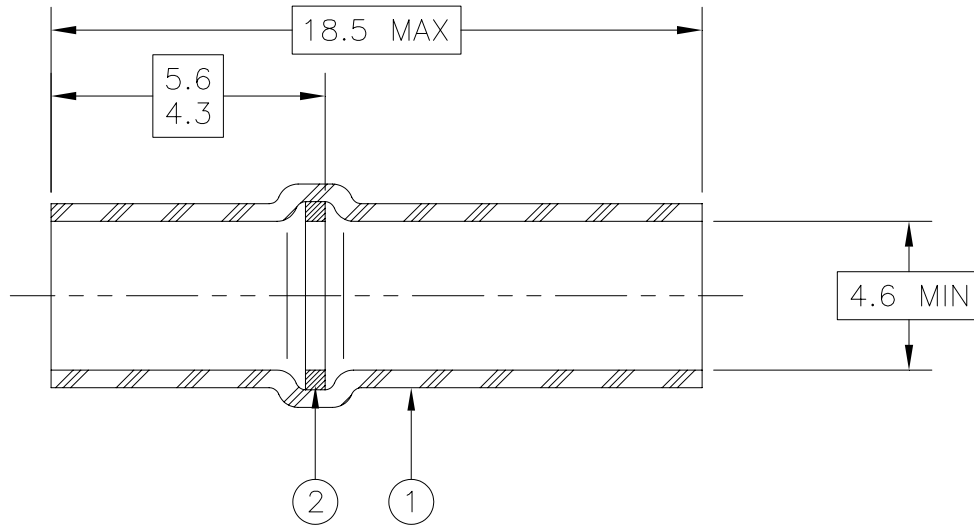


CUSTOMER DRAWING



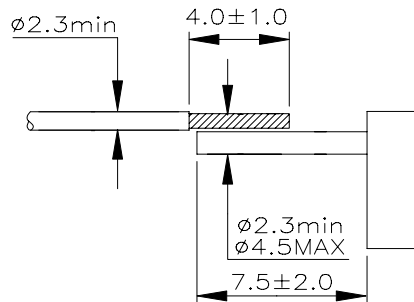
MATERIALS


1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn42Bi58 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. These controlled soldering devices are designed for termination of a wire to the lead of electrical component or to the terminal of a connector.
2. Temperature range: -55°C to +125°C. For installation procedure and application equipment, consult RPIP-824-00 or H54286.

For best results, prepare the wire as shown:



| | | | | | | |
|---|---|--|---------------------------------|---|--------------------------|-------------------------|
|  Tyco Electronics | | Tyco Electronics 300 Constitution Dr Menlo Park, CA 94025, U.S.A. | | TITLE: SOLDERSLLEEVE ONE STEP WIRE TERMINATOR LOW TEMPERATURE, LEAD FREE | | |
| Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] | | Raychem Devices | | DOCUMENT NO.: B-155-9101 | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | | REV: A | DATE: 8-Jun-07 | |
| DRAWN BY: P.TALLY | CAGE CODE: 06090 | REPLACES: --- | ECO NUMBER: 07-013637 | SCALE: NTS | SIZE: A | SHEET: 1 of 1 |

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