

XXXXX-XYYPHPLF

LEAD FREE OPTION
SEE NOTE 1,13

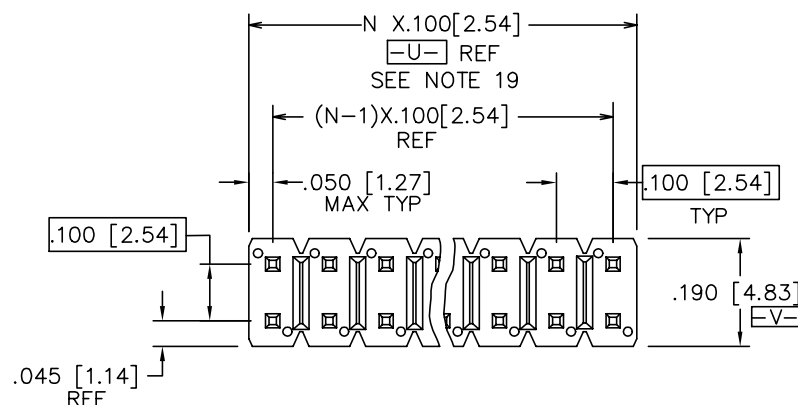
- SPECIAL OPTIONS
SEE NOTE 1 OR 10

- HIGH TEMPERATURE PLASTIC
SEE NOTE 1

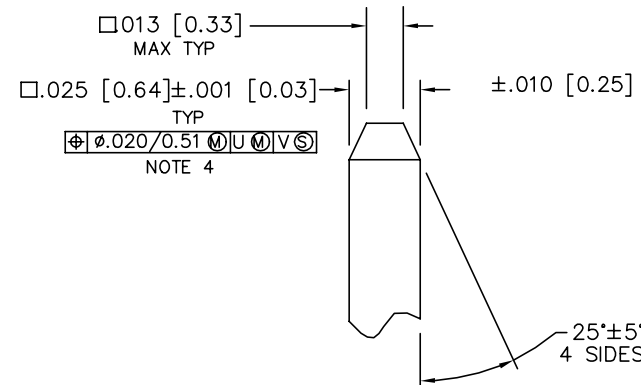
-NO OF
POSITIONS
SEE NOTE 1

- PIN PLATING
SEE SHEET 2

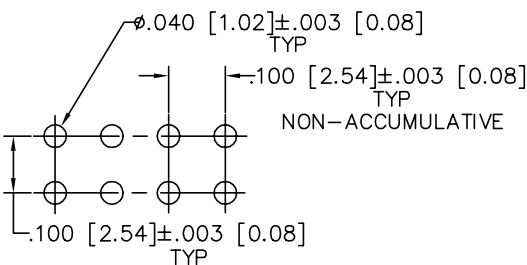
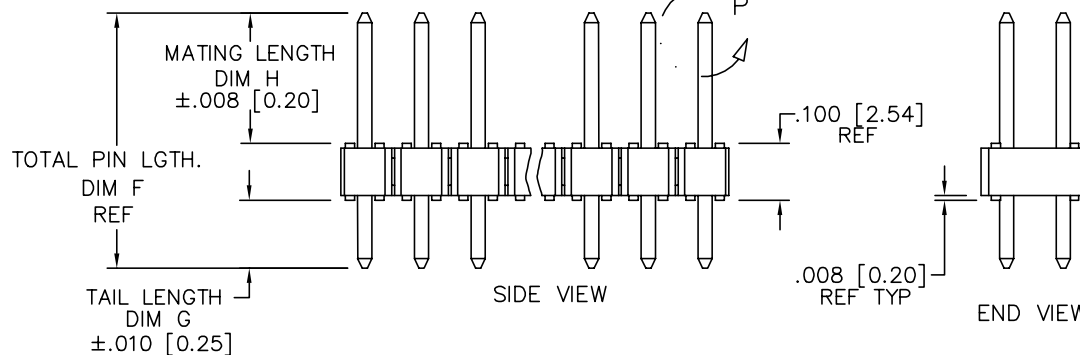
-BASE PART NO.



TOP VIEW



DETAIL P
SCALE 5:1
TYP BOTH ENDS



RECOMMENDED HOLE PATTERN

67996-X XX-XXX XXX LF

TAIL LENGTH (EXAMPLE BELOW)
- 3.0mm=030 12.8mm=128
(SEE NOTE 16 & 17)

- MATTING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255
(SEE NOTE 16 & 17)

- TOTAL NUMBER OF POSITIONS
FROM 2 (2X1) THRU 72 (2X36) POS.

