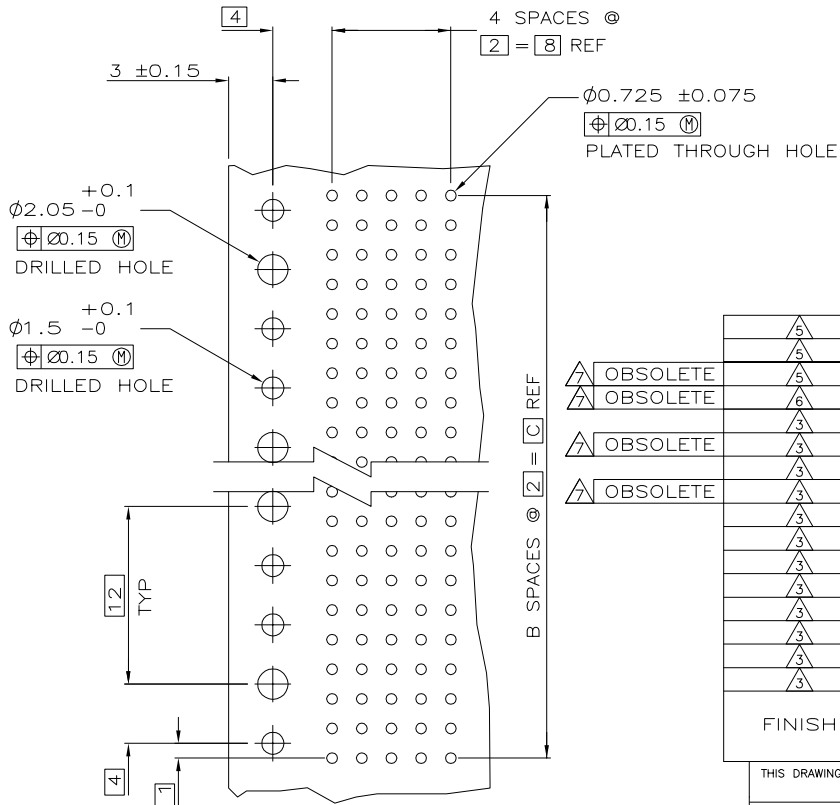
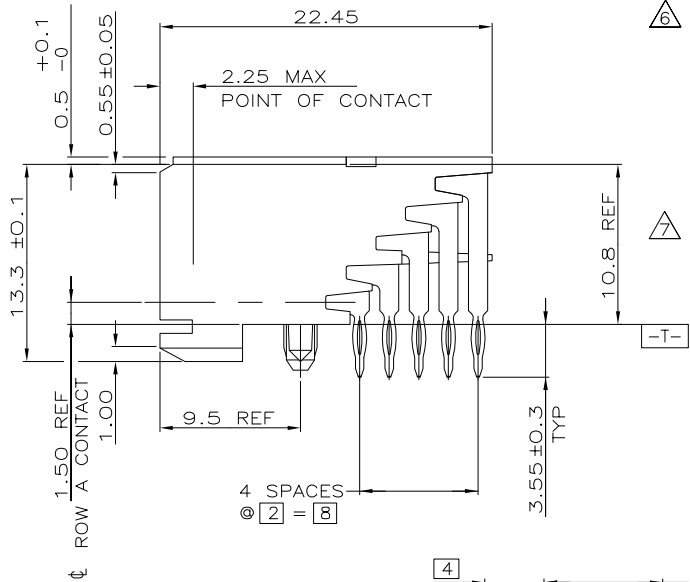
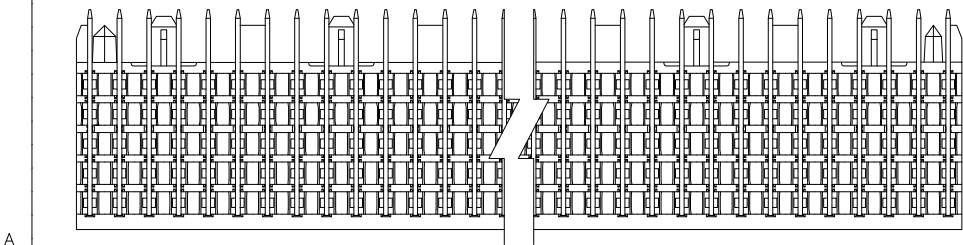
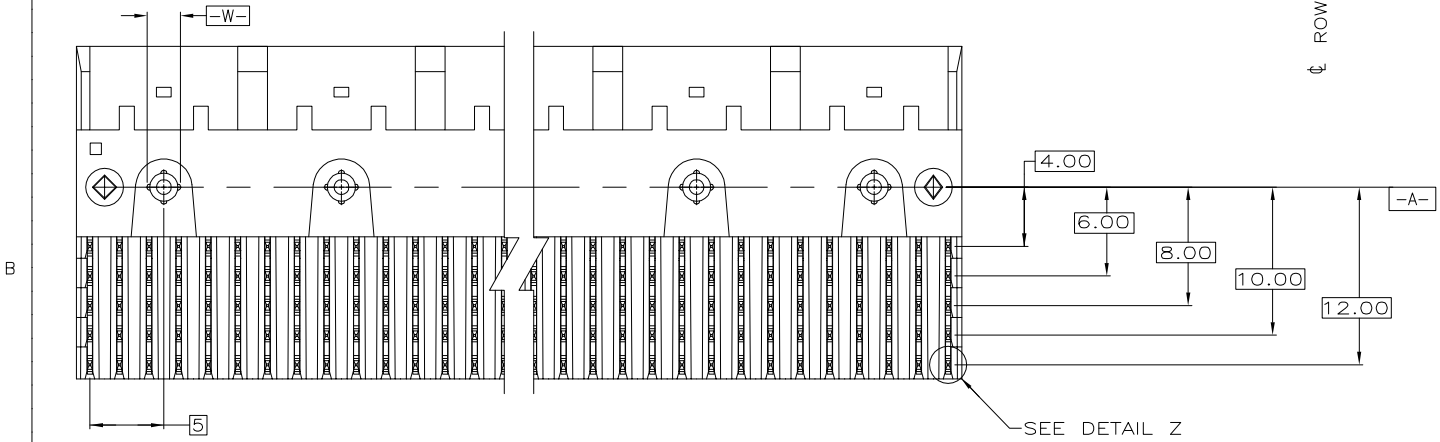
