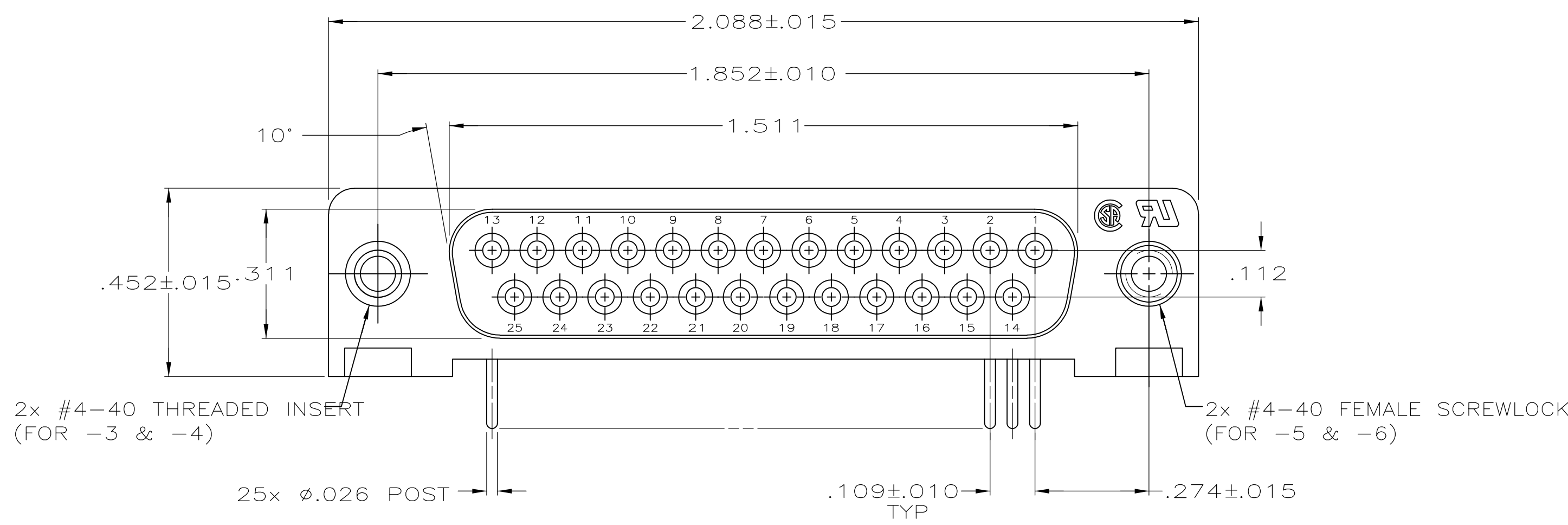
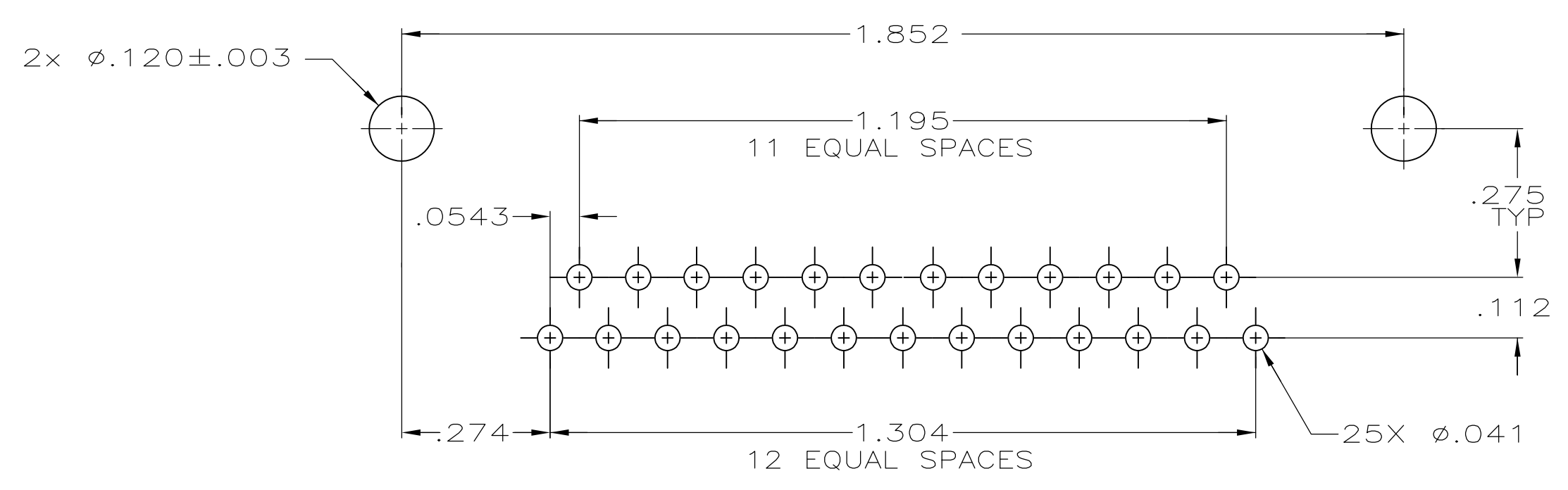
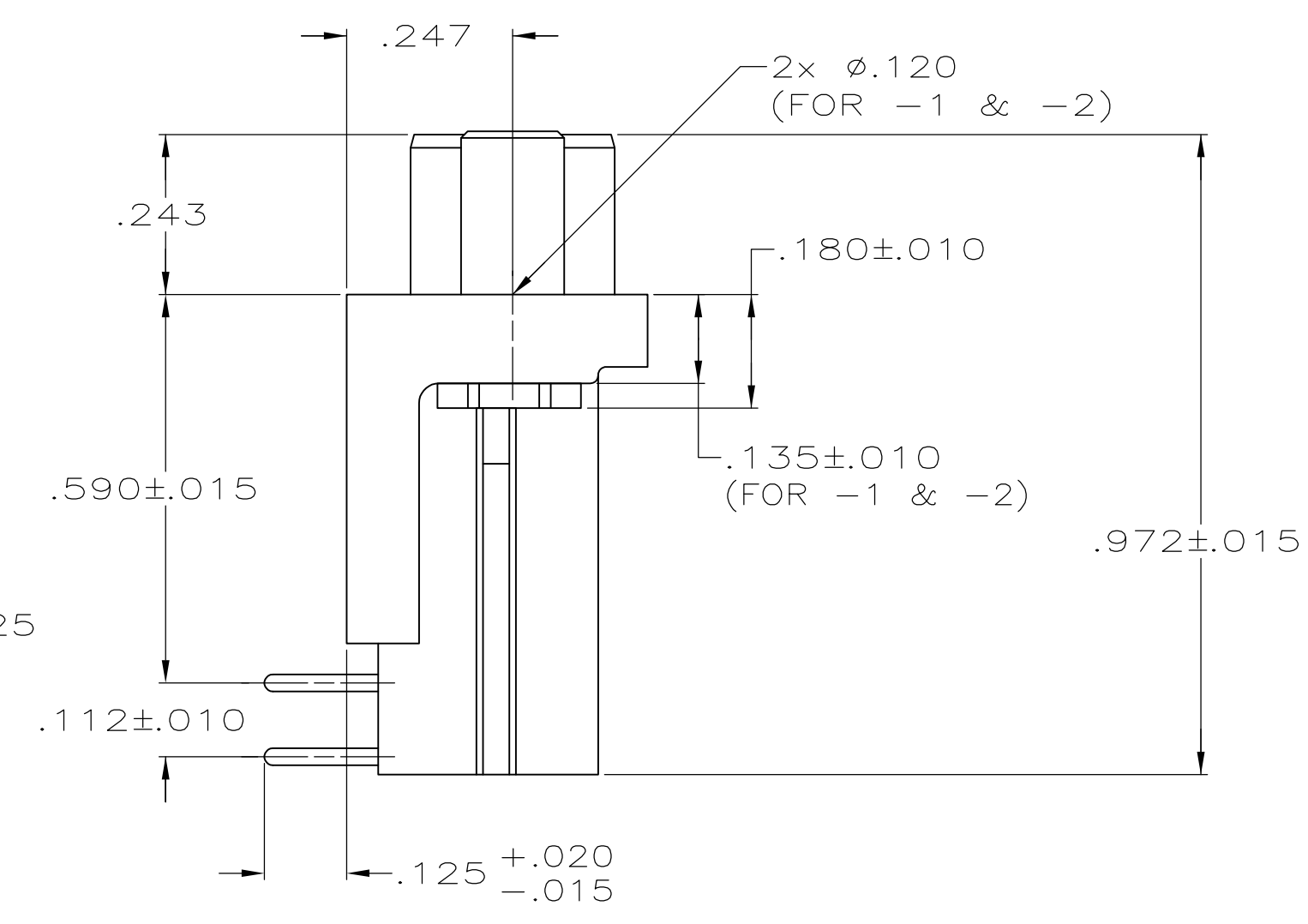
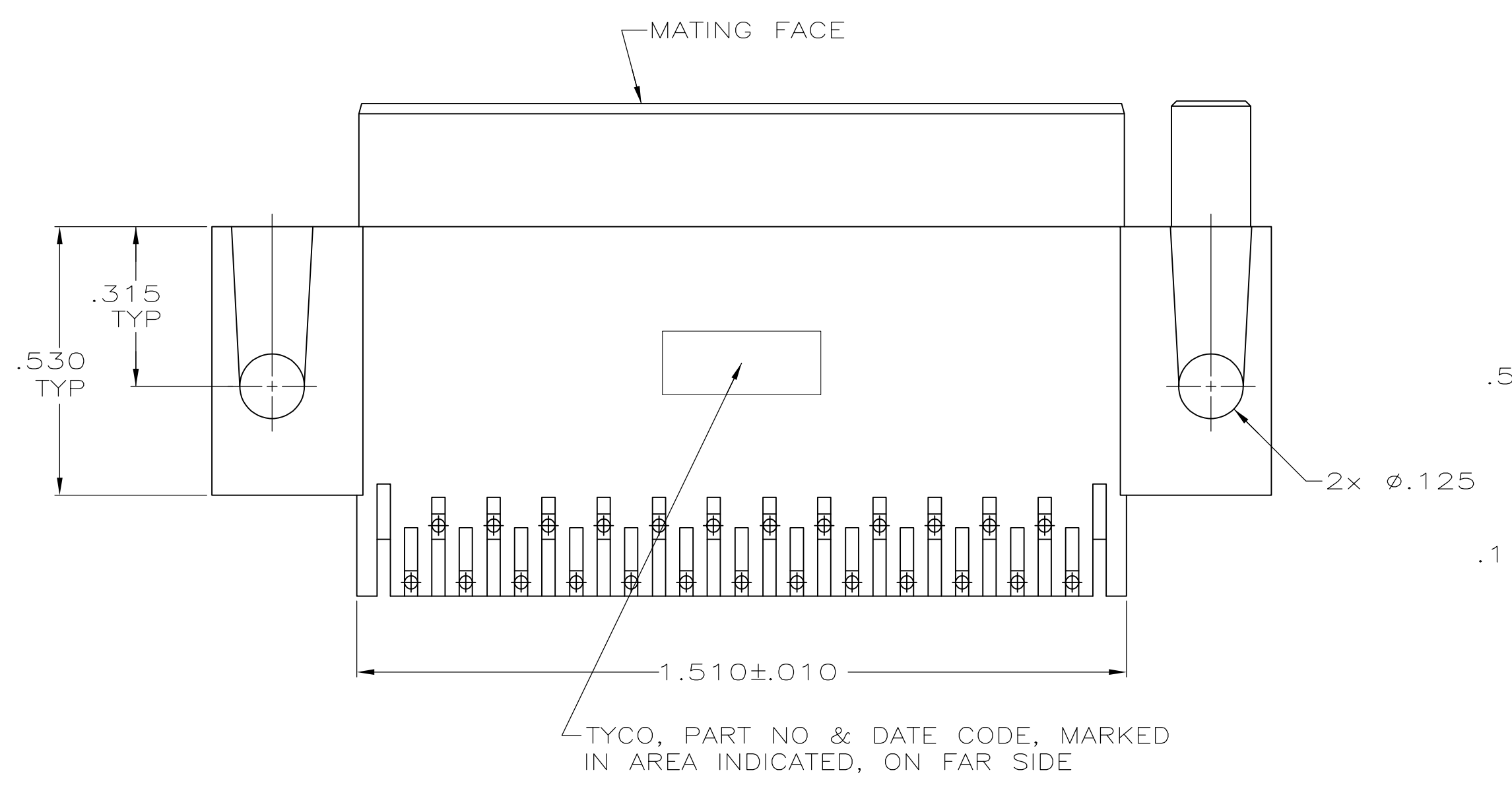




- 1 HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK
CONTACTS: PHOS BRONZE.
INSERTS & SCREWLOCKS: ZINC.
- 2 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 3 CONTACTS: SEE TABLE
INSERTS & SCREWLOCKS: CLEAR CHROMATE COATING.
- 4 PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5 PLATED WITH .000030 MIN GOLD FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS 2

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WITH SCREWLOCKS	5	5747461-6
WITH SCREWLOCKS	4	5747461-5
WITH INSERTS	5	5747461-4
WITH INSERTS	4	5747461-3
WITH .120 DIA HOLE	5	5747461-2
WITH .120 DIA HOLE	4	5747461-1
REMARKS	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. PETERS 16SEP05	TE Connectivity	
DIMENSIONS: INCHES		CHK S. BOLASH 16SEP05	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY 16SEP05	PRODUCT SPEC	
0. PLC ± .005		108-40025		
1. PLC ± .005		APPLICATION SPEC		
2. PLC ± .005		114-40015		
3. PLC ± .005		SIZE		
4. PLC ± .005		CAGE CODE		
ANGLES		DRAWING NO		
FINISH		RESTRICTED TO		
MATERIAL		A1007795747461		
1		CUSTOMER DRAWING		
2		SCALE 4:1		
3		SHEET 1 of 1		
4		REV P		