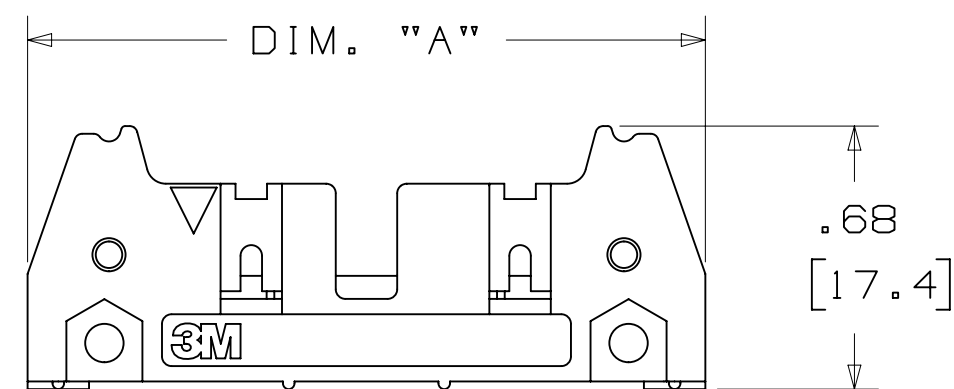


.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



Technical drawing of a 3M Scotch-Bond repair on a metal bracket. The drawing shows a cross-section of the repair with dimensions in inches and millimeters. Dimensions include: .424 ± .010 [10.77 ± 0.25] for the top layer thickness, .08 [2.0] for the adhesive layer thickness, (.97) [(24.7)] for the total height, and a 3M logo on the base.

Technical drawing of a mechanical part with dimensions and tolerances:

- Top left dimension: $.573 \pm .010$
- Top left dimension in brackets: $[14.55 \pm 0.25]$
- Left side dimension: $.08$
- Left side dimension in brackets: $[2.0]$
- Right side dimension: (1.07)
- Right side dimension in brackets: $[(27.2)]$

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * LOW PROFILE.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * THREE WALL SHROUD PROVIDES DESIGN FLEXIBILITY.
- * SOLDER TAIL AND WRAP TAIL OPTIONS.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.

INSULATOR:
MATERIAL: GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
COLOR: BLACK
CONTACT:
MATERIAL: COPPER ALLOY
PLATING:
UNDER PLATING: 100 μ " [2.54 μ m] NICKEL-OVERALL
WIPING AREA: 30 μ " [0.76 μ m] AVG. GOLD
SOLDER TAILS: 200 μ " [5.08 μ m] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

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INFORMATION CALL 800-225-5373

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCORDING TO				DRFT	CASTIGLIONE		INFO	DATE	
				CHKD	DATE		APPRV.	DATE	
							R. SCHERER	SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
Interconnect Solutions		EMSD		This document is the intellectual property of 3M and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED							
SCALE 2/1									
		INCHES							
THIRD ANGLE PROJECTION		.00 ± .00 ± .01 .000 ± .005 .0000 ±							
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS							
☒ MAX SURFACE ROUGHNESS ☐ ALL SURFACES ☐ MARKED ONLY		.00 ± .3 .00 ± .13 .000 ±		TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
		.00 ± .13 .00 ± .13 .000 ±		GAGE NUMBER D78-5100-0771-5		SIZE DRAWING NO.		REV.	
		.000 ± .000 ± .000 ±		MODEL 3000 SERIES		DET. STS. YES X NO		SHT 1 OF	

