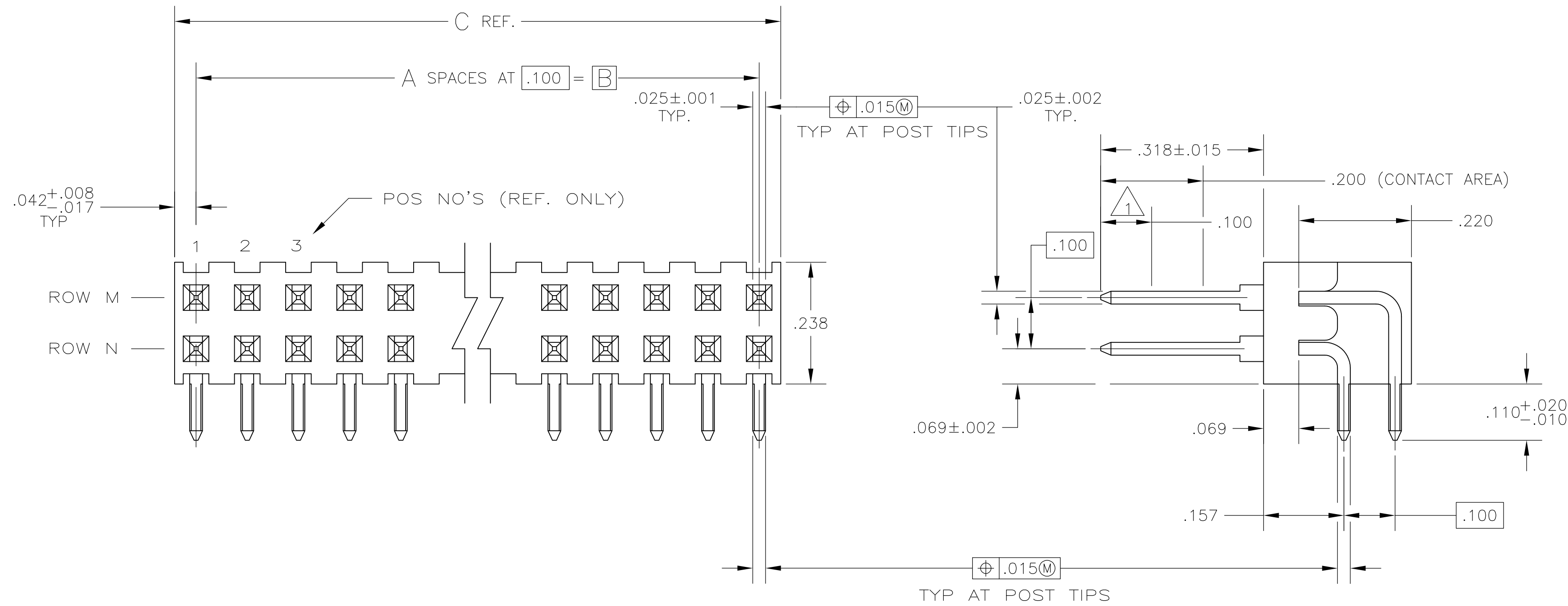
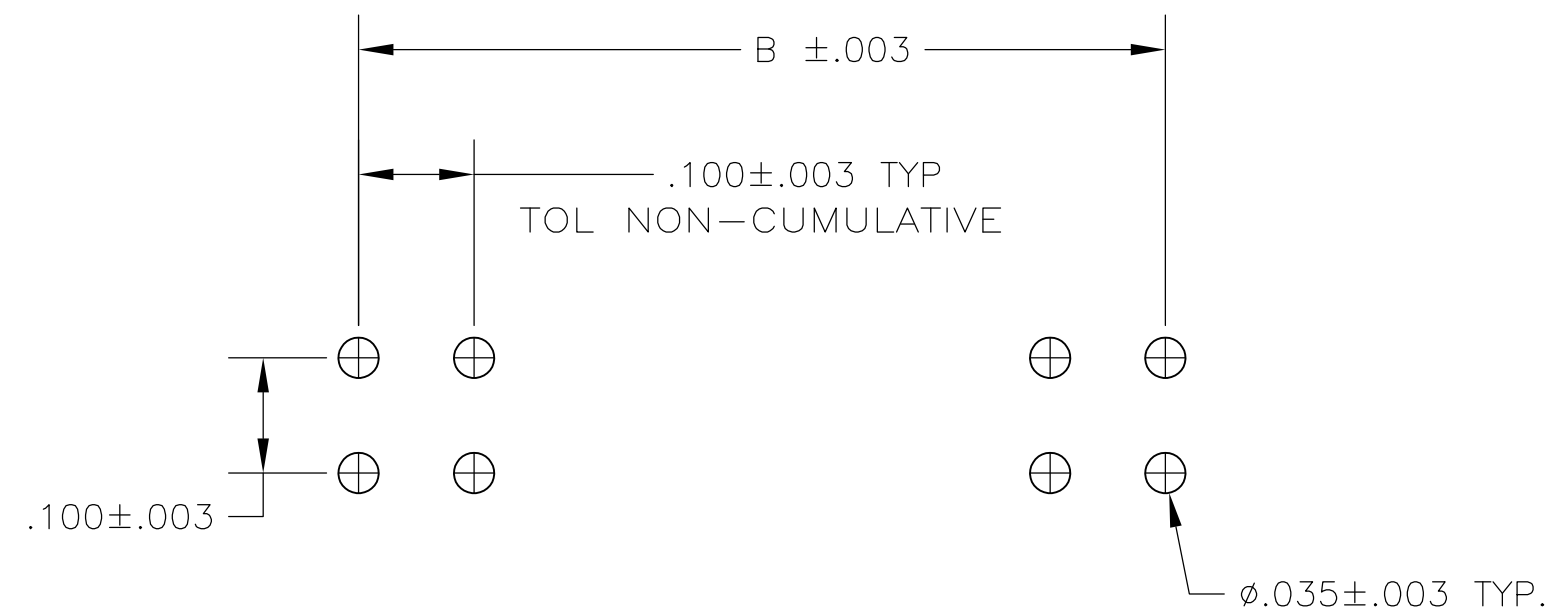


