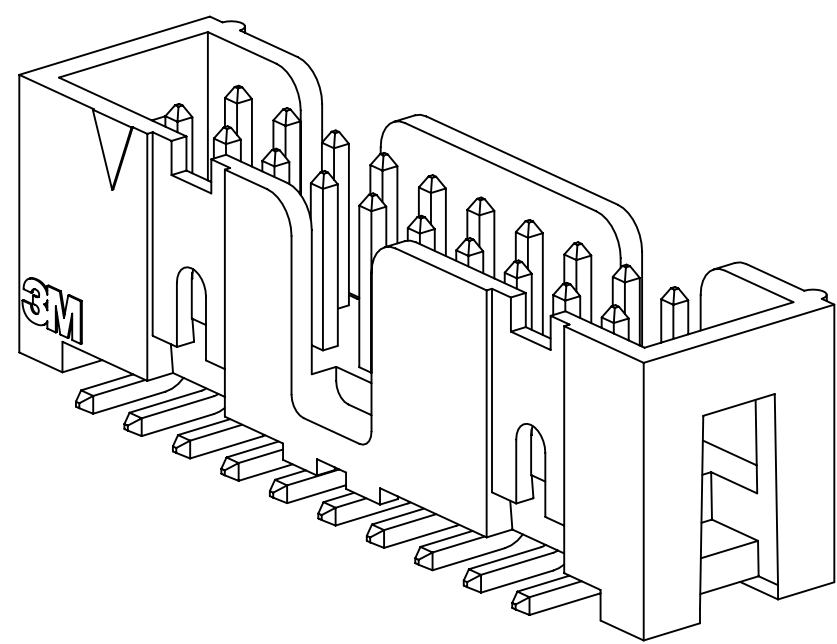
25XX - 60XX

STRAIGHT VERSION



25XX-50XX

RIGHT ANGLE VERSION



25XX-6V0C

SURFACE MOUNT VERSION

- * LOW PROFILE, SPACE SAVING DESIGN.
- * CENTER SLOT POLARIZATION PREVENTS MIS-INSERTIONS AND REDUCES INSERTION TIME.
- * DUAL SLOT POLARIZATION MEANS BROADER COMPATIBILITY WITH COMPETITIVE POLARIZATION DESIGNS (NOT AVAILABLE ON 6, 8 OR 10 POSITIONS).
- * OPTIONAL RETAINER CLIP FOR LOCKING SOCKETS IN PLACE AND INCREASING CONNECTION RELIABILITY IN VIBRATION-PRONE ENVIRONMENTS.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * THROUGH HOLE VERSION SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * EXPOSED SOLDER TAILS (ON RIGHT ANGLE VERSION) PROVIDE EASE OF CLEANING AND REDUCED REPAIR COST.
- * STRAIGHT SURFACE MOUNT VERSION AVAILABLE.

2 PHYSICAL :

```

INSULATOR:
  MATERIAL: GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
  COLOR: BLACK
CONTACT:
  MATERIAL: COPPER ALLOY
  PLATING:
UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL
  WIPING AREA: AVG. GOLD (SEE ORDERING INFORMATION)
  SOLDER TAILS: 200μ" [5.08μm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
  MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

```

2 ELECTRICAL :

CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.
INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

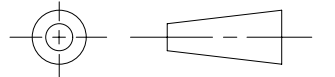
2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

UL
UL FILE NO: E68080

DIMENSIONS: INCHES [MM]) IS REF. ONLY		M 5606B		AUG 11, 2014		JNC		RS	
				REVISED AND REDRAWN					
DESIGN REFERENCE		NEXT ASSEMBLY		REV ECO		ISSUE DATE AND DESCRIPTION		DRFT CHKD	
ADDRESS CODES		CHRT CASTLINE		DATE AUG 11, 2014		MFG		DATE	
		CHKD		DATE		APPVL R. SCHERER		DATE SEP 05, 2014	
DIVISION Interconnect Solutions		DIVISION CODE EMSD				© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission or be used, disclosed other than for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		SCALE $\frac{4}{1}$		TOLERANCES EXCEPT AS NOTED		TITLE HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA			
		INCHES .0 ± .01 .000 ± .005 .0000 ±		MILLIMETERS 0 ± .0 ± .3 .00 ± .13 .000 ±		NUMBER SIZE DRAWING NO. D 78-5100-0770-7			
THIRD ANGLE PROJECTION INTERPRET PER ASME Y14.5 - 2009				MAX SURFACE ROUGHNESS ✓ ☐ MARKED ONLY		CAGE NUMBER D		REV. M	
		ANGLES ±		MODEL 3000 SERIES		DET. LISTS ☒ YES ☐ NO		SHT 1 OF 5	

