

PRODUCT NUMBER

XXXXX-YYYHPLF

LEAD FREE OPTION
SEE NOTE 1,13

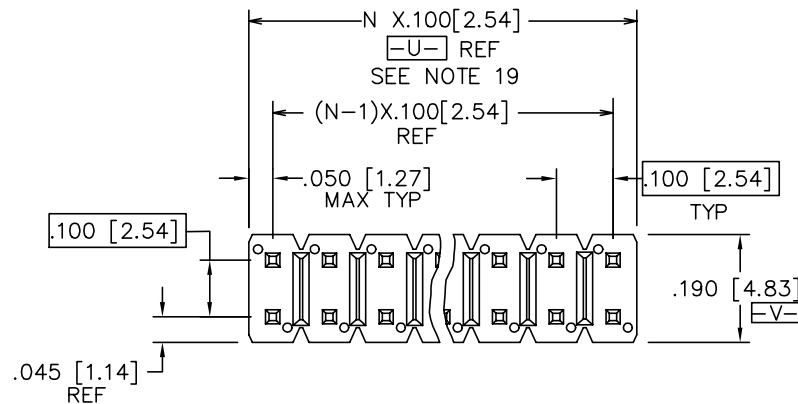
SPECIAL OPTIONS
SEE NOTE 1 OR 10

HIGH TEMPERATURE PLASTIC
SEE NOTE 1

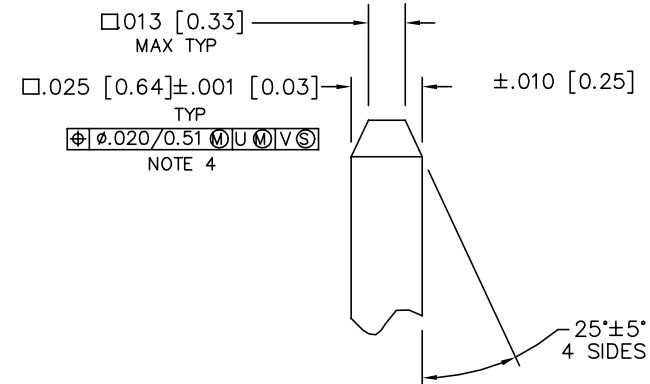
NO OF
POSITIONS
SEE NOTE 1

PIN PLATING
SEE SHEET 2

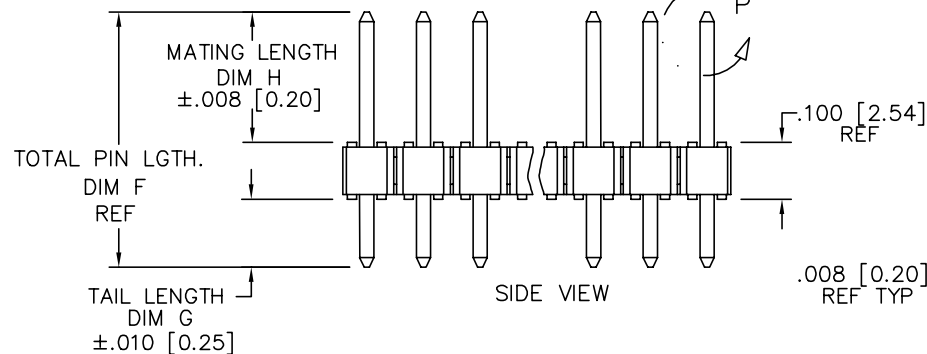
BASE PART NO.



TOP VIEW



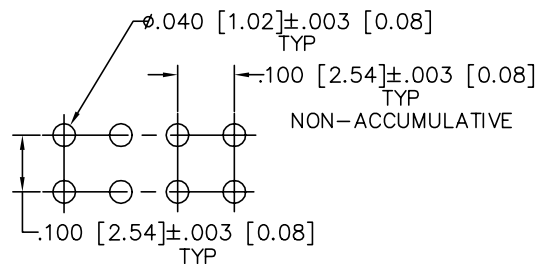
DETAIL P
SCALE 5:1
TYP BOTH ENDS



SIDE VIEW

END VIEW

NOTE 6



RECOMMENDED HOLE PATTERN

67996-X XX-XXX XXX LF

TAIL LENGTH (EXAMPLE BELOW)
3.0mm=030 12.8mm=128
(SEE NOTE 16 & 17)

MATING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255
(SEE NOTE 16 & 17)

TOTAL NUMBER OF POSITIONS
FROM 2 (2X1) THRU 72 (2X36) POS.