UL
UL FILE NO: E68080

3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

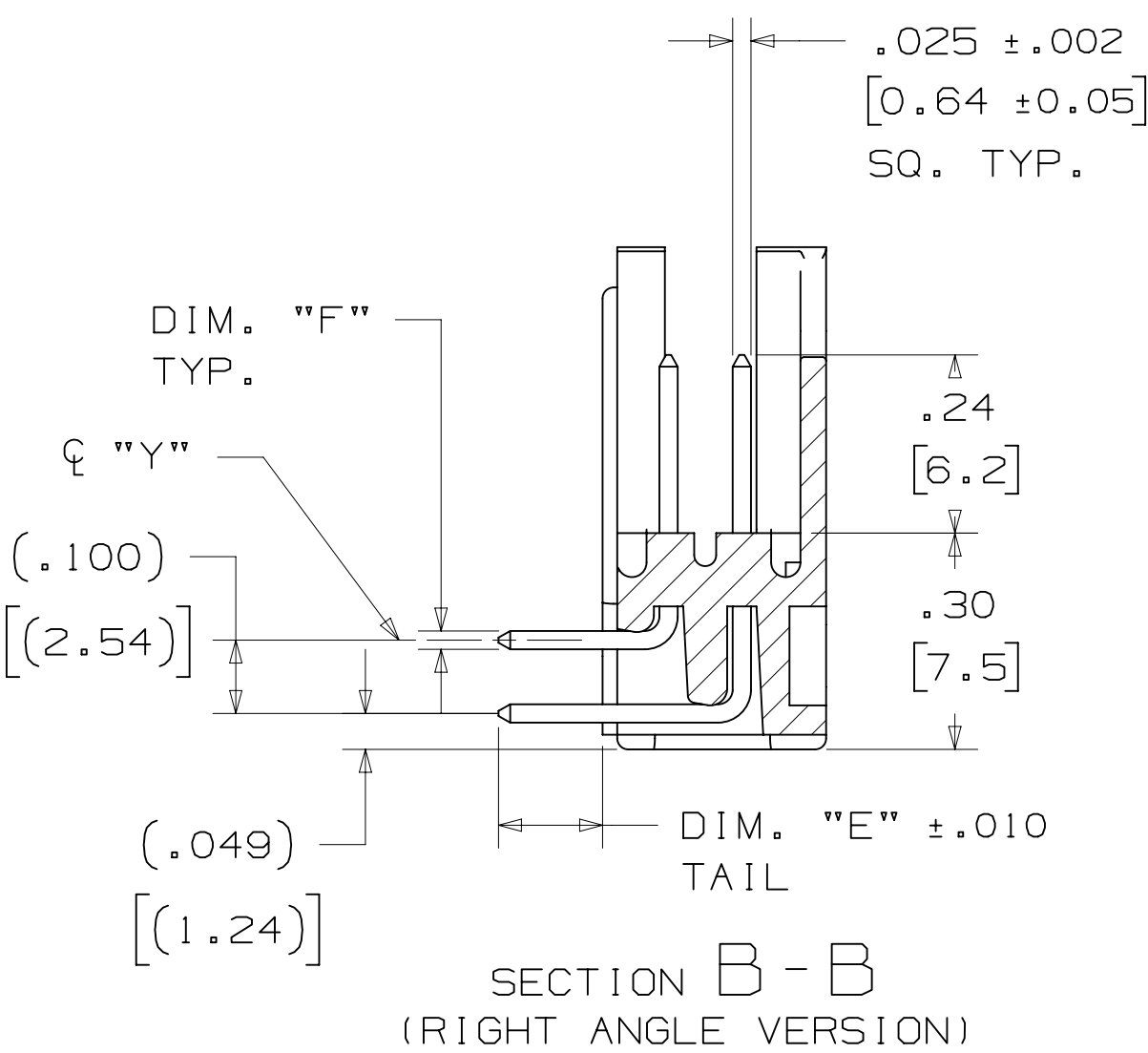
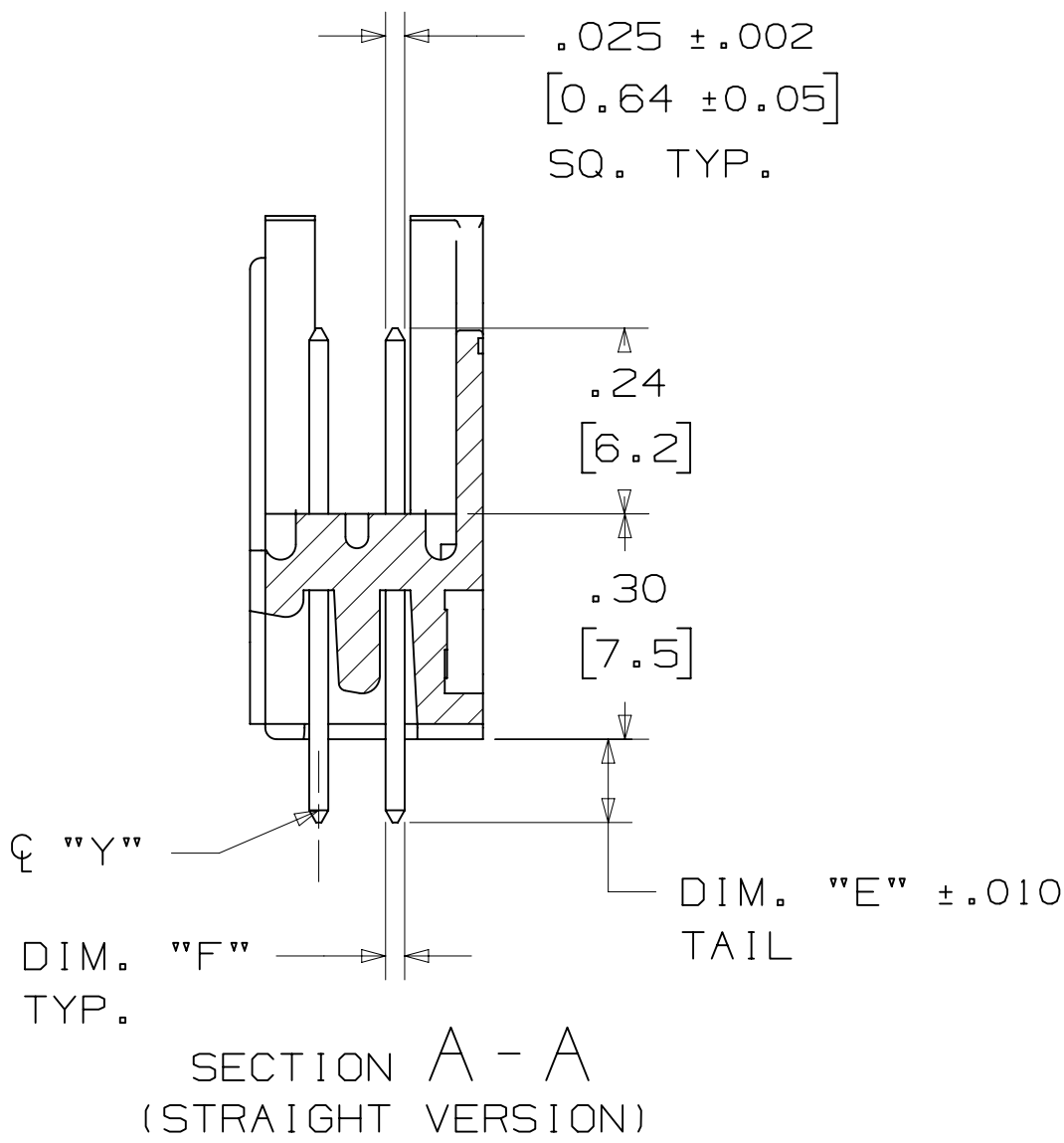