Imaged: M.3 2/10/2015 8:32 AM UTC-06:00

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

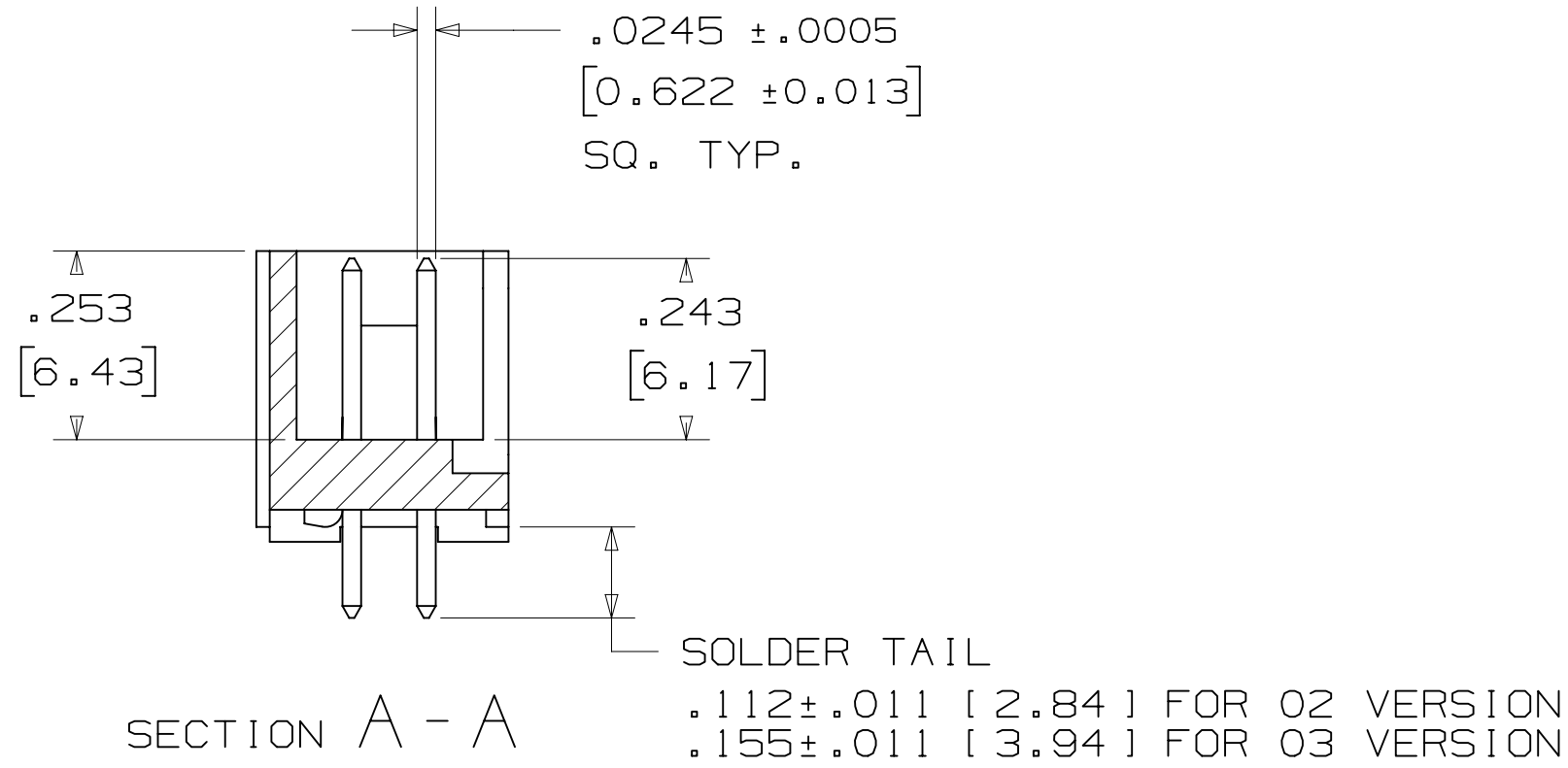
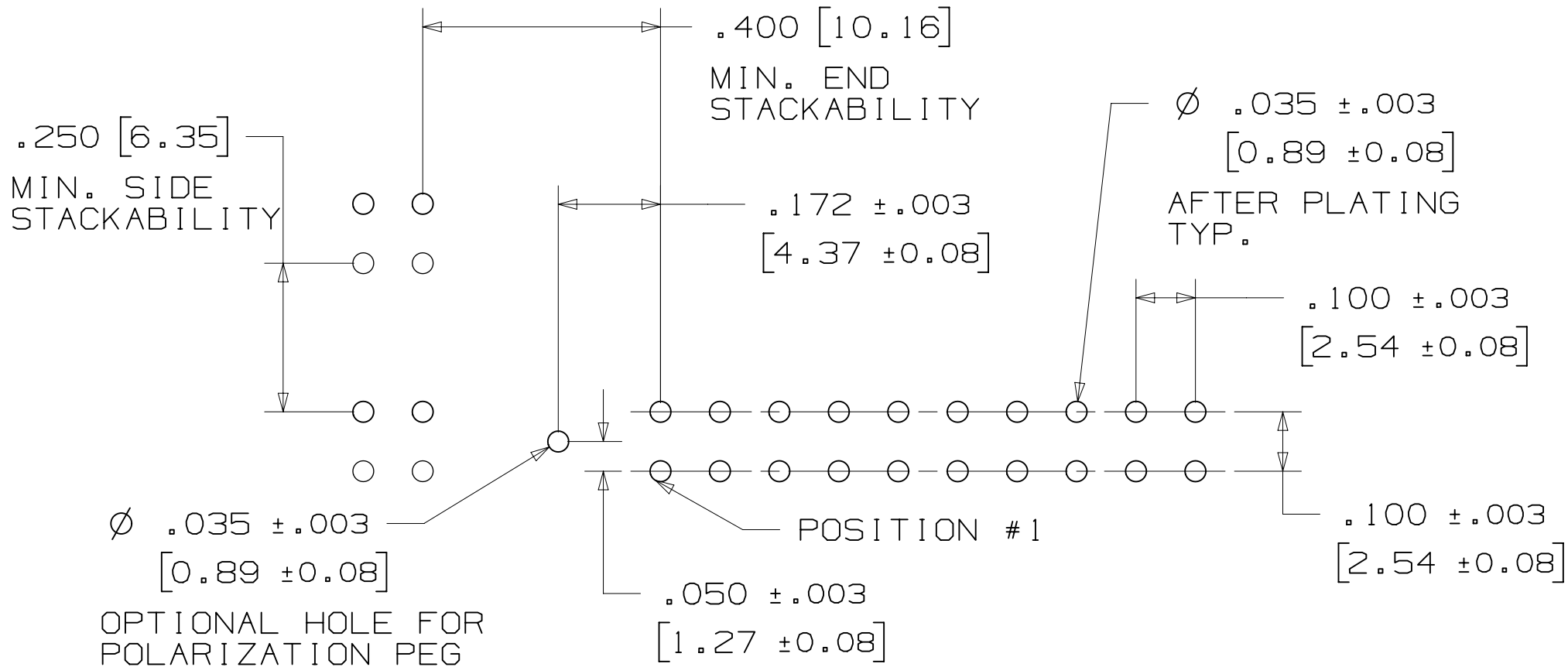
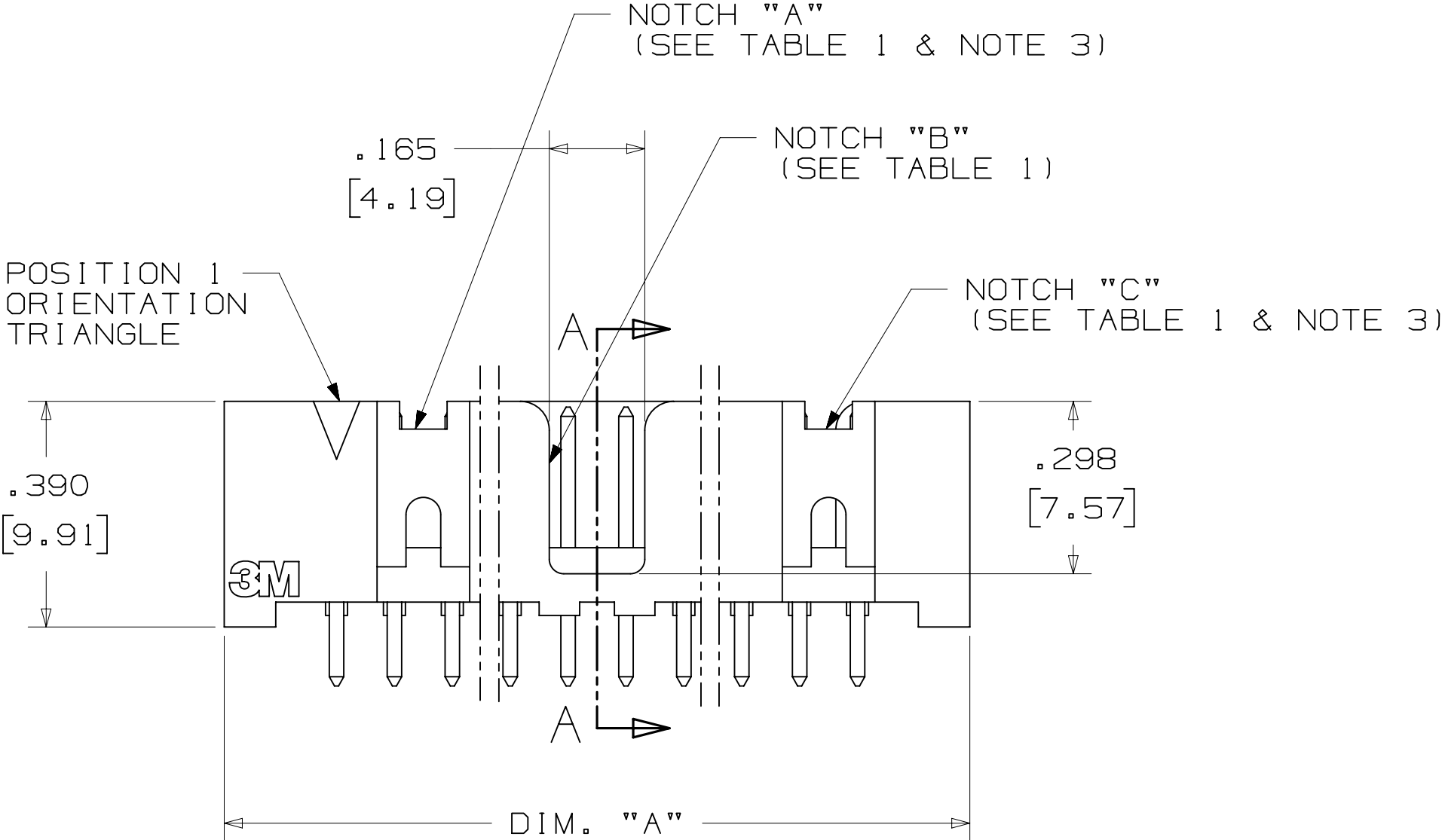
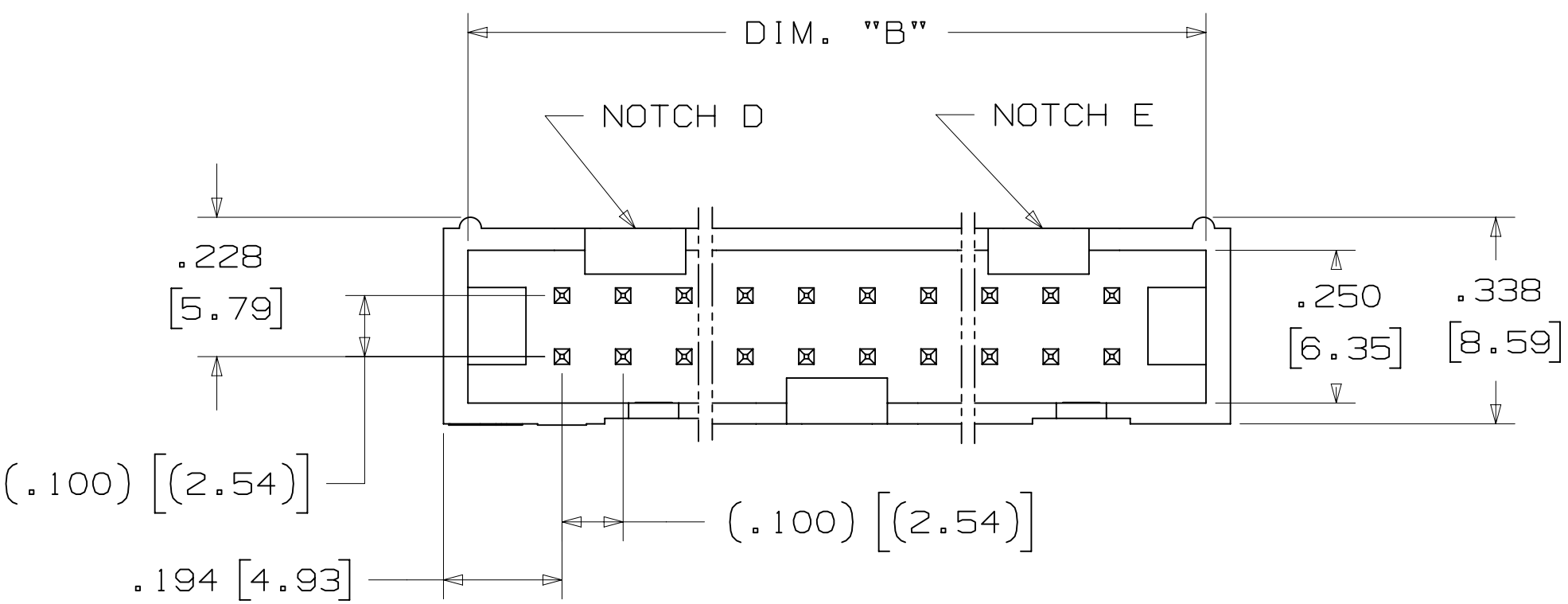


TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64



ORDERING INFORMATION
STRAIGHT VERSION

X25XX-60XX-XX

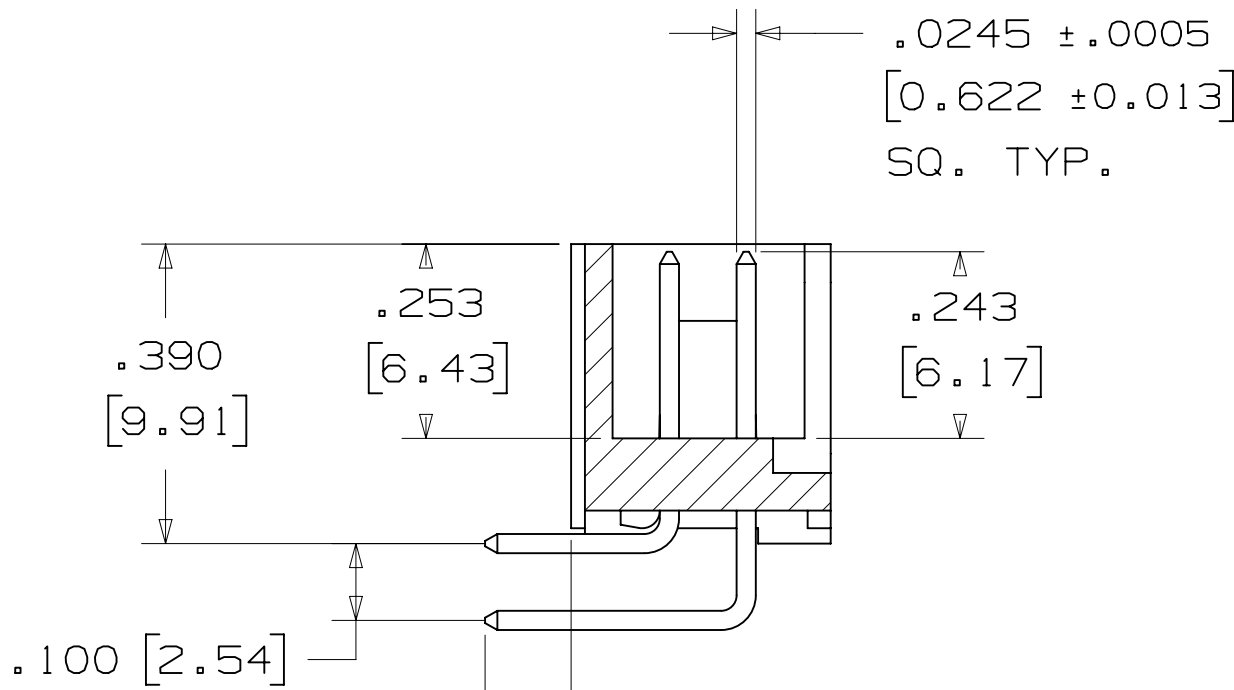
N= HIGH TEMP BLACK (PCT)
(RB, UB OR UG PLATING REQ'D)
BLANK= (UB OR UG PLATING)
PIN QUANTITY:
(SEE TABLE 1)
SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18]
THICK BOARD

PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15μ" [0.38μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN-LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)
UB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)

RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE

DESIGN REFERENCE		NEXT ASSEMBLY		M 56068		AUG 11,2014		JNC		RS	
REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD			
CUST CODES		CUST CODES		DATE		DATE		DATE		DATE	
DIVISION		DIVISION CODE		DATE		DATE		DATE		DATE	
Interconnect Solutions		EMSD		AUG 11,2014		AUG 11,2014		SEP 05,2014			
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED		INCHES .00 ±.01 .000 ±.005 .0000 ±		MILLIMETERS 0 ± .0 ±.3 .00 ±.13 .000 ±			
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		DET SURFACES		MARKED ONLY			
CAGE NUMBER		SIZE		DRAWING NO.		REV.		MODEL			
D78-5100-0770-7		M		3000 SERIES		DET		YES		NO	
SHT 2 OF 5											

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



SOLDER TAIL
.112±.011 [2.84] FOR 02 VERSION
.155±.011 [3.94] FOR 03 VERSION

SECTION B - B

TABLE 1				
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	06
08	.688 [17.48]	.608 [15.44]	B	08
10	.788 [20.02]	.708 [17.98]	BC	10
14	.988 [25.10]	.908 [23.06]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	64

ORDERING INFORMATION
RIGHT ANGLE VERSION

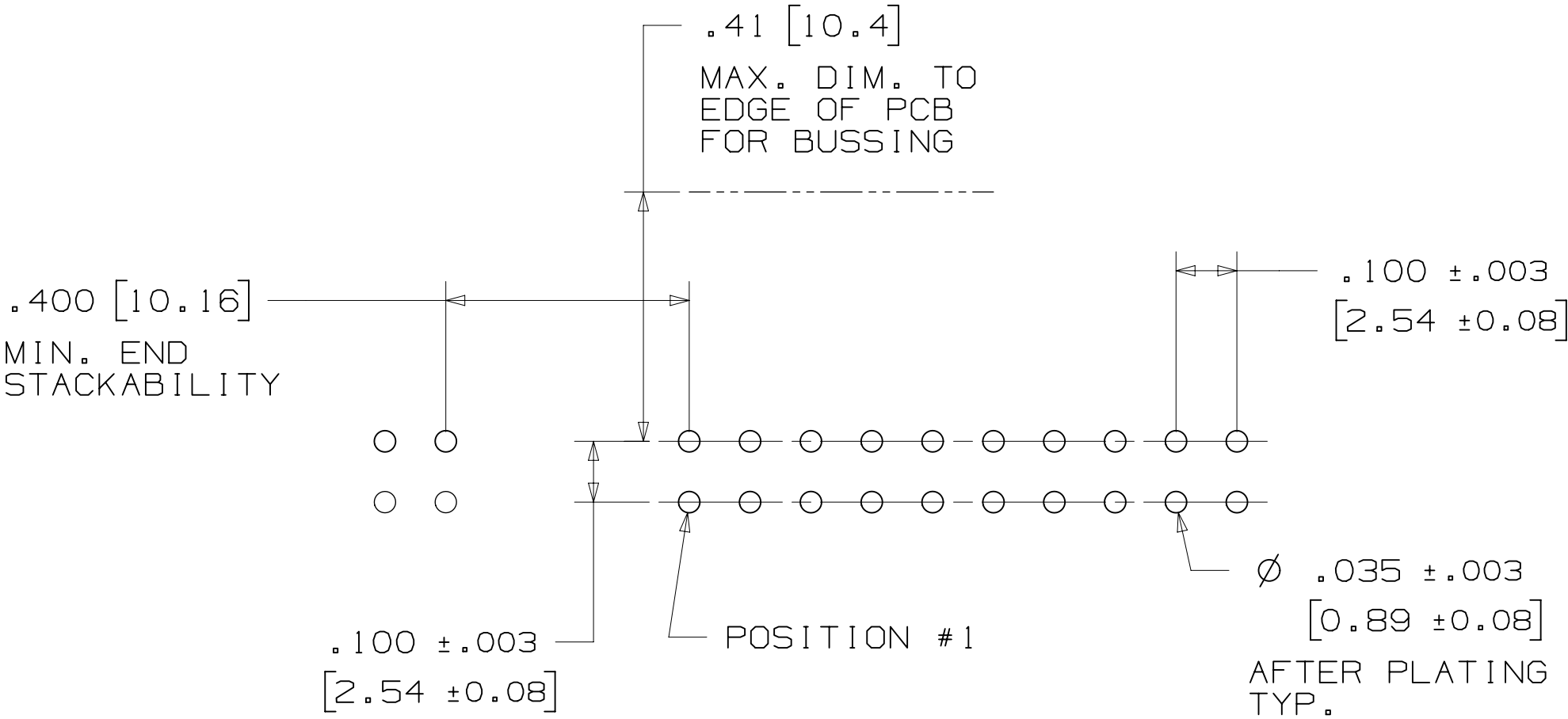
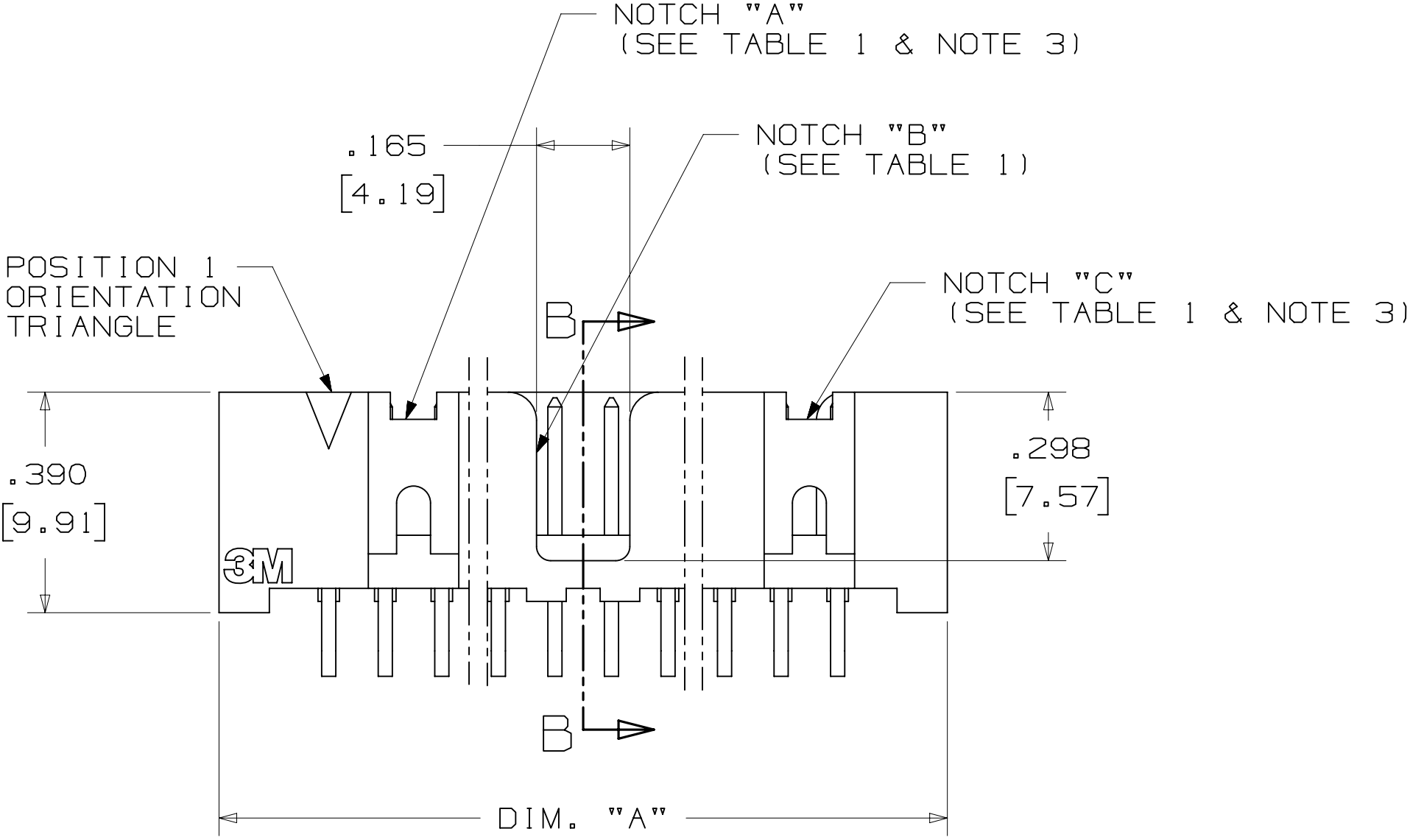
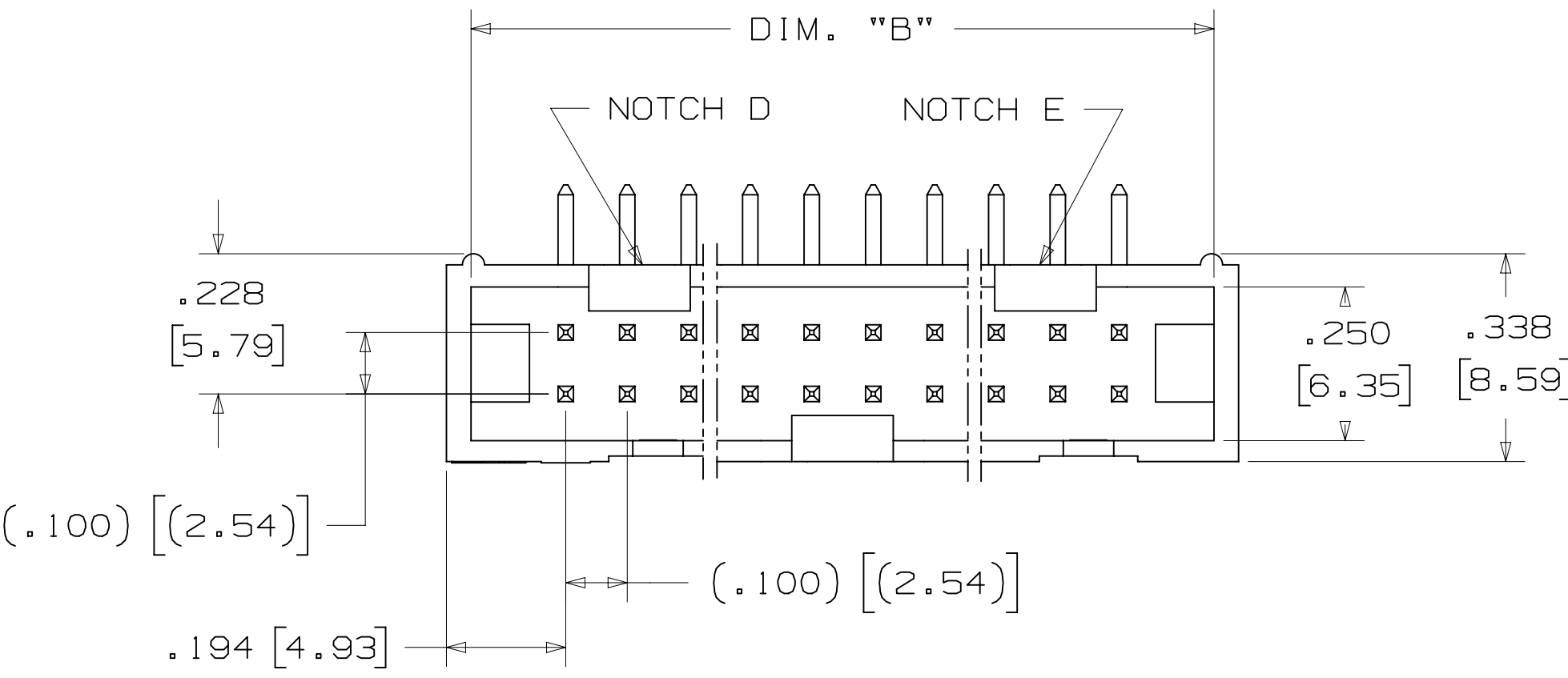
X25XX-50XX-XX

