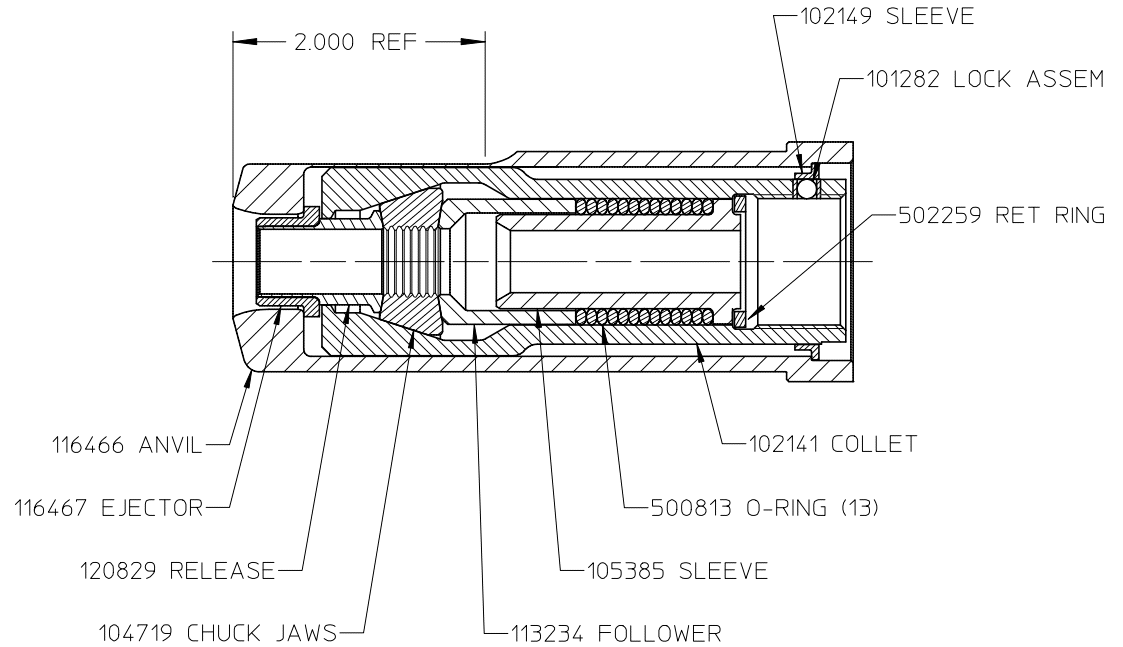
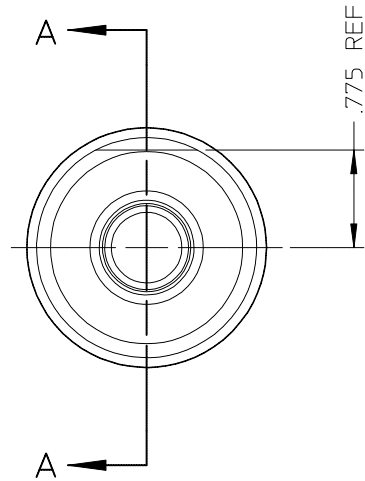


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REV	DESCRIPTION	DATE
E	REDRAWN ON NEW BORDER	



SECTION A-A

NOTES

- COLLET AND LOCK ASSEM. P/N 116469
INCLUDES:
102141-COLLET (NOT AVAILABLE SEPARATELY)
101282-LOCK ASSEM, 120829-RELEASE
& 116467 EJECTOR
- RELEASE & EJECTOR KIT-120836
INCLUDES:
120829-RELEASE
116467-EJECTOR

THIS DRAWING IS NOT NECESSARILY DRAWN TO THE MEAN OF THE TOLERANCES

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -16 HP-8			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED		125 Ra	BREAK EDGES	.005-.015	DET:SRN	CK:	DATE: 6/25/85	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	3°	FOC.	B 99-1483		
SURFACES TO BE ©, //, ⊕, ⊥, & ∇ WITHIN .005			T.I.R.	FINAL ASSY: -	FAC.			