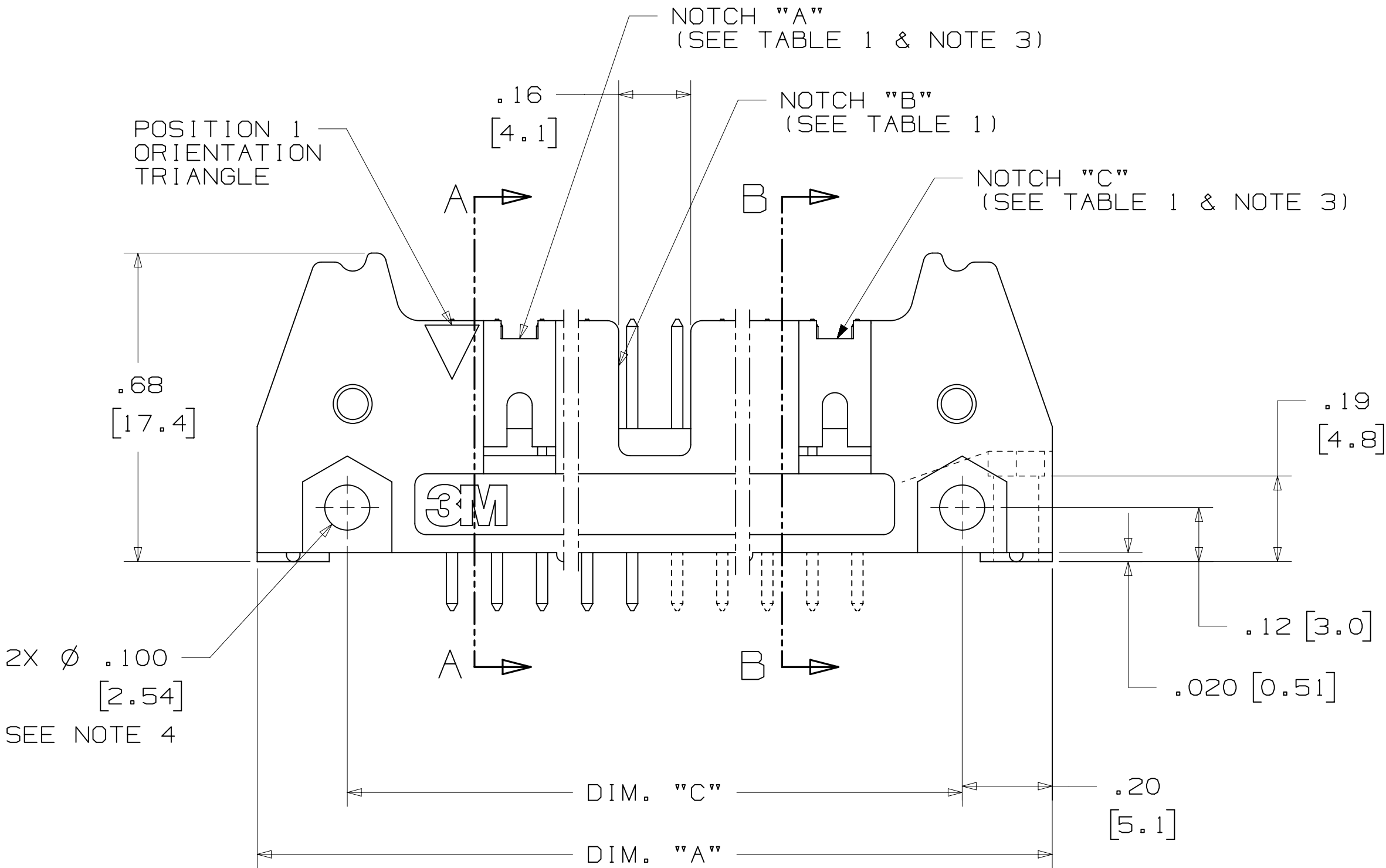
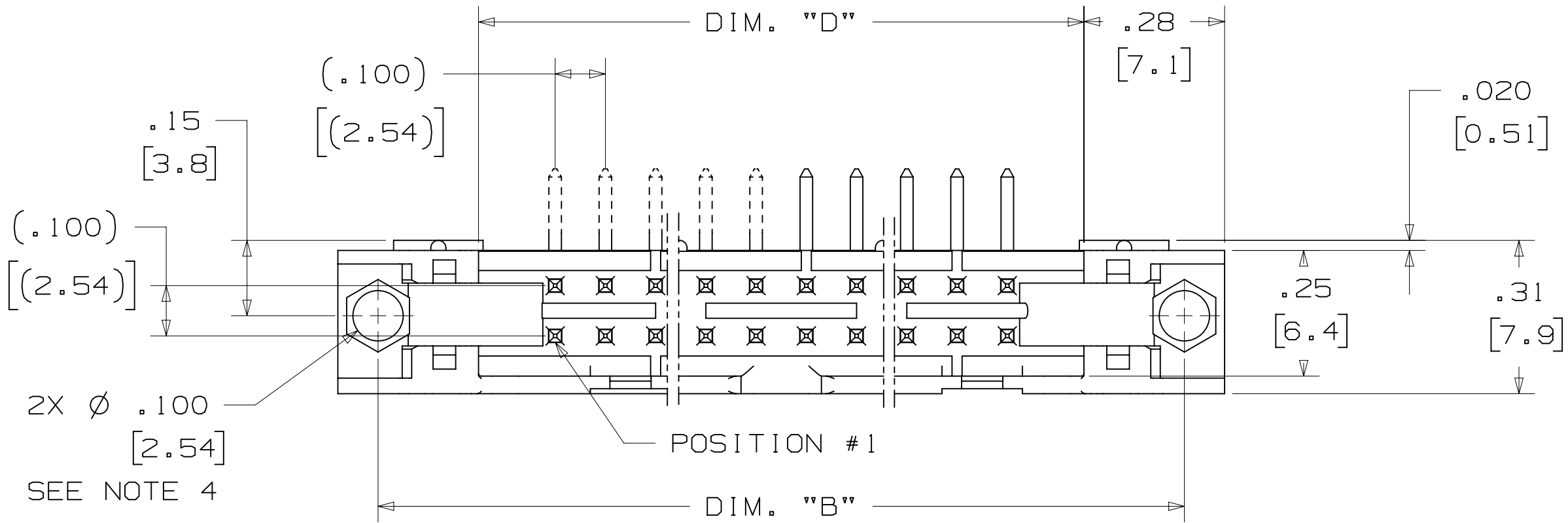


