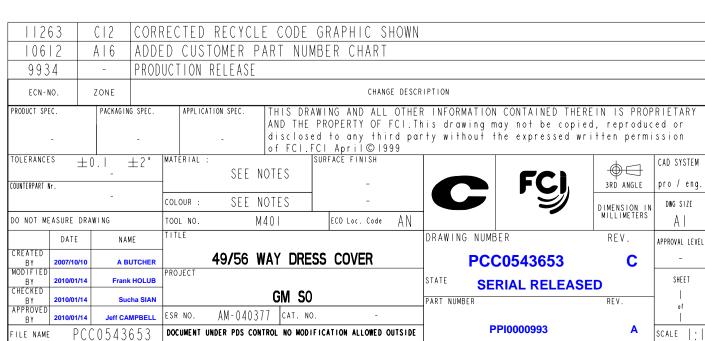


SCALE I:I

NOTES:

UNLESS OTHERWISE SPECIFIED:

- I. TOLERANCE ON:
 I PLACE DIMENSIONS ±0.30
 2 PLACE DIMENSIONS ±0.10
 ANGULAR DIMENSIONS ±2°
- 2. (RO.25 MAX) PERMISSIBLE ON CORNERS & FILLETS SHOWN AS SHARP
- 3. PART TO BE MOLDED FREE FROM FLASH, VOIDS, STRESSES, IMPERFECTIONS AND TOOL MARKS THAT AFFECT FUNCTION OR HANDLING OF THE PART
- 4. ALL EJECTOR MARKS TO BE FLUSH TO 0.25MM BELOW THE SURFACE OF THE PART
- 5. FCI LOGO, MOLD ID, CAVITY ID AND RECYCLE CODE TO BE SHOWN LEGIBLY WITH RAISÉD OR DEPRESSED CHARACTERS TO BE (I.O HIGH X O.30 WIDE MINIMUM)
- 6. MATERIAL: DUPONT ZYTEL 70G-33 HSIL COLOR: BLACK
- 7. PART VOLUME: (7.13 cc)
- INDICATES QUALITY ASSURANCE REQUIREMENTS SPC DATA,
 ALSO REQUIRED MOLD PROCESS PARAMETERS: CAVITY PRESSURE ONLY
- 9. K INDICATES IN-PROCESS INSPECTION FOR MANUFACTURING DIMENSION(S)
 OR SPECIFICATION(S)
- IO. ALL REFERENCED DIMENSIONS TO BE VERIFIED VISUALLY FOR PRESENCE
- II. MUST CONFORM TO GMW3172 AND GMW3191
- 12. FOR WHERE USED REFER TO FCI 56 WAY ASSEMBLY DRAWING PCI0337602



YAZAKI 7234-8827-30 CUSTOMER PART NO.