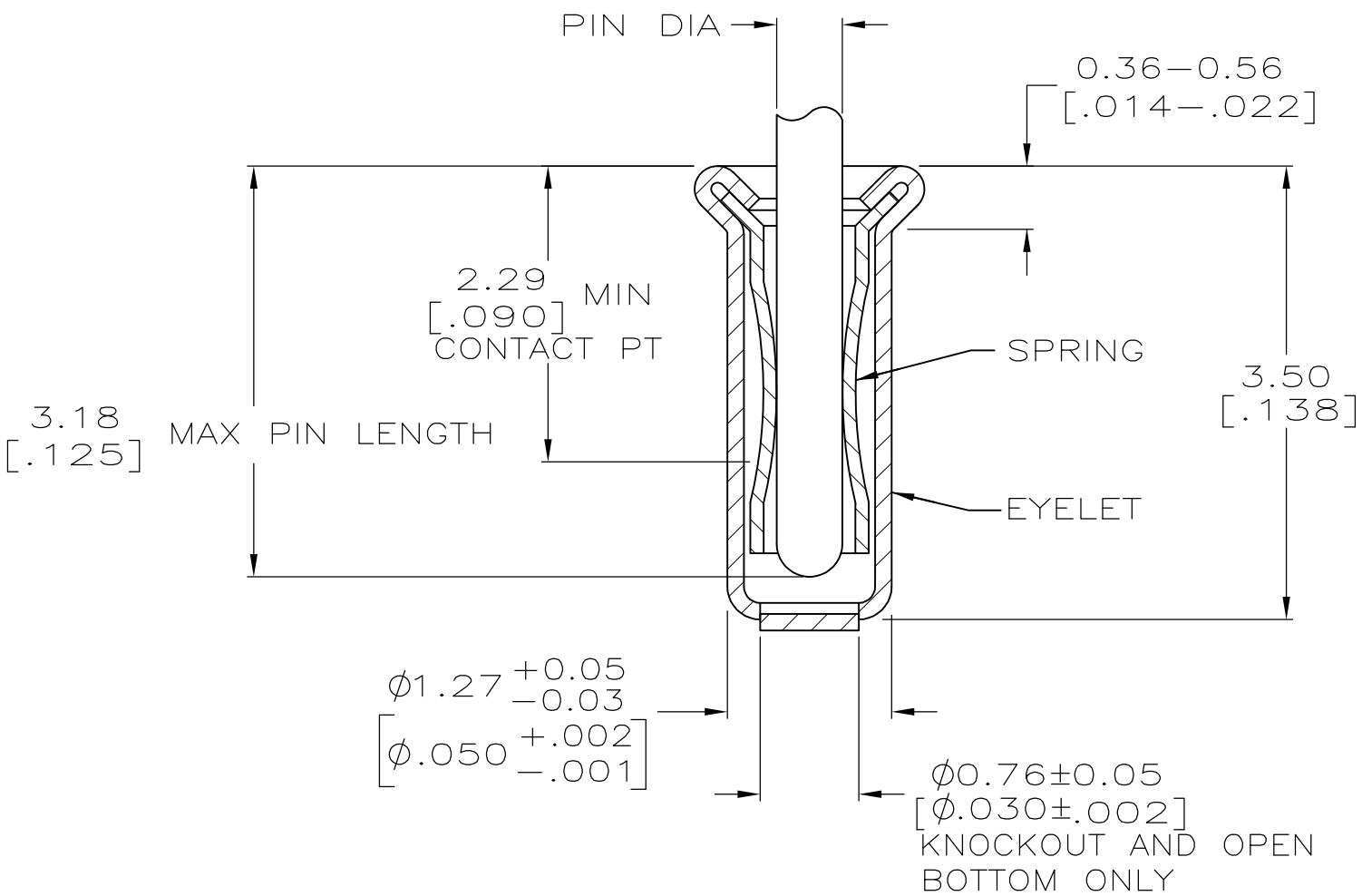
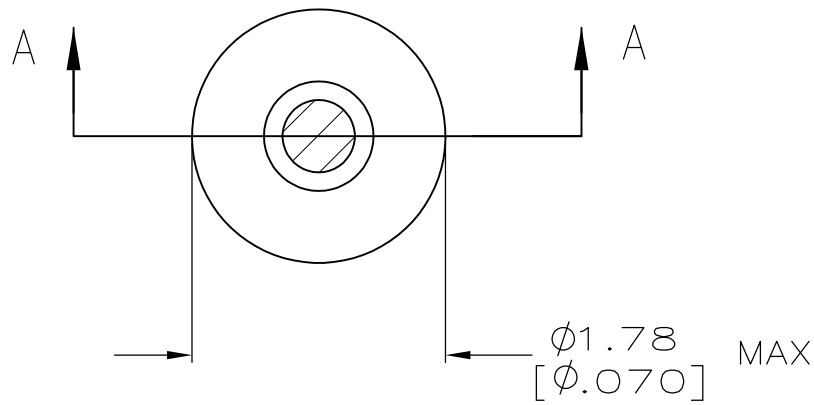


LOC	DIST	REVISIONS					
FT	64	P	LTR	DESCRIPTION		DATE	OWN
		P		REVISED PER ECO-11-004835		11MAR11	RK
							APVD
							HMR



SECTION A-A

- 1

TIN PLATE PER ASTM B 545 .0.00254 [.000100] MIN THICK.
- 2

GOLD PLATE PER ASTM B 488 0.00076 [.000030] MIN THICK OVER NICKEL PLATE PER QQ-N-290 0.00028 [.000011] MIN THICK ON CONTACT AREA.
3.

RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
MACHINE INSERTION: 1.32±0.05 [.052±.002]
HAND INSERTION: 1.32 ^{+0.10}/_{-0.00} [.052 ^{+0.004}/_{-.000}]
4.

APPLICATION TOOL PART NUMBER:
MACHINE NO. 682127-3
INSERTION HEAD NO. 682039-2
- 5

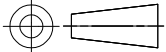
TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
6.

BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
- 7

MATERIAL:
SPRING: BERYLLIUM COPPER PER ASTM B 194
EYELET: COPPER PER ASTM B 152
- 8

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

8 OBSOLETE

OPEN	0.56-0.64 [.022-.025]	TIN 1	GOLD 2	4-5331272-3
	0.46-0.53 [.018-.021]			3-5331272-9
KNOCKOUT	0.56-0.64 [.022-.025]	TIN 1	GOLD 2	3-5331272-5
CLOSED				0.46-0.53 [.018-.021]
	BOTTOM TYPE	RECOMMENDED PIN DIA 5	EYELET	SPRING
2-5331272-3				
FINISH				PART NO
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 20APR2005 A. FERNANDEZ-DOCK5 CHK J. HAVENER 20APR2005 APVD J. HAVENER 20APR2005		
DIMENSIONS: mm[INCHES]		NAME		
		MINIATURE SPRING SOCKET ASSEMBLY SERIES 2		
		SIZE CAGE CODE DRAWING NO		
		A2 00779 C-5331272		
		RESTRICTED TO		
MATERIAL 7		FINISH SEE TABLE		
CUSTOMER DRAWING		SCALE 20:1 SHEET 1 of 1 REV P		