N= HIGH TEMP BLACK (PCT)
(RB, UB OR UG PLATING REQ'D)
BLANK= (UB OR UG PLATING)

PIN QUANTITY:
(SEE TABLE 1)

SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18]
THICK BOARD

PLATING:
RB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] MATTE TIN (RIA, E1 & C1 APPLY)
UG = 15μ" [0.38μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN-LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)
UB = 30μ" [0.76μm] AVG. GOLD
200μ" [5.08μm] 60:40 TIN LEAD SOLDER TAILS
(RIA E3 & C2 APPLY)



RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE

DESIGN REFERENCE		NEXT ASSEMBLY		REV. ECO		ISSUE DATE AND DESCRIPTION		DRFT CHKD	
X25XX-50XX-XX		X25XX-50XX-XX		ECO		AUG 11, 2014		MFG DATE	
DIVISION		DIVISION CODE		CHKD		DATE		DATE	
Interconnect Solutions		EMSD		R. SCHERER		SEP 05, 2014			
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED		INCHES .00 ±.01 .000 ±.005 .0000 ±		MILLIMETERS 0 ±.3 .00 ±.13 .000 ±	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		DET SURFACES		MARKED ONLY	
TITLE		CAGE NUMBER		SIZE		DRAWING NO.		REV.	
HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA		D78-5100-0770-7		M		3000 SERIES		REV. M	
MODEL		LISTS		YES		NO		SHT 3 OF 5	

TABLE 1					
PIN QTY.	DIM. "A"	DIM. "B"	POLARIZING NOTCHES	TAPE AND REEL PKG CODE	PIN QTY.
06	.588 [14.94]	.508 [12.90]	B	WD (44 MM)	06
08	.688 [17.48]	.608 [15.44]	B	WD (44 MM)	08
10	.788 [20.02]	.708 [17.98]	BC	WD (44 MM)	10
14	.988 [25.10]	.908 [23.06]	BCDE	WD (44 MM)	14
16	1.088 [27.64]	1.008 [25.60]	ABCDE	WD (44 MM)	16
20	1.288 [32.72]	1.208 [30.68]	ABCDE	WE (56 MM)	20
24	1.488 [37.80]	1.408 [35.76]	ABCDE	WE (56 MM)	24
26	1.588 [40.34]	1.508 [38.30]	ABCDE	WE (56 MM)	26
30	1.788 [45.42]	1.708 [43.38]	ABCDE	WF (72 MM)	30
34	1.988 [50.50]	1.908 [48.46]	ABCDE	WF (72 MM)	34
36	2.088 [53.04]	2.008 [51.00]	ABCDE	WG (88 MM)	36
40	2.288 [58.12]	2.208 [56.08]	ABCDE	WG (88 MM)	40
50	2.788 [70.82]	2.708 [68.78]	ABCDE	WG (88 MM)	50
60	3.288 [83.52]	3.208 [81.48]	ABCDE	WH (120 MM)	60
64	3.488 [88.60]	3.408 [86.56]	ABCDE	WH (120 MM)	64

