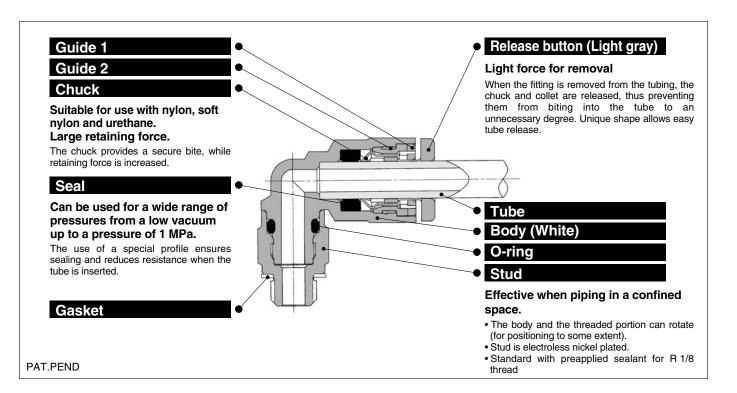
Miniature One-touch Fittings One-touch Mini

Series Ku

Applicable Tubing: ø2, ø3.2, ø4, ø6 Connection Thread: M3, M5, R 1/8





Optimum piping in less space with 20% reduction of the outside diameter.

Thread with sealant is standard.

Copper-free specifications (With electroless nickel plated.)

Possible to use in vacuum to -100 kPa.





Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon(1), Polyurethane
Tubing O.D.	ø2, ø3.2, ø4, ø6

Note 1) Soft nylon tubing is not compatible with water.

Specifications

Fluid		Air/Water (2)				
Operating pressu	re range (3)	-100 kPa to 1 MPa				
Proof pressure		3 MPa				
Ambient and fluid	l temperature	-5 to 60°C, Water: 0 to 40°C (No freezing)				
Thread	Mounting section	JIS B0203 (Taper thread for piping), JIS B0205 (Metric coarse thread)				
	Nut section	JIS B0205 (Metric fine thread)				
Seal on the thread	ds (Standard)	With sealant				
Copper-free (Stan	dard)	Brass parts are all electroless nickel plated.				

Note 2) The surge pressure must be under the maximum operating pressure.

Note 3) Do not use the fittings with a leak tester or for vacuum retention because they are not guaranteed for zero leakage.

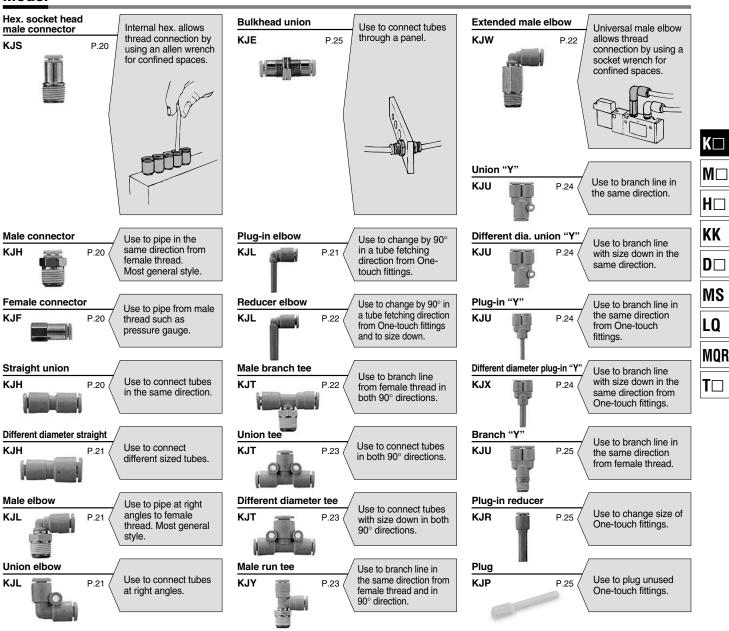
Principal Parts Material

Body	Stainless steel 303, C3604, PBT
Stud	C3604 (Thread portion)
Chuck, Guide 2	Stainless steel 304
Release button	POM
Seal, O-ring	NBR
Gasket	PVC, Stainless steel 304, NBR
Guide, Guide 1	PBT
Guide for ø2	C3604



Miniature One-touch Fitting Series KJ

Model



Be sure to read before handling.

