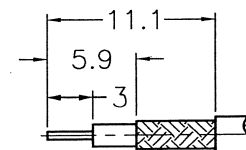


REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
A1	A-1	NO.5'S MATERIAL WAS CHANGED\N/A\08-29-02'
A2	B-6	ADDED Z CODE\N/A\04-02-03'
A3	B-1	NOTES 7 WAS CHANGED\N/A\05-13-03'
A4	B-6	ADDED ALL THE CODES\N/A\10-07-04'
A5	A-5	ADDED PART NO:FA1-NXSP-C01-5\N/A\16-08-06'

REMARK:1. NO.3 MUST WITHSTAND A 4 lbs. MIN.
PUSHOUT FORCE FROM NO.1 AFTER STAKING
OPERATION

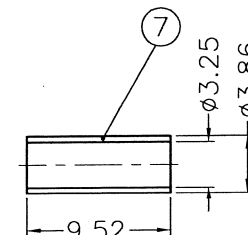
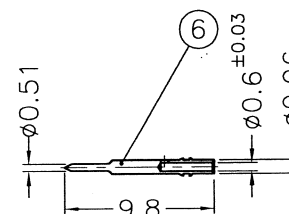
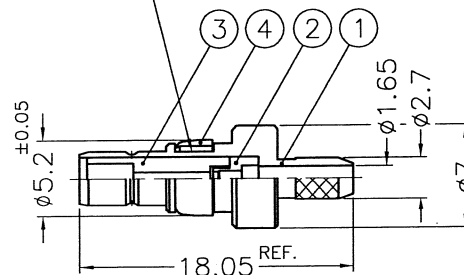
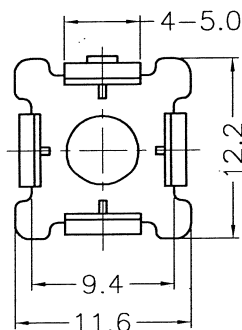
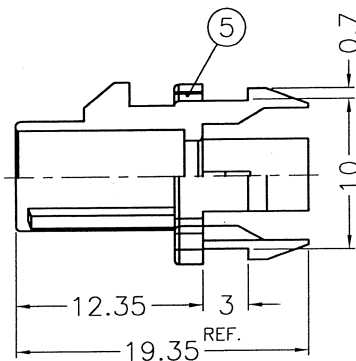
2. REMARK 1 IS MAINTAINED BY STAMPING THE
FOUR POINTS SHOWN ON THE DRAWING WITHOUT
PUNCTURING NO.1

(1. 打四點後零件3由零件1 推出至少必須承受4 磅推力)
(2. 打四點後除需符合備註1 要求外 且不可擊穿零件1)



RECOMMENDED
CABLE STRIPPING DIM'S
(建議剝線尺寸)

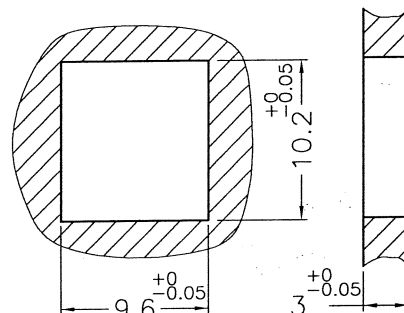
STAKE IN 4 PLACES _____
EQUALLY SPACED 90° APART
(打四點 間隔 90°)
(SEE REMARK 1,2)



1. CRIMPED FERRULE
HEX. CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4
POSITIONER K727

NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS PER QQ-B-626, ALLOY 360, 1/2 H
; JIS H3250 C 3604BD OR EQUIVALENT
2. NICKEL PL. 60 MIN. THICK OVER COPPER STRIKE
3. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK
OVER COPPER STRIKE
4. TEFLON MIL-P-19468 OR EQUIVALENT
5. BERYLLIUM COPPER JIS C1720R-1/4H OR EQUIVALENT
6. COPPER PER ASTM B-75 ALLOY C12200 OR EQUIVALENT
7. NYLOY66(WITH 23% GLASS FIBER) PER NYTEK COMPOSITES CO., LTD.
GRADE MG-0023N-V0 OR EQUIVALENT



RECOMMENDED
MOUNTING HOLE
(建議架設孔)

KEY CODING	PART NO.	DRAWING NO.	ITEM NO.	LOCK COVER
A	FA1-NASP-C01-5	FK1321AW-023-NT30G-50	FK1321AKA36NC5F	FKLC70101A
B	FA1-NBSP-C01-5	FK1321BW-023-NT30G-50	FK1321AKB36NC5F	FKLC70102A
C	FA1-NCSP-C01-5	FK1321CW-023-NT30G-50	FK1321AKC36NC5F	FKLC70103A
D	FA1-NDSP-C01-5	FK1321DW-023-NT30G-50	FK1321AKD36NC5F	FKLC70104A
E	FA1-NESP-C01-5	FK1321EW-023-NT30G-50	FK1321AKE36NC5F	FKLC70105A
F	FA1-NFSP-C01-5	FK1321FW-023-NT30G-50	FK1321AKF36NC5F	FKLC70106A
G	FA1-NGSP-C01-5	FK1321GW-023-NT30G-50	FK1321AKG36NC5F	FKLC70107A
H	FA1-NHSP-C01-5	FK1321HW-023-NT30G-50	FK1321AKH36NC5F	FKLC70108A
I	FA1-NISP-C01-5	FK1321IW-023-NT30G-50	FK1321AKI36NC5F	FKLC70109A
K	FA1-NKSP-C01-5	FK1321KW-023-NT30G-50	FK1321AKK36NC5F	FKLC70110A
Z	FA1-NZSP-C01-5	FK1321ZW-023-NT30G-50	FK1321AKZ36NC5F	FKLC70111A
L	FA1-NLSP-C01-5	FK1321LW-023-NT30G-50	FK1321AKL36NC5F	FKLC70112A
M	FA1-NMSP-C01-5	FK1321MW-023-NT30G-50	FK1321AKM36NC5F	FKLC70113A
N	FA1-NNSP-C01-5	FK1321NW-023-NT30G-50	FK1321AKN36NC5F	FKLC70114A

GRADE MG-0023N-V0 OR EQUIVALENT						DIMENSIONS ARE IN MILLIMETERS				PART NO. FA1-NXSP-C01-5		Amphenol Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China	
7	FERRULE	NOTE 6	NOTE 2	1	FKFR00101A	UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4				APPROVED <i>SEM</i> DATE 16-08-06'			
6	CONTACT PIN	NOTE 1	NOTE 3	1	FKCP00101A					CHECKED <i>SEM</i> DATE 16-08-06'			
5	LOCK COVER	NOTE 7		1	SEE TABLE					DRAWN <i>Hellen</i> DATE 16-08-06'			
4	RETAINER RING	NOTE 5	NOTE 2	1	SZ1111C1-5BE-C								
3	INSULATOR	NOTE 4	NATURAL	1	FKNS00101A								
2	INSULATOR	NOTE 4	NATURAL	1	FKNS00201A								
1	BODY	NOTE 1	NOTE 2	1	FKBD02003A					TITLE FAKRA SMB CRIMP PLUG (FOR RG-174/U, 188A/U, 316/U CABLE)			
										DRAWING NO. FK1321XX-023-NT30G-50			
										ITEM NO. FK1321AKX36NC5F			
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	2/1	ISSUE	A5	FILE NO.	F:\DWG\FK\1321XX\023\50\NT30G-A5SZ		