ORDERING INFORMATION
SURFACE MOUNT VERSION

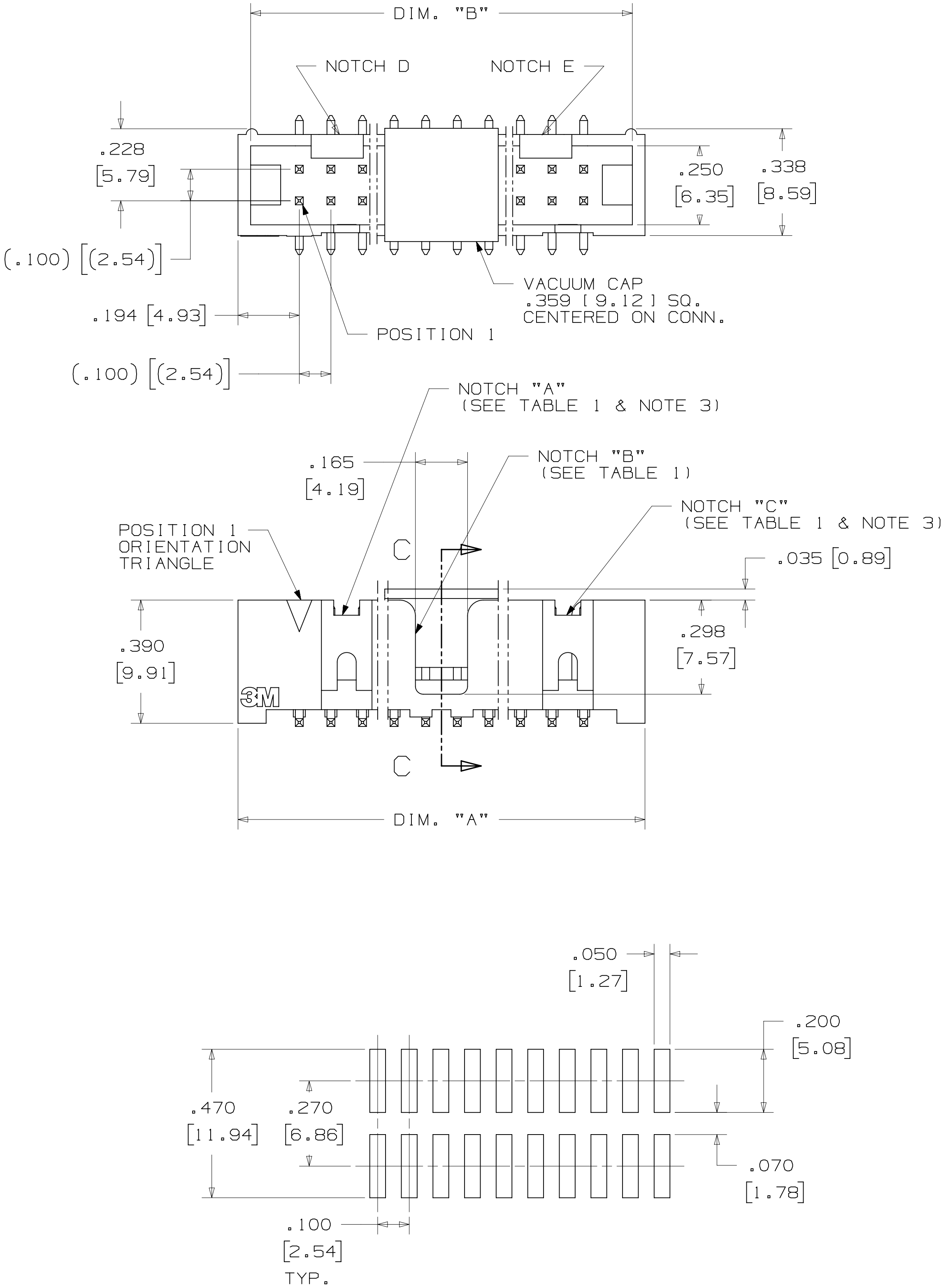
N25XX-6VOC-XX-XX

N = HIGH TEMP BLACK (PCT)
(RB PLATING REQ'D)

PIN QUANTITY:
(SEE TABLE 1)

PACKAGING OPTIONS:
WX = TAPE & REEL PACKAGING (SEE TABLE 1)

PLATING:
RB = 30µ" [0.76µm] AVG. GOLD
200µ" [5.08µm] MATTE TIN (RIA, E1 & C1 APPLY)



RECOMMENDED PAD LAYOUT

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF CODES		DIVISION CODE		CASTIGLIONE	AUG 11, 2014	MFG	DATE		
DIVISION		INTERCONNECT SOLUTIONS		CHKD	DATE	APPR	DATE	SEP 05, 2014	
DO NOT SCALE DRAWING		SCALE 4/1		TOLERANCES EXCEPT AS NOTED		© 3M COPYRIGHT 2015			
THIRD ANGLE PROJECTION		INCHES .00 ±.01 .000 ±.005 .0000 ±		MILLIMETERS 0 ±.3 .00 ±.13 .000 ±		3M Center St. Paul, MN 55144			
MAX SURFACE ROUGHNESS		INTERPRET PER ASME Y14.5 - 2009		CAGE NUMBER		DRAWING NO.		REV.	
MARKED ONLY		SURFACES		MODEL		3000 SERIES		DET	
								YES NO	
								SHT 4 OF 5	

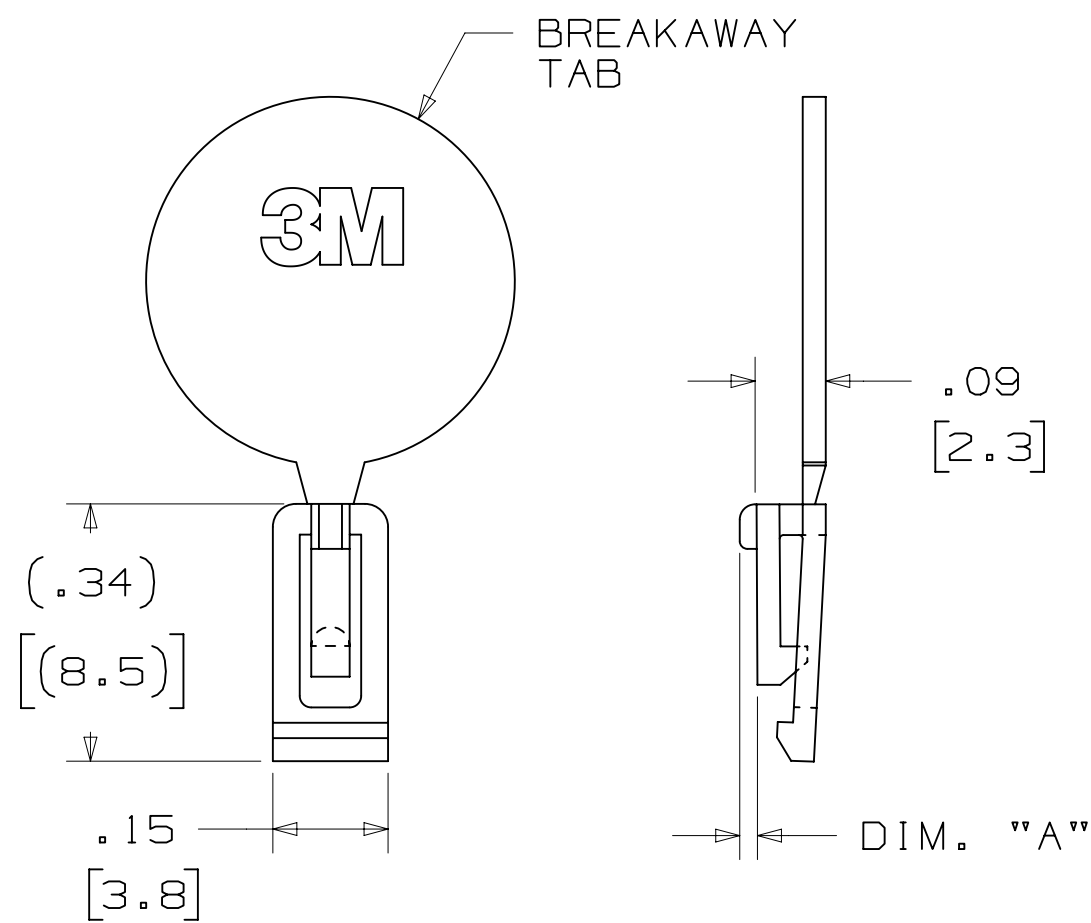
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