Refer to front matters 58 and 59 for Safety Instructions and pages 13 to 16 for Fittings and Tubing Precautions.

 Please do not attach metal rods or metal pipes. Metal rods or pipes cannot be secured and the fittings will shoot out. Also, if tubes are attached after metal rods or pipes have been attached, the tubes will not hold and may come loose.

Tightening of KJ□02-M3 screw parts

⚠ Caution

1. After tightening by hand, tighten further about 1/6 of a turn with a tightening tool.

Installation and Removal of One-touch Mini Fittings

∧ Caution

Installation of tubing

- Cut the tube perpendicularly, using caution not to damage its surface. (Use tube cutter TK-1, 2 or 3. Do not cut the tube with cutting pliers, nippers, scissors, etc.)
- **2.** Grasp the tube, then slowly push it until it comes to a stop.
- 3. Then, pull it back gently to make sure that it does not come out.

Removal of tubing

 While pushing down on the rim of the release button, pull out the tube in the direction of the arrow (see illustration.)

The release button can also be pushed down with a flat-head screwdriver. How-

screwdriver. However, be careful not to break or damage the release button.

To reuse the released tube, cut off the damaged portion of the tube.



Male Connector: KJH

<M3. M5>

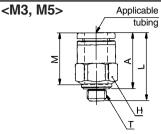


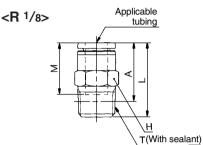




	Applicable tubing O.D.	Connection thread	Model	(width across	L	A *	М	1	/e area m²)	Mass (g)	<
	(mm)	Т		flats)				Nylon	Urethane	(9)	
	2	M3 x 0.5	KJH02-M3	5.5	12.5	10	8.8		0.9	1.1	
	2	M5 x 0.8	KJH02-M5	7	11.7	8.7	0.0	_	0.9	1.9	
		M3 x 0.5	KJH23-M3	7	16.3	13.7	12.7	0.9	0.9	1.6	
	3.2	M5 x 0.8	KJH23-M5	′	16.7	13.6	12.7	3	2.5	2	
		R 1/8	KJH23-01S	10	10 12.9 9.8 12.4 3		3	2.5	4.7		
		M3 x 0.5	KJH04-M3	8	16.3	13.7		0.9	0.9	1.9	
	4	M5 x 0.8	KJH04-M5	"	17	13.9	12.7	4		2.4	
	•	R 1/8	KJH04-01S	10	13.9	10.8		4	4	4.6	
	6	M5 x 0.8	KJH06-M5	10	17.8	14.7	13.5	4	4	3.3	<
	6	R 1/8	KJH06-01S	10	18.5	15.4	13.3	10	10	5.2	

^{*} Reference dimensions after R thread installation.





<M3, M5>

Hexagon Socket Head Male Connector: KJS

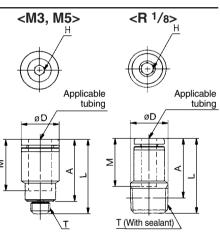






	Applicable tubing O.D.	Connection thread	Model (width across)		Note) ØD	L	A *	М	Effectiv (mi	re area m²)	Mass	
	(mm)	Т		flats)					Nylon	Urethane	(g)	
	2	M3 x 0.5	KJS02-M3	1.5	5.5	12.5	10	8.8	_	0.9	1.1	
	3.2	M3 x 0.5	KJS23-M3	1.5	_	16.3	13.7	12.7	1.4	1.4	1.3	
	3.2	M5 x 0.8	KJS23-M5	2	,	19.7	16.6	12.7	2.5	2.5	2.8	
		M3 x 0.5	KJS04-M3	1.5	0	16.3	13.7		1.4	1.4	1.6	
	4	M5 x 0.8	KJS04-M5	2.5	8	18.7	15.6	12.7	4	4	2.7	
		R 1/8	KJS04-01S	3	9.8	19.7	15.7		4	4	5.4	
	6	M5 x 0.8	KJS06-M5	2.5	10	19.5	16.4	13.5	4	4	3.3	_
		R 1/9	KJS06-01S	4	10	20	16	13.5	10	10	52	-

