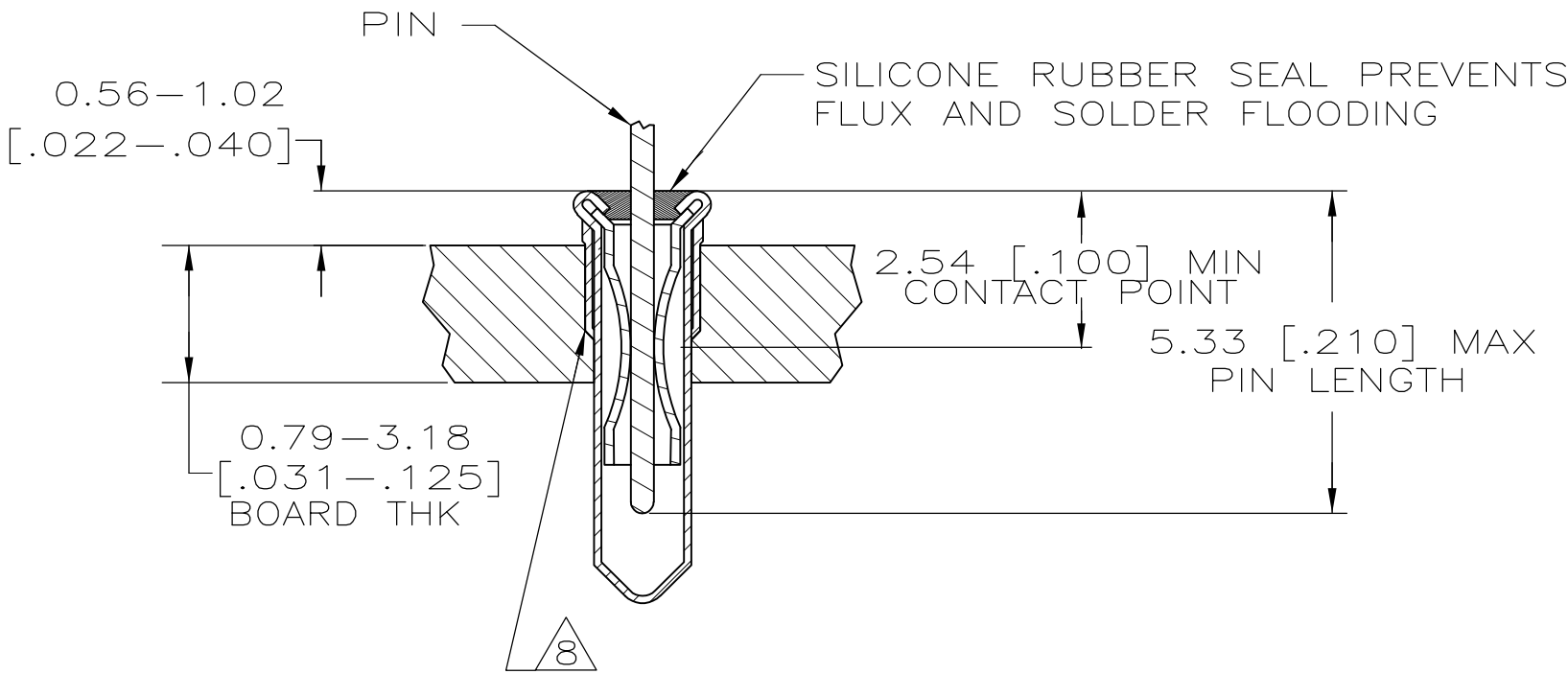
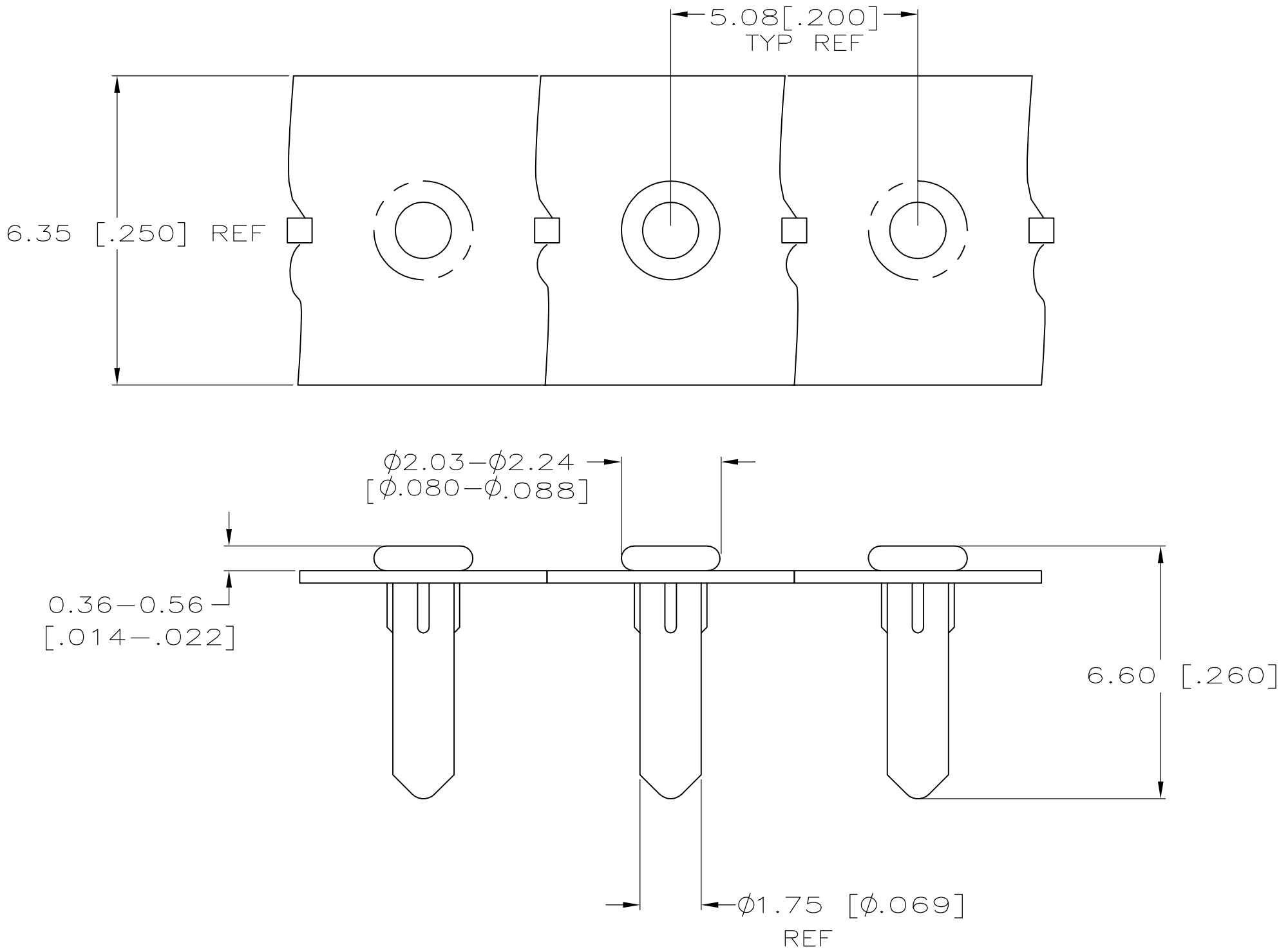


