



LC²MOS 8-Bit μ P-Compatible 12-Bit DAC

AD7548

FEATURES

8-Bit Bus Compatible 12-Bit DAC
All Grades 12-Bit Monotonic Over Full Temperature Ranges
Operation Specified at +5V, +12V or +15V Power Supply
Low Gain Drift of 5ppm/°C Maximum
Full 4 Quadrant Multiplication
Skinny DIP and Surface Mount Packages

APPLICATIONS

8-Bit Microprocessor Based Control Systems
Programmable Amplifiers
Function Generation
Servo Control

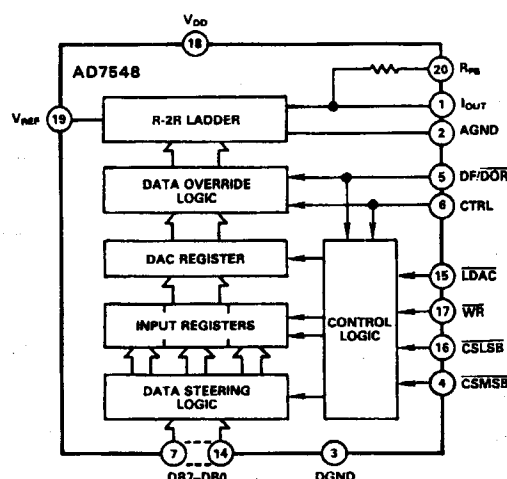
GENERAL DESCRIPTION

The AD7548 is a 12-bit monolithic CMOS D/A converter for use with 8-bit bus microprocessors. Data is loaded in two bytes to input holding registers as shown in the block diagram opposite. The AD7548 can be configured to accept either left- or right-justified data, least significant byte or most significant byte first, using standard TTL compatible control inputs.

A separate load DAC control input allows the user the choice of updating the analog output coincident with loading new data to the DAC input register or at any time after the data loading event. This feature is especially important in multi-DAC systems where simultaneous update of all DACs is required.

The new Linear Compatible CMOS (LC² MOS) process used in the manufacture of the AD7548 allows precision thin-film linear circuitry and high-speed low-power CMOS logic to be integrated on the same small chip. The high-speed logic allows direct interfacing to most of the popular 8-bit microprocessors.

AD7548 FUNCTIONAL BLOCK DIAGRAM



PRODUCT HIGHLIGHTS

- Microprocessor Compatibility**
High speed input control (TTL/5V CMOS compatible) allow direct interfacing to most of the popular 8-bit microprocessors.
- Guaranteed Monotonicity**
The AD7548 is guaranteed monotonic to 12-bits over the full temperature range for all grades and at all specified supply voltages.
- Selectable Data Input Format**
Left- or right-justified data, least significant or most significant byte first. This allows the AD7548 to be interfaced with microprocessors using either Motorola or Intel-type data formatting.
- Monolithic Construction**
For increased reliability and reduced package size – 0.3" 20-pin DIP and 20-terminal surface mount packages.
- Single Supply Operation** – See Figure 8.
- Low Gain Error and Gain Error T.C.**

Rev. A

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AD7548* PRODUCT PAGE QUICK LINKS

Last Content Update: 02/23/2017

COMPARABLE PARTS

View a parametric search of comparable parts.

DOCUMENTATION

Application Notes

- AN-225: 12-Bit Voltage-Output DACs for Single-Supply 5V and 12V Systems

Data Sheet

- AD7548: LC²MOS 8-Bit μ P Compatible 12-Bit DAC Scanned Data Sheet

REFERENCE MATERIALS

Solutions Bulletins & Brochures

- Digital to Analog Converters ICs Solutions Bulletin

DESIGN RESOURCES

- AD7548 Material Declaration
- PCN-PDN Information
- Quality And Reliability
- Symbols and Footprints

DISCUSSIONS

View all AD7548 EngineerZone Discussions.

SAMPLE AND BUY

Visit the product page to see pricing options.

TECHNICAL SUPPORT

Submit a technical question or find your regional support number.

DOCUMENT FEEDBACK

Submit feedback for this data sheet.

SPECIFICATIONS¹ ($V_{DD} = +5V$, $V_{REF} = +10V$; $I_{OUT} = AGND = 0V$. All specifications T_{min} to T_{max} unless otherwise specified)

Parameter	J, A Versions	K, B Versions	S Version	T Version	Units	Test Conditions/Comments
ACCURACY						
Resolution	12	12	12	12	Bits	
Relative Accuracy	± 1	$\pm 1/2$	± 1	$\pm 1/2$	LSB max	
Differential Nonlinearity	± 1	$\pm 1/2$	± 1	$\pm 1/2$	LSB max	All grades guaranteed monotonic to 12-bits over temperature.
Full Scale Error	± 6	± 3	± 6	± 3	LSB max	Measured using internal R_{FB} and includes effects of leakage current and gain TC. Full Scale Error can be trimmed to zero.
Gain Temperature Coefficient ² ; $\Delta\text{Gain}/\Delta\text{Temperature}$	± 5	± 5	± 5	± 5	ppm/°C max	Typical value is 2ppm/°C
Output Leakage Current I_{OUT} (Pin 1)						
+25°C	± 5	± 5	± 5	± 5	nA max	All digital inputs = 0V
T_{min} to T_{max}	± 25	± 25	± 150	± 150	nA max	
REFERENCE INPUT						
Input Resistance, Pin 19	7 20	7 20	7 20	7 20	k Ω min k Ω max	Typical Input Resistance = 11k Ω
DIGITAL INPUTS						
V_{IH} (Input High Voltage)	2.4	2.4	2.4	2.4	V min	
V_{IL} (Input Low Voltage)	0.8	0.8	0.8	0.8	V max	
I_{IN} (Input Current)						
+25°C	± 1	± 1	± 1	± 1	μA max	$V_{IN} = 0V$ or V_{DD}
T_{min} to T_{max}	± 10	± 10	± 10	± 10	μA max	
C_{IN} (Input Capacitance) ²	7	7	7	7	pF max	
POWER SUPPLY						
V_{DD} Range	4.75/5.25	4.75/5.25	4.75/5.25	4.75/5.25	V min/V max	Specifications guaranteed over this range
I_{DD}	2	2	2	2	mA max	All digital inputs V_{IL} or V_{IH}
	300	300	300	300	μA max	All digital inputs 0V or V_{DD}