PIN PLATING (SEE NOTE 14)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au

BASE PART NO.
DOUBLE ROW

mat'l. code				surface		tolerance		projection		product family			
NOTE 2 & 3				ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK			
ltr	ecn	no	dr	date		tolerances unless otherwise specified							
DF	N11-0180	J.Z		2011-05-31		angles	linear	.XX±.01/.X±.3		INCH/MM			
DG	ELX-N-13471	J.Z		2011-11-16				.XXX±.005/.XX±.13					
DH	ELX-N-16105	ZK		2013-10-22				.XXX±.0020/.XXX±.05					
						0°±2'				scale 2:1			
						dr		T.BREWBAKER		12/21/94			
						enr		T.HANNA		12/21/94			
						chr		J.MURPHY		12/21/94			
						appd		T.HANNA		12/21/94			
													
										dwg no			
										sheet 1 of 8			
										size			
										67996			
										A3			
										type			
										Product Customer Drawing			
sheet index		revision		DH	...	DH	...						
		sheet		1	...	8	...						

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 15)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:
PIN PLATING CODES (SEE ABOVE)

HIGH TEMPERATURE MATERIAL:

PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC.

NUMBER OF POSITIONS :

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THROUGH 72 (2X36).
-X00H INDICATES BERGSTRIIP PRODUCT. SEE PAGE 3
FOR SPECIAL GEOMETRY OF THIS CONTINUOUS STRIP PRODUCT.
AUTOMATED REELS WILL CONTAIN 45,000 PINS.
SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

PACKAGING:

PACKAGED IN POLY BAGS.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED
IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "G" ARE PACKAGED
IN GPAX FOR IBM ONLY. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
PART NUMBERS FOLLOWED BY A "C" ARE PACKAGED IN TUBES
WITH A PICKUP CAP APPLIED.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "A" ARE PACKAGED 
IN TAPE/REEL WITH PICKUP CAP P/N 95730-003 APPLIED, PER BUS-14-345.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE
OPTION, NOT AVAILABLE FOR -5YY,-5YYH, -6YY & -6YYH

2. BODY MATERIAL:

BODY MATERIAL : MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER
REINFORCED OR MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

BERGSTRIIP™ PRODUCED WITH HIGH TEMPERATURE LCP
THERMOPLASTIC, FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

PART NUMBERS WITH "H" AND WITHOUT SUFFIX WILL WITHSTAND EXPOSURE
TO 260° C PEAK TEMPERATURE FOR 20 SECONDS IN
WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

3. PIN MATERIAL: PHOS BRONZE.

4. MEASURED WITH PART IN RESTRAINED CONDITION.

5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

7. MILITARY BERGSTIK HEADER
P/N XXXXX-XY-MIL
NOT AVAILABLE.

8. ±.010/0.25 TOL APPLIES TO ALL "G" TAILS EXCEPT
INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00
APPLIES.

9. NOTCH CONFIGURATION WILL VARY PER VENDOR'S DISCRETION.

10. BERGSTRIIP™ PART NUMBERS FOLLOWED BY
BY A "B" ARE BULK PRICED.

11. TAIL LENGTH (DIM. G) TO BE ±.008/.020.

12. POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED,
BUT FLATNESS AND CURVATURE MAY NOT BE
HELD AS CLOSE AS 36 POSITIONS.

13. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

14. PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL,
OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.

15. "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."

