

DO NOT
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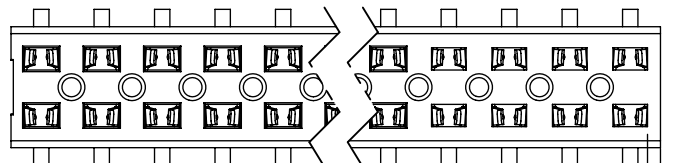


FIG 6
-BE OPTION
(SAME AS FIG 1 EXCEPT INSULATOR)

PATENT NUMBERS
5713755
5961339

CLT-1XX-02-XX-D-XX

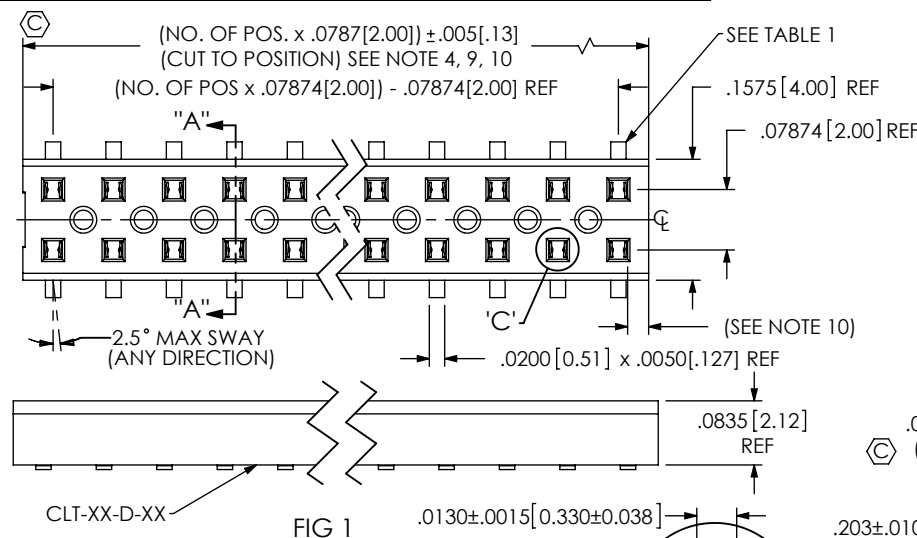
NO OF POS. PER ROW
-02 THRU -50

LEAD STYLE
-02: SURFACE MOUNT
(SEE TABLE 1)

PLATING SPECIFICATION
-F: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-G: 10μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-H: 30μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-LM: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

OPTION
-P: PICK & PLACE PAD
AVAILABLE ON POSITIONS
04 THRU 50 ONLY
(SEE FIG. 2, SHT 2. USE LMP-03)
-TR: TAPE AND REEL PACKAGING
(02 THRU 36 POS ONLY)
-BE: BOTTOM ENTRY
(SEE FIG. 6, USE CLT-XX-D-BE-XX)
-A: ALIGNMENT PIN (MOLDED OR STAKED)
(SEE FIGS. 3 & 4, SHT 2)
(STAKED MIN 5 POS)
(MOLDED MIN 3 POS)
-K: POLYIMIDE FILM PAD
(AVAILABLE ON POS. 4 THRU 50 ONLY)
(SEE FIG 5, SHT 2)
(USE K-DOT-.197-.344-.005)

ROW SPEC.
-D DOUBLE ROW
(USE CLT-XX-D EXCEPT
FOR -BE OPTION)



CLT-XX-D-XX

FIG 1

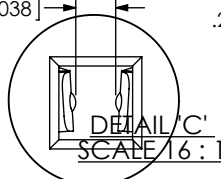
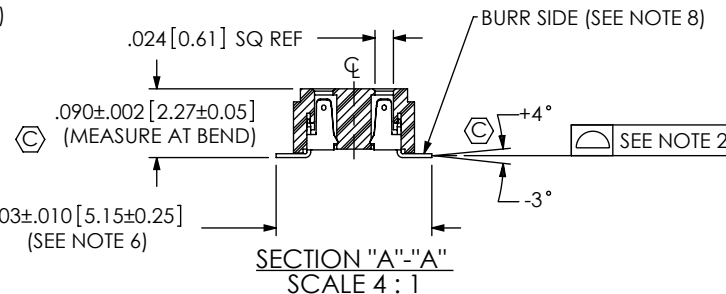