SPECIFICATIONS¹ ($V_{DD} = +12V$ to $+15V$, $V_{REF} = +10V$; $I_{OUT} = AGND = 0V$. All specifications T_{min} to T_{max} unless otherwise specified)

Parameter	J, A Versions	K, B Versions	S Version	T Version	Units	Test Conditions/Comments
ACCURACY						
Resolution	12	12	12	12	Bits	
Relative Accuracy	± 1	$\pm 1/2$	± 1	$\pm 1/2$	LSB max	
Differential Nonlinearity	± 1	$\pm 1/2$	± 1	$\pm 1/2$	LSB max	All grades guaranteed monotonic to 12-bits over temperature.
Full Scale Error	± 6	± 3	± 6	± 3	LSB max	Measured using internal R_{FB} and includes effects of leakage current and gain TC. Full Scale Error can be trimmed to zero.
Gain Temperature Coefficient ² ; $\Delta\text{Gain}/\Delta\text{Temperature}$	± 5	± 5	± 5	± 5	ppm/°C max	Typical value is 2ppm/°C
Output Leakage Current I_{OUT} (Pin 1)						
+25°C	± 5	± 5	± 5	± 5	nA max	All digital inputs = 0V
T_{min} to T_{max}	± 25	± 25	± 150	± 150	nA max	
REFERENCE INPUT						
Input Resistance, Pin 19	7 20	7 20	7 20	7 20	k Ω min k Ω max	Typical Input Resistance = 11k Ω
DIGITAL INPUTS						
V_{IH} (Input High Voltage)	2.4	2.4	2.4	2.4	V min	
V_{IL} (Input Low Voltage)	0.8	0.8	0.8	0.8	V max	
I_{IN} (Input Current)						
+25°C	± 1	± 1	± 1	± 1	μA max	$V_{IN} = 0V$ or V_{DD}
T_{min} to T_{max}	± 10	± 10	± 10	± 10	μA max	
C_{IN} (Input Capacitance) ²	7	7	7	7	pF max	
POWER SUPPLY						
V_{DD} Range	11.4/15.75	11.4/15.75	11.4/15.75	11.4/15.75	V min/V max	Specifications guaranteed over this range
I_{DD}	3	3	3	3	mA max	All digital inputs V_{IL} or V_{IH}
	1	1	1	1	mA max	All digital inputs 0V or V_{DD}

NOTES

¹Temperature range as follows: J, K Versions: 0 to +70°C
A, B Versions: -40°C to +85°C
S, T Versions: -55°C to +125°C

²Guaranteed by design but not production tested.

Specifications subject to change without notice.

TIMING CHARACTERISTICS¹ ($V_{DD} = +5V$, $V_{REF} = +10V$, $I_{OUT} = AGND = 0V$ unless otherwise stated)

Parameter	Limit at $T_A = 25^\circ C$	Limit ² at $T_A = 0$ to $+70^\circ C$ $-40^\circ C$ to $+85^\circ C$	Limit ² at $T_A = -55^\circ C$ to $+125^\circ C$	Units	Test Conditions/Comments
t_{DS}	240	240	290	ns min	Data Valid Setup Time
t_{DH}	50	50	70	ns min	Data Valid Hold Time
t_{CWS}	30	40	50	ns min	$\overline{CSMSB}$ or $\overline{CSLSB}$ to $\overline{WR}$ Setup Time
t_{CWH}	15	20	25	ns min	$\overline{CSMSB}$ or $\overline{CSLSB}$ to $\overline{WR}$ Hold Time
t_{LWS}	30	40	50	ns min	$\overline{LDAC}$ to $\overline{WR}$ Setup Time
t_{LWH}	15	20	25	ns min	$\overline{LDAC}$ to $\overline{WR}$ Hold Time
t_{WR}	250	280	320	ns min	Write Pulse Width

TIMING CHARACTERISTICS¹ ($V_{DD} = +12V$ to $+15V$, $V_{REF} = +10V$, $I_{OUT} = AGND = 0V$ unless otherwise stated)

Parameter	Limit at $T_A = 25^\circ C$	Limit ² at $T_A = 0$ to $+70^\circ C$ $-40^\circ C$ to $+85^\circ C$	Limit ² at $T_A = -55^\circ C$ to $+125^\circ C$	Units	Test Conditions/Comments
t_{DS}	160	190	230	ns min	Data Valid Setup Time
t_{DH}	30	30	50	ns min	Data Valid Hold Time
t_{CWS}	30	40	50	ns min	$\overline{CSMSB}$ or $\overline{CSLSB}$ to $\overline{WR}$ Setup Time
t_{CWH}	15	20	25	ns min	$\overline{CSMSB}$ or $\overline{CSLSB}$ to $\overline{WR}$ Hold Time
t_{LWS}	30	40	50	ns min	$\overline{LDAC}$ to $\overline{WR}$ Setup Time
t_{LWH}	15	20	25	ns min	$\overline{LDAC}$ to $\overline{WR}$ Hold Time
t_{WR}	170	200	240	ns min	Write Pulse Width

AC PERFORMANCE CHARACTERISTICS

These characteristics are included for Design Guidance only and are not subject to test.
($V_{REF} = +10V$; $I_{OUT} = AGND = 0V$, Output Amplifier is AD544 except where stated)