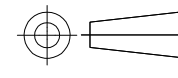


NOTES:

- | | |
|---|--|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL |
| 3 | OBsolete PARTS: OBsolete CIS STREAMLINING PER D.RENAUD/D.SINISI |



RECOMMENDED HOLE LAYOUT

3	OBSOLETE	NONE	6TH	.984	.900	9	19	20	4-87230-3	
	OBSOLETE	2ND	NONE	.584	.500	5	11	12	4- -2	
	OBSOLETE	4TH		.484	.400	4	9	10	4- -1	
		NONE		3.984	3.900	39	80	80	4- -0	
			3.884	3.800	38	78	78	3- -9		
			3.784	3.700	37	76	76	3- -8		
			3.684	3.600	36	74	74	3- -7		
			3.584	3.500	35	72	72	3- -6		
			3.484	3.400	34	70	70	3- -5		
			3.384	3.300	33	68	68	3- -4		
			3.284	3.200	32	66	66	3- -3		
			3.184	3.100	31	64	64	3- -2		
			3.084	3.000	30	62	62	3- -1		
			2.984	2.900	29	60	60	3- -0		
			2.884	2.800	28	58	58	2- -9		
			2.784	2.700	27	56	56	2- -8		
			2.684	2.600	26	54	54	2- -7		
			2.584	2.500	25	52	52	2- -6		
			2.484	2.400	24	50	50	2- -5		
			2.384	2.300	23	48	48	2- -4		
			2.284	2.200	22	46	46	2- -3		
			2.184	2.100	21	44	44	2- -2		
			2.084	2.000	20	42	42	2- -1		
			1.984	1.900	19	40	40	2- -0		
			1.884	1.800	18	38	38	1- -9		
			1.784	1.700	17	36	36	1- -8		
			1.684	1.600	16	34	34	1- -7		
			1.584	1.500	15	32	32	1- -6		
			1.484	1.400	14	30	30	1- -5		
			1.384	1.300	13	28	28	1- -4		
			1.284	1.200	12	26	26	1- -3		
			1.184	1.100	11	24	24	1- -2		
			1.084	1.000	10	22	22	1- -1		
			.984	.900	9	20	20	1- -0		
			.884	.800	8	18	18	- -9		
			.784	.700	7	16	16	- -8		
			.684	.600	6	14	14	- -7		
			.584	.500	5	12	12	- -6		
			.484	.400	4	10	10	- -5		
			.384	.300	3	8	8	- -4		
			.284	.200	2	6	6	- -3		
			.184	.100	1	4	4	- -2		
	NONE	NONE	.084			2	2	87230-1		
	ROW N	ROW M	C	B	A	NO OF ACT POS	NO OF POS	ASSEMBLY PART NUMBER		
	POSTS OMITTED									
THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN L. MAYER 5-15-85		 TE Connectivity				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK T. ZOLA 5-22-85					NAME	
INCHES				APP'D T. ZOLA 5-22-85						
		0 PLC ± - 1 PLC ± - 2 PLC ± -.005 3 PLC ± - 4 PLC ± - ANGLES ± - ± -		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL RIGHT ANGLE, .025 SQ POSTS, SELECTIVELY LOADED				
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK POSTS: PHOS BRONZE		FINISH 		SIZE A1		CAGE CODE 00779		DRAWING NO C-87230		
CUSTOMER DRAWING				SCALE 4:1		SHEET 1 OF 1		REV K3		