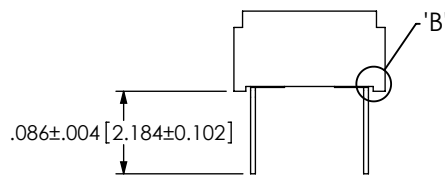
TABLE 1

OPTION	USE CONTACT
CLT-150-02-L(M)-D-XX	C-114-22-L(M)
CLT-150-02-F(M)-D-XX	C-114-22-F(M)
CLT-150-02-G-D-XX	C-114-22-G
CLT-150-02-L(M)-D-BE-XX	C-114-22-L(M)
CLT-150-02-F(M)-D-BE-XX	C-114-22-F(M)
CLT-150-02-G-D-BE-XX	C-114-22-G
CLT-150-02-S(M)-D-BE-XX	C-114-22-S(M)
CLT-150-02-H-D-BE-XX	C-114-22-H
CLT-150-02-H-D-XX	C-114-22-H

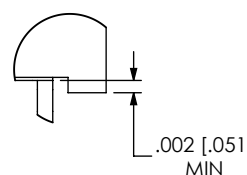
SEE NOTE 11

NOTES:

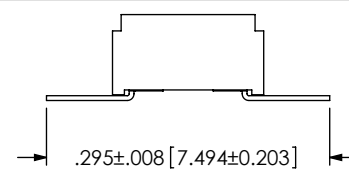
- ⊕ REPRESENTS A CRITICAL DIMENSION.
- COPLANARITY TO BE .004 FOR POSITIONS 2-25, .006 FOR POSITIONS 26-34, AND .008 FOR 35-50.
- MINIMUM PUSHOUT FORCE: .5 LB.
- WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
- ALL OPTIONS: PACKAGE POSITIONS -04 THRU -50 IN PT-CLX002-D TUBE AS SHOWN IN VIEWS, WITH TWO TP-12 PLUGS PER TUBE. LAYER PACKAGE POSITIONS -02 & -03.
- SHEAR TAILS TO DIMENSION SHOWN.
- PARTS TO BE SYMMETRICAL ABOUT C.
- .005 MAX. BURR.
- CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS
- STANDARD BODY ENDWALL AFTER CUTTING: .0215 MIN.
- BE BODY ENDWALL AFTER CUTTING: .0169 ± .003 [.429 ± .08]
- C-114-02 CAN BE USED FOR C-114-22. C-114-22-XX IS FOR AUTOMATED ASSEMBLY PROCESSES ONLY.



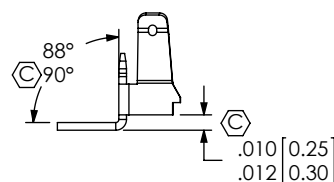
IN-PROCESS 1
(HANDFILL ONLY)



DETAIL 'B'
SCALE 16:1



IN-PROCESS 2
(HANDFILL ONLY)



IN-PROCESS
SCALE 8:1
(AUTOMATED ONLY)

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3]
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL:
INSULATOR: LCP, UL 94 VO, COLOR BLACK
CONTACT: PHOS BRONZE

F:\DWG\MISC\MKTG\CLT-1XX-02-XX-D-XX-MKT.SLDDRW

DO NOT SCALE DRAWING

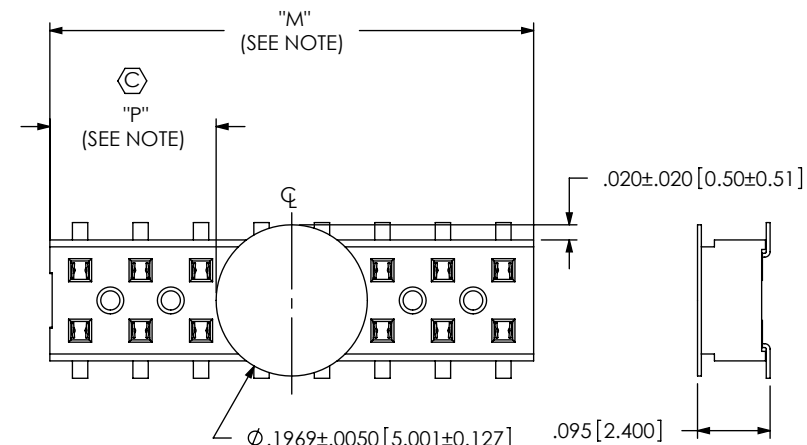
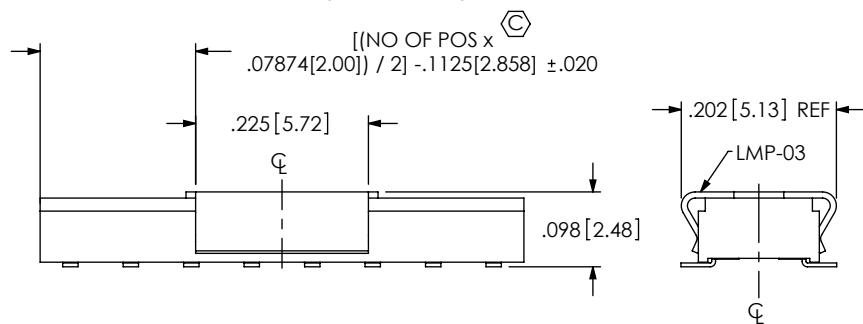
SHEET SCALE: 2:1

