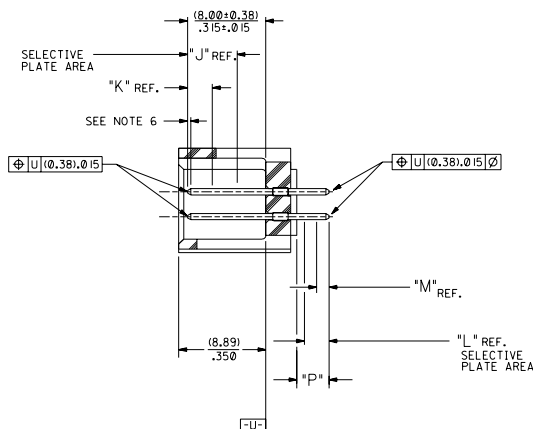


RECOMMENDED P.C. BOARD HOLE LAYOUT



SECTION J-J

NOTES:

- 1- 20 CIRCUIT SIZE SHOWN FOR ILLUSTRATION PURPOSES.
- 2- PIN PUSHOUT FORCE: (17.79 N)/4 LBS.
- 3- PINS MUST MEET SOLDERABILITY SPEC. MIL-STD-202 METHOD 208B.
- 4- WINDOW NOT AVAILABLE ON 6 AND 8 CIRCUIT SIZE.
- 5- FOR CHARTED DIMENSIONS AND ASSEMBLY NO.S NOT SHOWN ON THIS SHEET - SEE SHEET 2.
- 6- ROW TO ROW PIN HEIGHT VARIATION MUST NOT EXCEED (0.131)/.005 IN.
- 7- PRODUCT CONFORMS TO PS-8723.

CKT.	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"					
06	(1.68) .066	(8.43) .332	(5.08) .200	(1.68) .066						
08	(1.68) .066	(10.97) .432	(7.62) .300	(1.68) .066						
10	(1.68) .066	(13.51) .532	(10.16) .400	(4.22) .166						
12	(1.68) .066	(16.05) .632	(12.70) .500	(4.22) .166						
14	(1.68) .066	(18.59) .732	(15.24) .600	(6.76) .266						
16	(1.68) .066	(21.13) .832	(17.78) .700	(6.76) .266						
18	(1.68) .066	(23.67) .932	(20.32) .800	(9.30) .366						
20	(1.68) .066	(26.21) 1.032	(22.86) .900	(1.68) .066	(19.46) .766					
22	(1.68) .066	(28.75) 1.132	(25.40) 1.000	(1.68) .066	(22.00) .866					
24	(1.68) .066	(31.29) 1.232	(27.94) 1.100	(1.68) .066	(24.54) .966					
26	(1.68) .066	(33.83) 1.332	(30.48) 1.200	(1.68) .066	(27.08) 1.066					
28	(1.68) .066	(36.37) 1.432	(33.02) 1.300	(1.68) .066	(29.62) 1.166					
30	(1.68) .066	(38.91) 1.532	(35.56) 1.400	(1.68) .066	(32.16) 1.266					
32	(1.68) .066	(41.45) 1.632	(38.10) 1.500	(1.68) .066	(34.70) 1.366					
34	(1.68) .066	(43.99) 1.732	(40.64) 1.600	(1.68) .066	(37.24) 1.466					
36	(1.68) .066	(46.53) 1.832	(43.18) 1.700	(1.68) .066	(39.78) 1.566					
38	(1.68) .066	(49.07) 1.932	(45.72) 1.800	(1.68) .066	(42.32) 1.666					
40	(1.68) .066	(51.61) 2.032	(48.26) 1.900	(1.68) .066	(44.86) 1.766					
42	(1.68) .066	(54.15) 2.132	(50.80) 2.000	(1.68) .066	(47.40) 1.866					
44	(1.68) .066	(56.69) 2.232	(53.34) 2.100	(1.68) .066	(49.94) 1.966					
46	(1.68) .066	(59.23) 2.332	(55.88) 2.200	(1.68) .066	(52.48) 2.066					
48	(1.68) .066	(61.77) 2.432	(58.42) 2.300	(1.68) .066	(55.02) 2.166					
50	(1.68) .066	(64.31) 2.532	(60.96) 2.400	(1.68) .066	(57.56) 2.266					
52	(1.68) .066	(66.85) 2.632	(63.50) 2.500	(1.68) .066	(60.10) 2.366					
54	(1.68) .066	(69.39) 2.732	(66.04) 2.600	(1.68) .066	(62.64) 2.466					
56	(1.68) .066	(71.93) 2.832	(68.58) 2.700	(1.68) .066	(65.18) 2.566					
58	(1.68) .066	(74.47) 2.932	(71.12) 2.800	(1.68) .066	(67.72) 2.666					
60	(1.68) .066	(77.01) 3.032	(73.66) 2.900	(1.68) .066	(70.26) 2.766					
62	(1.68) .066	(79.55) 3.132	(76.20) 3.000	(1.68) .066	(72.80) 2.866					
64	(1.68) .066	(82.09) 3.232	(78.74) 3.100	(1.68) .066	(75.34) 2.966					
66	(1.68) .066	(84.63) 3.332	(81.28) 3.200	(1.68) .066	(77.88) 3.066					
68	(1.68) .066	(87.17) 3.432	(83.82) 3.300	(1.68) .066	(80.42) 3.166					
70	(1.68) .066	(89.71) 3.532	(86.36) 3.400	(1.68) .066	(82.96) 3.266					
72	(1.68) .066	(92.25) 3.632	(88.90) 3.500	(1.68) .066	(85.50) 3.366					
U									ADD - 9803 OPT UCP2004-2280 DMORGAN 04/05/20	
T									LEAD FREE UCP2004-1770 RL WHITE 04/08/26	
S									ADD - 9802 OPT/EN UCP2004-0252 DMORGAN 04/07/20	
									LEAD-FREE PPM 6.1/10	