* Reference dimensions after R thread installation. ≥ Note) øD: Max. diameter

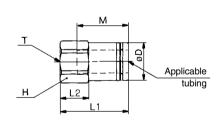


Female Connector: KJF



	Applicable tubing O.D. (mm)	Connection thread T	Model	(width across flats)	Note) ØD	L1	L2	М	Effectiv (mi Nylon	m²)	Mass (g)	
3.2	3.2	M3 x 0.5	KJF23-M3	7	٦	16.5	6.8	40.7	3	2.5	2.6	
	3.2	M5 x 0.8	KJF23-M5		′	18.8	7.9	12.7	3		2.8	
	Λ	M3 x 0.5	KJF04-M3		,	16.1	6.4	12.7		4	3.2	
4	M5 x 0.8	KJF04-M5	8	8	18.7	7.8	12.7	4	4	3.8		
	6	M5 x 0.8	KJF06-M5	10	10	18	7.5	13.5	10	10	5.3	

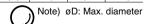
Note) øD: Max. diameter

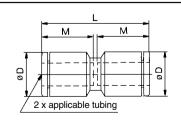


Straight Union: KJH



	tubing O.D.	Model	Note) ØD	L	М	Effective area (mm²)		Mass
	(mm)					Nylon	Urethane	(g)
	2	KJH02-00	6	17.8	8.8	_	0.8	1.0
I	3.2	KJH23-00	8.4	26.3	12.7	3	2.5	1.4
	4	KJH04-00	9.3	26.3	12.7	4	4	1.7
	6	KJH06-00	11.6	28	13.5	10	10	2.5







Miniature One-touch Fitting Series KJ

Different Diameter Straight: KJH



	Applicable tubing O.D. (mm)		Model	Note) Ø D1	Note) Ø D2	L	M1	M2		Effective area (mm²)	
	(a)	b							Nylon	Urethane	(g)
2	2	3.2	KJH02-23	8.4	8.4 8.4	26.6	8.8	12.7		0.9	2.4
		4	KJH02-04	9.3	9.3	26.6 8.8	12.7		0.9	3.2	
	3.2	4	KJH23-04	8.4	9.3	26.3	12.7	12.7	3	2.5	1.6
	3.2	6	KJH23-06	0.4	11.6	27.2	12.7	13.5	3	2.5	2
	4	6	KJH04-06	9.3	11.6	27.2	12.7	13.5	4	4	2.2

М1 Applicable Applicable tubing ® tubing @

K□

M□

 $H\square$

KK

 $\mathsf{D}\Box$

MS

LQ

MQR

 $\mathsf{T}\Box$

Note) øD1, øD2: Max. diameter

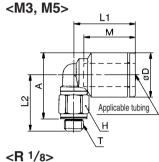
Male Elbow: KJL



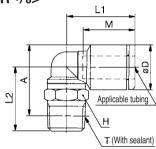
 $< R^{1/8} >$



Applicable | Connection H (width across flats) Effective area Mass tubing O.D. \mathbf{A}^* (mm²)øΒ threads Model L1 L2 М (g) Nylon Urethane (mm) KJL02-M3 5.5 1.4 M3 x 0.5 11.6 6 12.1 2 9.5 8.8 8.0 7 12.1 2.4 M5 x 0.8 KJL02-M5 M3 x 0.5 KJL23-M3 12.5 14.1 8.0 8.0 2.1 7 M5 x 0.8 8.4 3.2 KJL23-M5 15.3 13.2 14.3 12.7 2.5 2.6 2.2 R 1/8 KJL23-01S 10 14.3 15.4 6.7 M3 x 0.5 KJL04-M3 13 15.1 0.8 8.0 2.2 7 4 M5 x 0.8 KJL04-M5 9.3 15.6 13.7 15.3 2.7 3.5 3.5 KJL04-01S 14.8 6.8 R 1/8 10 16.4 M5 x 0.8 KJL06-M5 7 16.1 14.7 17.4 3.5 3.5 3.2 6 13.5 11.6 R 1/8 10 KJL06-01S 18.5 9 9 17.8 15.8 6.4



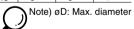
* Reference dimensions after R thread installation. Note) øD: Max. diameter