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		0	PER EC-0S11-0022-05	20APR2005	GA	JGH
			01	REVISED PER ECO-09-024606	03NOV09	KK	AEG



- 1 MATERIAL:
EYELET- COPPER PER ASTM B 152
SPRING- BERYLLIUM-COPPER PER ASTM B 194
SEALANT- SILICONE RUBBER
- 2 TIN PLATE PER ASTM-B-545 0.00381 [.000150]
MINIMUM THICKNESS.
- 3 TIN PLATE PER ASTM-B-545 0.00254 [.000100]
MINIMUM THICKNESS.
- 4 GOLD PLATE PER SATM B 488 0.00076 [.000030]
MINIMUM THICKNESS.
5. PACKAGED 10,000 PER REEL.
- 6 TO ENSURE 1/2 OZ MIN RETENTION, DO NOT
NOT EXCEED 0.50 [.002] DIFFERENCE IN PIN DIA
WHEN CHANGING TO A SMALLER DIA PIN.
7. APPLICATION TOOLING: MACHINE NO.: 817917-4.
- 8 SHOULDER ON SOCKET PROVIDES RETENTION IN THE
P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS
1.75 [0.069] MINIMUM, + 0.08 [.003] MAXIMUM
PRIOR TO SOLDERING.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

9	OBSOLETE	$\phi 0.94-\phi 1.04$ [$\phi 0.37-\phi 0.41$]	GOLD 4	TIN 2	1-5645501-3
			TIN 3		1-5645501-2
		PIN DIA 6	SPRING EYELET FINISH	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. ATTADIA - DOCK5 20APR2005		 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK J. HAVENER 20APR2005			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME MINIATURE SPRING SOCKET ASSY SERIES 4 -	
		APVD J. HAVENER 20APR2005			
		PRODUCT SPEC 108-14008		SIZE A2	
APPLICATION SPEC 114-26004		CAGE CODE 00779			
MATERIAL 		FINISH SEE TABLE		DRAWING NO C=5645501	
		WEIGHT -		RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 10:1	
				SHEET 1 of 1	
				REV 01	