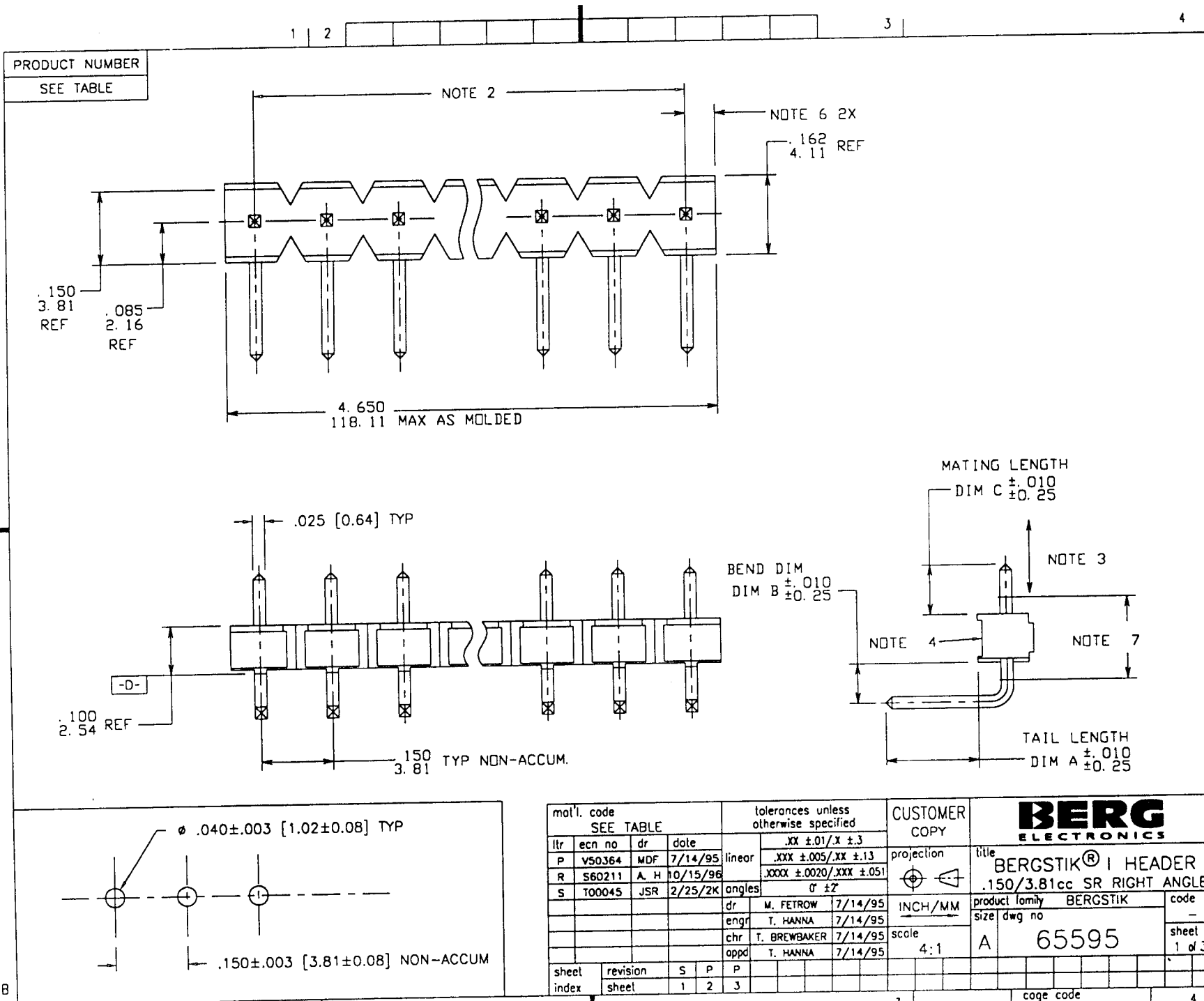


HSR

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form no. 7530-001-103

PDM: Rev:S

STATUS: Released

Printed: Nov 06, 2006

PRODUCT NUMBER		PLATING VARIATIONS				
SEE TABLE		-XYY	OVERPLATING	UNDERPLATING	PLASTIC COLOR	TERM. MAT'L.
PART NUMBER INFORMATION		-1YY	30u"/.76u AU	50u"/1.27u NI	BLACK	3/4 HD.PHOS.BRZ
XXXXX-XYY		-2YY	15u"/.38u AU	50u"/1.27u NI	CREAM	3/4 HD.PHOS.BRZ
NO. OF POSITIONS (NOTE 5) TERMINAL PLATING SEE SHT. 2 FOR PREFIX OF PART NO.		-3YY	50u"/1.27u AU	50u"/1.27u NI	NAT'L BROWN	3/4 HD.PHOS.BRZ
		-4YY	150u"/3.81u SnPb	---	BLACK	3/4 HD.PHOS.BRZ

