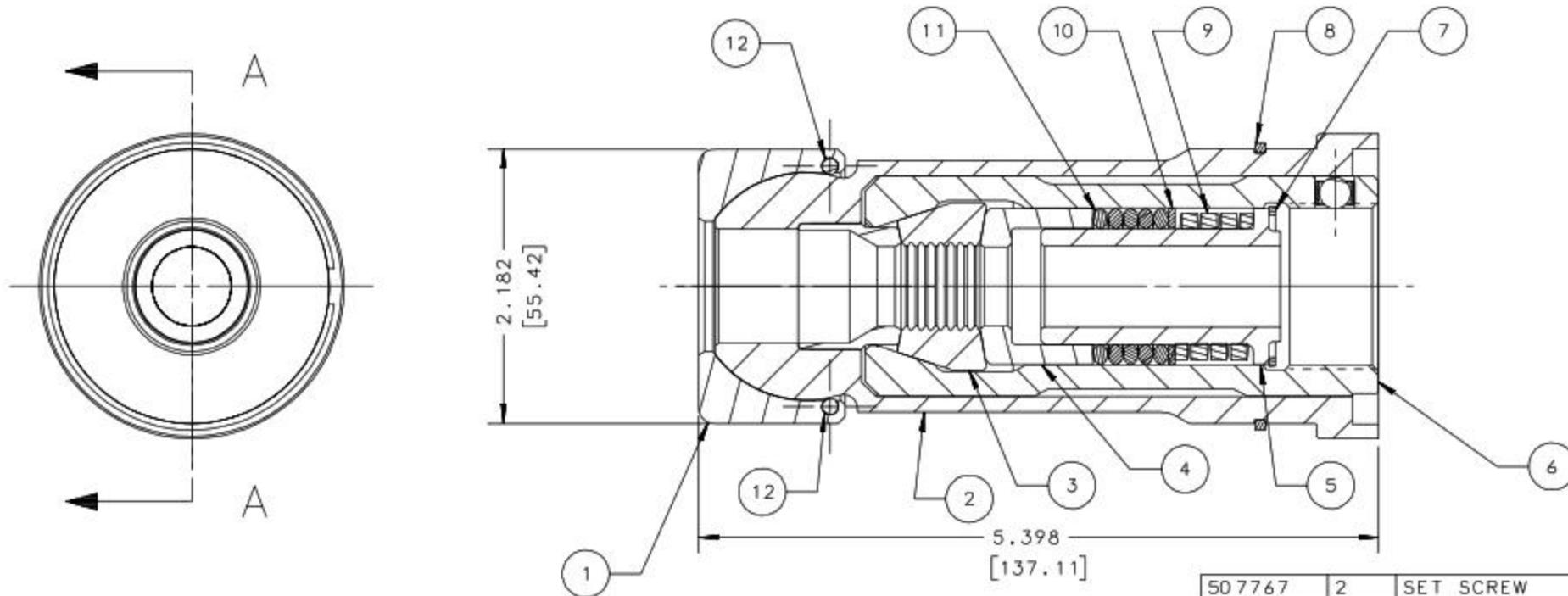


REV	DESCRIPTION	DATE
B	REPLACED 507035 WITH 508230	4/27/07



SECTION A-A

507767	2	SET SCREW	12
500846	5	O-RING	11
507037	1	WASHER	10
508230	1	SQUARE WIRE SPRING	9
501027	1	RETAINING RING	8
502263	1	RETAINING RING	7
127906	1	COLLET & LOCK ASSEMBLY	6
127561	1	SLEEVE	5
123457	1	FOLLOWER	4
127565-1	1	CHUCK JAWS	3
127905	1	ANVIL ASSEMBLY	2
127902	1	SPHERICAL PAD	1
PART NO	QTY	DESCRIPTION	ITEM

HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DR., P.O. BOX 2270 KINGSTON, NEW YORK 12401			
NOSE ASSEMBLY -24 & -28 PULL IN			
DET: NDG	DR:	DATE: 8/5/05	SCALE: 1:1
FOC. FAC.	B	99-1857	