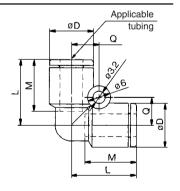


Union Elbow: KJL



Applicable tubing O.D.	Model	Note) Ø D	L	Q	М		Effective area (mm²)	
(mm)						Nylon	Urethane	(g)
3.2	KJL23-00	8.4	15	5.8	12.7	2.6	2.2	1.6
4	KJL04-00	9.3	15.8	6.3	12.7	3.5	3.5	2
6	KJL06-00	11.6	17.1	7.3	13.5	9	9	3.1



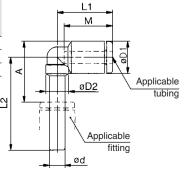


Plug-in Elbow: KJL



Applicable tubing O.D.	Applicable fitting size	Model	Note) Ø D1	ø D2	L1	L2	Α	М	Effectiv (m	/e area m²)	Mass
(mm)	ø d								Nylon	Urethane	(g)
3.2	3.2	KJL23-99	8.4	6	14.5	23.8	15.3	12.7	2.6	2.2	1
4	4	KJL04-99	9.3	6	15.6	24.7	16.7	12.7	3.5	3.5	1.2
6	6	KJL06-99	11.6	7	16.3	26.8	19.1	13.5	9	9	2
							_				

Note) øD1: Max. diameter

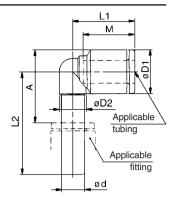


Reducer Elbow: KJL



	Applicable tubing O.D.	Applicable fitting size	Model	Note) Ø D1	ø D2	L1	L2	Α	М		ve area m²)	Mass
	(mm)	ø d								Nylon	Urethane	(g)
	3.2	4	KJL23-04	8.4	6	14.5	24.3	15.8	8 10 7	2.6	2.2	1.1
		6	KJL23-06				25.3	16	12.7	2.6	2.2	1.2
	4	6	KJL04-06	9.3	6	15.6	25.7	16.9	12.7	3.5	3.5	1.4





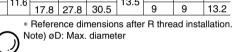
Extended Male Elbow: KJW

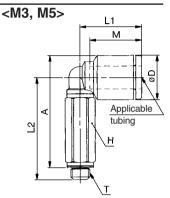


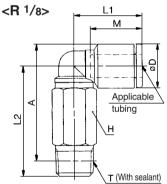
<R 1/8>

Applicable **H** (width Effective area Connection Note Mass øD L2 \mathbf{A}^* L1 М tubing O.D. Model (mm²) thread (g) across flats) (mm) Nylon Urethane M3 x 0.5 KJW02-M3 5.5 18.6 2.6 6 9.5 19.1 8.0 2 8.8 KJW02-M5 7 19.1 4.5 M5 x 0.8 M3 x 0.5 KJW23-M3 22.5 24.1 8.0 8.0 5 7 8.4 15.3 M5 x 0.8 25.2 6.2 3.2 KJW23-M5 26.3 12.7 2.6 2.2 R 1/8 KJW23-01S 10 24.3 25.4 13.4 KJW04-M3 23 25.1 8.0 0.8 5.1 M3 x 0.5 M5 x 0.8 KJW04-M5 9.3 15.6 25.7 27.3 12.7 6.4 3.5 3.5 R 1/8 KJW04-01S 24.8 13.6 10 26.4 M5 x 0.8 KJW06-M5 7 16.1 26.7 29.4 3.5 3.5 6.9 13.5 11.6 6 KJW06-01S 10 R 1/8