16. THE OAL DON'T EXCEED 34.5mm

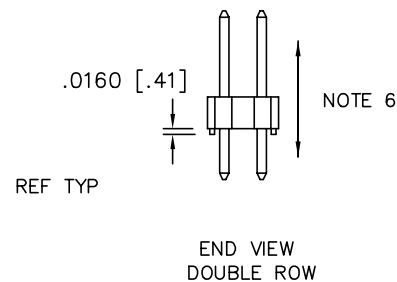
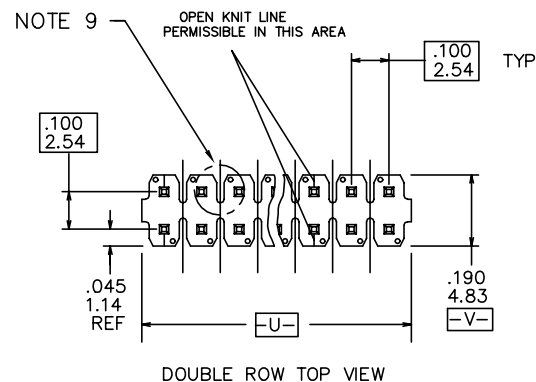
17. INCREMENTS BY 0.1mm IN LENGTHS ONLY

18. FOR SPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY

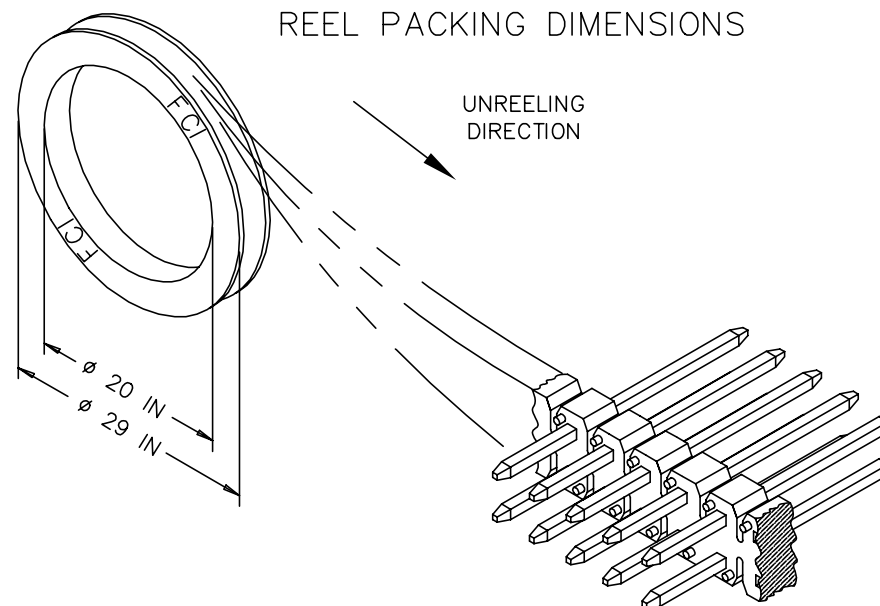
19. TO DETERMINE DIMENSIONS:
N=NUMBER OF POSITION PER ROW
EXAMPLE: 10 POS. N X .100/2.54

mat'l. code					surface		tolerance		projection		product family		
NOTE 2 & 3					ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK		
ltr	ecn	no	dr	date	tolerances unless otherwise specified								
DG					angles	linear	$.XXX \pm .01 / .XX \pm .3$		INCH/MM		title		
							$.XXX \pm .005 / .XX \pm .13$				BERGSTIK II HEADER D/R		
					$0 \pm 2^\circ$		$.XXX \pm .0020 / .XXX \pm .05$		scale 2:1		.100/2.54cc STRAIGHT		
				dr	T.BREWBAKER		12/21/94				dwg no		
				enrg	T.HANNA		12/21/94				sheet 2 of 8		
				chr	J.MURPHY		12/21/94				67996		
				appd	T.HANNA		12/21/94				A3		
sheet		revision								type Product Customer Drawing			
index		sheet											

BERGSTRIPTM HEADER



REEL PACKING DIMENSIONS



mat'l. code NOTE 2 & 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK					
itr ecn no dr date				tolerances unless otherwise specified						title					
DH				angles		linear		INCH/MM		BERGSTIK II HEADER D/R					
						.XX±.01/.XX±.3				.100/2.54cc STRAIGHT					
				0°±2'		.XXX±.005/.XX±.13		scale 2:1							
				dr		T.BREWBAKER 12/21/94				dwg no		sheet 3 of 8		size	
				enr		T.HANNA 12/21/94				67996				A3	
				chr		J.MURPHY 12/21/94									
				appd		T.HANNA 12/21/94									
sheet index		revision sheet													

