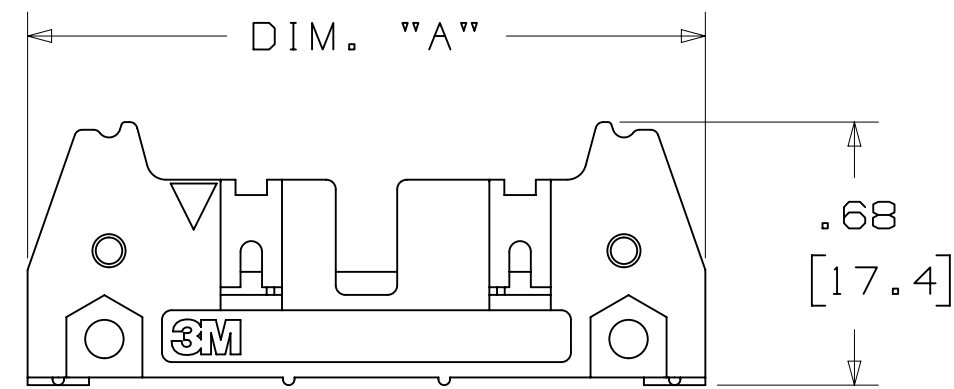


.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



Technical drawing of a mechanical part with dimensions and tolerances:

- Top left dimension: $.573 \pm .010$
- Top left dimension in brackets: $[14.55 \pm 0.25]$
- Left side dimension: $.08$
- Left side dimension in brackets: $[2.0]$
- Right side dimension: (1.07)
- Right side dimension in brackets: $[(27.2)]$