Parameter	Version	$V_{DD} = +5V$		$V_{DD} = +12V$ to $+15V$		Units	Test Conditions/Comments
		$T_A = +25^\circ C$	$T_A = T_{MIN}, T_{MAX}$	$T_A = +25^\circ C$	$T_A = T_{MIN}, T_{MAX}$		
Output Current Settling Time		1.5	–	1	–	μs typ	To 0.01% of full scale range. I_{OUT} load = 100Ω , $C_{EXT} = 13pF$. DAC register alternately loaded with all 1s and all 0s
Digital to Analog Glitch Impulse		400	–	330	–	nV-sec typ	Measured with $V_{REF} = 0V$, I_{OUT} load = 100Ω , $C_{EXT} = 13pF$. DAC register alternately loaded with all 1s and all 0s
Multiplying Feedthrough Error ³		3	5	3	5	mV p-p typ	$V_{REF} = \pm 5V$, 10kHz sine wave DAC register loaded with all 0s.
Total Harmonic Distortion		–85	–	–85	–	dB typ	$V_{REF} = 6V_{rms}$ @ 1kHz. DAC register loaded with all 1s.
Power Supply Rejection $\Delta GAIN/\Delta V_{DD}$		± 0.015	± 0.03	± 0.01	± 0.02	% per % max	$\Delta V_{DD} = \pm 5\%$
Output Capacitance I_{OUT} (Pin 1)		200	200	200	200	pF max	DAC register loaded with all 1s.
		100	100	100	100	pF max	DAC register loaded with all 0s.
Output Noise Voltage Density (10Hz–100kHz)		15	–	15	–	nV/ $\sqrt{Hz}$ typ	Measured between R_{FB} and I_{OUT}

NOTES

¹Guaranteed by design but not production tested.

²Temperature range as follows: J, K Versions; 0 to $+70^\circ C$

A, B Versions; $-40^\circ C$ to $+85^\circ C$

S, T Versions; $-55^\circ C$ to $+125^\circ C$

³Feedthrough can be further reduced by connecting the metal lid on the ceramic package (Suffix D) to DGND.

Specifications subject to change without notice.

ABSOLUTE MAXIMUM RATINGS*

(T_A = +25°C unless otherwise noted)

V _{DD} (Pin 18) to DGND	+17V
V _{REF} (Pin 19) to AGND	±25V
V _{RFB} (Pin 20) to AGND	±25V
Digital Input Voltage (Pins 4–17) to DGND	–0.3V, V _{DD}
V _{PIN 1} to DGND	–0.3V, V _{DD}
AGND to DGND	–0.3V, V _{DD}
Power Dissipation (Any Package)	
To +75°C	450mW
Derates above +75°C	6mW/°C

Operating Temperature Range

Commercial (J, K Versions)	0 to +70°C
Industrial (A, B Versions)	–40°C to +85°C
Extended (S, T Versions)	–55°C to +125°C
Storage Temperature	–65°C to +150°C
Lead Temperature (Soldering, 10secs)	+300°C

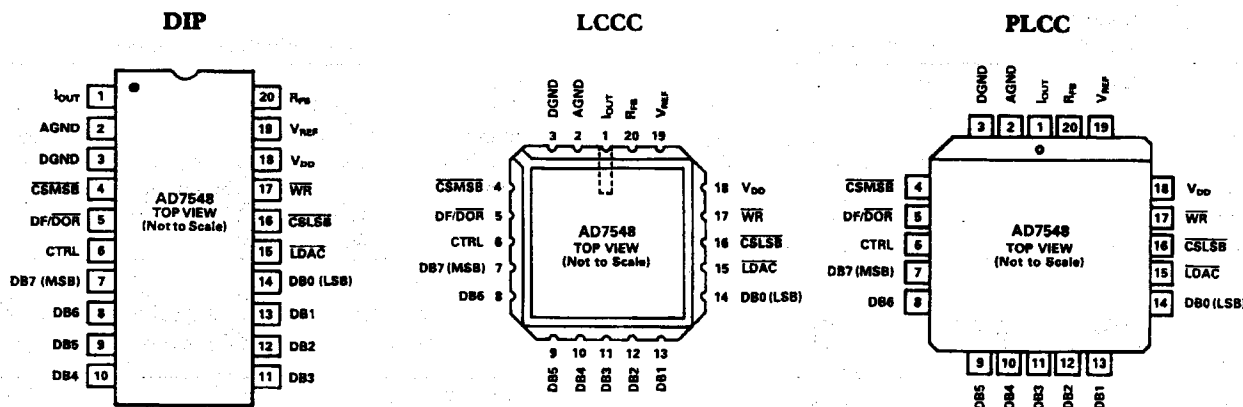
*Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

CAUTION:

ESD (Electro-Static-Discharge) sensitive device. The digital control inputs are Zener protected; however, permanent damage may occur on unconnected devices subject to high energy electrostatic fields. Unused devices must be stored in conductive foam or shunts. The foam should be discharged to the destination socket before devices are removed.



PIN CONFIGURATIONS



ORDERING INFORMATION^{1,2}

Relative Accuracy T _{min} –T _{max}	Full-Scale Error T _{min} –T _{max}	Temperature Range and Package Options ³		
		0 to +70°C	–25°C to +85°C	–55°C to +125°C
±1LSB	±6LSB	Plastic DIP (N-20)	Hermetic (Q-20)	Hermetic (Q-20)
±1/2LSB	±3LSB	AD7548JN AD7548KN	AD7548AQ AD7548BQ	AD7548SQ AD7548TQ
±1LSB	±6LSB	PLCC ⁴ (P-20A)		LCCC ⁵ (E-20A)
±1/2LSB	±3LSB	AD7548JP AD7548KP		AD7548SE AD7548TE

NOTES

¹To order MIL-STD-883, Class B processed parts, add/883B to part number.

Contact your local sales office for military data sheet.

²Analog Devices reserves the right to ship ceramic (package outline D-20) packages in lieu of cerdip (package outline Q-20) packages.

³See Section 13 for package outline information.