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2 -2XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F" .0245+/- .0005 [.622]	DIAGONALS .028+/- .001 [.71]	CORNER RADIUS .0075 REF. [.191]	.035+/- .003 [.89] SEE NOTE 5
-1X03 -2X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]



DESIGN REFERENCE
NEXT ASSEMBLY

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

MAX SURFACE ROUGHNESS
LISTED SURFACES
MARKED ONLY

INTERCONNECT SOLUTIONS

SCALE 4/1

INTERPRET PER ASME Y14.5 - 2009

TOLERANCES EXCEPT AS NOTED

INCHES
0 ± .01
.000 ± .005
.0000 ±

MILLIMETERS
0 ± .3
.00 ± .13
.000 ±

ANGLES

3M

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St. Paul,
MN 55144

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TITLE
HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA

CAGE NUMBER
D78-5100-0771-5

MODEL
3000 SERIES

REV. ECO
DATE
AUG 05, 2014

ISSUE DATE AND DESCRIPTION
REVISED AND REDRAWN

DATE
AUG 05, 2014

DATE
SEP 05, 2014

DRFT
JNC

CHKD
RS

H 60056
MAR 06, 2015
REVISE ORDERING NUMBER

G 56068
AUG 05, 2014
REVISED AND REDRAWN

DATE
AUG 05, 2014

DATE
SEP 05, 2014

DATE
AUG 05, 2014

DATE
SEP 05, 2014

DATE
AUG 05, 2014

DATE
SEP 05, 2014

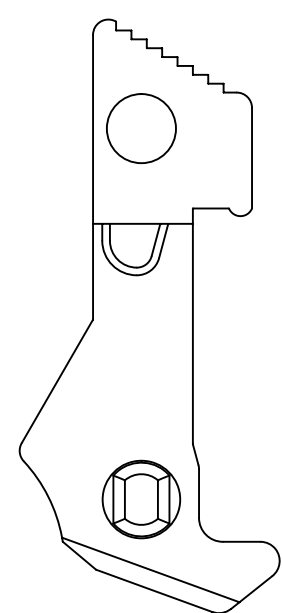
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

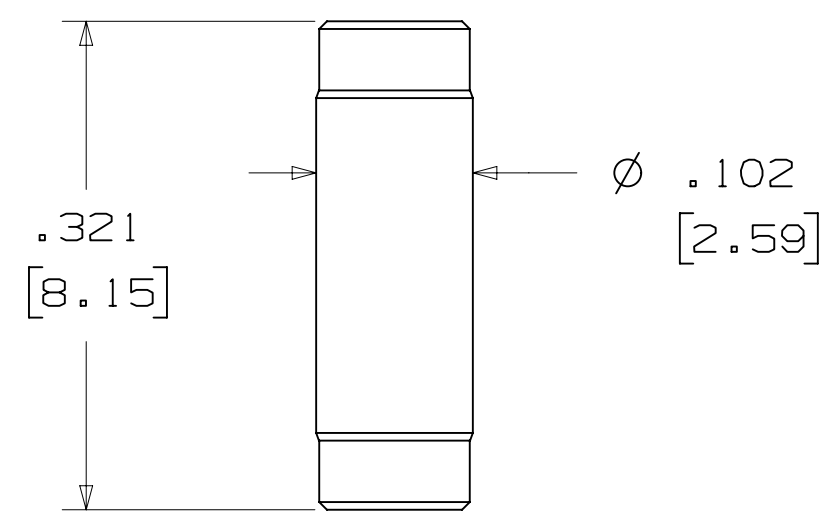
```
* SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
* WIRE WRAP TAILS STYLE
```



SHORT


 (.03)
 [(0.8)]
 TYP.

NOTE :
SNAP-IN LATCHES CAN ONLY BE ORDERED
SEPARATELY AND ARE THE CUSTOMERS
RESPONSIBILITY TO INSTALL.



NOTE:
INSERT POST INTO ONE MOUNTING
HARDWARE HOLE ON BOTTOM OF HEADER.
SET POST TO PROTRUDE .115 [2.92]

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:

- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

Technical drawing of a 3M Breakaway Tab. The drawing includes a top view on the left and a side view on the right.