EXAMPLE- 65595-408 DENOTES
 AN 8 POS. PART WITH 150u"/3.81u
 TIN PLATED TERMINALS. THE OVERALL
 PLASTIC LENGTH MAY BE 1.245"/31.62
 MAX (NOTE 6).
 COLOR: BLACK

NOTES:

- 1 MOLDING MATERIAL: 20% MIN. GLASS-FILLED NYLON,
RATED PER UL 94V-1.
- ② MEASURED AT DATUM -D- WITH PART IN
RESTRAINED CONDITION.
- ③ 5 LBS / 2.3 KG MIN TERMINAL PUSHOUT FORCE IN
EITHER DIRECTION.
- ④ BERG LOGO MAY APPEAR ON THIS SURFACE.
- ⑤ MIN. NO. OF POSITIONS = 1
MAX NO. OF POSITIONS = 31
- ⑥ .070/1.78 MAX AS MOLDED (MOLDED AS 31 POS. ONLY).
.095/2.41 MAX. WHEN BROKEN.
- ⑦ .050/1.27 MAX FLASH AROUND PIN IN THESE AREAS.
- 8 TWO SIDES OF LEAD-IN ON PINS NOT PLATED,
TYP. BOTH ENDS.

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		BERG ELECTRONICS	
ltr	ecn no	dr	date	linear	.XX ±.01/X ±.3	projection			
P					.XXX ±.005/XX ±.13				
				angles	.XXX ±.0020/XXX ±.051	INCH/MM	title BERGSTIK® I HEADER .150/3.81cc SR RIGHT ANGLE product family BERGSTIK size dwg no A 65595		
				dr	0° ±Z				
				enr	M. FETROW 7/14/95	scale	code - sheet 2 of		
				chr	T. HANNA 7/14/95	1:1			
				appd	T. BREWBAKER 7/14/95				
sheet index	revision sheet								

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PRODUCT NO.	TAIL LENGTH DIM A	BEND DIM DIM B	MATING LENGTH DIM C
65594-XY	.120/3.05	.060/1.53	.550/13.97
65595-XY	.120/3.05	.060/1.53	.230/5.84
65596-XY	NOT AVAILABLE		
65597-XY	.195/4.95	.060/1.53	.230/5.84
65598-XY	.270/6.86	.060/1.53	.230/5.84
65599-XY	NOT AVAILABLE		
65600-XY	NOT AVAILABLE		
65601-XY	NOT AVAILABLE		
65602-XY	NOT AVAILABLE		
65603-XY	.270/6.86	.210/5.33	.230/5.84
65604-XY	.120/3.05	.060/1.53	.330/8.38
65605-XY	NOT AVAILABLE		
65630-XY	.270/6.86	.210/5.33	.550/13.97
67098-XY	.085/2.16	.060/1.53	.120/3.05
67106-XY	.354/8.99	.210/5.33	.230/5.84
67160-XY	NOT AVAILABLE		
67162-XY	NOT AVAILABLE		
67170-XY	NOT AVAILABLE		
67283-XY	NOT AVAILABLE		

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		BERG ELECTRONICS	
l'tr	ecr no	dr	date	linear	XX ±.01/X ±.3	projection 	title		
P					XXX ±.005/XX ±.13		BERGSTIK® I HEADER		
					XXXX ±.0020/XXX ±.051		.150/3.81cc SR RIGHT ANGLE		
				angles	0° ±2°	INCH/MM 	product family		code
		dr	M. PETROW	7/14/95	BERGSTIK				
		enr	T. HANNA	7/14/95	size dwg no				
		chr	T. BREWBAKER	7/14/95	A				
				appd	T. HANNA	7/14/95	scale	1:1	sheet
sheet	revision								3 of
index	sheet								