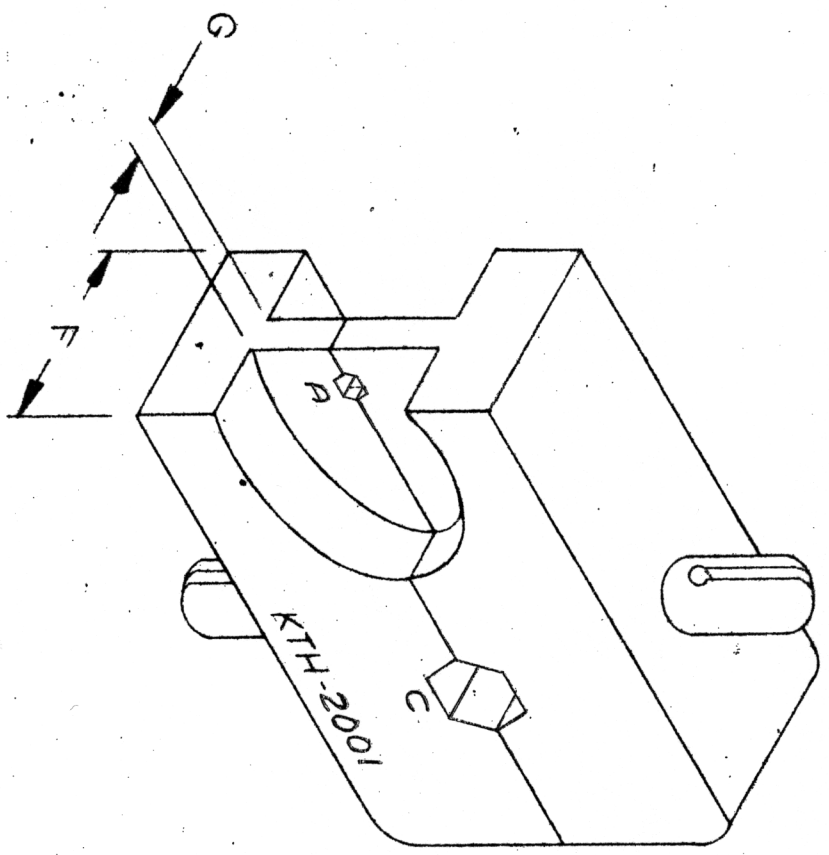


REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85



NOTES:
 1. FOR USE WITH RG-55, 58, 141, 142, 223 & 177
 B913077A CABLE GROUPS
 2. MATERIAL: ALLOY STEEL; FINISH: BLACK OXIDE

HEX SIZES (ACROSS FLATS)				DIE WIDTH	WEB WIDTH		
A	B	C	D	F	G	H	I
.069	—	.213	—	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. PLACE DECIMALS ± .004 ANGLES ± 0° 30' 3. NO FILLETS PERMITTED.
1. 1. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT 4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
- EXCEED HALF THE SUM OF THEIR TOLERANCES. 5. ALL DIMENSIONS PRIOR TO PLATING.

FINISH	
SPEC	
MATL.	
SPEC	
CRIMP DIE	
DRAWN JGL.	DATE 15 JUN 72
APPR.	DATE

KINGS ELECTRONICS
 40 MARBLEDALE ROAD
 TUCKAHOE, N. Y. 10707

KTH-2001

2-CN