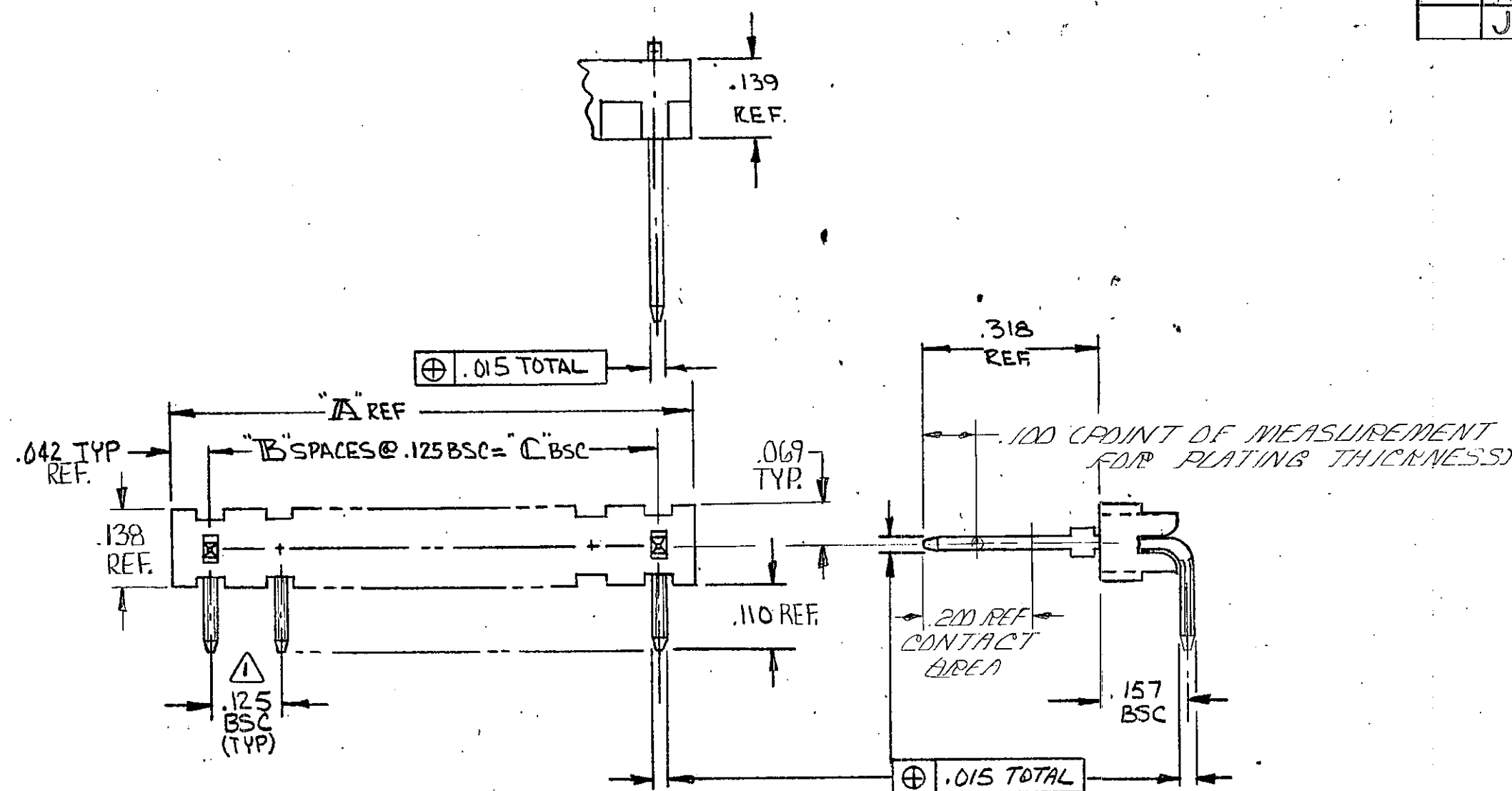


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PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED 481 m.s.	2-25-79	DM
	A1	REVISED PER ECN-548	BAW 4-15-74	DM
	A2	REVISED MATERIAL CALLOUT ECN-846	BAW 1-6-75	DM
	B	SPARKED POSTS (REF. HOLE ECN-1480)	7-20-76	BAW
	B1	CHANGED TAIL LENGTH TOL TO REF ECN 2986	1-23-79	DEB
	B2	REV ECN 2937	1-23-79	SO
	C	REV PER ECN AR-1940	7-6-88	DK
	D	REV LOC & DIST AD-4171	11-28-89	BF
	E	REV PER AD-4896	10-31-90	RF
	F	REV PER AD-5160	6-10-91	RF
	G	REV PER AD-6034	12-30-91	RF
	H	REV PER 0010-1352-93	1-20-94	AEK
	J	EC. 0010-1359-93	T.H.	JK



1. THIS DIMENSION APPLIES AT BASE OF POST (AS POSTS EMERGE FROM THE HOUSING)
2. RECOMMENDED MOUNTING HOLE: .035 ± .003 DIA.
3. .00003D GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA,
ALL OVER .00005D NICKEL.

3.875	31	3.959	32	3- 87234 -1
3.750	30	3.834	31	3- -0
3.625	29	3.709	30	2- -9
3.500	28	3.584	29	2- -8
3.375	27	3.459	28	2- -7
3.250	26	3.334	27	2- -6
3.125	25	3.209	26	2- -5
3.000	24	3.084	25	2- -4
2.875	23	2.959	24	2- -3
2.750	22	2.834	23	2- -2
2.625	21	2.709	22	2- -1
2.500	20	2.584	21	2- 87234 -0
2.375	19	2.459	20	1- -9
2.250	18	2.334	19	1- -8
2.125	17	2.209	18	1- -7
2.000	16	2.084	17	1- -6
1.875	15	1.959	16	1- -5
1.750	14	1.834	15	1- -4
1.625	13	1.709	14	1- -3
1.500	12	1.584	13	1- -2
1.375	11	1.459	12	1- -1
1.250	10	1.334	11	1- 87234 -0
1.125	9	1.209	10	-9
1.000	8	1.084	9	-8
.875	7	.959	8	-7
.750	6	.834	7	-6
.625	5	.709	6	-5
.500	4	.584	5	-4
.375	3	.459	4	-3
.250	2	.334	3	-2
.125	1	.209	2	87234 -1
"C"	"B"	"A"	No OF POSITIONS	PART No -

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ± .005 ANGLES ±

MATERIAL
HOUSING:
GLASS FILLED NYLON
COLOR-BLACK
POSTS- PHOS. BRZ. &
3

CONTRACT NO.

DR D. W. 7/27/73

CHK S. B. 7/27/73

APPD S. B. 7/27/73

REL R. Clark 7/27/73

DSGN APPD

OTHER APPD

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME

HEADER ASS'Y, RIGHT ANGLE
MOD II, .125 & .025 SQ. POST,
SINGLE ROW

SIZE

CODE IDENT NO.

NUMBER

C

00779

87234

SCALE

SHEET

CUSTOMER DRAWING

NUMBER 87234

B

A

A