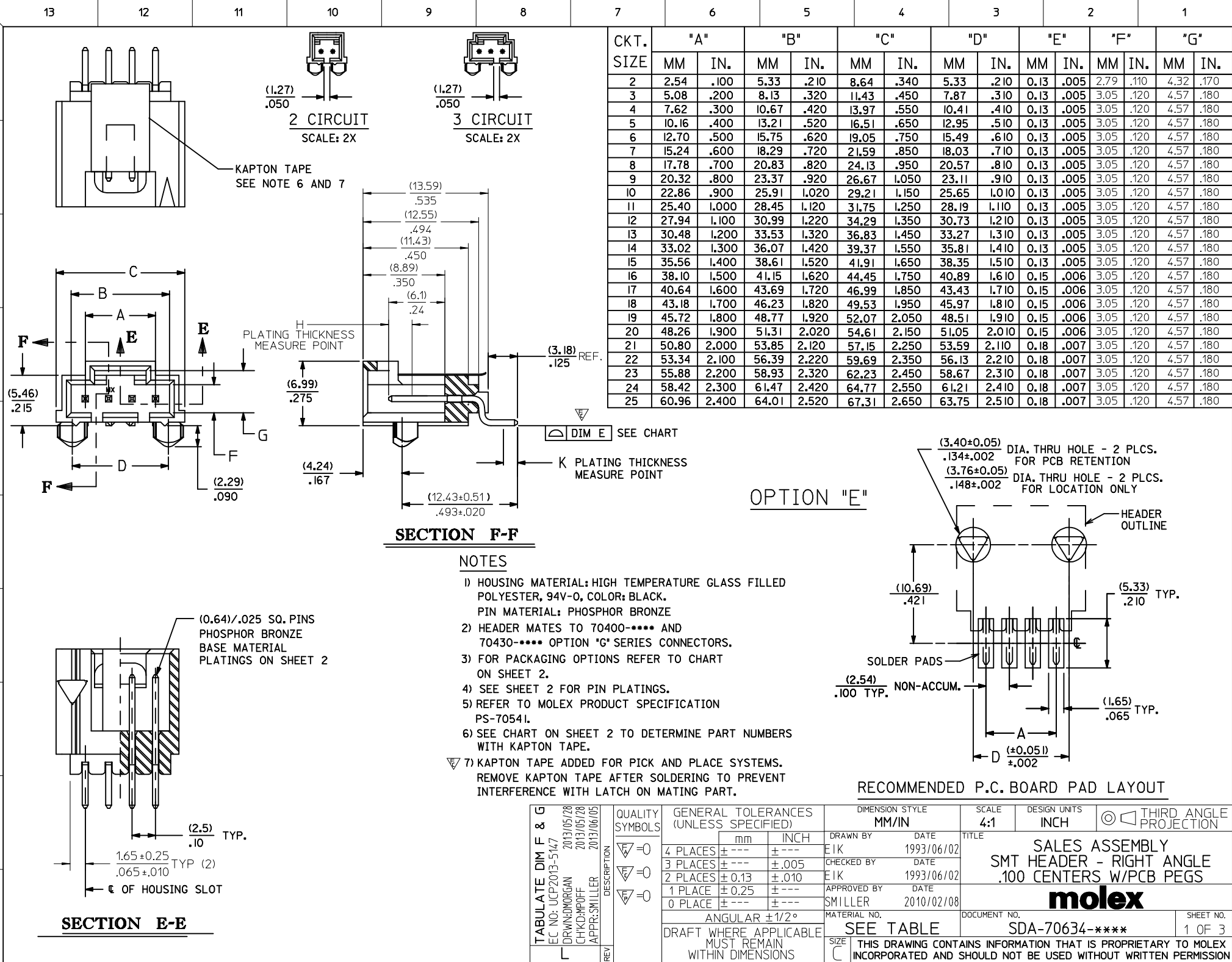




13		12		11		10		9		8		7		6		5		4		3		2		1	
J	ENGINEERING NUMBER A-70634-	MANUFACTURE RELEASE STATUS							PLATING TYPE SEE BELOW	CONNECTOR	END PLATING	P.C. BOARD		END PLATING			PACKAGING								
									TYPE	H MEASURE	POINT	TYPE	K MEASURE	POINT	KAPTON TAPE	OPTION	PACKAGE PER PK-70873								
	-0001-0024	R.F.M.							TIN	TIN	(2,54) .100	TIN	(1,27) .050	NO	TUBE	-016									
	-0036-0059	R.F.M.							15 GOLD	GOLD	(2,54) .100	TIN	(1,27) .050	NO	TUBE	-016									
I	-0071-0094	R.F.M.							30 GOLD	GOLD	(2,54) .100	TIN	(1,27) .050	NO	TUBE	-016									
	-0106-0129	R.F.M.							TIN	TIN	(2,54) .100	TIN	(1,27) .050	YES	CARRIER TAPE	-001									
	-0141-0164	R.F.M.							15 GOLD	GOLD	(2,54) .100	TIN	(1,27) .050	YES	CARRIER TAPE	-001									
H	-0176-0199	R.F.M.							30 GOLD	GOLD	(2,54) .100	TIN	(1,27) .050	YES	CARRIER TAPE	-001									
G	CKTS	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	CKTS									
	02	15-91-3024	A-70634-0001	15-91-2025	A-70634-0036	15-91-3023	A-70634-0071	15-91-6029	A-70634-0106	15-91-7020	A-70634-0141	15-91-7021	A-70634-0176			02									
	03	15-91-3034	A-70634-0002	15-91-2035	A-70634-0037	15-91-3033	A-70634-0072	15-91-6039	A-70634-0107	15-91-7030	A-70634-0142	15-91-7031	A-70634-0177			03									
	04	15-91-3044	A-70634-0003	15-91-2045	A-70634-0038	15-91-3043	A-70634-0073	15-91-6049	A-70634-0108	15-91-7040	A-70634-0143	15-91-7041	A-70634-0178			04									
	05	15-91-3054	A-70634-0004	15-91-2055	A-70634-0039	15-91-3053	A-70634-0074	15-91-6059	A-70634-0109	15-91-7050	A-70634-0144	15-91-7051	A-70634-0179			05									
	06	15-91-3064	A-70634-0005	15-91-2065	A-70634-0040	15-91-3063	A-70634-0075	15-91-6069	A-70634-0110	15-91-7060	A-70634-0145	15-91-7061	A-70634-0180			06									
F	07	15-91-3074	A-70634-0006	15-91-2075	A-70634-0041	15-91-3073	A-70634-0076	15-91-6079	A-70634-0111	15-91-7070	A-70634-0146	15-91-7071	A-70634-0181			07									
	08	15-91-3084	A-70634-0007	15-91-2085	A-70634-0042	15-91-3083	A-70634-0077	15-91-6089	A-70634-0112	15-91-7080	A-70634-0147	15-91-7081	A-70634-0182			08									
	09	15-91-3094	A-70634-0008	15-91-2095	A-70634-0043	15-91-3093	A-70634-0078	15-91-6099	A-70634-0113	15-91-7090	A-70634-0148	15-91-7091	A-70634-0183			09									
	10	15-91-3104	A-70634-0009	15-91-2105	A-70634-0044	15-91-3103	A-70634-0079	15-91-6109	A-70634-0114	15-91-7100	A-70634-0149	15-91-7101	A-70634-0184			10									
	11	15-91-3114	A-70634-0010	15-91-2115	A-70634-0045	15-91-3113	A-70634-0080	15-91-6119	A-70634-0115	15-91-7110	A-70634-0150	15-91-7111	A-70634-0185			11									