9 9 13.2







2 x applicable L1 tubing

М

Male Branch Tee: KJT

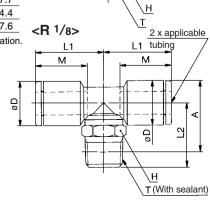


 $< R^{1/8} >$



à	Applicable tubing O.D.	Connection thread	Model	H (width across	Note) Ø D	L1	L2	A *	М	Effectiv (mi		Mass	
κi	(mm)	Т		flats)						Nylon	Urethane	(g)	
Ŋ	2	M3 x 0.5	KJT02-M3	5.5	6	9.5	11.6	12.1	8.8			1.8	
		M5 x 0.8	KJT02-M5	7	0	9.5	12.1	12.1	0.0		1.1	2.8	
		M3 x 0.5	KJT23-M3	7			12.5	14.1		0.9	0.9	2.8	_
	3.2	M5 x 0.8	KJT23-M5	′	8.4	15.3	13.2	14.3	12.7	3.2	2.7	3.2	5
		R 1/8	KJT23-01S	10			14.3	15.4		3.2	2.7	7.4	
		M3 x 0.5	KJT04-M3				13	15.1		0.9	0.9	3.1	_
Д	4	M5 x 0.8	KJT04-M5	7	9.3	.3 15.6	13.7	15.3	12.7	4.5	4.5	3.5	
ij.		R 1/8	KJT04-01S	10			14.8	16.4		4.5	4.5	7.7	
y	6	M5 x 0.8	KJT06-M5	7	11.6	16.1	14.7	17.4	13.5	4.5	4.5	4.4	
	6	R 1/8	KJT06-01S	10	11.0	17.8	15.8	18.5	13.3	11	11	7.6	
					sk	Refere	nca dir	maneini	ne afta	r R thro	ad ineta	llation	

 Reference dimensions after R thread installation. Note) øD: Max. diameter



<M3, M5>

М

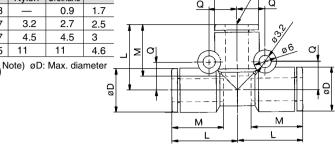


Miniature One-touch Fitting $Series \ KJ$

Union Tee: KJT



Applicable tubing O.D.	Model	Note) Ø D	L	Q	М		/e area m²)	Mass (g)	
(mm)						Nylon	Urethane	(9)	
2	KJT02-00	6	10	4.9	8.8	_	0.9	1.7	
3.2	KJT23-00	8.4	15	5.8	12.7	3.2	2.7	2.5	
4	KJT04-00	9.3	15.8	6.3	12.7	4.5	4.5	3	
6	KJT06-00	11.6	17.1	7.3	13.5	11	11	4.6	



M□

 $H\square$

KK

 $\mathsf{D}\Box$

MS

LQ

MQR

 $\mathsf{T}\Box$

Applicable tubing (b)

3 x applicable tubing øD

Different Diameter Tee: KJT



Appli- tubing (m		Model	Note) Ø D1	Note) Ø D2	L1	L2	Q1	Q2	M1	M2	Effectiv (m)	/e area m²)	Mass
a	(b)										Nylon	Urethane	(g)
3.2	4	KJT23-04	9.3	8.4	15.3	15.8	5.8	6.3	12.7	12.7	4.5	4.5	2.8
4	6	KJT04-06	11.6	9.3	16.6	16.8	6.3	7.3	13.5	12.7	8	8	3.7

Q2 Note) øD1, øD2: Max. diameter ₹ М2 М2 Applicable (a) Applicable a tubing tubing

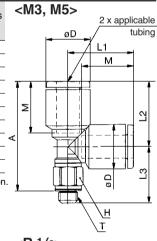
Male Run Tee: KJY

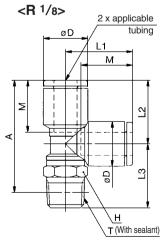




•													
•	Connection thread T	Model		αn΄	L1	L2	L3	A *	М	(mı	m²)	Mass (a)	
,	M3 x 0.5	KJY02-M3	5.5		40	40	11.6	10.1		Tylon	1.1	1.9	
2	M5 x 0.8	KJY02-M5	7	6	10	10	12.1	19.1	8.8	_	1.3	2.9	
	M3 x 0.5	KJY23-M3					12.5	24.7		0.9	0.9	2.8	
3.2	M5 x 0.8	KJY23-M5	_ ′	8.4	15.4	14.8	13.2	24.9	12.7	2.0	0.7	3.2	
	R 1/8	KJY23-01S	10				14.3	26		3.2	2.1	7.4	
	M3 x 0.5	KJY04-M3	_				13	25.2		0.9	0.9	3.1	
4	M5 x 0.8	KJY04-M5	_ ′	9.3	15.6	14.8	13.7	25.4	12.7	15	15	3.5	
	R 1/8	KJY04-01S	10				14.8	26.5		4.5	4.5	7.7	٥
c	M5 x 0.8	KJY06-M5	7	116	17.1	17.1	14.7	28.7	105	4.5	4.5	4.5	
U	R 1/8	KJY06-01S	10	11.0	17.5	16.6	15.8	29.3	13.3	11	11	7.5	
	Applicable tubing O.D. (mm) 2 3.2	Applicable tubing O.D. (mm) 2	Applicable tubing 0.D. (mm) thread T	Applicable tubing 0.D. (mm) thread thread T	Applicable tubing O.D. (mm) thread thread T	Applicable tubing O.D. (mm) T Model H (width across flats) Note (mm) Note (m	Applicable tubing O.D. (mm) T Model H (width across flats) Note (mm) Note (m						

