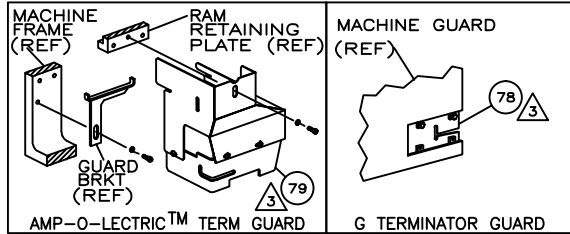


PART NUMBER	REV	FIRST USED
1855184-1	C	122500-1
1855184-2	C	565435-5
7-1855184-7	B	-



TERMINAL NAME: .250 FLAG POS LOCK				
172763-1 CRIMP DATA (AMP TERMINAL)				
REF SETTING	CRIMP HEIGHT	WIRE SIZE		
B9	1.82 ±0.05mm[.072 ±.002]	14		
D3	1.62 ±0.05mm[.064 ±.002]	16		
E1	1.50 ±0.05mm[.059 ±.002]	18		
-	NOT	USED		
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.79mm [.110]	F	18-14	
INSUL	3.61mm [.170]	0	2.79-3.81mm[.110-.150]	
WIRE STRIP LENGTH	4.50-5.49mm	TERM APPL SPEC	FEED	APPL INSTRUCTION
		114-5070	19.00mm	408-8039
			SET UP GAGE	LAYOUT
			458638-1	L1414

LOC		REV		DATE		BY		APPD	
A	66								
C		EOR-14-002305		2-2014		JH		TE	

-1	LEADMAKER & BENCH MODEL G	AIR FEED
-2	BENCH MODEL K	AIR FEED

4	1	-	-	692655-5	AIR FEED VALVE ASSY	70
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- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 ITEM 78 USED WITH G TERMINATOR ONLY.
6 USE 8-32x 3/8 BHCS (2-21002-1) TO HOLD FEED FINGER TIP BECAUSE OF CLEARANCE.
7 MAGNET MUST BE REVERSED AT ASSY.

- 8 REMOVE ITEM 59 TO INSTALL ITEM 6.
9 INVERT ITEM 27

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DATE: 02MAR2007	BY: M. YOUNGER
0 PLC ±.005	1 PLC ±.005	2 PLC ±.005	3 PLC ±.005
4 PLC ±.005	5 PLC ±.005	6 PLC ±.005	7 PLC ±.005
8 PLC ±.005	9 PLC ±.005	10 PLC ±.005	11 PLC ±.005
12 PLC ±.005	13 PLC ±.005	14 PLC ±.005	15 PLC ±.005
16 PLC ±.005	17 PLC ±.005	18 PLC ±.005	19 PLC ±.005
20 PLC ±.005	21 PLC ±.005	22 PLC ±.005	23 PLC ±.005
24 PLC ±.005	25 PLC ±.005	26 PLC ±.005	27 PLC ±.005
28 PLC ±.005	29 PLC ±.005	30 PLC ±.005	31 PLC ±.005
32 PLC ±.005	33 PLC ±.005	34 PLC ±.005	35 PLC ±.005
36 PLC ±.005	37 PLC ±.005	38 PLC ±.005	39 PLC ±.005
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220 PLC ±.005	221 PLC ±.005	222 PLC ±.005	223 PLC ±.005
224 PLC ±.005	225 PLC ±.005	226 PLC ±.005	227 PLC ±.005
228 PLC ±.005	229 PLC ±.005	230 PLC ±.005	231 PLC ±.005