	12	15-91-3124	A-70634-0011	15-91-2125	A-70634-0046	15-91-3123	A-70634-0081	15-91-6129	A-70634-0116	15-91-7120	A-70634-0151	15-91-7121	A-70634-0186			12									
E	13	15-91-3134	A-70634-0012	15-91-2135	A-70634-0047	15-91-3133	A-70634-0082	15-91-6139	A-70634-0117	15-91-7130	A-70634-0152	15-91-7131	A-70634-0187			13									
	14	15-91-3144	A-70634-0013	15-91-2145	A-70634-0048	15-91-3143	A-70634-0083	15-91-6149	A-70634-0118	15-91-7140	A-70634-0153	15-91-7141	A-70634-0188			14									
	15	15-91-3154	A-70634-0014	15-91-2155	A-70634-0049	15-91-3153	A-70634-0084	15-91-6159	A-70634-0119	15-91-7150	A-70634-0154	15-91-7151	A-70634-0189			15									
	16	15-91-3164	A-70634-0015	15-91-2165	A-70634-0050	15-91-3163	A-70634-0085	15-91-6169	A-70634-0120	15-91-7160	A-70634-0155	15-91-7161	A-70634-0190			16									
	17	15-91-3174	A-70634-0016	15-91-2175	A-70634-0051	15-91-3173	A-70634-0086	15-91-6179	A-70634-0121	15-91-7170	A-70634-0156	15-91-7171	A-70634-0191			17									
	18	15-91-3184	A-70634-0017	15-91-2185	A-70634-0052	15-91-3183	A-70634-0087	15-91-6189	A-70634-0122	15-91-7180	A-70634-0157	15-91-7181	A-70634-0192			18									
D	19	15-91-3194	A-70634-0018	15-91-2195	A-70634-0053	15-91-3193	A-70634-0088	15-91-6199	A-70634-0123	15-91-7190	A-70634-0158	15-91-7191	A-70634-0193			19									
	20	15-91-3204	A-70634-0019	15-91-2205	A-70634-0054	15-91-3203	A-70634-0089	15-91-6209	A-70634-0124	15-91-7200	A-70634-0159	15-91-7201	A-70634-0194			20									
	21	15-91-3214	A-70634-0020	15-91-2215	A-70634-0055	15-91-3213	A-70634-0090	15-91-6219	A-70634-0125	15-91-7210	A-70634-0160	15-91-7211	A-70634-0195			21									
	22	15-91-3224	A-70634-0021	15-91-2225	A-70634-0056	15-91-3223	A-70634-0091	15-91-6229	A-70634-0126	15-91-7220	A-70634-0161	15-91-7221	A-70634-0196			22									
	23	15-91-3234	A-70634-0022	15-91-2235	A-70634-0057	15-91-3233	A-70634-0092	15-91-6239	A-70634-0127	15-91-7230	A-70634-0162	15-91-7231	A-70634-0197			23									
	24	15-91-3244	A-70634-0023	15-91-2245	A-70634-0058	15-91-3243	A-70634-0093	15-91-6249	A-70634-0128	15-91-7240	A-70634-0163	15-91-7241	A-70634-0198			24									
	15-91-3254	A-70634-0024	15-91-2255	A-70634-0059	15-91-3253	A-70634-0094	15-91-6259	A-70634-0129	15-91-7250	A-70634-0164	15-91-7251	A-70634-0199			25										
C	PLATING TYPE																								
	TIN	TIN (Sn) OVER ENTIRE PIN; THICKNESS=(3.75 MICROMETER)/75 MICROINCH MINIMUM; NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.																							
