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LOC

DIST


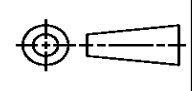
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-001885	11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151362-1

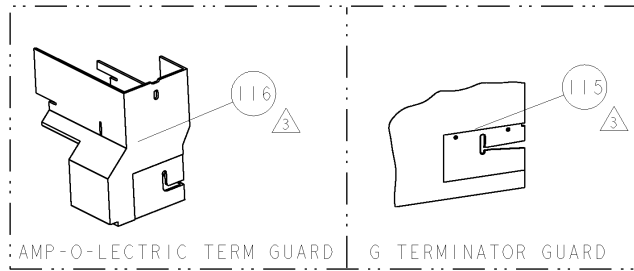
FOR REPLACEMENT PARTS FOR APPLICATOR 1852189  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1852189

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852189	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A2

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852189-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852189-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852189-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852189-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852189-7	A	-	-	-	SPARE PARTS	

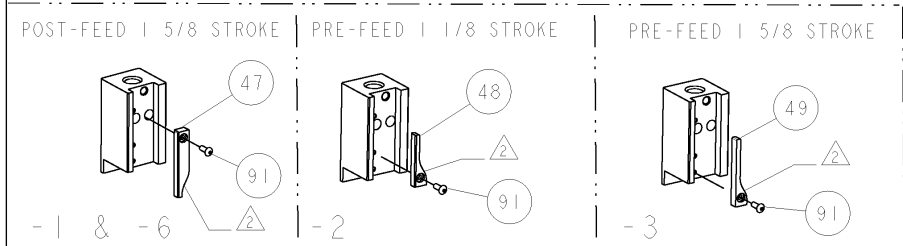
- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE




TERMINAL NAME: FEMALE 56 SERIES TERMINAL			
TE PN	MFG PN	DELPHI TERMINAL - MFG CRIMP SPECS	
1572924-1	12124512	PAD LTR	CRIMP HEIGHT
1572924-2	12124513		WIRE SIZE
-	-		CRIMP HEIGHT
-	-		WIRE SIZE
-	-	A	.059±.002[1.50±0.05mm]
-	-	B	.057±.002[1.45±0.05mm]
-	-	C	±.002[±0.05mm]
-	-	D	±.002[±0.05mm]
-	-	CRIMP	SIZE
-	-	WIRE	TYPE
-	-	INSUL	RANGE
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS
.186 ±.201	NONE	.688	408-8040
			SET UP GAGE
			458637-1

LOC		DIST		REV		REVISIONS		DATE		OWN		APVD	
A	66	P	LTR	DESCRIPTION		DATE		OWN		APVD		DATE	
		A		RELEASED		13FEB2006		ROW		TE			
		A1		ECR-09-008018		9TAPR2009		MY		TE			

-	2	2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	127
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	693855-1	FRONT STRIP GUIDE	96
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-454276-9	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	4-1633116-6	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	6-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	1-455888-8	SPACER, CRIMPER	2
1	1	1	1	1	-	4-1633305-0	CRIMPER, WIRE PREMIUM	1



TYP: STANDARD 1 - CHANGE TO ORDER FOR THE CUSTOMER'S INFORMATION - DIMENSIONS TYP: STANDARD 1 - CHANGE TO ORDER FOR THE CUSTOMER'S INFORMATION - DIMENSIONS TYP: STANDARD 1 - CHANGE TO ORDER FOR THE CUSTOMER'S INFORMATION - DIMENSIONS		DWN 19 JAN 2006		tyco Tyco Electronics	
CEN R. O. WILSON 20 JAN 2006		CEN R. O. WILSON 20 JAN 2006		Electronics Harrisburg, PA 17105-3608	
DIMENSIONS INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED HDM APPLICATOR	
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.01		PRODUCT SPEC - APPLICATION SPEC -	
MATERIAL -		FINISH -		SIZE CASE CODE DRAWING NO RESTRICTED TO	
				A   00779 C-1852189	
CUSTOMER DRAWING		SCALE 2.5		SHEET 1 OF 1 REV A	