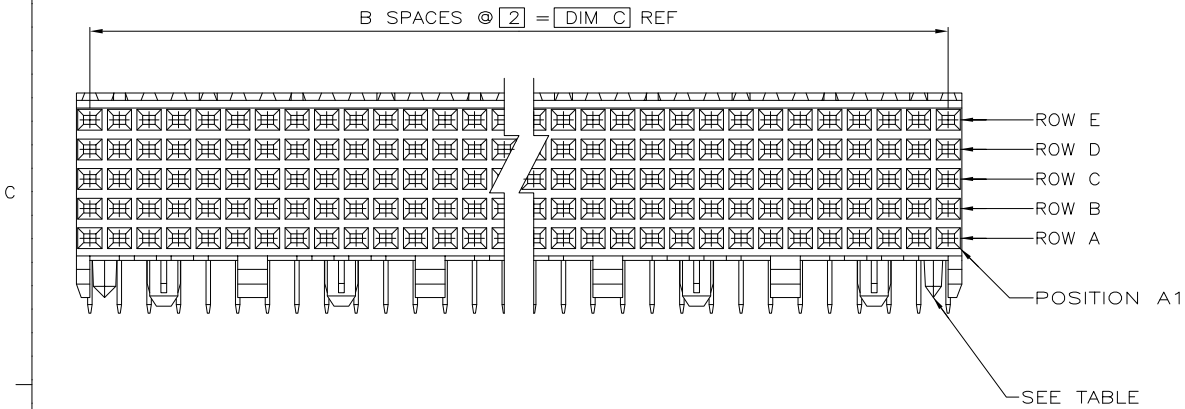
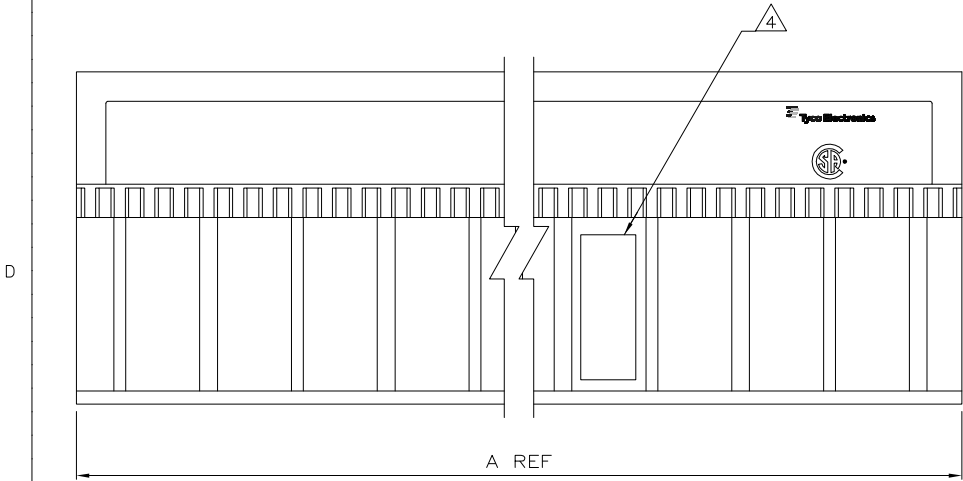
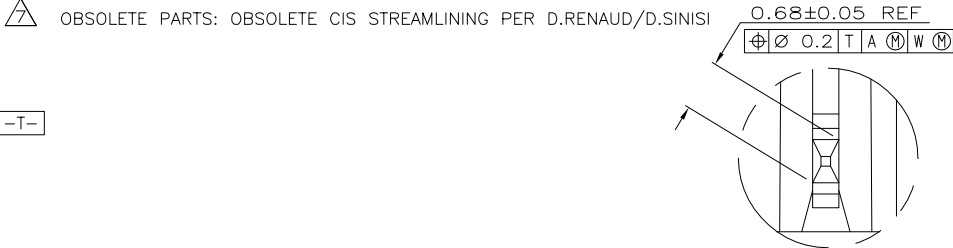