MATERIAL:

SHROUDED WAFER: GLASS FILLED POLYESTER, 94V-0; COLOR: BLACK.
PINS: PHOSPHOR BRONZE,
SEE SHEET 2 FOR FINISHES.

ASSEMBLY STYLE "A" AND "B"

DIMENSIONS SHOWN METRIC INCH		MFG. QTY. REV. I.T.R.		REVISIONS	
3/4" DIA. HOLES 1/2" DIA. HOLES 1/4" DIA. HOLES 1/8" DIA. HOLES 1/16" DIA. HOLES 1/32" DIA. HOLES 1/64" DIA. HOLES 1/128" DIA. HOLES 1/256" DIA. HOLES 1/512" DIA. HOLES 1/1024" DIA. HOLES 1/2048" DIA. HOLES 1/4096" DIA. HOLES 1/8192" DIA. HOLES 1/16384" DIA. HOLES 1/32768" DIA. HOLES 1/65536" DIA. HOLES 1/131072" DIA. HOLES 1/262144" DIA. HOLES 1/524288" DIA. HOLES 1/1048576" DIA. HOLES 1/2097152" DIA. HOLES 1/4194304" DIA. HOLES 1/8388608" DIA. HOLES 1/16777216" DIA. HOLES 1/33554432" DIA. HOLES 1/67108864" DIA. HOLES 1/134217728" DIA. HOLES 1/268435456" DIA. HOLES 1/536870912" DIA. HOLES 1/1073741824" DIA. HOLES 1/2147483648" DIA. HOLES 1/4294967296" DIA. HOLES 1/8589934592" DIA. HOLES 1/17179869184" DIA. HOLES 1/34359738368" DIA. HOLES 1/68719476736" DIA. HOLES 1/137438953472" DIA. HOLES 1/274877906944" DIA. HOLES 1/549755813888" DIA. HOLES 1/1099511627776" DIA. HOLES 1/2199023255552" DIA. HOLES 1/4398046511104" DIA. HOLES 1/8796093022208" DIA. HOLES 1/17592186044416" DIA. HOLES 1/35184372088832" DIA. HOLES 1/70368744177664" DIA. HOLES 1/140737488355328" DIA. HOLES 1/281474976710656" DIA. HOLES 1/562949953421312" DIA. HOLES 1/1125899906842624" DIA. HOLES 1/2251799813685248" DIA. HOLES 1/4503599627370496" DIA. HOLES 1/9007199254740992" DIA. HOLES 1/18014398509481984" DIA. HOLES 1/36028797018963968" DIA. HOLES 1/72057594037927936" DIA. HOLES 1/144115188075855872" DIA. HOLES 1/288230376151711744" DIA. HOLES 1/576460752303423488" DIA. HOLES 1/1152921504606846976" DIA. HOLES 1/2305843009213693952" DIA. HOLES 1/4611686018427387904" DIA. HOLES 1/9223372036854775808" DIA. HOLES 1/18446744073709551616" DIA. HOLES 1/36893488147419103232" DIA. HOLES 1/73786976294838206464" DIA. HOLES 1/147573952589676412928" DIA. HOLES 1/295147905179352825856" DIA. HOLES 1/590295810358705651712" DIA. HOLES 1/1180591620717411303424" DIA. HOLES 1/2361183241434822606848" DIA. HOLES 1/4722366482869645213696" DIA. HOLES 1/9444732965739290427392" DIA. HOLES 1/18889465931478580854784" DIA. HOLES 1/37778931862957161709568" DIA. HOLES 1/75557863725914323419136" DIA. HOLES 1/151115727451828646838272" DIA. HOLES 1/302231454903657293676544" DIA. HOLES 1/604462909807314587353088" DIA. HOLES 1/1208925819614629174706176" DIA. HOLES 1/2417851639229258349412352" DIA. HOLES 