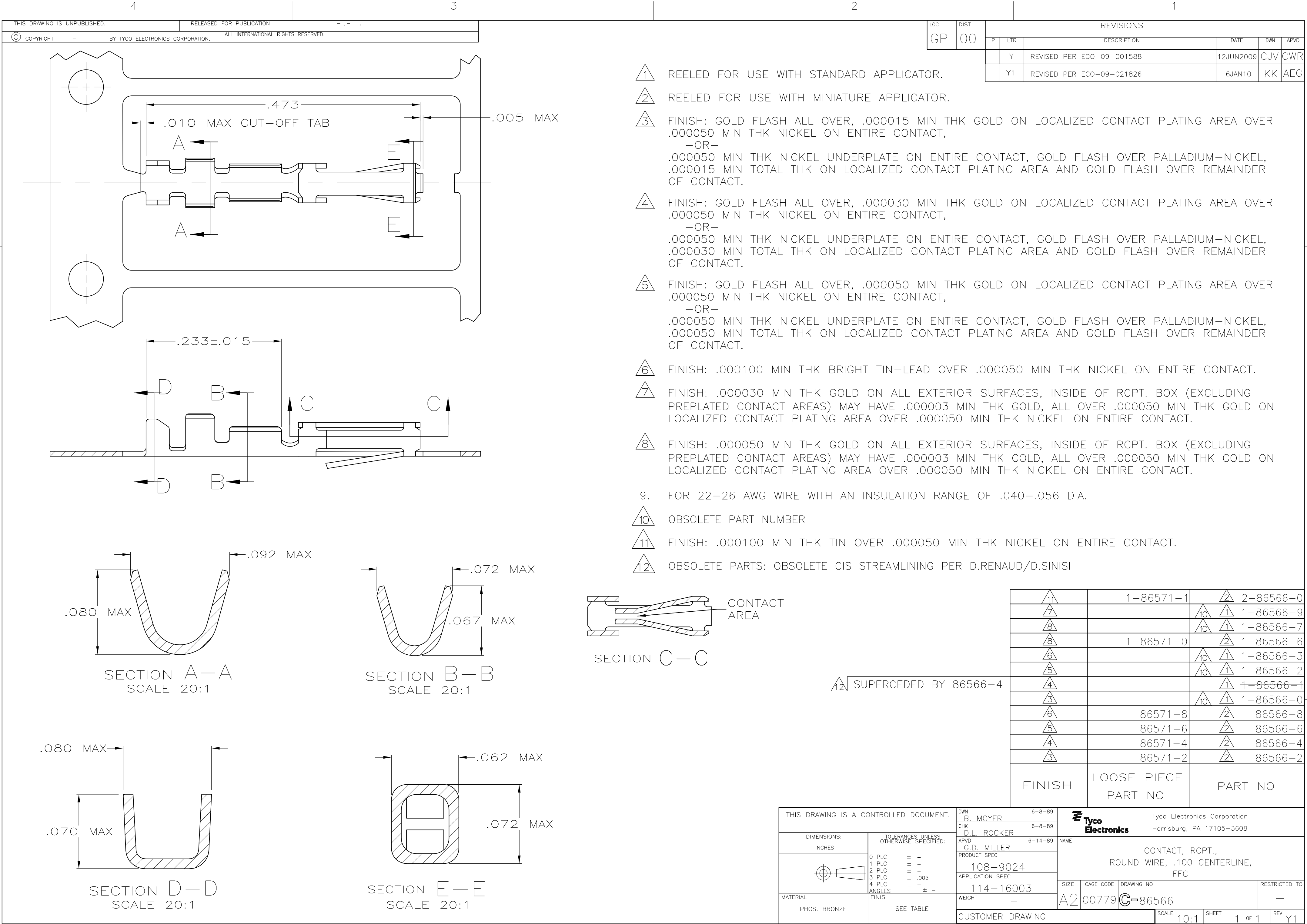
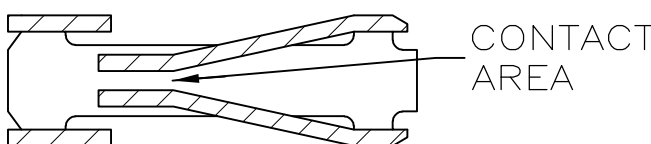




LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					Y	REVISED PER ECO-09-001588	12JUN2009	CJV	CWR
					Y1	REVISED PER ECO-09-021826	6JAN10	KK	AEG

- 1 REELED FOR USE WITH STANDARD APPLICATOR.
- 2 REELED FOR USE WITH MINIATURE APPLICATOR.
- 3 FINISH: GOLD FLASH ALL OVER, .000015 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 4 FINISH: GOLD FLASH ALL OVER, .000030 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 5 FINISH: GOLD FLASH ALL OVER, .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT,
-OR-
.000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 6 FINISH: .000100 MIN THK BRIGHT TIN-LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 7 FINISH: .000030 MIN THK GOLD ON ALL EXTERIOR SURFACES, INSIDE OF RCPT. BOX (EXCLUDING PREPLATED CONTACT AREAS) MAY HAVE .000003 MIN THK GOLD, ALL OVER .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 8 FINISH: .000050 MIN THK GOLD ON ALL EXTERIOR SURFACES, INSIDE OF RCPT. BOX (EXCLUDING PREPLATED CONTACT AREAS) MAY HAVE .000003 MIN THK GOLD, ALL OVER .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
9. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 10 OBSOLETE PART NUMBER
- 11 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 12 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



SECTION C-C

12 SUPERCEDED BY 86566-4

<u>11</u>	1-86571-1	<u>2</u>	2-86566-0
<u>7</u>		<u>10</u> <u>1</u>	1-86566-9
<u>8</u>		<u>10</u> <u>1</u>	1-86566-7
<u>8</u>	1-86571-0	<u>2</u>	1-86566-6
<u>6</u>		<u>10</u> <u>1</u>	1-86566-3
<u>5</u>		<u>10</u> <u>1</u>	1-86566-2
<u>4</u>		<u>1</u>	1-86566-1
<u>3</u>		<u>10</u> <u>1</u>	1-86566-0
<u>6</u>	86571-8	<u>2</u>	86566-8
<u>5</u>	86571-6	<u>2</u>	86566-6
<u>4</u>	86571-4	<u>2</u>	86566-4
<u>3</u>	86571-2	<u>2</u>	86566-2
FINISH	LOOSE PIECE PART NO	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN B. MOYER	6-8-89	 Tyco Electronics Corporation Harrisburg, PA 17105-3608						
			CHK D.L. ROCKER	6-8-89							
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G.D. MILLER	6-14-89	NAME					
		0 PLC ± -		PRODUCT SPEC		CONTACT, RCPT., ROUND WIRE, .100 CENTERLINE, FFC					
		1 PLC ± -		108-9024							
		2 PLC ± -		APPLICATION SPEC							
		3 PLC ± .005		114-16003							
4 PLC ± -		ANGLES ± -		WEIGHT -		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL PHOS. BRONZE		FINISH SEE TABLE				A2	00779	C=86566	-		
CUSTOMER DRAWING						SCALE	10:1	SHEET	1 of 1	REV	Y1