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LOC

DIST

REVISIONS

AG

53

P

LTR

DESCRIPTION

DATE

DWN

APVD

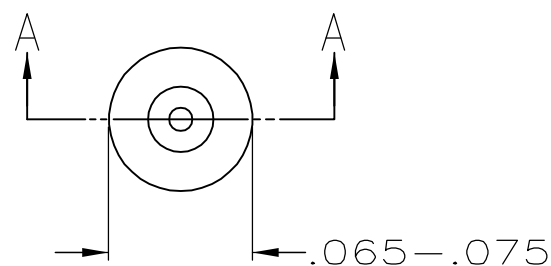
A

REVISED PER ECO-06-001742

31JAN06

JDP

JGH



1. MATERIAL:

EYELET - COPPER PER ASTM B 152

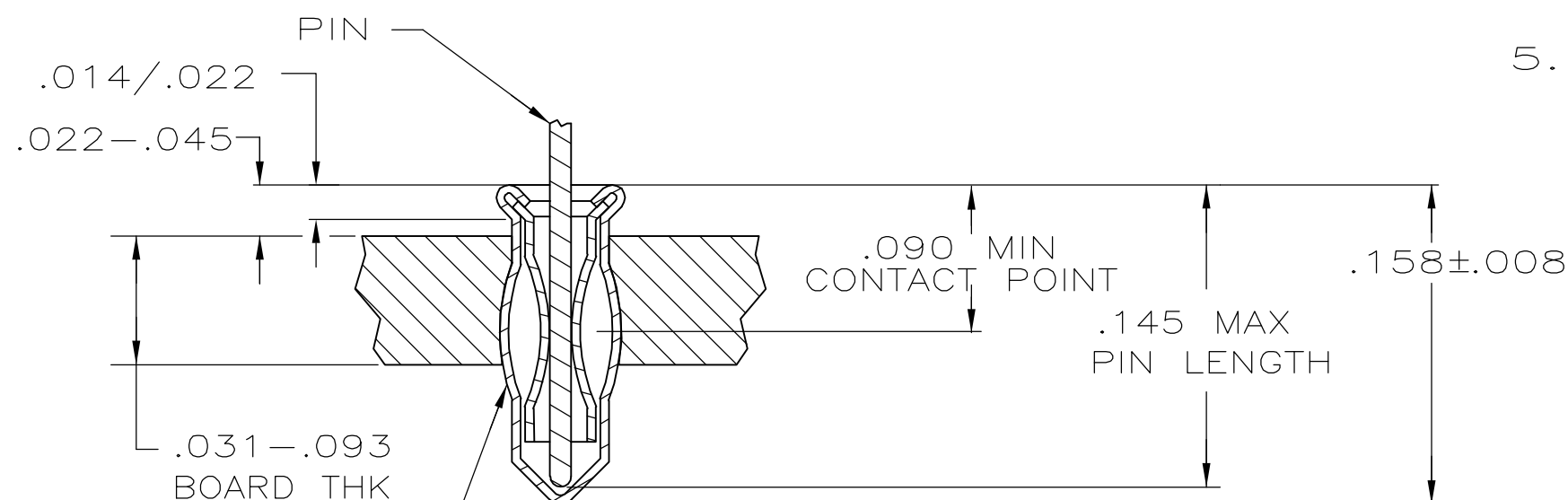
SPRING - BERYLLIUM COPPER PER ASTM B 194

2 TIN PLATE PER ASTM B 545 .000100 MIN THICK.

3 GOLD PLATE PER ASTM B 488 .000030 MIN THICK OVER NICKEL PER QQ-N-290 ON CONTACT AREA.

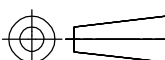
4 TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED .004 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN

5. HOLE SIZE FOR HAND INSERTION .053-.055



SECTION A-A

.090/.145	.014/.022	GOLD 	TIN 	5645951-5
	.020/.026			5645951-2
				TIN 
LENGTH	DIA 	SPRING	EYELET	PART NO
PIN		FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA — DOCK5 19APR2005	tyco Tyco Electronics Corporation Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		CHK J. HAVENER 19APR2005	NAME MINIATURE SPRING SOCKET ASSEMBLY SERIES 2 SHORT			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD J. HAVENER 19APR2005				
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	PRODUCT SPEC 108-14008				
MATERIAL		APPLICATION SPEC 114-13152	SIZE A3	CAGE CODE 00779	DRAWING NO C-5645951	RESTRICTED TO —
NOTE 1		FINISH SEE TABLE	CUSTOMER DRAWING			
			SCALE NTS	SHEET 1 OF 1	REV A	