UL
UL FILE NO: E68080

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

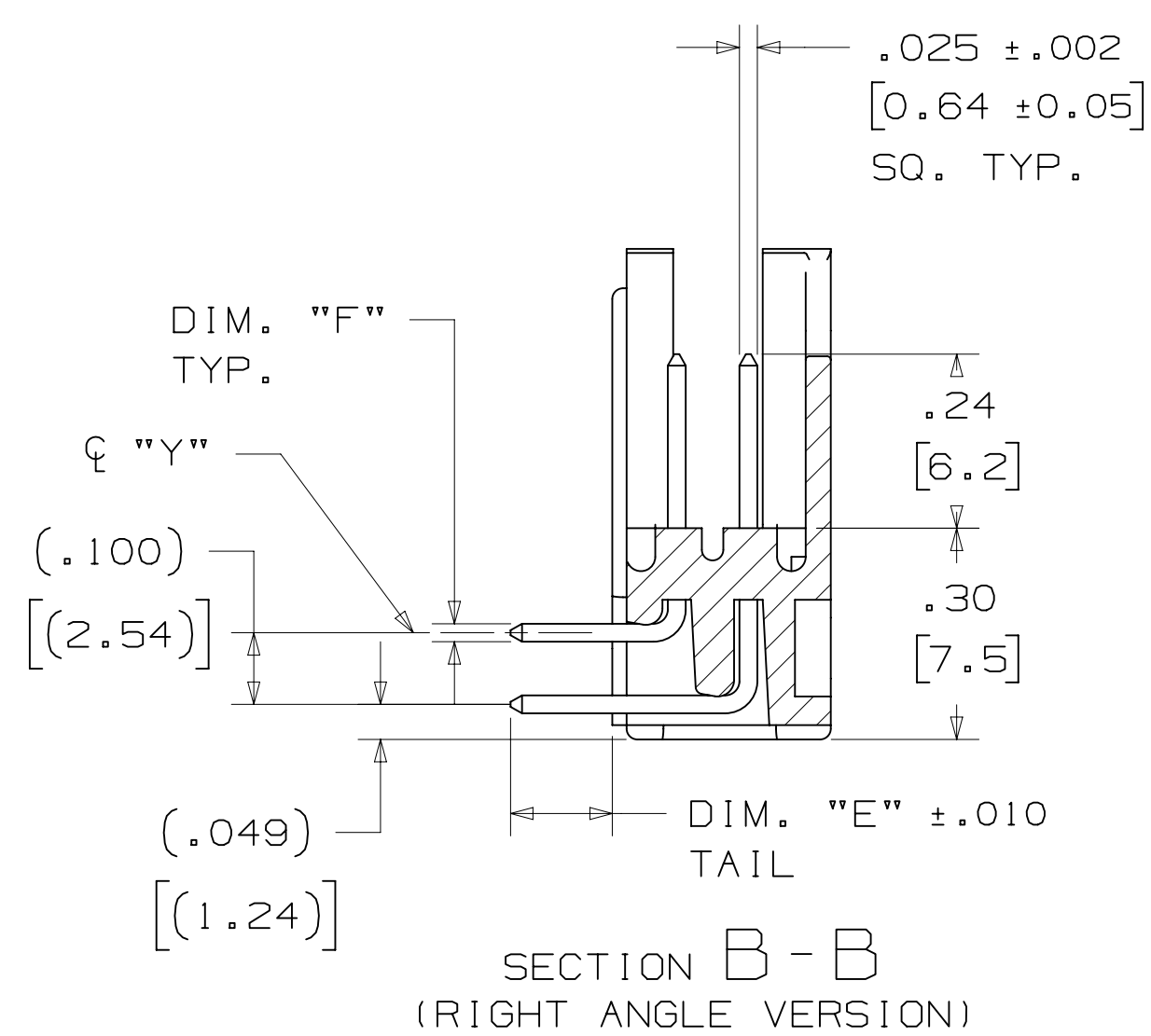
