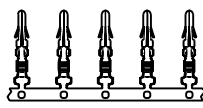
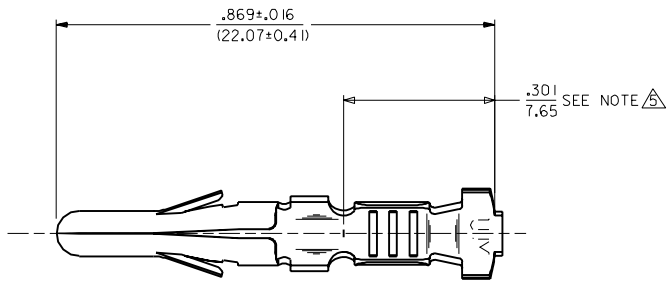
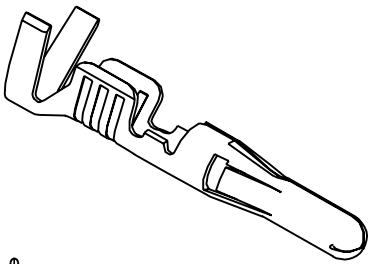
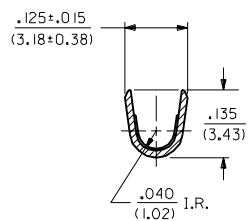
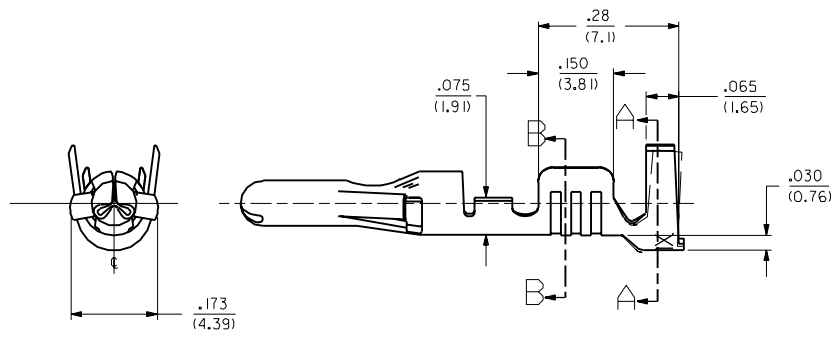


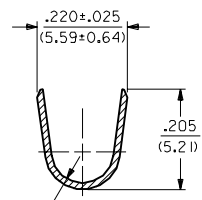
13 12 11 10 9 8 7 6 42478 4 3 2 1



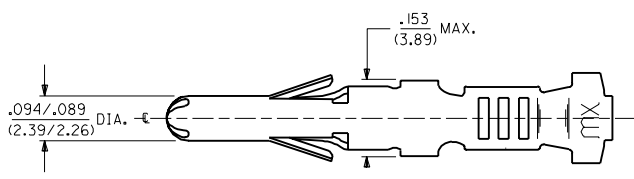
CHAIN FORM SHOWN
FULL SCALE



SECT. B-B



SECT. A-A



F2	REVISED UCR2000-0583 3/2/00 DDS
F1	REVISED ECN# UCR1999-0518 STAMBAUGH 99-2-9
F	ADDED ISO VIEW ECN U80476 WANG 9T-8-15
E	REV. GEOMETRY PER ECR #U5 .0410 11-22-94 RW
D	LOCK TAB REV. ECN #U5 0159 9-7-94 RW
C1	REVISE GEOMETRY PER ECR U4 0677 OC 6/1/94 RW
C	REVISE PER ECR U2 1848 OC 1/14/93 RW
B1	FINAL REL - 0002 ECN #U2 1167 8-12-92 RW
B	REVISED PER ECN U11831 GEP 2-10-92 RHR
A	FINAL RELEASE ECR U1 1248 OC 7/23/91
3	REVISED ECN #U10436 02-14-91 A.GUZIK
2	REVISED DRAWING PER ERO 29857 4-23-90 TRM
I	X-RELEASED ERO 28513 6-23-89 COMSTOCK

2	E
1	F2
REV.	LTR.
REV.	REV.
REV.	REV.

DIMENSIONS SHOWN (METRIC) INCH		▽ = 0 ▼ = 0		REVISE ONLY ON CAD SYSTEM	
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± .000		TITLE		TERMINAL, PIN, .093/(2.36) DIA., CRIMP	
INCH METRIC		PART NO.		SHEET NO.	
3 PLACE ± .010 ---		L15LEJLL.		1 OF 2	
2 PLACE ± .014 ± 0.25		MOLEX INCORPORATED		DATE	
1 PLACE --- ± 0.35		60532		6/23/99	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-42478-****	
DRWG. BY GMC		CHKD. BY RHR		FILE NAME	
APP'D. BY GWF		SCALE 6 : 1		SD42478X1	
				UDN	
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	
				CP C	

13	12	11	10	9	8	7	6	42478	4	3	2	1
PART NO.		ENG. NO.	CHARACTERISTICS									
			MATERIAL	FINISH		FORM						
				PLATING	LUBRICATION							
02-09-2611		42478-0001	A	2	N	A						
02-09-2612		42478-0002	A	2	N	B						

CHARACTERISTICS LEGEND

MATERIAL

A) BRASS

FINISH

PLATING
1) NONE
2) TIN

LUBRICATION
N) NONE

FORM

A) CHAIN
B) LOOSE

NOTES:

1. THESE TERMINALS ARE FOR USE WITH THE .093/(2.36) SERIES HOUSINGS AND CRIMPING ON #14 TO #18 AWG WIRE. MAXIMUM ALLOWABLE INSULATION DIAMETER IS .140/(3.56).

2. CONFORMS TO PRODUCT SPECIFICATION PS-42478.

3. INSERTION FORCE OF TERMINAL INTO HOUSING: 5 LBS. MAX.

4. RETENTION (PULL FORCE) FROM HOUSING: 20 LBS. MIN.

⚠️ DIMENSION FROM THE END OF THE TERMINAL TO THE END OF THE BRUSH ON THE WIRE CRIMPED INTO THE TERMINAL.

MATERIALS:

A) BRASS, ALLOY #C26000, TEMPER: SPRING, .013/(0.33) THICK.

FINISHES:

PLATING

2) HOT TIN D1P, .000020/(0.0005) MINIMUM THICK.

42478

D

C

B

A

13

12

11

10

9

8

7

6

5

4

3

2

1

E I	SEE SHEET I	DIMENSIONS SHOWN (METRIC) INCH		▽ = 0	▼ = 0	REVISE ONLY ON CAD SYSTEM	
E	SEE SHEET I	UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		TITLE			
B I	SEE SHEET I	INCHMETRIC		TERMINAL, PIN, .093/(2.36) DIA., CRIMP			
B	SEE SHEET I	3 PLACE ± --- ± ---		MOLEX INCORPORATED			SHEET NO. 2
A	SEE SHEET I	2 PLACE ± --- ± ---		L15LEJLL. 60532			DATE 6/29/89
2	SEE SHEET I	1 PLACE --- ± ---		SEE CHART			SD-42478-****
1	SEE SHEET I	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		PART NO.			DRWG. NO.
LTR.	REVISIONS	DRWG. BY JAS		CHKD. BY RHR		FILE NAME	REV.
		APP'D. BY GWF		SCALE :		SD42478X3	SIZE
						UDN	CP C

MFG.

SH.

REV.

LTR.

REVISIONS

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