- PIN PLATING (SEE NOTE 14)
1=0.76 μ m Au
4= PURE TIN
8=0.36 μ m Au

- BASE PART NO.
DOUBLE ROW

mat'l. code NOTE 2 & 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK					
ltr	ecn no	dr	date	tolerances unless otherwise specified						title					
DF	N11-0180	J.Z	2011-05-31	angles	linear	.XX±.01/.XX±.3				INCH/MM scale 2:1					
DG	ELX-N-13471	J.Z	2011-11-16			.XXX±.005/.XX±.13									
DH	ELX-N-16105	ZK	2013-10-22			.XXXX±.002/.XXX±.051									
				dr	T.BREWBAKER		12/21/94				dwg no		sheet 1 of 8	size	
				enr	T.HANNA		12/21/94				67996		A3		
				chr	J.MURPHY		12/21/94								
				appd	T.HANNA		12/21/94								
sheet index		revision sheet		DH	...	DH					type		Product	Customer	Drawing
				1	...	8									

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 15)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:
PIN PLATING CODES (SEE ABOVE)

HIGH TEMPERATURE MATERIAL:

PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC.

NUMBER OF POSITIONS :

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THROUGH 72 (2X36).
-X00H INDICATES BERGSTRIIP PRODUCT. SEE PAGE 3
FOR SPECIAL GEOMETRY OF THIS CONTINUOUS STRIP PRODUCT.
AUTOMATED REELS WILL CONTAIN 45,000 PINS.
SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

PACKAGING:

PACKAGED IN POLY BAGS.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED
IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "G" ARE PACKAGED
IN GPAX FOR IBM ONLY. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
PART NUMBERS FOLLOWED BY A "C" ARE PACKAGED IN TUBES
WITH A PICKUP CAP APPLIED.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "A" ARE PACKAGED 
IN TAPE/REEL WITH PICKUP CAP P/N 95730-003 APPLIED, PER BUS-14-345.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE
OPTION, NOT AVAILABLE FOR -5YY,-5YYH, -6YY & -6YYH

2. BODY MATERIAL:

BODY MATERIAL : MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER
REINFORCED OR MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK
BERGSTRIIP™ PRODUCED WITH HIGH TEMPERATURE LCP
THERMOPLASTIC, FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK
PART NUMBERS WITH "H" AND WITHOUT SUFFIX WILL WITHSTAND EXPOSURE
TO 260° C PEAK TEMPERATURE FOR 20 SECONDS IN
WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