⁴PLCC: Plastic Leaded Chip Carrier.

⁵LCCC: Leadless Ceramic Chip Carrier.

GENERAL CIRCUIT INFORMATION

The simplified D/A circuit is shown in Figure 2. An inverted R-2R ladder structure is used, which steers binarily weighted currents between I_{OUT} and AGND, thus maintaining a constant current in each ladder leg independent of the switch state.

The input resistance at V_{REF} is constant and equal to the value "R" in Figure 2. Since the input resistance is constant, the reference terminal can be driven by a reference voltage or a reference current, ac or dc, of positive or negative polarity. (If a current source is used, a low temperature coefficient external R_{FB} is recommended to define scale factor).

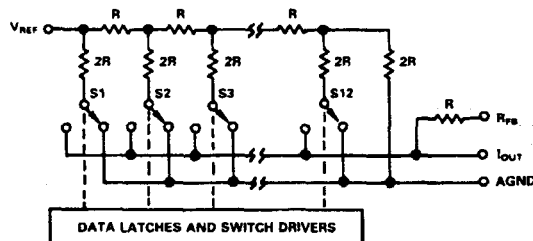


Figure 2. AD7548 Simplified Functional Diagram

EQUIVALENT CIRCUIT ANALYSIS

Figure 3 shows an equivalent circuit for the analog section of the AD7548 D/A converter. The current source $I_{LEAKAGE}$ is composed of surface and junction leakages. The resistor R_O denotes the equivalent output resistance of the DAC which varies with input code (excluding all 0's code) from $0.8R$ to $2R$, where R is typically $11k\Omega$. C_{OUT} is the capacitance due to the current steering switches and varies from about $50pF$ to $120pF$ (typical values) depending upon the digital input. $g(V_{REF}, N)$ is the Thevenin equivalent voltage generator due to the reference input voltage, V_{REF} , and the transfer function of R-2R ladder, N .

For further information on CMOS multiplying D/A converters refer to "Application Guide to CMOS Multiplying D/A Converters" available from Analog Devices, Publication Number G479-15-8/78.

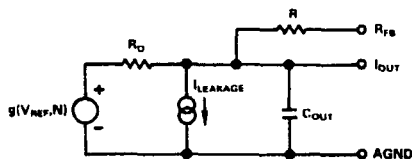


Figure 3. AD7548 Equivalent Analog Output Circuit

DATA LOADING

The AD7548 accepts incoming data in either left-justified format or right-justified format depending on the control inputs $DF/\overline{DOR}$ and $CTRL$.

(See pin description of $DF/\overline{DOR}$ and $CTRL$ on preceding page).

Two operating modes are possible for controlling the transfer of data from the input register to the DAC register, the automatic transfer mode and the strobed transfer mode.

AUTOMATIC TRANSFER MODE

This is the simplest and fastest method of transferring data to the DAC register. It is facilitated by connecting $\overline{LDAC}$ to either $CSMSB$, as shown in Figure 10, or $CSLSB$.

Figure 4 shows the timing diagram for automatic transfer of 8 + 4-bit data to the DAC register. The first write cycle loads the first byte of data to the input register. The second write cycle loads the second byte of data to the input register and automatically transfers both bytes to the DAC register.

Updating a single byte (High or Low) in the DAC register can be achieved in one write cycle using the automatic transfer mode.

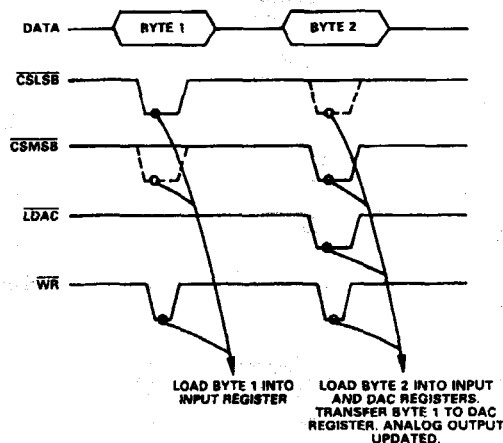


Figure 4. Automatic Transfer Mode

STROBED TRANSFER MODE

Figure 5 shows the timing diagram for the strobed transfer of 8 + 4-bit data to the DAC register. Three write cycles are required for this transfer mode. The first two write cycles sequentially load bytes 1 and 2 into the input register. The third write cycle transfers data from the input register to the DAC register.

The strobed transfer mode allows the DAC registers of several AD7548's to be updated simultaneously, as shown in Figure 13, by means of a master strobe signal connected to the $\overline{LDAC}$ of each device.

A single byte of data (High or Low) can be transferred to the DAC register in two write cycles using the strobed transfer mode.

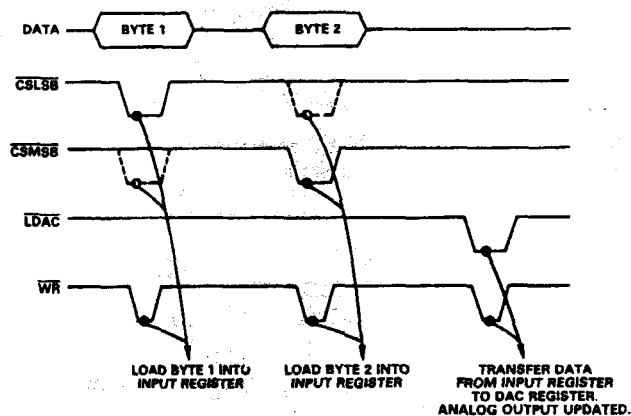


Figure 5. Strobed Transfer Mode

DATA OVERRIDE

The contents of the DAC register can be overridden by pulling $DF/\overline{DOR}$ (pin 5) LOW. The $CTRL$ (pin 6) input then determines whether the DAC register data is overridden by all 0s ($CTRL$ LOW) or all 1s ($CTRL$ HIGH). This feature allows the user to calibrate the AD7548 in-circuits such as Figure 6 without calling on the microprocessor to load calibration data.