1/4835703278458516698824704" DIA. HOLES 1/9671406556917033397649408" DIA. HOLES 1/19342813113834066795298816" DIA. HOLES 1/38685626227668133590597632" DIA. HOLES 1/77371252455336267181195264" DIA. HOLES 1/154742504910672534362390528" DIA. HOLES 1/309485009821345068724781056" DIA. HOLES 1/618970019642690137449562112" DIA. HOLES 1/1237940039285380274899124224" DIA. HOLES 1/2475880078570760549798248448" DIA. HOLES 1/4951760157141521099596496896" DIA. HOLES 1/9903520314283042199192993792" DIA. HOLES 1/19807040628566084398385987584" DIA. HOLES 1/39614081257132168796771975168" DIA. HOLES 1/79228162514264337593543950336" DIA. HOLES 1/158456325028528675187087900672" DIA. HOLES 1/316912650057057350374175801344" DIA. HOLES 1/633825300114114700748351602688" DIA. HOLES 1/1267650600228229401496703205376" DIA. HOLES 1/2535301200456458802993406410752" DIA. HOLES 1/5070602400912917605986812821504" DIA. HOLES 1/10141204801825835211973625643008" DIA. HOLES 1/20282409603651670423947251286016" DIA. HOLES 1/40564819207303340847894502572032" DIA. HOLES 1/81129638414606681695789005144064" DIA. HOLES 1/162259276829213363291578010288128" DIA. HOLES 1/324518553658426726583156020576256" DIA. HOLES 1/649037107316853453166312041152512" DIA. HOLES 1/1298074214633706906332640822305024" DIA. HOLES 1/2596148429267413812665281644610048" DIA. HOLES 1/5192296858534827625330563289220096" DIA. HOLES 1/1038459371706965525066112657844096" DIA. HOLES 1/2076918743413931050132225315688192" DIA. HOLES 1/4153837486827862100264450631376384" DIA. HOLES 1/8307674973655724200528901262752768" DIA. HOLES 1/16615349947311448401057802525505536" DIA. HOLES 1/33230699894622896802115605051011072" DIA. HOLES 1/66461399789245793604231210102022144" DIA. HOLES 1/132922799578491587208462420204044288" DIA. HOLES 1/265845599156983174416924840408088576" DIA. HOLES 1/531691198313966348833849680816177152" DIA. HOLES 1/1063382396627932697677699361632354304" DIA. HOLES 1/2126764793255865395355398723264708608" DIA. HOLES 1/4253529586511730790710797446529417216" DIA. HOLES 1/8507059173023461581421594893058834432" DIA. HOLES 1/17014118346046923162843189786117668864" DIA. HOLES		TITLE		REVISE ONLY ON CAD SYSTEM	
SALES ASSEMBLY		WAFER - STRAIGHT MT. FULLY		SD. PINS	
.000 GRID-FOG W/ .000		W/ .000		SD. PINS	
WITH .006 END WALLS		MOLEX INCORPORATED		SHEET NO. 1	
L.T.S. 1000		60532		DATE 92/07/17	
PART		DRAWING		DATE	
SEE CHART		SDA-8723		SDA-8723	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT MOLEX INC. PERMISSION.		DWG. NO.		Dwg. ID	