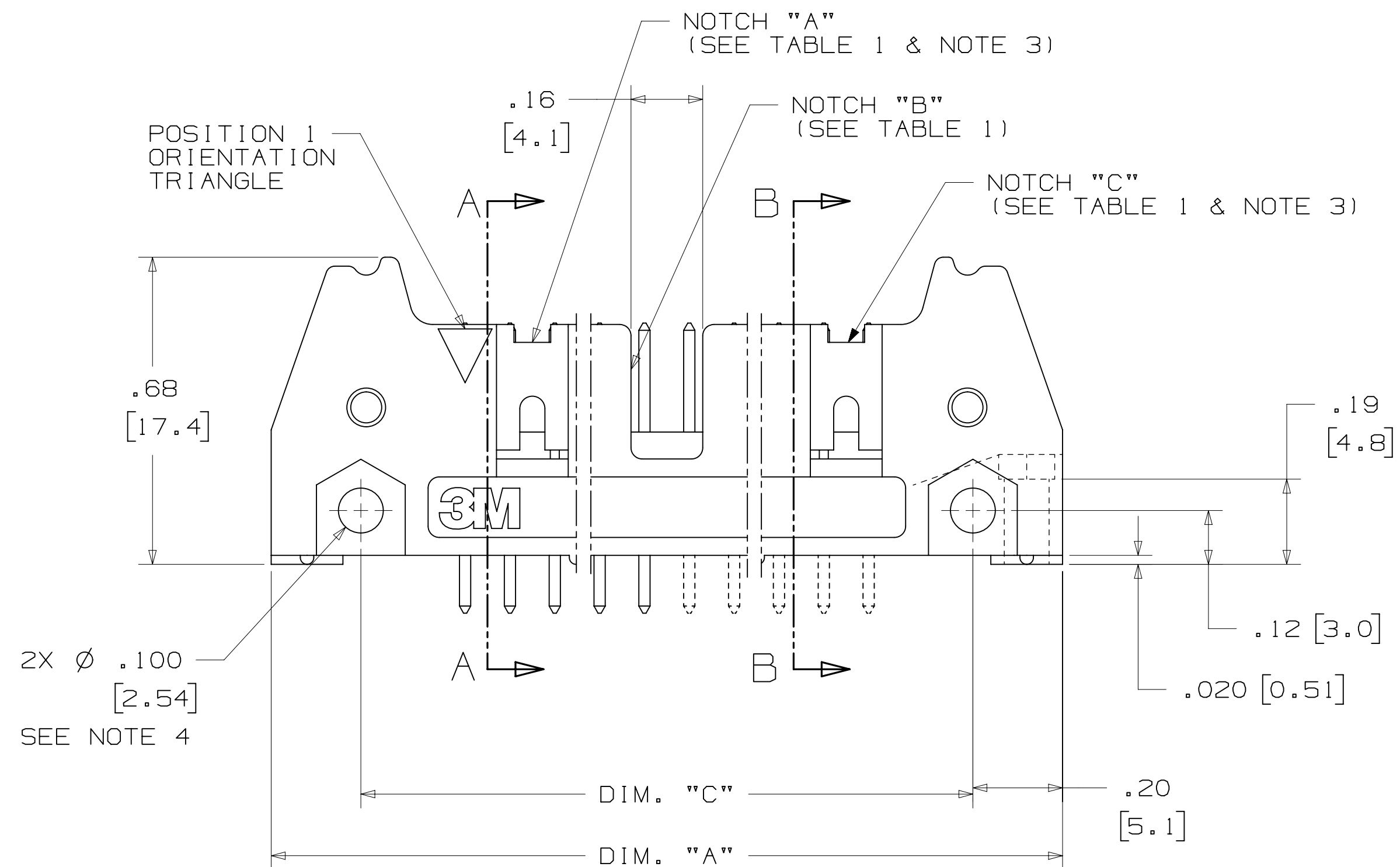
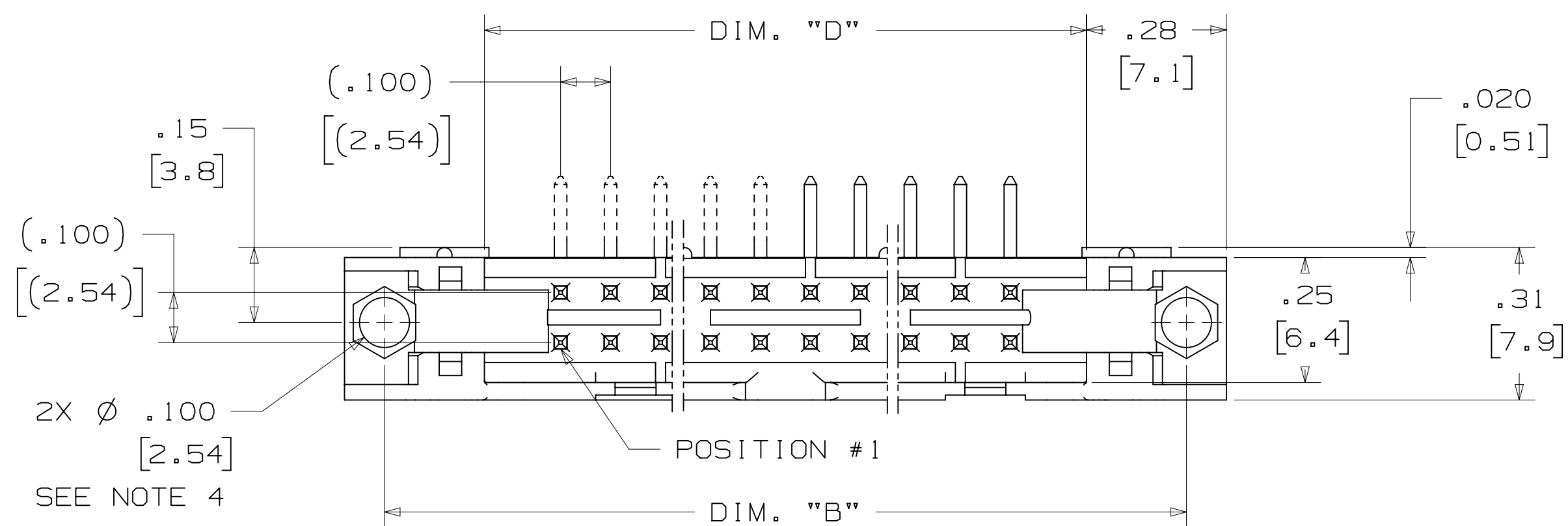


