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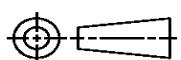
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-001885		11FEB2014	GK	HMR	

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151362-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852189
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852189

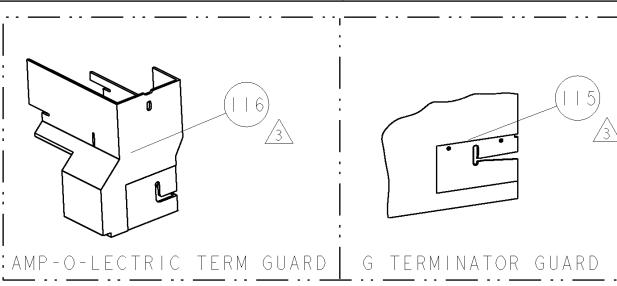
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC	±	APPLICATION SPEC			
1 PLC	±				
2 PLC	±				
3 PLC	±				
4 PLC	±				
ANGLES	±				
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		SCALE		SHEET 1 OF 2 REV A2	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852189-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852189-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852189-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852189-6	A	122500-1	LEADMAKER	POST FEED	CONTINIOUS CARRIER
7-1852189-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

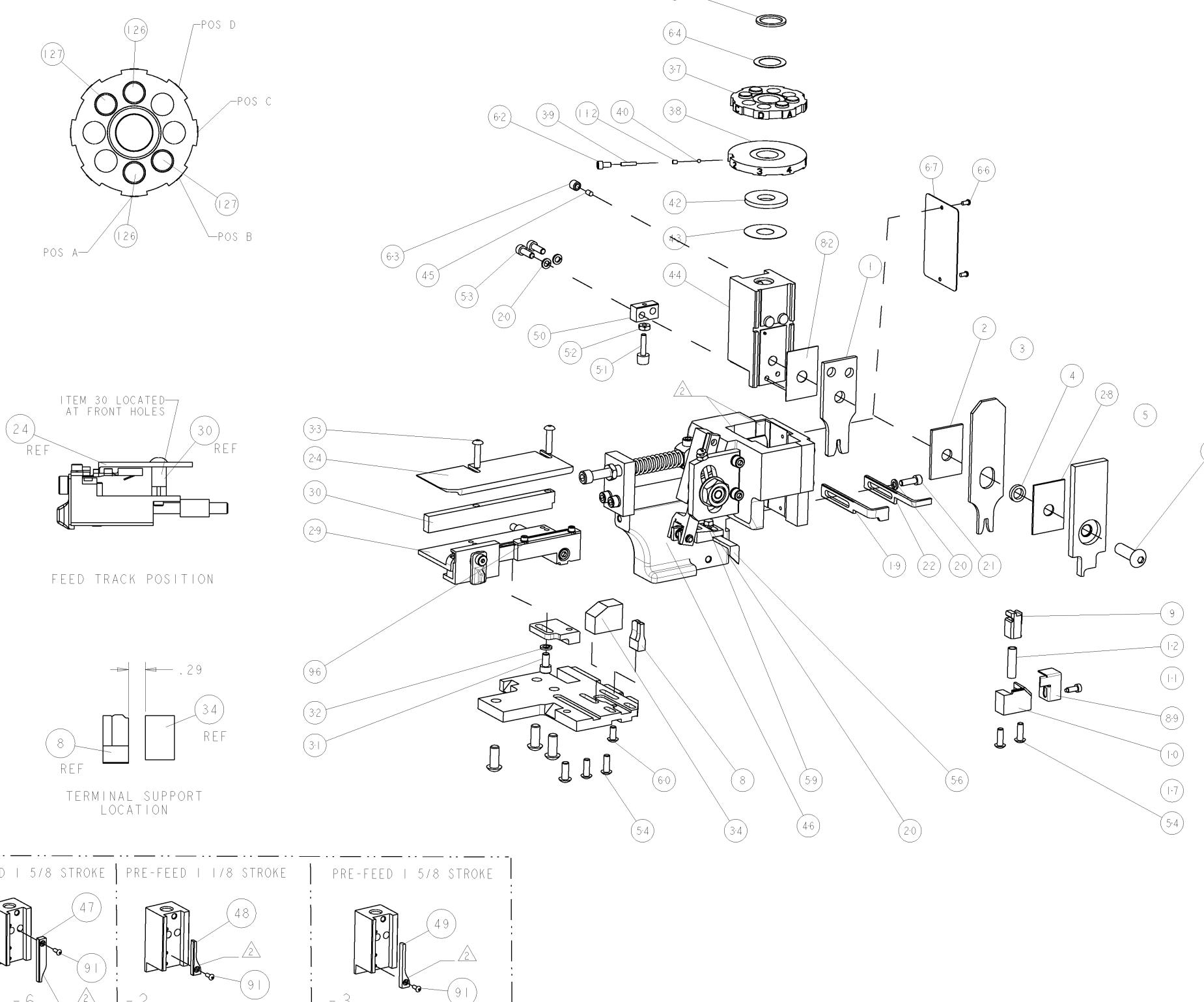
2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FEMALE 56 SERIES TERMINAL					
TE PN	MFG PN	DELPHI TERMINAL - MFG CRIMP SPECS			
1572924-1	12124512	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1572924-2	12124513		A .059±.002[.50±0.05mm]		0.8mm2
-	-	A	.059±.002[.50±0.05mm]		0.8mm2
-	-	B	.057±.002[.45±0.05mm]		0.5mm2
-	-	C	.±.002[±0.05mm]		-
-	-	D	.±.002[±0.05mm]		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.105 [2.67mm]	F	0.5-0.8mm2
-	-	INSUL.	.130 [.330mm]	F	Ø.080-.094
IRE STRIP LENGTH	186 -.201	TERM APPL. SPEC NONE	FEED .688	APPL. INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DRW	APV
A	66		A	RELEASED	13FEB2006	ROW	TE
			A1	ECR-09-008018	07APR2009	M1	TE



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		R.O.WILSON	19JAN2006	tyco Electronics	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	SIDE FEED HDM APPLICATOR		
	0 PLC	$\pm .001$		T.FERIN	20JAN2006	-
	PRODUCT SPEC		-	-	-	
	APPLICATION SPEC		-	-	-	
	ANGLES		$\pm .0001$	-	-	-
	FINISH		-	-	-	-
MATERIAL	WEIGHT		A 1	00779	C=1852189	
-	- -		SCALE	3:5	SHEET 1 OF 1 REV A	
CUSTOMER DRAWING						
CUSTOMER VIEWABLE ASSEMBLY						