- * SELECTIVE PIN REMOVAL (FOR BOARD ASSEMBLY POLARIZATION).
- * DIFFERENT PIN LENGTHS.

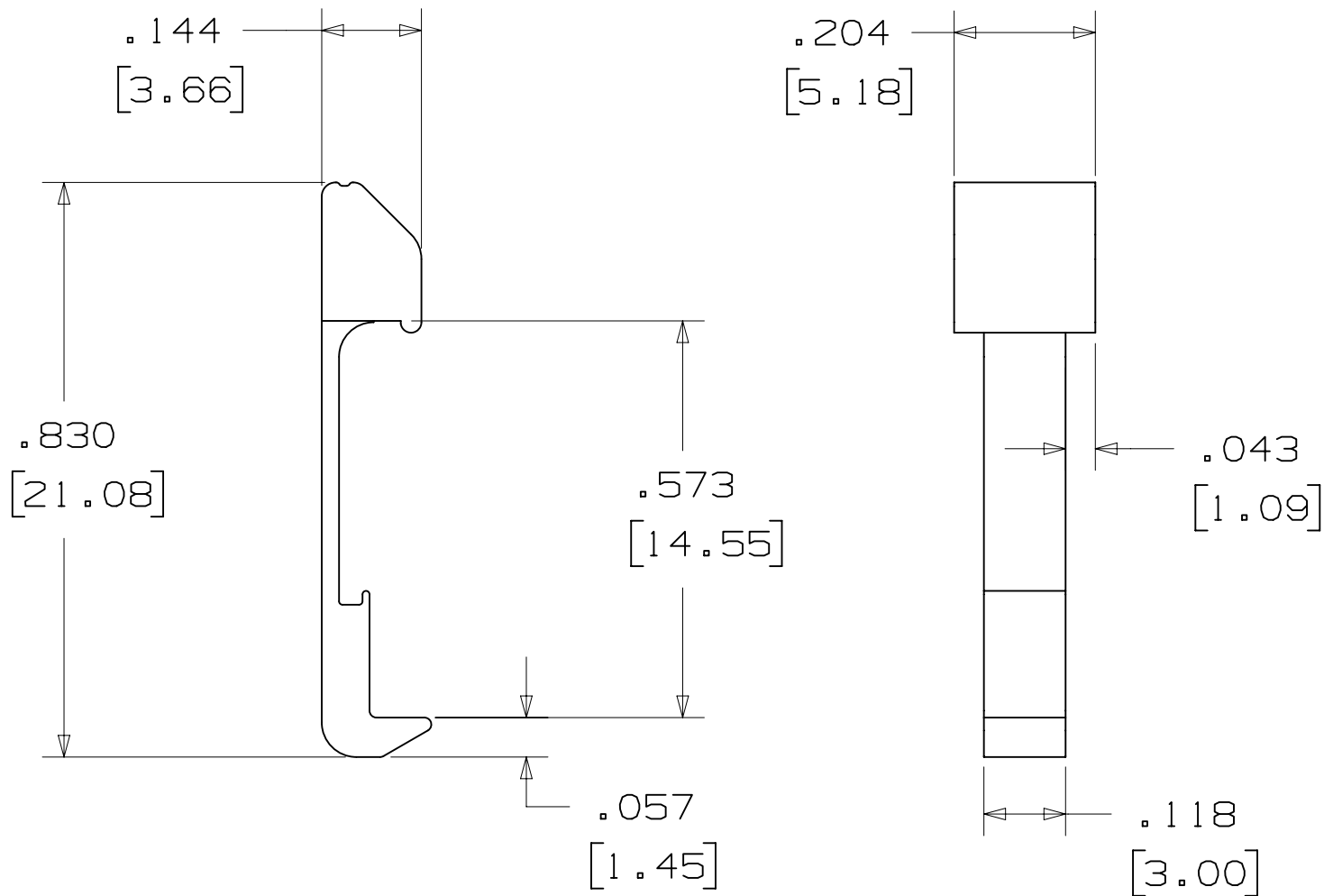
POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. "A"
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