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F"	DIAGONALS	CORNER RADIUS	.035+/- .003 [.89] SEE NOTE 5
-2XX2			.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	
-1X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]
-2X03						



H	60056	MAR 06,2015			JNC	RS
		REVISED ORDERING				
		NUMBER				
G	56068	AUG 05,2014			JNC	RS
		REVISED AND REDRAWN				
REV	ECO	ISSUE DATE AND DESCRIPTION			DRFT	CHKD
DRFT CASTIGLIONE		DATE AUG 05,2014	MFG	DATE		
CHKD		DATE	APPROVAL R. SCHERER		DATE SEP 05,2014	
 3M Center St. Paul, MN 55144		© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without the written 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
TITLE						
HEADER , 3-WALL , .100 X .100 LATCH/EJECTOR , STRAIGHT & RA						
CAGE NUMBER		SIZE	DRAWING NO.			REV.
D		78-5100-0771-5			H	
MODEL 3000 SERIES		DET. LISTS		YES ☐ NO ☒		SHT 2 OF 4

DESIGN REFERENCE		NEXT ASSEMBLY	
ACROSS CODES			
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
DO NOT SCALE DRAWING	SCALE 4 1	TOLERANCES EXCEPT AS NOTED	
 THIRD ANGLE PROJECTION		INCHES	
		.00 ± .01 .000 ± .005 .0000 ±	
INTERPRET PER ASME Y14.5 - 2009		MILLIMETER	
MAX. SURFACE ROUGHNESS ☒ DIM. SURFACES ☐ MARKED ONLY		.00 ± .13 .000 ±	
		ANGLES ±	

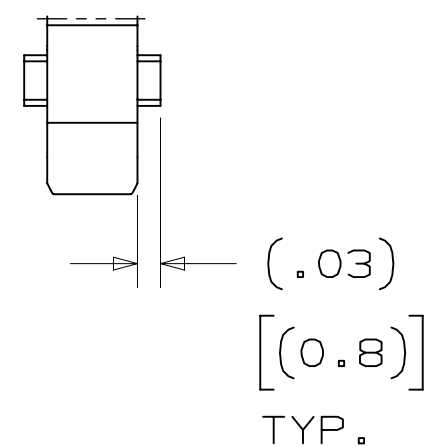
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

```
* SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
* WIRE WRAP TAILS STYLE
```



SHORT

NOTE :
SNAP-IN LATCHES CAN ONLY BE ORDERED
SEPARATELY AND ARE THE CUSTOMERS
RESPONSIBILITY TO INSTALL.



KINKED TAIL DETAIL:

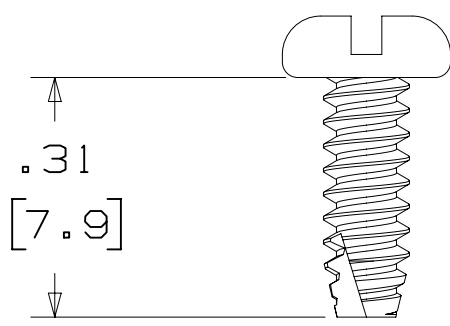
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

NOTE :
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ADDENDUM CODES				DRFT	CASTIGLIONE	DATE	05/14	MFG	DATE
				CHKD		DATE		APPRV	R. SCHERER
								DATE	SEP 05, 2014
DIVISION Interconnect Solutions				DIVISION CODE EMSD		© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used for purposes other than for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		SCALE 1		TOLERANCES EXCEPT AS NOTED		3M 3M Center St. Paul, MN 55144			
		INCHES ±.0000 ±.01 ±.005 ±.0000		3M		TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA			
THIRD ANGLE PROJECTION				MILLIMETERS ±.00 ±.13 ±.00 ±.13 ±.0000		CAGE NUMBER D 78-5100-0771-5			
INTERPRET PER ASME Y14.5 - 2009				MODEL 3000 SERIES		REV. H			
MAX SURFACE ROUGHNESS ✓ □ MARKED ONLY				DET. LISTS		YES NO			
				SHT 3 OF 4					