SINGLE SUPPLY OPERATION

Figure 8 shows the AD7548 connected in a voltage switching mode. The input voltage is connected to I_{OUT} . The D/A converter output voltage is taken from the V_{REF} pin and has a constant impedance equal to R . R_{FB} is not used in this circuit. The input voltage V_{IN} must always be positive with respect to AGND in order to prevent an internal diode from turning on. To maintain linearity the input voltage should remain within 2.5V of AGND with V_{DD} from +12V to +15V.

The output voltage V_{OUT} of Figure 8 is expressed as

$$V_{OUT} = (V_{IN}) (D) \left(\frac{R_1 + R_2}{R_1} \right)$$

Where D is a fractional representation of the digital input word ($0 \leq D \leq 4095/4096$).

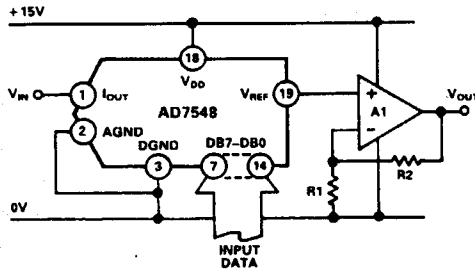


Figure 8. Single Supply Operation Using Voltage Switching Mode

APPLICATION HINTS

Output Offset: CMOS D/A converters in circuits such as Figures 6 and 7 exhibit a code dependent output resistance which in turn cause a code dependent amplifier noise gain. The effect is a code dependent differential nonlinearity term at the amplifier output which, depends on V_{OS} where V_{OS} is the amplifier input offset voltage. To maintain monotonic operation it is recommended that V_{OS} be no greater than $(25 \times 10^{-6})(V_{REF})$ over the temperature range of operation. Suitable op amps are AD517L and AD544L. The AD517L is best suited for fixed reference applications with low bandwidth requirements: it has extremely low offset ($50\mu V$) and in most applications will not require an offset trim. The AD544L has a much wider bandwidth and higher slew rate and is recommended for multiplying and other applications requiring fast settling. An offset trim on the AD544L may be necessary in some circuits.

General Ground Management: AC or transient voltages between AGND and DGND can cause noise injection into the analog output. The simplest method of ensuring that voltages at AGND and DGND are equal is to tie AGND and DGND together at

the AD7548. In more complex systems where the AGND and DGND intertie is on the backplane, it is recommended that two diodes be connected in inverse parallel between the AD7548 AGND and DGND pins (1N914 or equivalent).

Temperature Coefficients: The gain temperature coefficient of the AD7548 has a maximum value of $5\text{ppm}/^\circ\text{C}$ and typical value of $2\text{ppm}/^\circ\text{C}$. This corresponds to worst case gain shifts of 2LSBs and 0.8LSBs respectively over a 100°C temperature range. When trim resistors R_1 and R_2 are used to adjust full scale range, the temperature coefficient of R_1 and R_2 should also be taken into account. The reader is referred to Analog Devices Application Note "Gain Error and Gain Temperature Coefficient of CMOS Multiplying DACs", Publication Number E630-10-6/81.

High Frequency Considerations: AD7548 output capacitance works in conjunction with the amplifier feedback resistance to add a pole to the open loop response. This can cause ringing or oscillation. Stability can be restored by adding a phase compensation capacitor in parallel with the feedback resistor.

Feedthrough: The dynamic performance of the AD7548 will depend upon the gain and phase stability of the output amplifier, together with the optimum choice of PC board layout and decoupling components. A suggested printed circuit layout for Figure 6 is shown in Figure 9 which minimizes feedthrough from V_{REF} to the output in multiplying applications.

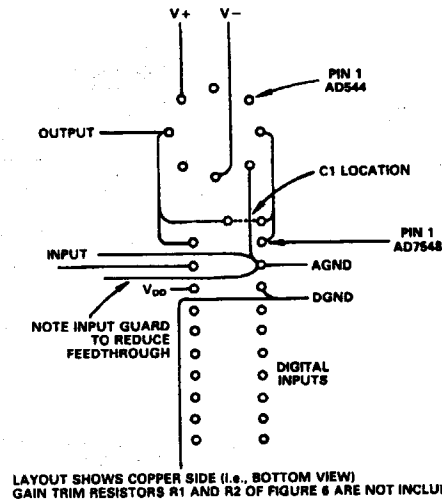


Figure 9. Suggested Layout for AD7548 and Op Amp

For additional information on multiplying DACs refer to "Application Guide to CMOS Multiplying D/A Converters", Publication Number G479-15-8/78, available from Analog Devices.

MICROPROCESSOR INTERFACING

AD7548 – MC6800 INTERFACE

A typical 6800 configuration using the automatic transfer mode of the AD7548 is shown in Figure 10. Table III gives a sample loading routine written in re-entrant form. Data load and store instructions use extended addressing. The 12-bit data to be passed to the subroutine is stored in locations $XXYY$ and $XXYY + 1$. The data is considered right-justified with the four most significant bits occupying the lower half of $XXYY + 1$. The AD7548 is assigned a base address of $PPQQ$. This address selects the low byte register of the AD7548. Address $PPQQ + 1$ selects both the high byte register and the $\overline{LDAC}$ control input.