Top View Dimensions:

- Overall width: $.34$ [8.5]
- Overall height: $.15$ [3.8]
- 3M logo is centered on the top surface.

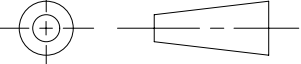
Side View Dimensions:

- Thickness of the top layer: $.09$ [2.3]
- Label: DIM. "A" with a dimension line indicating the total height.

Labels:

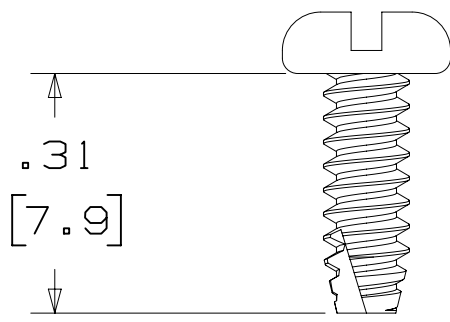
- BREAKAWAY TAB (pointing to the top surface)

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO
ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD			
ACROSS				BPR		CASTIGLIONE		DATE		MFG		DATE			
				CHKD				DATE		R. SCHERER		DATE			
												SEP 05,2014			
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DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED				TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA							
		INCHES		MILLIMETERS											
		.00 ± .01 .000 ± .005 .0000 ±		.0 ± .3 .00 ± .13 .000 ±											
THIRD ANGLE PROJECTION								CAGE NUMBER		SIZE		DRAWING NO.			
INTERPRET PER ASME Y14.5 - 2009								D		78-5100-0771-5		REV. H			
☒ MARK SURFACE ROUGHNESS ☐ MARK SURFACES ☐ MARKED ONLY				☐ MARKED ONLY				MODEL		3000 SERIES		DET. LISTS ☐ YES ☒ NO			
												SHT 3 OF 4			

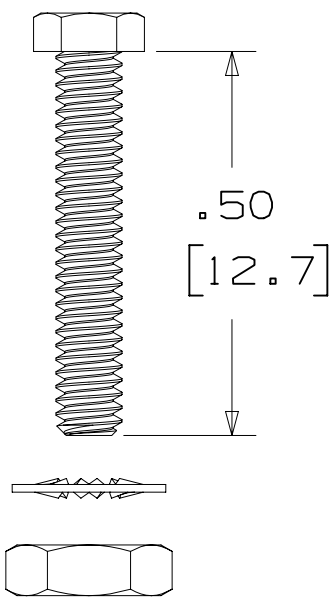
3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