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

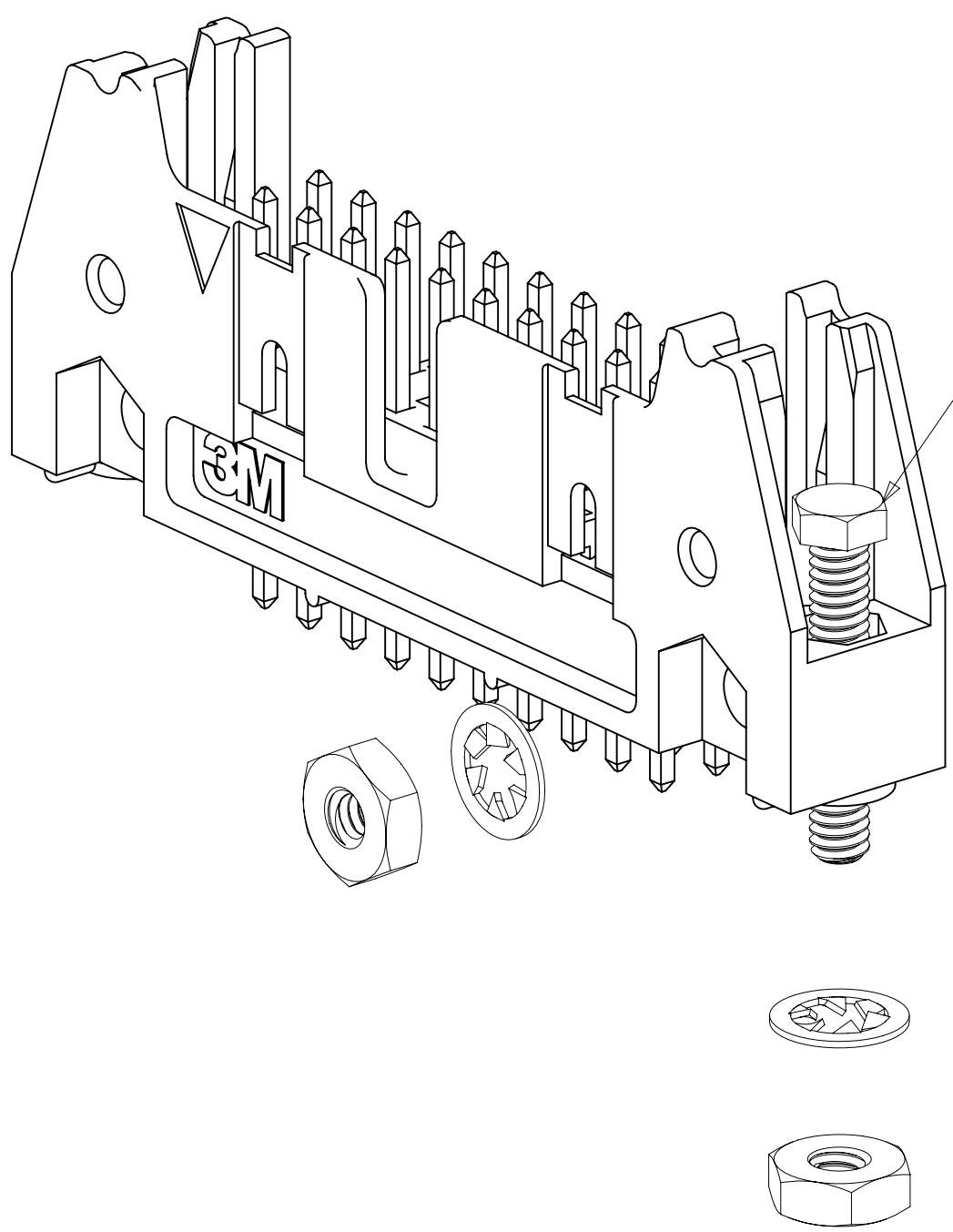
MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



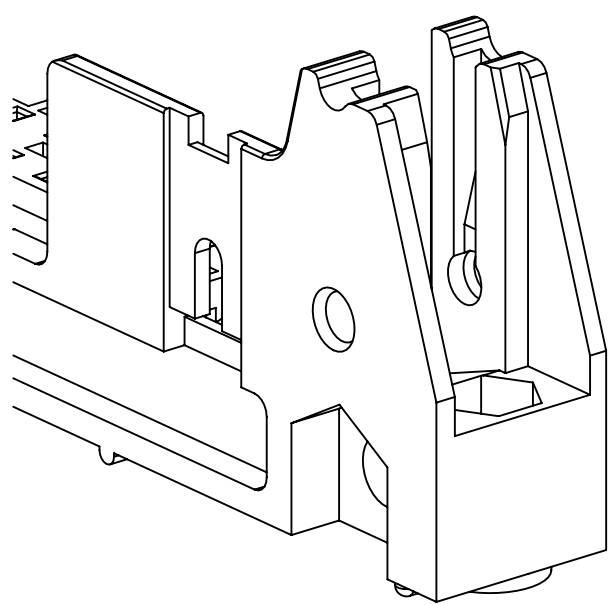
3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL



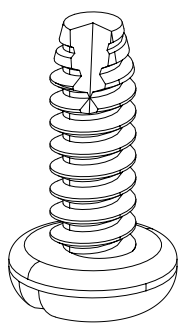
STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

RIGHT ANGLE VERSION INSTALL

3341-6
#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF		DPR		DATE		MFG		DATE	
CODES		CASTIGLIONE		AUG 05, 2014		R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		H		60056		MAR 06, 2015	
Interconnect Solutions		EMSD		G		56068		AUG 05, 2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		INCHES		MILLIMETERS	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		CAGE NUMBER		DRAWING NO.	
MARKED ONLY		ANGLES		MODEL		3000 SERIES		REV.	
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