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PRODUCT NUMBER	TOT. PIN LGTH.		TAIL LENGTH		MATING LENGTH		PACKAGING	NOTES	BERGSTRIIP™ AVAILABLE	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H				
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC				
55005-XYH	0.597	15.16	0.095	2.41	0.402	10.21	POLY BAGS	-	YES	OB
55030-XYH	0.630	16.00	0.150	3.81	0.380	9.65	POLY BAGS	-	YES	NOTE 1,13
67996-XYH	0.425	10.80	0.095	2.41	0.230	5.84	POLY BAGS/TUBES	-	YES	
67997-XYH	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	-	YES	
67997-XYH	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	-	YES	
67998-XYH	0.525	13.34	0.107	2.72	0.318	8.08	POLY BAGS/TUBES	-	YES	
67999-XYH	0.548	13.92	0.130	3.30	0.318	8.08	POLY BAGS	-	NO	
68438-XYH	0.555	14.10	0.225	5.72	0.230	5.84	POLY BAGS/TUBES	-	NO	OB
68439-XYH	0.720	18.29	0.120	3.05	0.500	12.70	POLY BAGS	-	NO	OB
68464-XYH	0.650	16.51	0.120	3.05	0.430	10.92	POLY BAGS/TUBES	-	NO	
68481-XYH	0.480	12.19	0.095	2.41	0.285	7.24	POLY BAGS/TUBES	-	NO	
68482-XYH	0.938	23.83	0.318	8.08	0.520	13.21	POLY BAGS	-	NO	
68491-XYH	0.475	12.07	0.120	3.05	0.255	6.48	POLY BAGS/TUBES	-	NO	
68600-XYH	0.825	20.96	0.115	2.92	0.610	15.49	POLY BAGS	-	NO	OB
68601-XYH	0.620	15.75	0.120	3.05	0.400	10.16	POLY BAGS	-	NO	OB
68602-XYH	0.480	12.19	0.150	3.81	0.230	5.84	POLY BAGS	-	YES	
68690-XYH	0.533	13.54	0.115	2.92	0.318	8.08	POLY BAGS	-	NO	
68691-XYH	0.538	13.67	0.120	3.05	0.318	8.08	POLY BAGS	-	YES	
68692-XYH	0.430	10.92	0.100	2.54	0.230	5.84	POLY BAGS	-	NO	
68693-XYH	0.938	23.83	0.520	13.21	0.318	8.08	POLY BAGS	-	NO	
68716-XYH	0.828	21.03	0.410	10.41	0.318	8.08	POLY BAGS	-	NO	OB
68734-XYH	0.615	15.62	0.230	5.84	0.285	7.24	POLY BAGS	-	NO	OB
68737-XYH	0.440	11.18	0.110	2.79	0.230	5.84	POLY BAGS	-	YES	
68738-XYH	0.615	15.62	0.115	2.92	0.400	10.16	POLY BAGS	-	NO	OB
68739-XYH	0.486	12.34	0.156	3.96	0.230	5.84	POLY BAGS	-	NO	
68743-XYH	0.638	16.21	0.220	5.59	0.318	8.08	POLY BAGS	-	NO	
68749-XYH	0.838	21.29	0.420	10.67	0.318	8.08	POLY BAGS	-	NO	OB
68779-XYH	0.736	18.69	0.318	8.08	0.318	8.08	POLY BAGS	-	NO	
68783-XYH	0.375	9.53	0.045	1.14	0.230	5.84	POLY BAGS	-	NO	OB
68799-XYH	0.925	23.50	0.595	15.11	0.230	5.84	POLY BAGS	-	NO	OBNOTE 1,13

mat'l. code

NOTE 2 & 3

surface

ISO 1302 ✓

tolerance

ISO 406

ISO 1101

litr

ecn

no

dr

date

tolerances unless otherwise specified

angles

linear

0°±2'