LOC		DIST		REVISIONS					
AD	00	#	LTR	DESCRIPTION		DATE	DNW	APVD	
		C		REVISED PER ECR-15-012883		06SEP15	DS	FY	



- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- 2 CONTACT MATERIAL: PHOSPHOR-BRONZE.
- 3 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS:
0.0006 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.
- 4 PART MARKING LOCATED APPROXIMATELY AS SHOWN.
- 5 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
0.00076 MIN NICKEL OR COBALT HARDENED GOLD
PER ASTM B-488 OVER UNDERPLATE.
ON LEADS:
0.0006 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.

- 6 CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
0.00127 MIN NICKEL OR COBALT HARDENED GOLD
PER ASTM B-488 OVER UNDERPLATE.
ON LEADS:
0.0006 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.



DETAIL Z
SCALE 20:1

5	NO	22	11	23.88	60	3-5223008-2
5	YES	10	5	11.88	30	3-5223008-1
5	NO	46	23	47.88	120	3-5223008-4
6	NO	46	23	47.88	120	2-5223008-4
3	NO	214	107	215.88	540	1-5223008-2
3	NO	130	65	131.88	330	1-5223008-1
3	NO	118	59	119.88	300	1-5223008-0
3	NO	106	53	107.88	270	5223008-9
3	NO	94	47	95.88	240	5223008-8
3	NO	82	41	83.88	210	5223008-7
3	NO	70	35	71.88	180	5223008-6
3	NO	58	29	59.88	150	5223008-5
3	NO	46	23	47.88	120	5223008-4
3	NO	34	17	35.88	90	5223008-3
3	NO	22	11	23.88	60	5223008-2
3	YES	10	5	11.88	30	5223008-1

FINISH	POSITIONING PEGS	C	B	A	NO OF SIGNAL POSN	PART NUMBER
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RECOMMENDED CIRCUIT PATTERN
PER IPC-D300 TYPE II, CLASS C
(COMPONENT SIDE)

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWG B.MCMMASTER 22NOV04		CHK R.WERTZ 22NOV04		NAME R.WERTZ 22NOV04		PRODUCT SPEC		APPLICATION SPEC		WEIGHT		SIZE CAGE CODE DRAWING NO		RESTRICTED TO	
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED:		0 PLC ± -		1 PLC ± -		2 PLC ± 0.13		3 PLC ± -		4 PLC ± -		ANGLES		FINISH	
MATERIAL				1		2		3		4		5		CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1	