DESCRIPTION:
2MM LOW PROFILE SOCKET STRIP
DWG. NO.
CLT-1XX-02-XX-D-XX
BY: BRATCHER 10/03/1994 SHEET 1 OF 2

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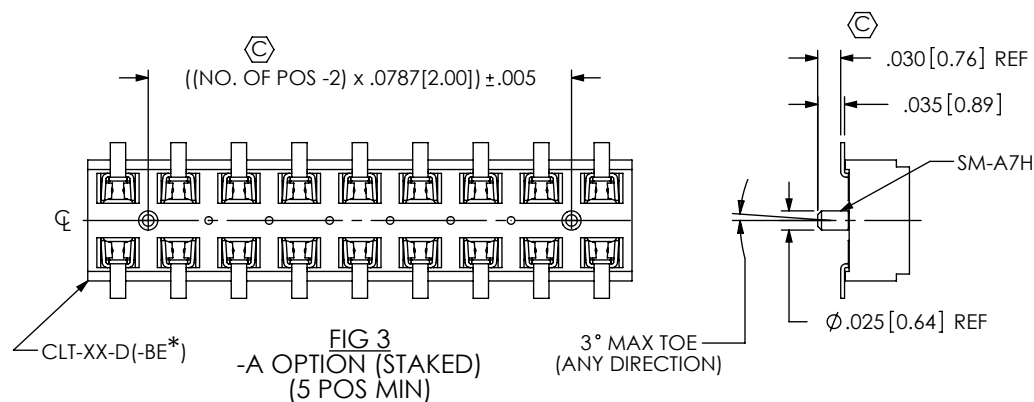
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

FIG 2
-P: PICK & PLACE PAD
(4 POS MIN)

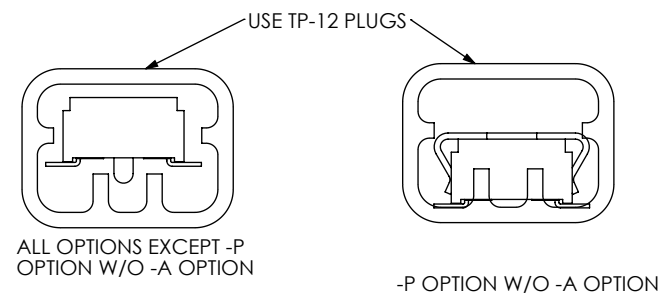


NOTE: "M" = USED MEASURED DIMENSION (REF)
"P" = $((\text{"M"} - .1969 [5.00]) / 2) \pm .020 [.51]$

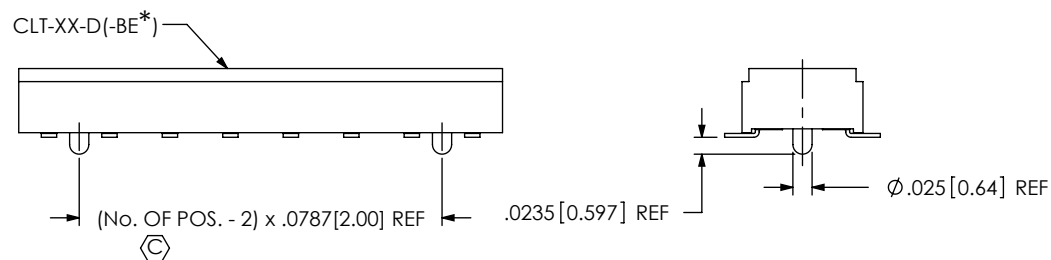
FIG 5
-K OPTION
(4 POS MIN)



* = FOR -BE OPTION ONLY



POSITIONS 04 - 50
PACKAGING VIEWS
(SEE NOTE 5)
PT-CLX002-D



* = FOR -BE OPTION ONLY

FIG 4
-A OPTION (MOLDED)
(3 POS MIN)

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SHEET SCALE: 4:1

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
2MM LOW PROFILE SOCKET STRIP

DWG. NO.
CLT-1XX-02-XX-D-XX

BY: BRATCHER 10/03/1994 SHEET 2 OF 2