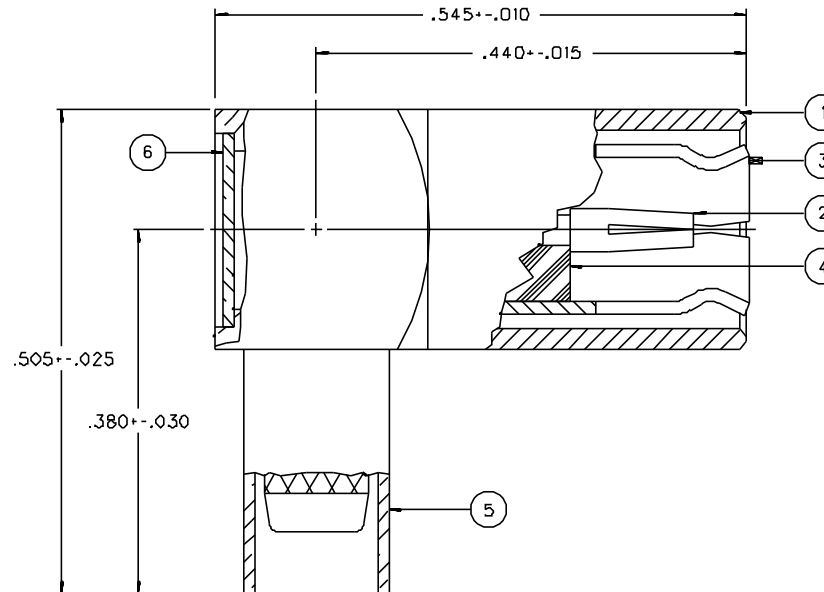
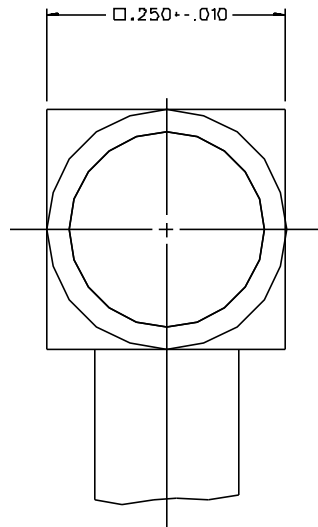


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ END CAP
131-B404-101	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-B404-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 75 OHMS
 FREQUENCY RANGE: 0-2 GHZ
 VSWR: 1.35 ± .04 F (F IN GHZ)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 12 MILLIOHM MAX, AFTER ENVIRONMENTAL 16 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX, NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
 BRAID TO BODY - INITIAL 1 MILLIOHM MAX (GOLD PLATED) 2.5 MILLIOHM MAX (NICKEL PLATED) AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .60 DB MAX AT 1.5 GHZ
 RF LEAKAGE: -55 DB MIN AT 2 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS MIN AT 4 AND 7 MHZ

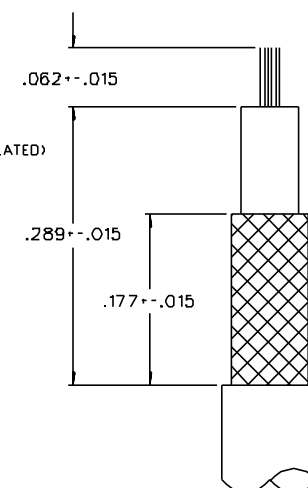
MECHANICAL:

ENGAGE/DISENGAGE FORCE: INITIAL 14 LBS MAX, AFTER DURABILITY 14 LBS MAX
 ENGAGEMENT/2 LBS MIN DISENGAGEMENT
 MATING TORQUE: NOT APPLICABLE
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: RG179/U DOUBLE SHIELD, RG 187/U DOUBLE SHIELD

CABLE HEX CRIMP SIZE: .151
 CABLE RETENTION: 20 LBS MIN OR CABLE BREAKING STRENGTH
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION B



CABLE STRIP DIMENSIONS

DRAWING NO. C - 131-8404-101/110	
0	REVISIONS
ENGINEERING RELEASE	
1	7-23-92 R H B 7-28-92 ECO 41200
VERSION UPDATE	
1a	4-21-94 R J A R F 5-10-94 R K B ECN 42379
CHANGED: UPDATED GRAPHICS	
2	11-22-96 R H B R A ECN 44293
VERSION UPDATE	
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIFICATION * * CATION OR PART NUMBER ADDITION ONLY * * DELETED DIA .320 MAX ADDED: .250 ± .010	
2a	6-2-98 R H B ECN 45472
CHANGED: .505 ± .025 WAS .534 ± .025 .380 ± .030 WAS .400 ± .030 .289 ± .015 WAS .312 ± .015, .177 ± .015 WAS .219 ± .015 DELETED DIA .320 MAX ADDED: .250 ± .010	
3	3-2-00 R H B ECN 46870

CUSTOMER DRAWING

THIS DRAWING TO BE ENTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY VET	DATE 6-13-92	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS	mm	CHECKED BY	DATE	
.XX				TITLE PLUG ASSEMBLY, RA CABLED MINI-75 OHM SMB, RG 179 DS
.XXX		APPROVED BY VET	DATE 7-27-92	
MATL		APPROVED BY RJB	DATE 7-27-92	CODE NO. DRAWING NO. C - 131-8404-101/110
FINISH		RELEASE DATE	7-28-92	
		SCALE 10:1	U/N INCH	SHEET 2 OF 2