	15 GOLD	SELECTIVE GOLD (Au) IN THE CONTACT AREA; THICKNESS=(0.37 MICROMETER)/15 MICROINCH MINIMUM; SELECTIVE TIN (Sn) IN THE PC TAIL AREA; THICKNESS=(1.88 MICROMETER)/75 MICROINCH MINIMUM; NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.																							
B	30 GOLD	SELECTIVE GOLD (Au) IN THE CONTACT AREA; THICKNESS=(0.75 MICROMETER)/30 MICROINCH MINIMUM; SELECTIVE TIN (Sn) IN THE PC TAIL AREA; THICKNESS=(1.88 MICROMETER)/75 MICROINCH MINIMUM; NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.																							
	SEE SHEET 1	EC NO: UCP2013-5147	2013/05/28	DRWNG:MORGAN	2013/05/28	CHKD:MPOFF	2013/06/05	APPR:SMILLER	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION							
												mm INCH		DRAWN BY DATE	TITLE	SALES ASSEMBLY SMT HEADER - RIGHT ANGLE .100 CENTERS W/PCB PEGS									
A	4 PLACES ± --- ± ---		EIK 1993/06/02		3 PLACES ± --- ±.005		CHECKED BY DATE		2 PLACES ± 0.13 ±.010		EIK 1993/06/02		APPROVED BY DATE		SMILLER 2010/02/08		DOCUMENT NO. SDA-70634-****		SHEET NO. 2 OF 3						
	1 PLACE ± 0.25 ± ---		EIK 1993/06/02		0 PLACE ± --- ± ---		SMILLER 2010/02/08		ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION										
1b_frame_C_P_AM.T		12		11		10		9		8		7		6		5		4		3		2		1	
Rev. G 2012/01/11																									

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J	<table><tr><td rowspan="2">ITEM NUMBER 70634-</td><td rowspan="2">PLATING TYPE SEE BELOW</td><td colspan="2">CONNECTOR END PLATING</td><td colspan="2">P.C. BOARD END PLATING</td><td></td><td colspan="2">PACKAGING</td></tr><tr><td>TYPE</td><td>H MEASURE POINT</td><td>TYPE</td><td>K MEASURE POINT</td><td>KAPTON TAPE</td><td>OPTION</td><td>PACKAGE PER PK-70873</td></tr><tr><td>-0202-0225</td><td>50 GOLD</td><td>GOLD</td><td>(2.54) .100</td><td>TIN</td><td>(1.27) .050</td><td>NO</td><td>TUBE</td><td>-016</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>													ITEM NUMBER 70634-	PLATING TYPE SEE BELOW	CONNECTOR END PLATING		P.C. BOARD END PLATING			PACKAGING		TYPE	H MEASURE POINT	TYPE	K MEASURE POINT	KAPTON TAPE	OPTION	PACKAGE PER PK-70873	-0202-0225	50 GOLD	GOLD	(2.54) .100	TIN	(1.27) .050	NO	TUBE	-016																																																							J																																																																																																																									
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C	PLATING TYPE 50 GOLD SELECTIVE GOLD (Au) IN THE CONTACT AREA: THICKNESS=(1.27 MICROMETER)/50 MICROINCH MINIMUM; SELECTIVE TIN (Sn) IN THE PC TAIL AREA: THICKNESS=(1.88 MICROMETER)/75 MICROINCH MINIMUM; NICKEL (Ni) UNDERPLATE OVER ENTIRE PIN.													C																																																																																																																																																																																																								
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