dr

T.BREWBAKER

12/21/94

enr

T.HANNA

12/21/94

chr

J.MURPHY

12/21/94

appd

T.HANNA

12/21/94

sheet

index

revision

sheet

projection

INCH/MM

scale 2:1

product family

BERGSTIK

title

BERGSTIK II HEADER D/R

.100/2.54cc STRAIGHT

dwg no

67996

sheet 4 of 8

size

A3

type

Product Customer Drawing

1

2

3

4

5

6

form: A3

1

2

3

4

5

6

PDS: Rev :DH

STATUS: Released

Printed: Oct 29, 2013

1				2		3						4		5		6			
PRODUCT NUMBER	TOT. PIN	LGTH.	TAIL LENGTH		MATING LENGTH						BERGSTRIPTM	LF							
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	PACKAGING		NOTES	AVAILABLE	OPTION								
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC													
69132-XXX	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS/TUBES		---	---	NO	OB NOTE 1,13							
69133-XXX	0.615	15.62	0.285	7.24	0.230	5.84	POLY BAGS		-		NO								
69157-XXX	0.410	10.41	0.110	2.79	0.200	5.08	POLY BAGS		-		NO								
71217-XXYH	1.000	25.40	0.450	11.43	0.450	11.43	POLY BAGS		---	---	NO	OB							
71222-XXYH	0.850	21.59	0.250	6.35	0.500	12.70	POLY BAGS		---	---	NO	OB							
72273-XXYH	0.725	18.42	0.110	2.79	0.515	13.08	POLY BAGS		---	---	NO	OB							
72448-XXYH	0.658	16.71	0.172	4.37	0.386	9.80	POLY BAGS		---	---	NO	OB							
72455-XXYH	0.598	15.19	0.180	4.57	0.318	8.08	POLY BAGS		---	---	NO	OB							
72455-632HG	0.598	15.19	0.180	4.57	0.318	8.08	GPAX		NOTE 1		NO	OB							
73503-XXYH	0.420	10.67	0.120	3.05	0.200	5.08	POLY BAGS		---	---	NO	OB							
73596-XXYH	0.795	20.19	0.110	2.79	0.585	14.86	POLY BAGS		---	---	NO	OB							
74317-XXYH	0.532	13.51	0.309	7.85	0.123	3.12	POLY BAGS		NOTE 11		NO	OB							
74318-XXYH	0.592	15.04	0.369	9.37	0.123	3.12	POLY BAGS		NOTE 11		NO	OB							
74999-XXYH	0.508	12.90	0.090	2.29	0.318	8.08	POLY BAGS		---	---	NO	OB							
78212-XXX	0.710	18.03	0.350	8.89	0.260	6.60	POLY BAGS		---	---	NO	OB							
78233-XXX	0.568	14.43	0.150	3.81	0.318	8.08	POLY BAGS		-		NO								
78269-XXX	0.385	9.78	0.095	2.41	0.190	4.83	POLY BAGS		---	---	NO							OB	
78286-XXX	0.500	12.70	0.160	4.06	0.240	6.10	POLY BAGS/TUBES		---	---	NO							OB	
78932-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78933-XXX	0.695	17.65	0.285	7.24	0.310	7.87	POLY BAGS		---	---	NO							OB	
78988-XXX	0.540	13.72	0.135	3.43	0.305	7.75	POLY BAGS		---	---	NO							OB	
78989-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78990-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78991-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78992-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78993-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-								
78994-XXX	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE				-		-							NOTE 1,13	

mat'l. code				surface		tolerance		projection		product family						
NOTE 2 & 3				ISO 1302		ISO 406				BERGSTIK						
ltr	ecn no	dr	date	tolerances unless otherwise specified						title BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT						
DH				angles	linear	$XX \pm .01 / XX \pm .3$ $XXX \pm 0.005 / XXX \pm .13$ $XXXX \pm 0.020 / XXX \pm .05$										
				0'±2"												
				dr	T.BREWBAKER	12/21/94			scale 2:1		dwg no		sheet 5 of 8		size	
				engr	T.HANNA	12/21/94										
				chr	J.MURPHY	12/21/94										
				appd	T.HANNA	12/21/94										
sheet index	revision	sheet														