* Reference dimensions after R thread installation. Note) øD: Max. diameter

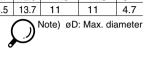


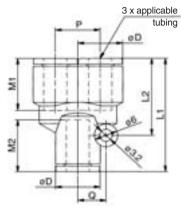


Union "Y": KJU



Applicable tubing O.D.	Model	Note) Ø D	L1	L2	Р	Q	M1	M2		/e area m²)	Mass	
(mm)									Nylon	Urethane	(g)	
2	KJU02-00	6	20.1	13.4	6.5	4.6	1.8	1.8		0.9	1.8	
3.2	KJU23-00	8.4	28.5	19	8.4	5.8	12.7	12.9	3.2	2.7	2.6	
4	KJU04-00	9.3	27.9	18.3	9.3	6.3	12.7	12.9	4.5	4.5	3	
6	KJU06-00	11.6	31.2	21.6	11.6	7.3	13.5	13.7	11	11	4.7	



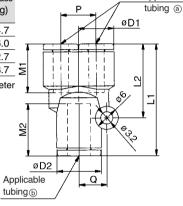


Different Diameter Union "Y": KJU



Applio tubing (m	O.D.	Model	Note) Ø D1	Note) Ø D2	L1	L2	Р	Q	M1	M2	Effectiv (m	/e area m²)	Mass
(a)	b										Nylon	Urethane	(g)
2	3.2	KJU02-23	6	6	28.8	19.2	8.4	5.8	8.8	12.7		1.5	4.7
_	4	KJU02-04	١٠	7.8	28.2	18.5	9.3	6.3	0.0	12.7	_	1.6	6.0
3.2	4	KJU23-04	8.4	9.3	27.5	18.3	8.4	6.3	12.7	12.9	3.2	2.7	2.7
4	6	KJU04-06	9.3	11.6	29.2	19.3	9.3	7.3	12.7	13.7	4.5	4.5	3.7

7.3 12.7 13.7 4.5 4.5 3.7 Note) ØD1, ØD2: Max. diameter



2 x applicable

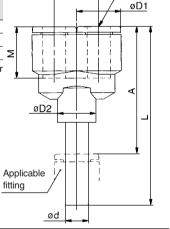
2 x applicable tubing

Plug-in "Y": KJU



Applicable tubing O.D. (mm)	Applicable fitting size ød	Model	Note) Ø D1	ø D2	L	Р	A	IVI	(1111	ve area m²) Urethane	(a)	
3.2	3.2	KJU23-99	8.4	10	43.5	8.4	34.1	12.7	3.2	2.7	2.7	
4	4	KJU04-99	9.3	10	44.7	9.3	35.3	12.7	4.5	4.5	3.2	
6	6	KJU06-99	11.6	10	47.8	11.6	37.6	13.5	11	11	4.5	:

Note) øD1: Max. diameter

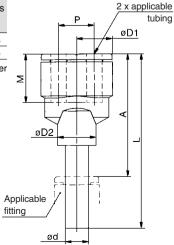


Different Diameter Plug-in "Y": KJX



Applicable tubing O.D. (mm)	Applicable fitting size ød	Model	Note) Ø D1	ø D2	L	P	A	М	Effectiv (mi Nylon		(a)	
3.2	4	KJX23-04	8.4	10	44	8.4	34.6	12.7	4.5	4.5	2.8	
4	6	KJX04-06	9.3	10	45.7	9.3	35.5	12.7	8	8	3.5	