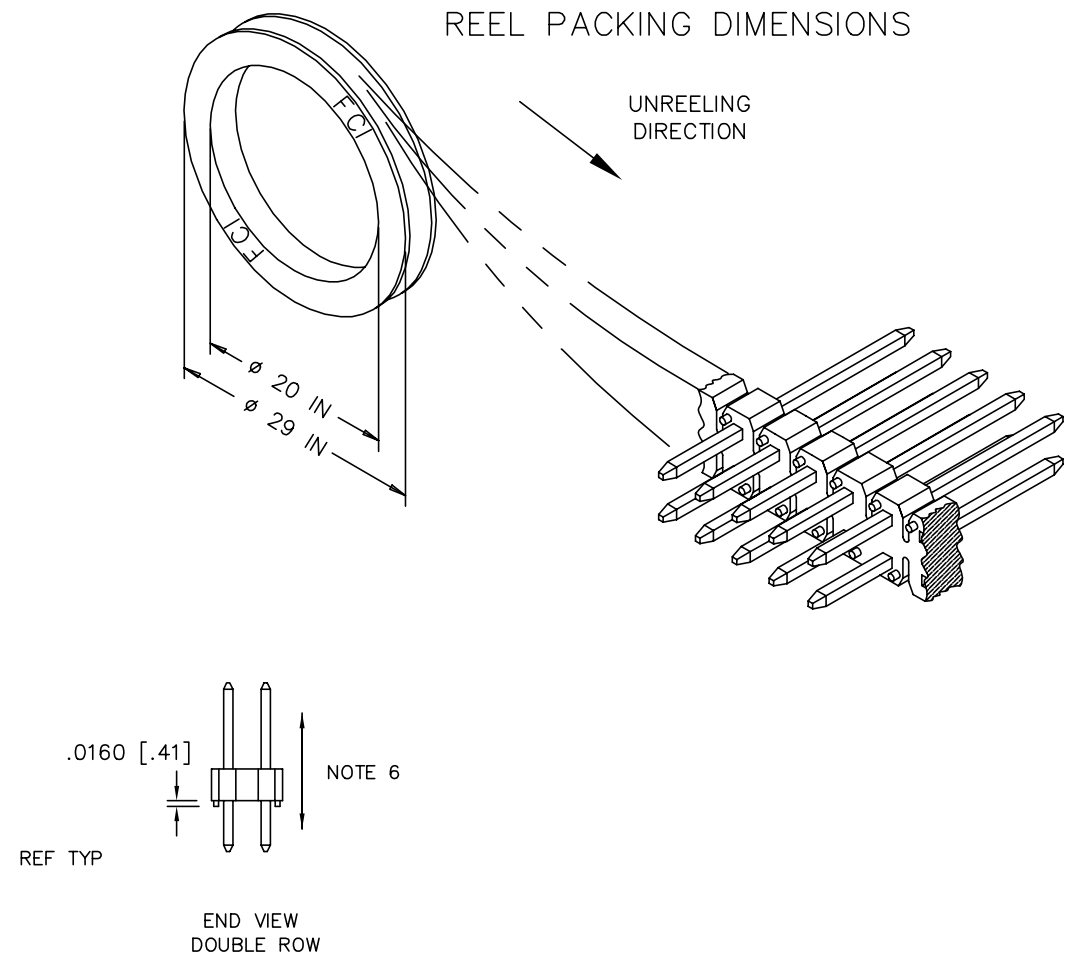
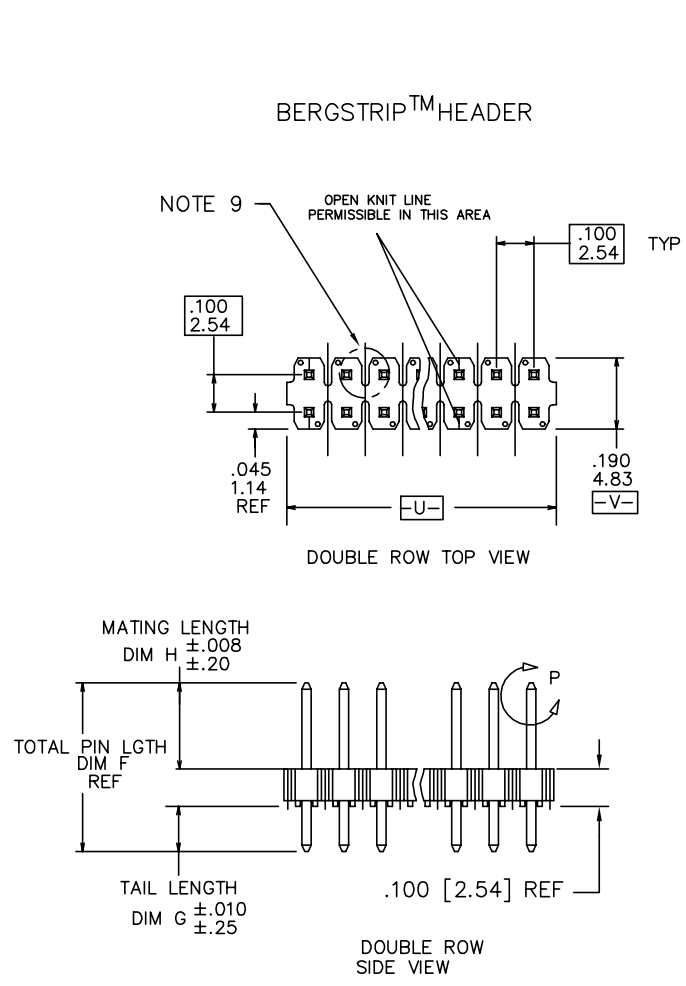
3. PIN MATERIAL: PHOS BRONZE.
4. MEASURED WITH PART IN RESTRAINED CONDITION.
5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.
6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.
7. MILITARY BERGSTIK HEADER
P/N XXXXX-XY-MIL
NOT AVAILABLE.
8. ±.010/0.25 TOL APPLIES TO ALL "G" TAILS EXCEPT
INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00
APPLIES.
9. NOTCH CONFIGURATION WILL VARY PER VENDOR'S DISCRETION.
10. BERGSTRIIP™ PART NUMBERS FOLLOWED BY
BY A "B" ARE BULK PRICED.
11. TAIL LENGTH (DIM. G) TO BE ±.008/.020.
12. POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED,
BUT FLATNESS AND CURVATURE MAY NOT BE
HELD AS CLOSE AS 36 POSITIONS.
13. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
14. PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL,
OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.
15. "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."
16. THE OAL DON'T EXCEED 34.5mm
17. INCREMENTS BY 0.1mm IN LENGTHS ONLY
18. FOR SPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY
19. TO DETERMINE DIMENSIONS:
N=NUMBER OF POSITION PER ROW
EXAMPLE: 10 POS. N X .100/2.54

mat'l. code NOTE 2 & 3				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection 	product family BERGSTIK
ltr	ecn	no	dr	date	tolerances unless otherwise specified	INCH/MM scale 2:1 	title
DG					angles linear XX±01/XX±3 XXX±0.005/XXX±.13 XXXX±0020/XXX±.05		BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT
					0°±2'		
				dr	T.BREWBAKER	12/21/94	dwg no
				enr	T.HANNA	12/21/94	sheet 2 of 8
				chr	J.MURPHY	12/21/94	size
				appd	T.HANNA	12/21/94	A3
sheet index				revision	sheet		type Product Customer Drawing