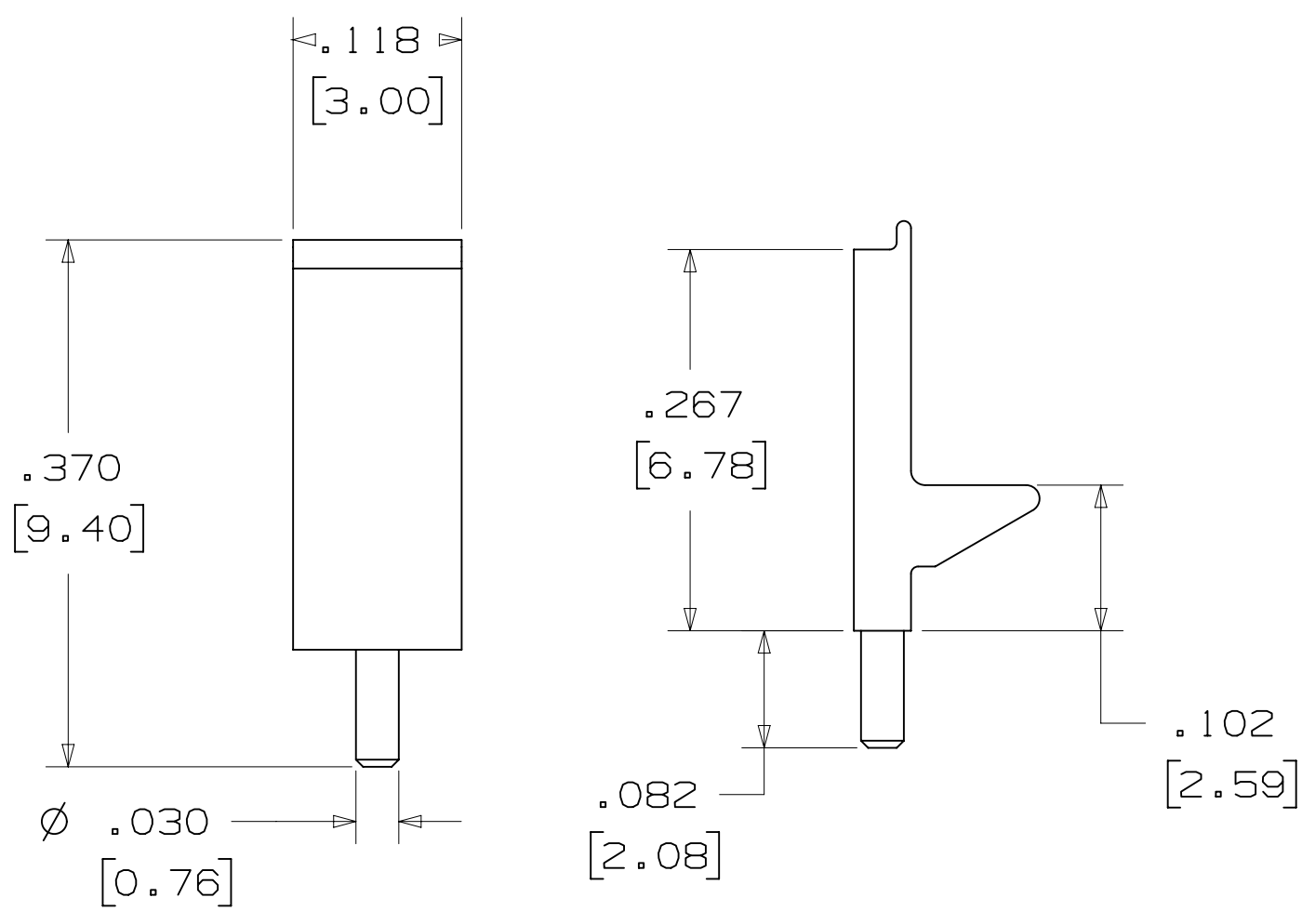
LOW PROFILE LATCH



PART NO.	MATERIAL	COLOR
3505-33B	NYLON	BLACK

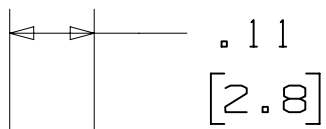
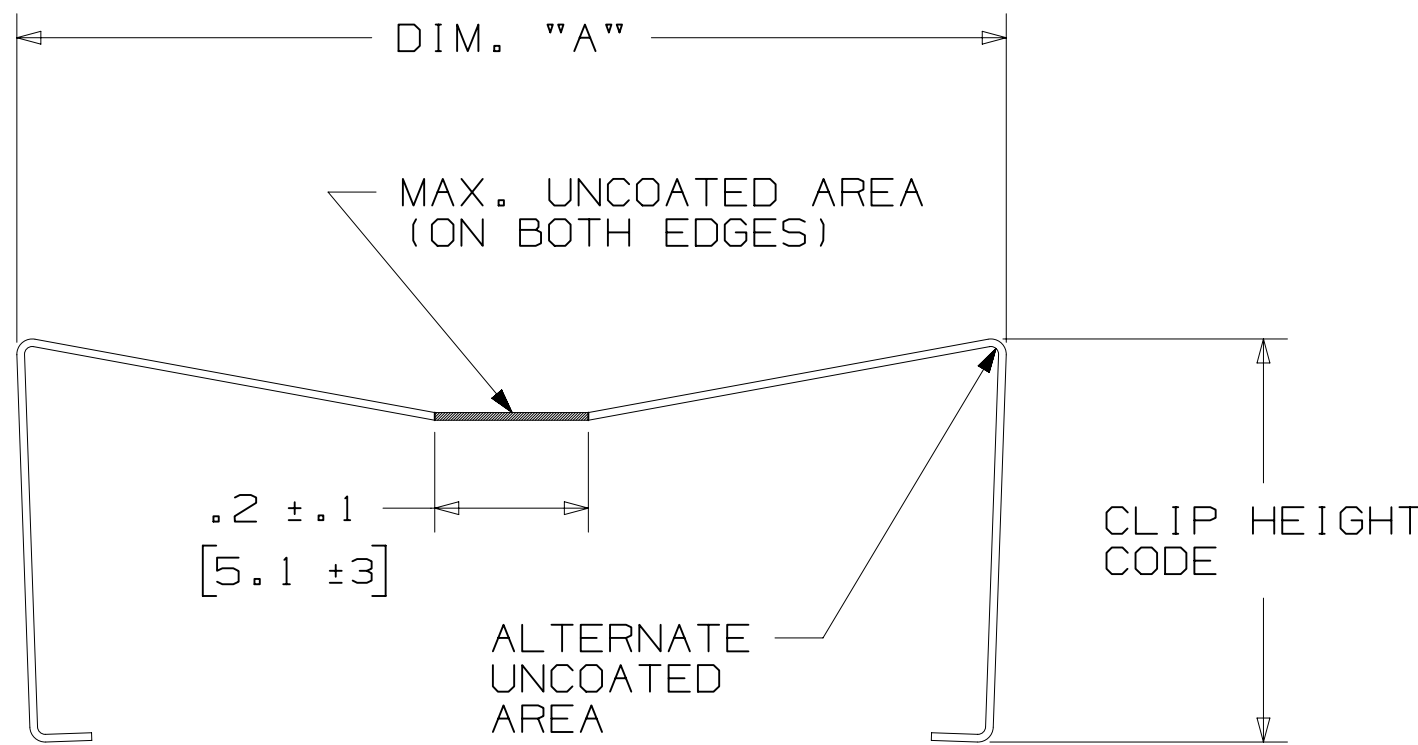
NOTE:
LATCHES NOT COMPATIBLE WITH REFLOW SOLDERING.
ATTACH LATCHES AFTER SOLDERING.

POLARIZING POST



PART NO.	MATERIAL	COLOR
3201-3	PCT	BLACK

SHORT/LONG SOCKET RETAINER CLIP



PIN QTY.	DIM. "A"
06	N/A
08	N/A
10	.81 [20.6]
14	1.02 [25.9]
16	1.12 [28.4]
20	1.32 [33.5]
24	1.52 [38.7]
26	1.63 [41.4]
30	1.83 [46.4]
34	2.03 [51.6]
36	N/A
40	2.33 [59.2]
50	2.83 [71.9]
60	3.33 [84.6]
64	3.53 [89.7]

NOTE:
STAINLESS STEEL WITH GRAY POLYURETHANE COATING.

3505-8XXX
CLIP HEIGHT CODE — PIN COUNT (SEE TABLE)
0 = .31 [7.9] FOR SOCKETS WITHOUT STRAIN RELIEF
1 = .53 [13.5] FOR SOCKETS WITH STRAIN RELIEF

DESIGN REFERENCE		NEXT ASSEMBLY		M 56068		AUG 11, 2014		JNC		RS	
REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD			
CSTIGLIONE		AUG 11, 2014		MFG		DATE					
CHKD		R. SCHERER		DATE		SEP 05, 2014					
DIVISION		Interconnect Solutions		DIVISION CODE		EMSD					
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED							
THIRD ANGLE PROJECTION				INCHES		.00 ± .01					
INTERPRET PER ASME Y14.5 - 2009				MILLIMETERS		0 ± .005					
MAX SURFACE ROUGHNESS				.00 ± .13							
SURFACES											
MARKED ONLY											
CAGE NUMBER		D 78-5100-0770-7		CAGE NUMBER		3000 SERIES					
SIZE		M		DRAWING NO.		REV.					
DET		YES		NO		SHT 5 OF 5					