Note) ØD1: Max. diameter





Miniature One-touch Fitting $Series \ KJ$

<M5>

Branch: KJU



tubing O.D.	Connection thread	Model	across	Note) Ø D1	ø D2	L	Р	A *	М	(m	ve area m²)	Mass (g)	
(mm)	T		flats)							Nylon	Urethane	(9)	
0.0	M5 x 0.8	KJU23-M5	40	.,	4.0	30.6	0.4	27.5	12.7	2.2	2.2	5.9	
3.2	R1/8	KJU23-01S	10	8.4	10	33.2	8.4	30.1	12.7	3.2	2.7	8.3	
4	M5 x 0.8	KJU04-M5	10	9.3	10	31.3	9.3	28.2	12.7	2.2	2.2	6.4	_
7	R 1/8	KJU04-01S	10	9.3	10	33.9	9.5	30.8	12.7	4.5	4.5	8.8	2
	M5 x 0.8	KJU06-M5	10	11.6	10	33.4	11.6	30.3	13.5	2.2	2.2	7.4	
6	R1/8	KJU06-01S	10	11.0	10	36	11.0	32.9	13.3	11	11	9.9	

99 tubing
5.9
3.3
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tion.

2 x applicable

K□

M□

H□

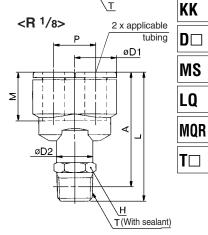


<R 1/8>



 \ast Reference dimensions after R thread installation. Note) øD1: Max. diameter

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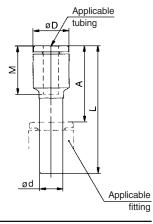


Plug-in Reducer: KJR



Applicable tubing O.D.	Applicable fitting size	Model	Note) Ø D	L	Α	М		/e area m²)	Mass (g)
(mm)	ød						Nylon	Urethane	(9)
2	4	KJR02-04	6	28.3	15.6	8.8	_	0.9	0.7
3.2	4	KJR23-04	8.4	32	19.3	12.7	3	2.5	0.9
3.2	6	KJR23-06	8.4	33	19.5	12.7	3	2.5	1.1
4	6	KJR04-06	9.3	33.5	20	12.7	4	4	1.3

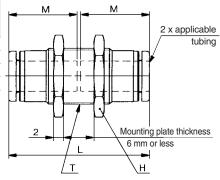
Note) øD: Max. diameter



Bulkhead Union: KJE



Applicable tubing O.D.	Model	т	H (width across		Mounting hole	М	Effectiv (mi	re area m²)	Mass
(mm)			flats)		TIULE		Nylon	Urethane	(g)
2	KJE02-00	M7 x 0.75	9	18.1	8	8.8	_	0.8	3.7
3.2	KJE23-00	M8 x 0.75	10	26	9	12.7	3	2.5	4.6
4	KJE04-00	M9 x 0.75	11	26	10	12.7	4	4	5.6
6	KJE06-00	M11 x 0.75	14	27.7	12	13.5	10	10	8.5

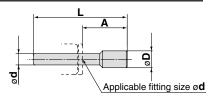


Plug: KJP



Applicable tubing O.D. (mm) ød	Model	øD	L	A	Mass (g)
2	KJP-02	3	17	8.2	0.1

^{*} Use KQ2P for ø3.2, 4 and 6.





Made to Order Specifications Please contact SMC for detailed dimensions, specifications, and delivery.



1 Grease-free Specifications

Symbol	Specifications
X17	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue
X39	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue Clean (Copper-free, air blow, double package)
X94	Grease-free Rubber material: FKM (With fluorine coating) Release button color: Light blue

Suffix "-X17" to the end of part number.

Example) KJH06-01S-X17

2 Other Specifications

Symbol	Specifications	
X12	Lubricant: White Vaseline Release button color: White	
X34	Rubber material: FKM	
X41	With fixed throttle Note)	

Note) Compatible with male connector and male elbow only Consult SMC separately for the available fixed throttle diameters.

Spare Parts

Description	Part no.	Applicable thread	Material
Gasket	M-3G	M3	PVC
	IN-233-706	M3	Stainless steel 304, NBR
	M-5G2	M5	Stainless steel 304, NBR

Description	Part no.	Applicable model
	KJ02-P01	KJE02-00
Din a mut	KJ23-P01	KJE23-00
Pipe nut	KJ04-P01	KJE04-00
	KJ06-P01	KJE06-00