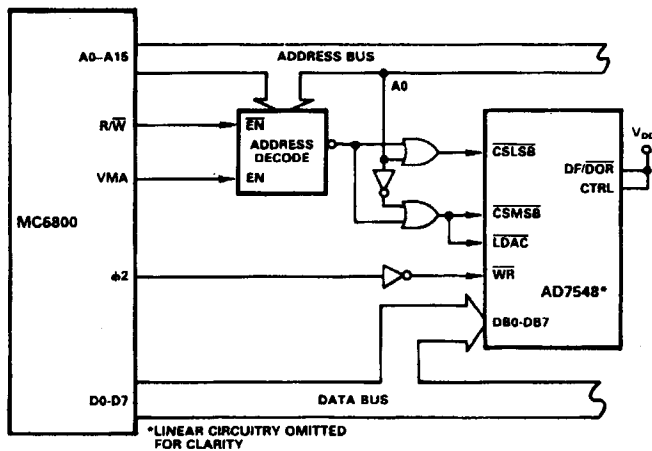


Figure 10. AD7548 – MC6800 Interface (Automatic Transfer Mode)

JSR	WWZZ	Jump to AD7548 subroutine
PSH A		Push A onto stack
TPA		
PSH A		Push CCR onto stack
LDAA	$XXYY$	
STAA	$PPQQ$	Load low byte to AD7548
LDAA	$XXYY + 1$	
STAA	$PPQQ + 1$	Load high byte to AD7548 and update analog output
PULA		
TAP		Pull CCR from stack
PULA		Pull A from stack
RTS		Return to main program

Table III. Sample Routine for AD7548 – MC6800 Interface

AD7548 – 8085A INTERFACE

Figure 11 shows a typical AD7548 to 8085A microprocessor interface configured for automatic transfer of 8 + 4-bit right-justified data. Table IV gives a sample loading routine written in re-entrant form. The 12-bit data to be passed to the subroutine is stored in locations $XXYY$ and $XXYY + 1$. The four most significant data bits occupy the lower half of $XXYY + 1$. As before, addresses $PPQQ$ and $PPQQ + 1$ select the $\overline{CSLSB}$ and $\overline{CSMSB}/\overline{LDAC}$ control inputs respectively. Since only two instructions (LHLD, SHLD) are required to both fetch and load the 12-bit data word to the AD7548, it may be more efficient to insert these instructions as required in the main program rather than use a subroutine such as illustrated here.

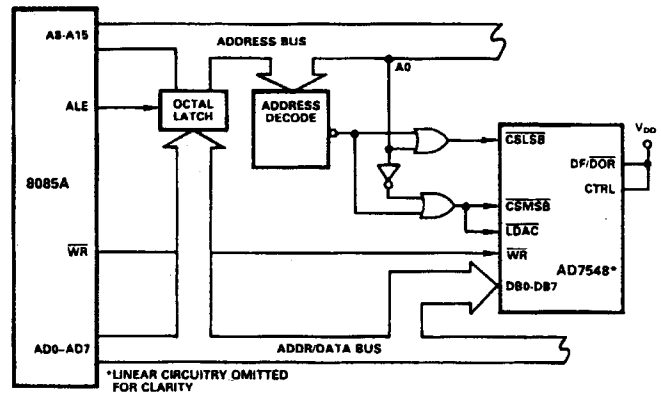


Figure 11. AD7548 – 8085A Interface (Automatic Transfer Mode)

CALL	7548	
PUSH	PSW	Push register contents onto stack
PUSH	H	
LHLD	$XXYY$	Fetch 12-bit data
SHLD	$PPQQ$	Load 12-bit data
POP	H	Pop register contents from stack
POP	PSW	
RET		Return to main program

Table IV. Sample Routine for AD7548 – 8085A Interface

AD7548 – MC6809 INTERFACE

The AD7548 can be interfaced to the MC6809 microprocessor as shown in Figure 12 for automatic transfer of 8 + 4-bit data. Similar to the 8085A instructions LHL and SHLD, the 6809 has two instructions to fetch and store 12-bit (16-bit) data to the AD7548, LDD and STD. However, in the 6809, the high byte of data is moved first, then the low byte (this is the opposite of the 8085A). This means that if the 12-bit data is assumed to reside at addresses XXY and XXY + 1 then XXY must contain the high byte. It also means that the address decoding logic of Figure 11 must be slightly changed so that the even-order

AD7548 address, PPQQ from before, selects the CSMSB input to load the high byte first. In this automatic transfer configuration LDAC is tied to the CSLSB input. The AD7548 analog output can thus be updated using only two instructions as follows:

```
LDD  $XXYY
STD  $PPQQ
```

The strobed transfer configuration is shown in Figure 13 with a dedicated decoder output assigned to each chip select input. The common LDAC signal allows simultaneous update of both AD7548 DAC registers.

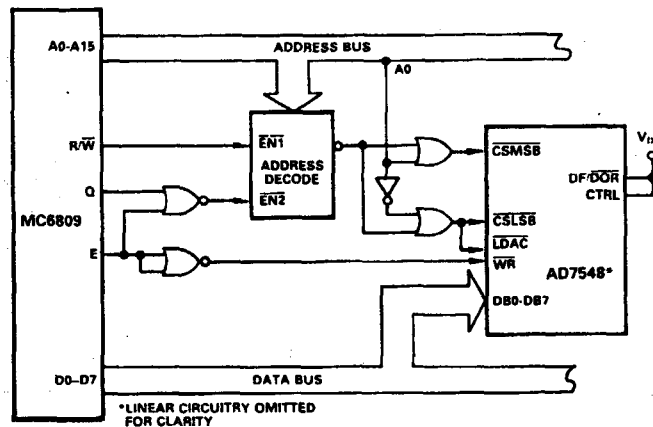


Figure 12. AD7548 – MC6809 Interface (Automatic Transfer Mode)

