

REV.	DATE	BY-CHKD	REVISIONS
J	27SEP94	DAZ	PRN: 38-197 (SEE REC. DWG.)
K	19NOV03	LTS/RLR	PRN: 2003-1046

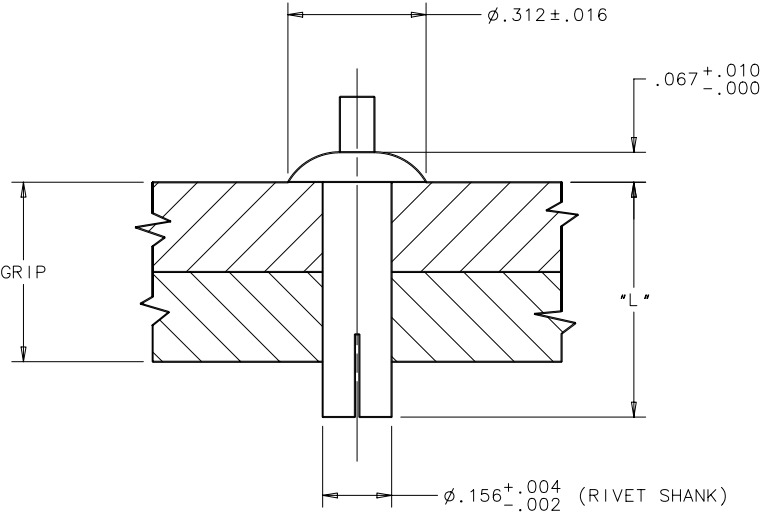
MATERIAL AND FINISH

RIVET: ALUMINUM,
NATURAL

PIN: 302 STAINLESS STEEL,
NATURAL

		GRIP RANGE			
PART No.	"L"	MIN.	NOM.	MAX.	
38-105-01-13	.188	.016	.031	.047	
02-13	.188	.047	.063	.078	
03-13	.219	.078	.094	.109	
04-13	.250	.109	.125	.141	
05-13	.281	.141	.156	.172	
06-13	.313	.172	.188	.203	
07-13	.344	.203	.219	.234	
08-13	.375	.234	.250	.266	
09-13	.406	.266	.281	.297	
10-13	.438	.297	.313	.328	
11-13	.469	.328	.344	.359	
12-13	.500	.359	.375	.391	
13-13	.531	.391	.406	.422	
14-13	.563	.422	.438	.453	
15-13	.594	.453	.469	.484	
16-13	.625	.484	.500	.516	
17-13	.656	.516	.531	.547	
18-13	.688	.547	.563	.578	
19-13	.719	.578	.594	.609	
38-105-20-13	.750	.609	.625	.641	

NOTES:
A. REFER TO SOUTHCO DRAWING No. J-38-2 FOR
SUGGESTED INSTALLATION HOLE SIZE.



PART No. SHOWN IS 38-105-13-13 AT 3:1 S