MOUNTING HARDWARE



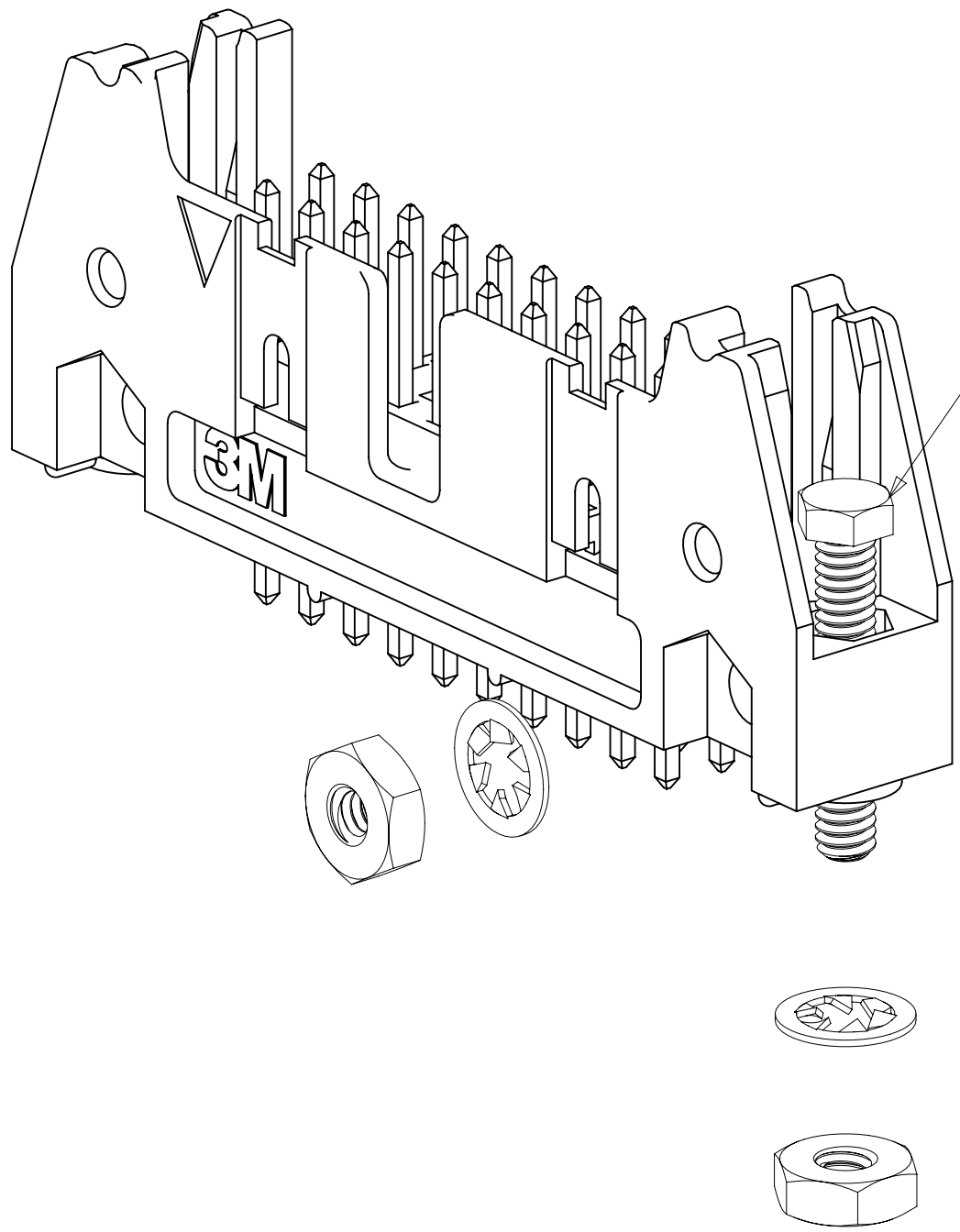
3341-5

(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL B6
MATERIAL: STAINLESS STEEL



3341-6

HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

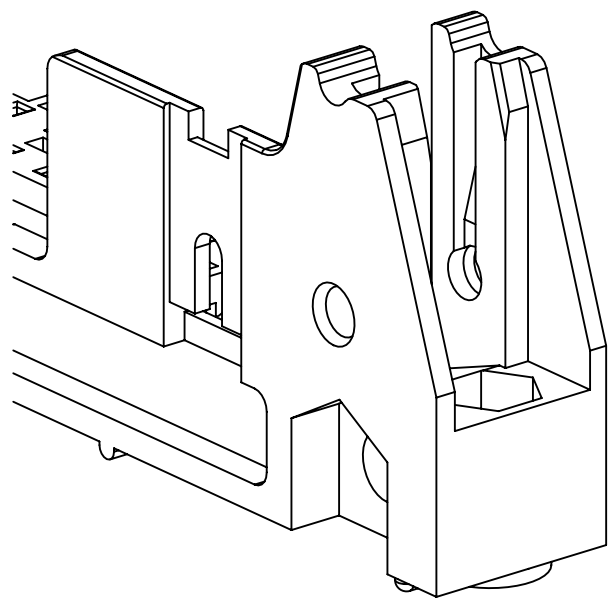


STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

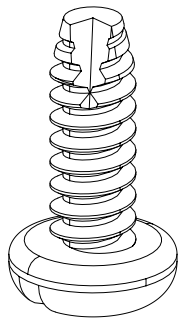
RIGHT ANGLE VERSION INSTALL

3341-6

#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

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DIVISION		DIVISION CODE		CHKD	DATE		APPR	DATE	
Interconnect Solutions		EMSD					R. SCHERER	SEP 05, 2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		3M			
THIRD ANGLE PROJECTION		INCHES .00 ± .01 .000 ± .0005 .0000 ±		MILLIMETERS 0 ± .0 ± .3 .00 ± .13 .000 ±		TITLE			
INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		CAGE NUMBER		SIZE		DRAWING NO.	
MARKED ONLY		ANGLES		D		78-5100-0771-5		REV.	
				MODEL		3000 SERIES		DET	
								YES	
								NO	
								SHT 4 OF 4	