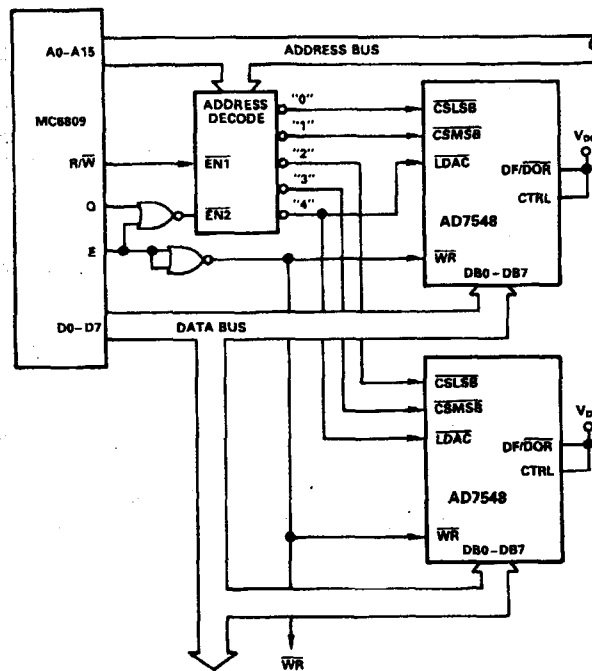


Figure 13. AD7548 – MC6809 Interface (Strobed Transfer Mode)

AD7548 – 6502 INTERFACE

Figure 14 shows a typical AD7548 to 6502 microprocessor interface configured for automatic transfer of right-justified data. As a programming example, Figure 15 shows a flow chart for producing a 12-bit (4095-step-max) voltage ramp under 6502 control. Index registers X and Y of the 6502 form a 12-bit counter with the X-register holding the low byte of data and the Y-register the high byte. Table V shows the program listing. The X-register is compared with FF_H and the Y-register with 10_H to determine when the ramp voltage has reached its maximum value (FFF_H). By changing the comparison data in the program the maximum ramp output voltage can be varied from levels corresponding to FFF_H down to 000_H. In the program listing of Table V the AD7548 has been assigned contiguous addresses 0400 (low byte) and 0401 (high byte and DAC register).

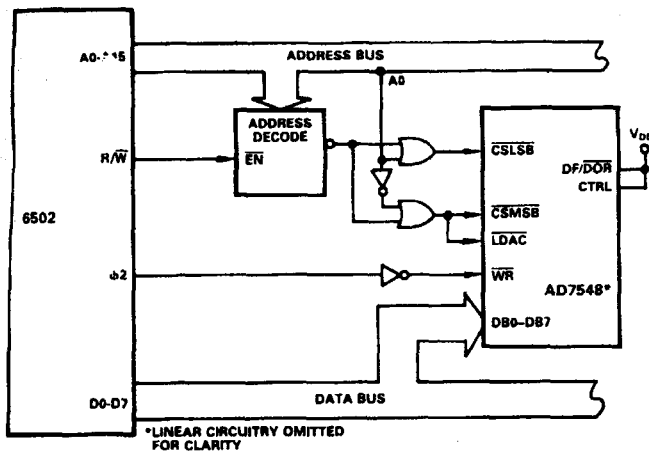


Figure 14. AD7548 – 6502 Interface (Automatic Transfer Mode)

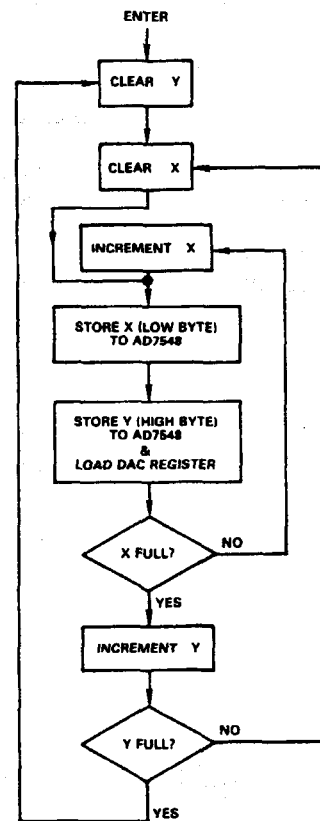


Figure 15. Flow Chart for Voltage Ramp Generation

ADDRESS	OP-CODE	MNEMONIC	OPERAND
0000	A0	LDY	# 00
01	00		
02	A2	LDX	# 00
03	00		
04	4C	JMP	0008
05	08		
06	00		
07	E8	INX	
08	8E	STX	0400
09	00		
0A	04		
0B	8C	STY	0401
0C	01		
0D	04		
0E	E0	CPX	# FF
0F	FF		
10	D0	BNE	0007
11	F5		
12	C8	INY	
13	C0	CPY	# 10
14	10		
15	D0	BNE	0002
16	EB		
17	FO	BEQ	0000
0018	E7		

Table V. Program Listing for Figure 15

Figure 16 shows a typical AD7548 to Z80 microprocessor interface configured for automatic transfer of right-justified data. Similar to the 8085A and 6809 cases, 16-bit load instructions are available in the Z80 which can fetch and load 12-bit data to the AD7548. Since the low byte of data is moved first and assuming the 12-bit data resides at addresses $XXYY$ and $XXYY + 1$, address $XXYY$ must contain the low byte. As before, addresses $PPQQ$ and $PPQQ + 1$ select the AD7548 $\overline{CSLSB}$ and $\overline{CSMSB/LDAC}$ control inputs respectively. Choosing the Z80 register pair BC to hold the 12-bit data, the two instructions required to update the AD7548 analog output are as follows:

Figure 1 is a block diagram showing the linear circuitry omitted for clarity. It illustrates the connection between the Z80 microprocessor and the AD7548* DAC. The Z80's A0-A15 bus is connected to the ADDRESS BUS. The Z80's MREQ signal is connected to the EN pin of the ADDRESS DECODE block. The ADDRESS DECODE block's output is connected to the CS/SS pin of the DAC. The Z80's WR signal is connected to the WR pin of the DAC. The Z80's D0-D7 bus is connected to the DAC's D80-DB7 input. The DAC's output is connected to the Vcc pin. The DAC is labeled AD7548* and has pins for CS/SS, CS/MS, LDAC, WR, and D80-DB7.

Technical drawing of a 16-pin connector. The drawing includes three views: a top view, a side view, and a detail view of the pin array.