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mat'l. code NOTE 2 & 3				surface ISO 1302 ☒ tolerance ISO 406 ISO 1101		projection 	product family BERGSTIK	
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title	
DH					angles linear	INCH/MM scale 2:1	BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT	
					0°±2'			
			dr	T.BREWBAKER	12/21/94		dwg no	
			enr	T.HANNA	12/21/94		sheet 3 of 8	
			chr	J.MURPHY	12/21/94		67996	
			appd	T.HANNA	12/21/94		type Product Customer Drawing	
sheet index	revision sheet							

form: A3	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465
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PRODUCT NUMBER	TOT. PIN LGTH.		TAIL LENGTH		MATING LENGTH				BERGSTRIPTM	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	PACKAGING	NOTES	AVAILABLE	
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC				
~~87345-XXX~~	1.218	30.94	0.406	10.31	0.712	18.08	POLY BAGS		NO	NOTE 1,13
~~87348-XXX~~	0.930	23.62	0.100	2.54	0.730	18.54	POLY BAGS		NO	
~~87349-XXX~~	0.890	22.61	0.110	2.79	0.680	17.27	POLY BAGS		NO	
~~87381-XXX~~	0.645	16.38	0.100	2.54	0.445	11.30	POLY BAGS		NO	
~~87382-XXX~~	0.675	17.15	0.100	2.54	0.475	12.07	POLY BAGS		NO	
~~87503-XXYH~~	0.630	16.00	0.110	2.79	0.420	10.67	POLY BAGS		NO	
~~87869-XXX~~	0.690	17.53	0.230	5.84	0.360	9.14	POLY BAGS		NO	
87894-XXX	0.588	14.94	0.170	4.32	0.318	8.08	POLY BAGS	-	NO	
87900-XXX	0.940	23.88	0.120	3.05	0.720	18.29	POLY BAGS	-	NO	
87901-XXX	1.040	26.42	0.120	3.05	0.820	20.83	POLY BAGS	-	NO	
~~87903-XXX~~	0.963	24.46	0.337	8.56	0.526	13.36	POLY BAGS		NO	
~~88797-XXX~~	0.950	24.13	0.320	8.13	0.530	13.46	POLY BAGS		NO	
~~88812-XXX~~	0.415	10.54	0.085	2.16	0.230	5.84	POLY BAGS/TUBES	NOTE 8	NO	
~~88886-XXX~~	1.306	33.17	0.276	7.01	0.930	23.62	POLY BAGS		NO	
~~89446-XXX~~	0.930	23.62	0.120	3.05	0.710	18.03	POLY BAGS		NO	
~~89540-XXX~~	0.760	19.30	0.280	7.11	0.380	9.65	POLY BAGS		NO	
~~89542-XXX~~	1.065	27.05	0.125	3.18	0.840	21.34	POLY BAGS		NO	
~~89639-XXX~~	1.260	32.00	0.118	3.00	1.042	26.47	POLY BAGS		NO	
~~91828-XXX~~	0.450	11.43	0.120	3.05	0.230	5.84	TUBES		NO	
92417-XXX	0.530	13.46	0.110	2.79	0.320	8.13	POLY BAGS	-	NO	
~~93216-XXYH~~	0.573	14.55	0.155	3.94	0.318	8.08	POLY BAGS/TUBES		NO	
~~93216-632HG~~	0.573	14.55	0.155	3.94	0.318	8.08	GPAX	NOTE 1	NO	
~~93217-XXYH~~	0.395	10.03	0.095	2.41	0.200	5.08	POLY BAGS		NO	
93254-XXX	0.563	14.30	0.110	2.79	0.353	8.97	POLY BAGS	-	NO	



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mat'l. code NOTE 2 & 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK				
ltr	ecn no	dr	date	tolerances unless otherwise specified						 INCH/MM	title BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT			
DH				angles	linear	XXX±.1 / XL±.3		scale 2:1						
						XXX±.005 / XXX±.13								
						0° ± 2' XXXX±.0020 / XXX±.051								
				dr	T.BREWBAKER	12/21/94			dwg no		sheet 7 of 8	size		
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