Top View Dimensions:

- Overall width: 0.005 (0.13) MIN
- Overall height: 0.080 (2.03) MAX
- Pin 1 location: 0.300 (7.62) from the right edge, 0.280 (7.11) from the bottom edge.
- Pin pitch: 0.100 (2.54)
- Pin diameter: 0.023 (0.58)
- Pin spacing from edge: 0.023 (0.58)
- Pin spacing from center: 0.100 (2.54)
- Pin spacing from center: 0.070 (1.78)
- Pin spacing from center: 0.030 (0.76)

Side View Dimensions:

- Overall height: 0.320 (8.13)
- Pin height: 0.300 (7.62)
- Pin diameter: 0.015 (0.38)

Detail View Dimensions:

- Overall width: 1.060 (26.92)
- Pin pitch: 0.090 (25.15)
- Pin height: 0.200 (5.08) MAX
- Pin height: 0.200 (5.08)
- Pin height: 0.125 (3.18)
- Pin height: 0.023 (0.58)
- Pin height: 0.100 (2.54)
- Pin height: 0.070 (1.78)
- Pin height: 0.030 (0.76)
- Pin height: 0.014 (0.36)
- Pin height: 0.015 (0.38)
- Pin height: 0.008 (0.20)

Other Labels:

- PIN 1
- SEATING PLANE
- RSC

TOP VIEW (PINS DOWN)

Dimensions (inches in parentheses):

- Top edge: 0.048 (1.21), 0.042 (1.07)
- Left edge: 0.048 (1.21), 0.042 (1.07)
- Bottom edge: 0.020 (0.50) R, 0.356 (9.04), 0.350 (8.89) SQ, 0.395 (10.02), 0.385 (9.78) SQ
- Right edge: 0.056 (1.42), 0.042 (1.07), 0.050 (1.27) BSC
- Internal dimensions: 0.180 (4.57), 0.165 (4.19), 0.20 (0.51) MIN, 0.021 (0.53), 0.013 (0.33), 0.330 (8.38), 0.032 (0.81), 0.026 (0.66), 0.120 (3.04), 0.090 (2.29), 0.025 (0.64) MIN

BOTTOM VIEW (PINS UP)

Dimensions (inches in parentheses):

- Top edge: 0.020 (0.50) R

Figure 40. 20-Lead Plastic Leaded Chip Carrier [PLCC]
(P-20A)

Dimensions shown in inches and (millimeters)

The drawing shows a 20-pin D-sub connector. The top view shows a rectangular body with a D-shaped notch on the left. Dimensions include overall width (0.985 in / 25.02 mm), width to the last pin (0.965 in / 24.51 mm), width to the center of the last pin (0.945 in / 24.00 mm), and pin pitch (0.295 in / 7.49 mm). The side view shows a height of 0.285 in (7.24 mm) to the top of the pins and 0.275 in (6.99 mm) to the base. The front view shows a pin height of 0.180 in (4.57 mm) maximum, a pin width of 0.015 in (0.38 mm) minimum, and pin-to-pin spacing of 0.150 in (3.81 mm) maximum, 0.130 in (3.30 mm) minimum, and 0.110 in (2.79 mm) minimum. Pin dimensions include a width of 0.022 in (0.56 mm), a height of 0.100 in (2.54 mm) BSC, a width of 0.060 in (1.52 mm), a height of 0.050 in (1.27 mm), and a base width of 0.045 in (1.14 mm). A seating plane is indicated. A side view of the connector shows a width of 0.325 in (8.26 mm), a height of 0.310 in (7.87 mm), a pin width of 0.300 in (7.62 mm), a pin-to-pin spacing of 0.150 in (3.81 mm) maximum, 0.135 in (3.43 mm) minimum, and 0.120 in (3.05 mm) minimum. Other dimensions include 0.015 in (0.38 mm), 0.010 in (0.25 mm), and 0.008 in (0.20 mm).

0.985 (25.02)
0.965 (24.51)
0.945 (24.00)
0.295 (7.49)
0.285 (7.24)
0.275 (6.99)

0.180 (4.57) MAX
0.015 (0.38) MIN
0.150 (3.81)
0.130 (3.30)
0.110 (2.79)
0.022 (0.56)
0.100 (2.54) BSC
0.060 (1.52)
0.050 (1.27)
0.045 (1.14)
SEATING PLANE
0.325 (8.26)
0.310 (7.87)
0.300 (7.62)
0.150 (3.81)
0.135 (3.43)
0.120 (3.05)
0.015 (0.38)
0.010 (0.25)
0.008 (0.20)

Figure 24. 20-Terminal Ceramic Leadless Chip Carrier [LCC]
(F-20)

Technical drawing of a two-layer printed circuit board (PCB) showing dimensions in millimeters (mm) and inches (in). The drawing includes a top layer with a central rectangular area and a bottom layer with a series of rectangular pads. Dimensions are provided for various features, including pad diameters, spacings, and overall board dimensions.

Dimensions (mm) and (inches):

- Top layer central area: 0.28 (7.11) mm, 0.24 (6.1) mm
- Top layer central area width: 0.97 (24.64) mm, 0.935 (23.75) mm
- Bottom layer pad diameter: 0.20 (5.0) mm, 0.14 (3.56) mm
- Bottom layer pad spacing: 0.15 (3.8) mm, 0.125 (3.18) mm
- Bottom layer pad width: 0.07 (1.78) mm, 0.05 (1.27) mm
- Bottom layer pad spacing: 0.02 (0.5) mm, 0.016 (0.41) mm
- Bottom layer pad width: 0.11 (2.79) mm, 0.09 (2.28) mm
- Bottom layer pad spacing: 0.32 (8.128) mm, 0.29 (7.366) mm
- Bottom layer pad width: 0.18 (4.57) mm, 0.125 (3.18) mm
- Bottom layer pad width: 0.011 (0.28) mm, 0.009 (0.23) mm
- Angle: 15°

REV. A